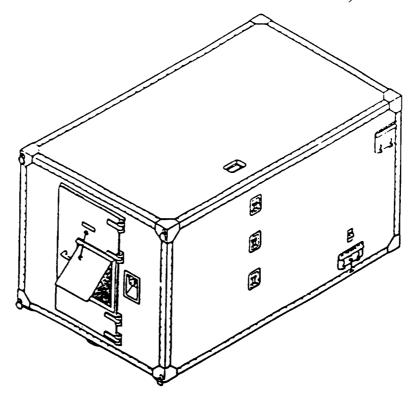
# TECHNICAL MANUAL

# OPERATOR'S, UNIT, AND DIRECT SUPPORT MAINTENANCE MANUAL (INCLUDING REPAIR PARTS AND SPECIAL TOOLS LIST)



# AIRMOBILE AVIATION FUEL LABORATORY (NSN 6640-00-902-9711)

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CHANGE

NO. 3

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 30 September 1996

Operator's, Unit and Direct Support Maintenance Manual (Including Repair Parts and Special Tools List)

#### AIRMOBILE AVIATION FUEL LABORATORY (NSN 6640-00902-9711)

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WASHINGTON, D, C., 15 September 1993

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for
AIR MOBILE AVIATION FUEL LABORATORY
(NSN 6640-00-902-9711)

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DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 10 SEPTEMBER 1991

NO. 1

Operator's, Unit and Direct Support Maintenance Manual (Including Repair Parts and Special Tools List) for

# AIR MOBILE AVIATION FUEL LABORATORY (NSN 6640-00-902-9711)

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#### **DISTRIBUTION:**

To be distributed in accordance with DA Form 12–25A, Operator, Unit and Direct Support Maintenance requirements for Laboratory, Aviation Fuel, Air Mobile.

#### **WARNING**

#### **HIGH VOLTAGE**

is used in the operation of this equipment

#### **DEATH ON CONTACT**

may result if personnel fail to observe safety precautions.

Death or serious injury may result from connecting main power cable to Airmobile Laboratory before grounding the laboratory.

Do not attempt to connect live main power cable to laboratory electrical connector . Deacti vate power source at generator set before connecting cable to connector.

#### **WARNING**

#### **COMBUSTIBLE GASES**

may be present in the shelter after prolonged periods

#### **DEATH OR SERIOUS INJURY**

may result if personnel fail to observe safety practices.

Do not attempt to enter laboratory during laboratory startup until automatic purge cycle (5 minutes) is completed. Dangerous combustible gases or vapors may be present which could ignite and cause death or serious injury to personnel.

#### WARNING

Mercury is a poisonous material which may enter the body by ingestion, inhalation, or skin absorption. Mercury has such density, high surface tension, and low viscosity that pouring without splashing and spilling is almost impossible. When mercury is poured, always use a funnel and make the transfer over spill trays. If a mercury spill occurs, do not vacuum or sweep the area. This will disperse mercury throughout the laboratory. Spills may be cleaned up by using a glass tube of about 1 mm and connected by rubber tubing to a filter flask connected with a vacuum pump or aspirator, the flask acting as a trap. Control of mercury vapor should not be attempted with Flowers or Sulfur as this is not effective. Spills must be reported to the Environmental Science Officer providing services to the unit.

Most cleaning solvents are hazardous. Avoid prolonged skin contact and breathing of vapors. Check container label for warning.

#### WARNING

#### RADIOACTIVE MATERIAL

The ionizing unit utilized with the analytical balance contains the radioactive isotope polonium which is an alpha emitter and can be a health hazard if ingested. When the unit is no longer effective as a static eliminator, the small quantity of radioactive material remaining presents a potential hazard if mishandled. Do not discard as scrap. Dispose of as radioactive material in accordance with TM 3-261.

#### WARNING

#### PRESSURIZED OXYGEN AND OIL

Do not lubricate valves or regulators on compressed gas bottles. Pressurized oxygen and oil can create an explosion that could cause death or injury to personnel.

#### **WARNING**

Monobromotrifluoromethane liquid or gas can cause

#### **DEATH**

or serious injury if personnel fails to observe safety precautions.

- Inhalation of monobromotrifluoromethane gas (Halon 1301) at concentrations of 5% to 6% for more than 4 or 5 minutes may result in serious cardiac or central nervous system effects.
- Liquid Halon 1301 (including the spray in the immediate vicinity of discharge) may freeze the skin (frostbite) on contact. Wear protective clothing and eye Protection to avoid such contact. In the event of frostbite, warm the effected area quickly to body temperature. Immerse hands in warm water or place hands in armpits, Get medical attention promptly.

NO. 10-6640-216-13&P

#### HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D C., 24 October 1990

Operator's, Unit and Direct Support Maintenance Manual (Including Repair Parts and Special Tools List)

# AIRMOBUILE AVIATION FUEL LABORATORY (NSN 6640(M)902-9711)

#### Current as of 18 June 1991

#### REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help Improve this manual If you find any mistakes, or If you know of a way to Improve these procedures, please let us know Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual directly to: Commander, US Army Aviation Troop Command, ATTN AMSAT-I-MP, 4300 Goodfellow Blvd.. St. Louis, MO 63120-1798 You may also submit your recommended changes by E-mail directly to <a href="mailto:rectly-to-you-noise-mph7">rectly to you Instructions for sending an electronic 20(28 may be found at the back of this manual immediately preceding the hard copy 202.8.

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#### **HOW TO USE THIS MANUAL**

The manual has been divided into chapters, sections, and paragraphs which are all numbered sequentially; figures and tables have also been numbered in the same manner. The operator's portion of the manual identifies major components and their location which will aid you, the operator, in performing your PMCS. Detail lubrication instructions which are mandatory are included within the operator's maintenance section.

Use the front cover locators and "marked/tabbed" pages to quickly find the parts of the manual shown on the cover. The "blocked" titles in the table of contents are the titles for these locators. These portions of the manual were chosen because they are used most often.

Maintenance procedures used by Unit, and Direct Support personnel are described in a step by step manner, ensuring the correct, and safe removal or repair of equipment. An alphabetical index at the back of the manual is referenced to the appropriate paragraph in the manual for ease of locating a specific task or procedure.

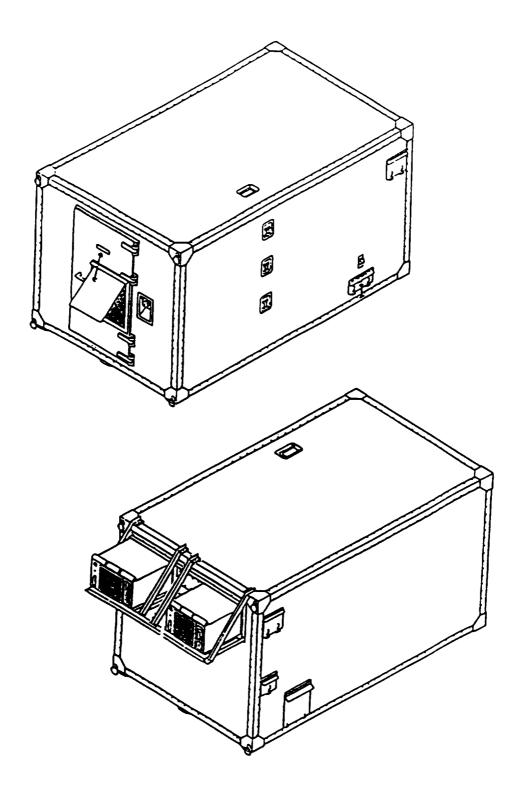


Figure 1-0. Airmobile Laboratory

#### CHAPTER 1

#### INTRODUCTION

#### Section I. GENERAL INFORMATION

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#### 1-1. SCOPE

- a. <u>Type of Manual</u>. This manual contains operation, maintenance instructions and repair parts and special tool list (RPSTL) for the operator, unit, and direct support maintenance personnel of the Airmobile Aviation Fuel Laboratory.
- b. Equipment Name. Laboratory, Airmobile, Aviation Fuel (NSN 6640-00-902-9711).
- c. <u>Purpose of Equipment.</u> To conduct aviation fuel and diesel fuel quality testing in the field.

#### 1-2. MAINTENANCE FORMS, RECORDS, AND REPORTS.

Department of the Army forms and procedures used for equipment maintenance will be those prescribed by DA Pam 736-750, The Army Maintenance Management System (TAMMS).

#### 1-3. HAND RECEIPT (-HR) MANUALS.

This manual has a companion document with a TM number followed by "-HR" (Hand Receipt). The TM 10-6640-216-10-HR consists of preprinted hand receipts (DA Form 2062) that list end item related equipment (i. e., COEI, BII, and AAL) you must account for. As an aid to property account-

#### TM 10-640-216-13&P

#### 1-3. HAND RECEIPT (-HR) MANUALS - continued.

ability, additional -HR manuals may be requisitioned from the following source In accordance with procedures in AR 25-30:

Commander

U.S. Army Publications Distribution Center - St. Louis

ATTN: SFIS-APC-OC 1655 Woodson Road St. Louis, MO 63114-6181

#### 1-4. DESTRUCTION OF ARMY MATERIAL TO PREVENT ENEMY USE.

Destruction of Army materials to prevent enemy use shall be in accordance with TM 750-244-3.

#### 1-5. PREPARATION FOR STORAGE OR SHIPMENT.

Refer to Section IV of Chapter 3 for requirements concerning these preparations

#### 1-6. QUALITY ASSURANCE/QUALITY CONTROL (QA/QC).

The quality of the Airmobile Laboratory must at all times be in compliance with the requirements set forth in MIL-L-0051050C(ME), paragraph 4 If a discrepancy is found to exist between your laboratory and MIL-L-0051050C(ME), notify your supervisor.

#### 1-7. REPORTING EQUIPMENT IMPROVEMENT RECOMMENDATIONS (EIRs).

If your Airmobile Laboratory needs improvement, let us know. Send us an EIR. You. the user, are the only one who can tell us what you don't like about your equipment. Let us know why you don't like the design or performance Put it on an SF 368 (Product Quality Deficiency Report) Mail it to us at Commander, U S Army Aviation and Troop Command. ATTN A.MSAT-I-MDO, 4300 Goodfellow Boulevard, St. Louis. Missouri 63120-1798 We'll send you a reply

#### 1-8. SAFETY, CARE, AND HANDLING.

Safe and efficient aviation fuel laboratory operations depend on the observance of well established safety practices and a thorough knowledge of testing procedures. The testing procedures often involve using equipment and materials that are potentially hazardous. Injury to personnel and damage to equipment by fire. chemicals, dangerous pressures and vacuums. or misuse of equipment can be avoided by alert and responsible laboratory technicians. Strict observance of established safety, care and handling procedures will allow laboratory personnel to perform their duties in a safe and hazard-free environment.

#### 1-8. SAFETY, CARE, AND HANDLING - continued.

- a. <u>General Precautions</u>. The following are general safety precautions that need to be observed by all operators of the Airmobile Laboratory.
  - Always be mindful of tests in progress. Never allow horseplay or loud talking that
    would divert the attention of laboratory technicians. If it is necessary to leave the
    laboratory or to leave a test in progress, make certain no safety hazard will result
    from your absence.
  - Do not attempt to perform tests simultaneously unless each test can be given the required attention.
  - Whenever in doubt concerning any operation, consult qualified authority for advice.
  - Do not attempt unauthorized shortcuts to save time, as they generally are not in accordance with safe laboratory procedures.
  - Be prepared for any emergencies which may arise, and be familiar with the proper action to take in event of emergencies.
  - When ending daily operations, make a thorough and orderly check of laboratory, equipment and facilities to ensure that no hazards may develop during the time the laboratory is unattended.
- b. <u>Preventing Fires.</u> The following fire prevention rules must be observed in all laboratory procedures:
  - Do not smoke in the airmobile laboratory.
  - Never leave open flames or heating elements unattended.
  - Never pour hot liquids into drains. Set aside hot liquids to cool thoroughly in covered containers before discarding.
  - Make sure that chemicals which may react to produce dangerous fumes, fires, or explosion are stored in their proper places.
  - Make sure that volatile liquids and flammable products are kept away from heat sources, open flames, direct sunlight, and electrical switches.
  - Make certain that there is no open flame or exposed heating element nearby when pouring highly volatile liquids.
  - Clean up chemical and liquid spills immediately.
  - Always pour acid into water; never pour water into acid.
  - Keep oily rags in a metal, airtight, closed container. Do not store oily rags in cabinets or drawers.
  - Make certain laboratory is adequately ventilated.

#### 1-8. SAFETY, CARE, AND HANDLING - continued.

- Check fire fighting equipment periodically to make certain it is properly serviced and ready for use. This is done by checking seals, tags, pressure gages, and hoses.
- c. <u>Extinguishing Fires.</u> Be familiar with the nature of petroleum fires; with procedures for fighting fires; and with the fire extinguishing equipment in the laboratory. Do not use water for extinguishing oil fires because it will spread the tire. Water is a conductor of electricity and should not be used on electrical fires.
- d. <u>Handling Chemicals</u>. The following safety precautions need to be observed by all personnel while handling chemicals.
  - Store heavy and large containers of chemicals on or as near the floor as possible.
  - Never fill a container with material other than that indicated on the label. Make sure that every container is properly labeled.
  - Never place bottles containing acids or alkalis on high shelves or on top of equipment.
  - Always wear goggles when breaking up solid chemicals which might chip, or when handling quantities of corrosive liquids such as strong acids and strong bases.
  - When opening new bottles of acid, always wear goggles.
  - When pouring a sample from a container, hold the container cap or stopper in the hand. Never place the cap or stopper on a counter where it may come in contact with a contaminating agent.
  - Always wipe up any acid that spills or splashes on benches, tables, or floors.
  - If any chemical is spilled or splashed on the body, immediately wash the contaminated area thoroughly with water.
  - Keep all sample containers that are in use capped or stoppered at all times except when pouring out test portions. Always replace the same cap or stopper in the container from which it was removed.
  - Never handle mercury with bare hands; never heat mercury in an open container; and never shake more than 20 milliliters of mercury in a glass container.
  - Never taste laboratory chemicals. Smell a chemical only when necessary and then only by wafting a small amount of vapor with the hand toward the nose.
  - Dispose of all unlabeled chemicals.
- e. <u>Controlling Pressure and Vacuum.</u> The following safety precautions should be observed by all personnel while operating the air/vacuum systems.
  - Do not use faulty copper, plastic, or rubber tubing when performing operations requiring pressure or vacuum.

#### 1-8. SAFETY, CARE, AND HANDLING - continued.

- Make sure that glass vacuum apparatus is properly shielded when it is in use.
- Always wear goggles when opening air valves that are close to the face.
- Make sure that chemical containers having vent caps are inspected, and that containers which do not have vent caps are vented periodically.
- Keep containers of volatile liquids as cool as possible. Exercise caution in releasing
  any pressure which may have formed in the container; always release the pressure
  gradually. Remove caps or stoppers periodically to vent the vapor. The practice of
  venting containers of volatile liquids does not apply to those samples collected for
  vapor pressure tests.
- Vent separator funnels frequently when shaking volatile liquids. Always wrap the funnel with a rag when shaking an extremely volatile liquid.
- Store propane cylinders in the propane stowage locker, away from heat or ignition sources.
- f. <u>Controlling Fumes</u>. The following safety precautions are presented to aid operators of the Airmobile Laboratory in controlling toxic fumes.
  - Make certain the laboratory is properly ventilated at all times.
  - Perform all gas alarm system tests and calibrations as specified to ensure proper operation of system.
  - If any material is spilled which gives off toxic fumes, all personnel should leave the area immediately and return only after the area has been adequately purged.
- g. <u>Electrical Safety</u>. The following electrical safety precautions apply to all operators and maintenance personnel for the Airmobile Laboratory.
  - Equipment producing a tingle sensation will be reported promptly for repair.
  - Keep the use of extension cords to a minimum and the cords as short as possible. Be sure insulation and wire size are adequate for the voltage and current to be carried.
  - Work on electrical devices should be done after the power has been disconnected or shut off, and suitable precautions taken to keep the power off during the work.
  - Never use metallic pencils or rulers, or wear rings or watches when working on electrical equipment.
  - Avoid using or storing flammable liquids near electrical equipment.

# 1-9. NOMENCLATURE CROSS-REFERENCE LIST.

#### <u>Common Name Or Abbreviation</u> <u>Official Nomenclature</u>

Airmobile Laboratory
Gas Alarm

Airmobile Aviation Fuel Laboratory
Gas Detection and Alarm System

ASTM American Society for Testing and Materials

FTMS Federal Test Methods Standards ECU Environmental Control Unit

RVP Reid Vapor Pressure LCD Liquid Crystal Display

Hg Mercury
Hz Hertz
V volts

JFTOT Jet Fuel Thermal Oxidation Tester

psi Pounds per Square Inch

amp ampere w Watt

RPM Revolutions per Minute
AC Alternating Current
DC Direct Current
lel Lower Explosive Limit

Steam Super Heater High Pressure Boiler
Steam Generator Low Pressure Boiler

hp Horsepower

pH Degree of Acidity or Alkalinity

gph or GPH
gpm or GPM
%V
Gallons per Hour
Gallons per Minute
Percent of Volume
GFI
Ground Fault Interrupt

## Section II. EQUIPMENT DESCRIPTION AND DATA

#### **Alphabetical Index**

Paragraph Title	Paragraph
Equipment Data	. 1-12
Equipment Purpose, Capabilities, and Features	1-10
Location and Description of Major Components	

#### 1-10. EQUIPMENT PURPOSE, CAPABILITIES, AND FEATURES.

- a. <u>Purpose.</u> The Airmobile Laboratory is self-contained petroleum quality testing facility. It is designed to perform a variety of critical tests on aviation fuels such as JP-4, JP-8, and diesel fuel, in the field.
- b. <u>Capabilities and Features</u>. The Airmobile Laboratory is capable of performing the following American Society for Testing and Materials (ASTM) tests and Federal Test Methods Standards (FTMS):

## **ASTM** D-86 Distillation of Petroleum Products D-93 Flash Point by Pensky-Martens Closed Tester D-130 Detection of Copper Corrosion From Petroleum Products by the Copper Strip Tarnish Test D-270 Sampling Petroleum and Petroleum Products D-287 API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method) D-323 Vapor Pressure of Petroleum Products D-1085 Gaging Petroleum and Petroleum Products D-1086 Measuring the Temperature of Petroleum and Petroleum Products D-1094 Test Method for Water Reaction of Aviation Fuels D-1250 **Petroleum Measurement Tables** Density, Relative Density (Specific Gravity) or API Gravity of Crude D-1298 Petroleum and Liquid Petroleum Products by Hydrometer Method D-2276 Particulate Contamination in Aviation Fuel

#### 1-10. EQUIPMENT PURPOSE, CAPABILITIES, AND FEATURES-continued.

#### **FTMS**

FTM5327 Determination of Fuel System Icing Inhibitor in Hydrocarbon Fuels

The Airmobile Laboratory incorporates the following features:

- Fully air and ground transportable for rapid deployment
- Rigid wall construction
- All weather operation
- Rapid set-up for use
- Self-contained environmental control system
- Self-contained water system
- Self-contained air-vacuum system
- Skid mounted for short distance towing
- Designed to operate under blackout. conditions with door activated blackout switches

#### 1-11. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS.

#### **NOTE**

The Air mobile laboratory entrance door end is the rear of the laboratory Laboratory exterior sides and interior walls are designed "roadside" (left) and "curbside" (right) as viewed from the entrance door

#### a. Rear and Curbside Exterior.

Laboratory Tiedown Rings. Eight tiedown rings provide a means of securing laboratory to prevent movement during transportation.

Laboratory Entrance Door. Provides entrance into laboratory, and an exit out of laboratory.

Laboratory Secondary Exit. Provides exit from laboratory in the event that the entrance door becomes blocked.

Laboratory Electrical Connector Receptacle. Houses main power cable connector and ground cable lug. Protected by cap.

Recessed Step Assembly. Provides a means of reaching top of laboratory.

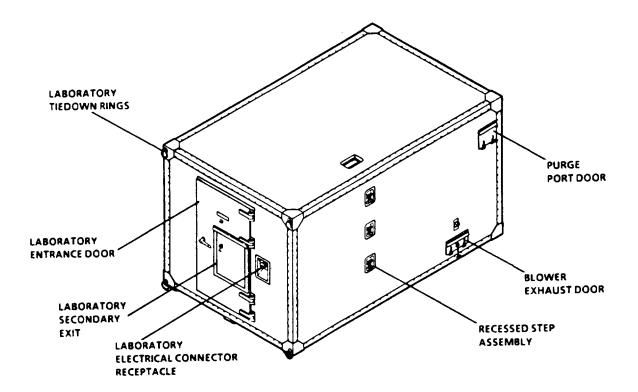


Figure 1-1. Rear and Curbside Exterior

#### 1-11. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS - continued.

Blower Exhaust Door. Hinged, double-latch, blower exhaust door houses discharge louvers. Must be opened during purge operations to allow blower exhaust.

Purge Port Door. Hinged, double-latch, purge port door houses purge damper for roadside purge ductwork. Must be opened during purge operations to allow environmental control unit to draw air from the outside.

#### b. Front and Roadside Exterior.

Environmental Control Units. Provide heating and cooling of the laboratory. Contains individual controls.

Purge Port Door. Hinged, double-latch, purge port door houses purge damper for curbisde purge ductwork. Must be opened during purge operations to allow environmental control unit to draw air from the outside.

Water Reservoir Receptacle. Receptacle provides a means of manually filling the water reservoir.

Utilities Box and Access Door. Provides means of connecting external water supply hoses, and sink and tank drain hoses to the laboratory. Also contains tank vent fitting. Covered by hinged, double-latch, access door.

#### c. <u>Interior.</u>

Environmental Control Units. Provide heating and cooling of the laboratory. Identical units with individual controls.

Environmental Control Unit Control Modules. Used to control the ECUs in the heating, air conditioning or venting modes of operation.

Cabinet No. 8. Provides storage for test equipment and supplies. Contains pull-out shelf. For storage information, refer to Appendix C.

Detector Assembly. Houses device which senses laboratory air and provides result to gas alarm control unit.

Reid Vapor Pressure (RVP) Bath. Provides a heater water bath source to perform ASTM Test D-323. Bracket at top of bath support a stirrer assembly, thermoregulator, and a three-RVP test bomb rack. Includes cover.

RVP Petroleum Test Bombs and Gages. Used with RVP bath in performing ASTM Test D-323. Large scales provide for easy and accurate readings.

Ceiling Lights. Four fixtures, each containing two white fluorescent lamps and one blue lamp.

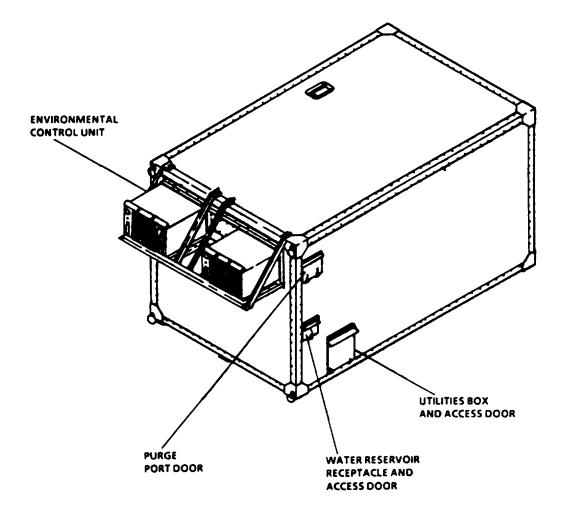


Figure 1-2. Front and Roadside Exterior

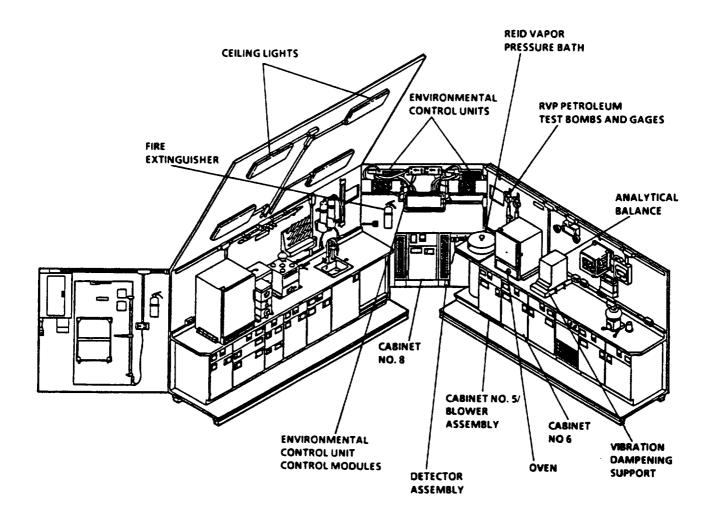


Figure 1-3. Airmobile Laboratory Interior (Sheet 1 of 2)

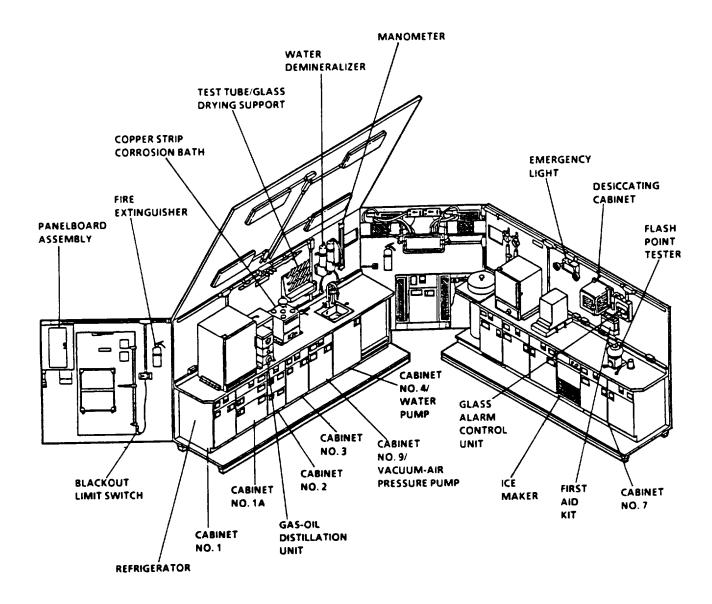


Figure 1-3. Airmobile Laboratory Interior (Sheet 2 of 2)

#### 1-11. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS - continued.

Cabinet No. 5. Provides storage for test equipment and supplies. Contains a special storage box for thermometers, hydrometers, and thermoregulators. Contains pull-out shelf. For storage information refer to Appendix C.

Blower Assembly. Located in lower portion of cabinet No. 5.

Oven. Gravity convection oven with a 1.5 cu ft (42 cmm) chamber capacity and a  $18^{\circ}$ F (65° C) to  $107^{\circ}$  (225° C) temperature range.

Cabinet No. 6. Double cabinet which provides storage for test equipment and supplies. Contains pull-out shelves. For storage information refer to Appendix C.

Vibration Dampening Support. Aluminum box enclosing reinforced concrete, mounted on four shock absorbing supports. Provides stasble base for analytical balance.

Analytical Balance. Top-loading, fully automatic, auto-calibrating balance with 0-200g weighing range and 0.1 mg readability with digital LCD readout.

Emergency Light. Provides battery-powered emergency lighting in event that laboratory experiences a main power failure.

Desiccating Cabinet. Provides means of drying for ASTM Test D-2276. Incorporates an integral relief device for manual pressure release.

First Aid Kit. Contains essential items for minor injuries.

Ice Maker. Provides up to 53 lbs (116.6 kg) of ice cubes in a 24-hour period. Contains storage bin for up to 35 lbs (77 kg) of ice.

Flash Point Tester. Determines flash points of fuels and oils in accordance with ASTM Test D-2276.

Cabinet No. 7. Double cabinet which provides storage for test equipment and supplies. Contains pull-out shelves. For storage information refer to Appendix C.

Gas Alarm Control Unit, Contains power supply, alarm test and control circuit for gas detection and alarm system.

Panelboard Assembly. Central electrical power panel which contains all circuit breakers, two fuses, a timer relay, a timer bypass switch and a purge system relay.

Fire Extinguisher, A 5-pound, Halon, Type 1211 extinguisher.

Blackout Limit Switch. Turns off white ceiling lights when laboratory entrance door is opened.

Refrigerator. 6.5 cu ft (.182 cm) refrigerator with two adjustable interior compartment shelves and three fixed door shelves.

Cabinet No. 1. Provides storage for test equipment and supplies. Contains pull-out shelves. For storage information refer to Appendix C.

#### 1-11. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS - continued.

Cabinet No. 1A. Provides storage for test equipment and supplies. Contains pull-out shelves. For storage information refer to Appendix C.

Gas-Oil Distillation Unit. Distillation apparatus is used to perform ASTM Test D-86. Consists of a 2 gallon (7.6.1) condenser with 3000W heater and a distillation shield with a 1000W heater.

Copper Strip Corrosion Bath. Used to perform ASTM Test D-130. Provides for insertion of four copper corrosion test bombs. Consists of a double-walled chamber thermometer holder, 750W immersion heater, thermoregulator, and softlet reflux condenser.

Cabinet No. 2. Provides for storage of test equipment and supplies. Contains pull-out shelf. For storage information refer to Appendix C.

Cabinet No. 3. Provides for storage of test equiment and supplies. Contains pull-out shelf. For storage information refer to Appendix C.

Cabinet No. 9. Provides for storage of test equipment and supplies. For Storage information refer to Appendix C.

Vacuum-Air Pressure Pump. Located in lower portion of cabinet No. 9.

Test Tube/Glass Drying Support. Provides support facilities for drying test tubes and other glassware after cleaning.

Water Demineralize. Provides for removal of organic and inorganic substances from water.

Aneroid Barometer. Measure barometric pressure and displays readings in Hg and cm Hg. Stored in cabinet No. 8 when not in use.

Manometer. A dual-scale (psi and in Hg) mercury indicator which provides a means of accurately testing RVP gages before and after their use.

Water Pump. Located in cabinet No. 4.

Cabinet No. 4. Houses water tank, water pump, surge tank, pressure switch, and all other related water valves and plumbing.

# 1-12. EQUIPMENT DATA.

Length
Width
Height
Interior Dimensions
Length
Width
Height
Total Cubage
Exterior
Interior
Weight
power Requirements
Environmental Control
Capacity Per Unit
Cooling
i v
Cooling
Cooling
Cooling
Cooling
Cooling 9,000 BTU/Hr (3180W) Heating 7,000 BTU/Hr (2230W)  Water System Reservoir Capacity 30 gal (143 1)  Connections Electrical Power One 280 V, 60 Hz, 3-phase, 5-wire power input cable Ground Ground Ground Ground Ground
Cooling
Cooling 9,000 BTU/Hr (3180W) Heating 7,000 BTU/Hr (2230W)  Water System Reservoir Capacity 30 gal (143 1)  Connections Electrical Power One 280 V, 60 Hz, 3-phase, 5-wire power input cable Ground Gro
Cooling

#### Section III. TECHNICAL PRINCIPLES OF OPERATION

#### **Alphabetical Index**

Maintenance Item	Paragraph
Functional Description of Laboratory Systems	1-13
Functional Description of Laboratory Unique Equipment	1-14

#### 1-13. FUNCTIONAL DESCRIPTION OF LABORATORY SYSTEMS.

The following paragraphs describe the systems within the design of the Airmobile Laboratory. For details of major equipment refer to the appropriate technical manual.

- a. <u>Electrical System (Refer to Figure 1-4)</u>. The Airmobile Laboratory has an input power requirement of 208V, 3-phase power. Power is supplied by an external generator through a 50-foot (15-meter), 8-wire cable (W1). Power enters the laboratory via connector receptacle J1. From J1 power is applied to CB1 in the panelboard assembly. CB1 is a 100-amp, main power input circuit breaker which incorporates an undervoltage trip feature.
  - (1) <u>Panelboard Assembly</u>. The panelboard assembly houses all equipment circuit breakers. There are fourteen 15-amp circuit breakers, (for equipment and convenience outlets), and two 20-amp circuit breakers (for the environmental control units). The following items are also contained in the panelboard assembly.
    - (a) <u>Fuse F2</u>. Fuse F2 is a 15-amp fuse used to protect the components which make up the control devices used during purging operations.
    - (b) <u>Purge System Power Relay (K2)</u>. This relay is used to turn on the control devices for the purge system. It routes A-phase power via F2. The operating state of the relay is not energized. When energized, control voltage used to operate components of the purge system is removed.
    - (c) <u>Time Delay Relay (K3)</u>. The relay, along with the 6 Mohm resistor, provides a 5-minute delay before applying power to relay K2. The 5-minute delay is for the 5-minute purging cycle that is automatically started when power is supplied to the laboratory after a shutdown. Power to the relay is routed from A-phase input, through 5-amp fuse F1, and through the gas detector and alarm system. During normal operation the time delay relay keeps relay K2 energized. In the event of toxic gases being detected by the gas detector and alarm system, power would be removed from the time delay relay which would deenergize relay K2. This would then begin a purge cycle that would last 5 minutes after the gas detector and alarm system has reset itself and power reapplied to the time delay relay.
    - (d) <u>Fuse F1</u>. Fuse F1 is a 5-amp fuse which is in-line with the time delay relay as a protection device.

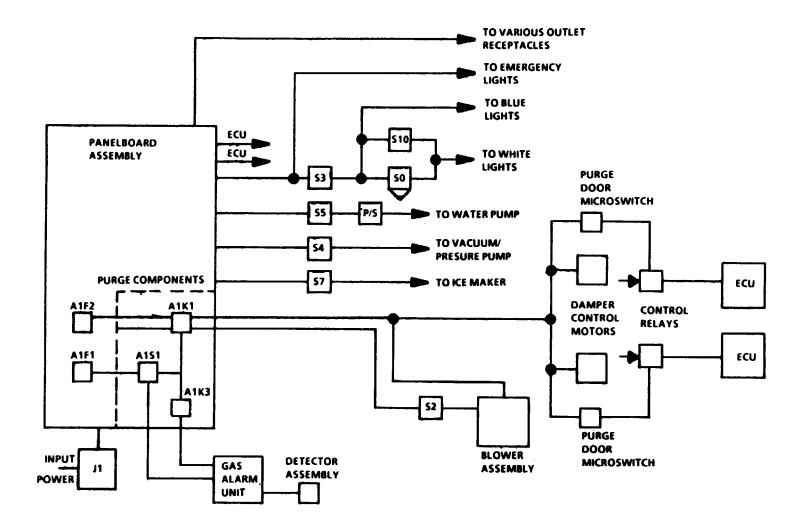


Figure 1-4. Electrical System Functional Diagram

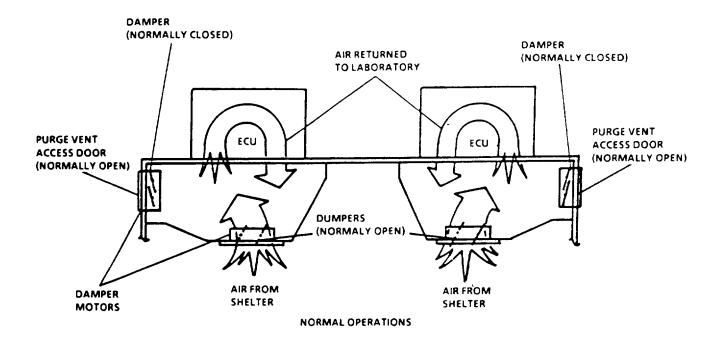
#### 1-13. FUNCTIONAL DESCRIPTION OF LABORATORY SYSTEMS - continued.

- (e) <u>Timer Bypass Switch (S1)</u>. This switch is used to bypass the operation of the time delay relay.
- (2) <u>Lighting System</u>. Laboratory lighting is provided by four fluorescent ceiling lights. Each light contains one blue lamp and two white lamps. During normal operations, all lamps are lit. CB17 is the lights' circuit breaker in the panelboard assembly. The lights are turned on and off using the LIGHT switch (S3) located just left of the laboratory entrance door. A junction box (A4) provides a point of connection for all four ceiling lights. This box is located on the roadside wall above the copper strip corrosion bath.
  - (a) <u>Blackout Lighting</u>. Blackout lights (blue lamps) are provided when blackout conditions are necessary. When the BLACKOUT OVERRIDE switch, (S10), (located next to the LIGHTS switch) is in the OFF position (down) blackout conditions are set. Whenever the entrance door is opened, a micros witch (S9), located at the bottom of the entrance door, is activated, This will turn off all white lamps. When the door is closed again the white lamps will come back on. When the BLACKOUT OVERRIDE switch is in the ON (up) position, the operation of the microswitch is bypassed and all lamps remain lit.
  - (b) <u>Emergency Lighting</u>. An emergency light fixture is mounted on the curbside wall of the laboratory above the pencil sharpener. During normal operations, power is supplied to it from CB17. While power is available, the charging circuit maintains the batteries in a fully charged condition. Upon loss of power the emergency light instantly connects the lamps of the fixture to the batteries. The batteries will allow a minimum of 90 minutes of operation. Upon return of power the lamps are turned off and power is supplied to the charging circuits to recharge the batteries to a full charge. If the batteries have been completely exhausted, it will take approximately 16 hours to return them to a full charge status.
- (3) <u>Water System.</u> Pressure for the water system is supplied by a water pump driven by a 3/4 hp motor, The motor operates on 110 VAC and draws approximately 5 amps. It is protected by CB16 in the panelboard assembly. The pump motor is turned on and off by a pressure switch mounted next to the water pump. When pressure is below a preset value, the switch turns on the pump motor, when the pressure is at or above the preset pressure, the pump motor will turn off. A switch (S5), located next to the sink, is provided to turn power off to the pressure switch when the water system is not required.
- (4) <u>Purge System</u>. The purge system is activated by relay K2 in the panelboard assembly. (Refer to paragraph 1-14. a.(1)(b).) The purge system is used to exhaust any contaminated air inside the laboratory to the outside. This is accomplished using the environmental control units. A blower assembly mounted inside cabinet No. 5 is used to assist the automatic purge cycle.
  - (a) <u>Environmental Control Units (ECUs)</u>. The function of the ECUs during purging operations is to pull air from outside the laboratory and exhaust it into the laboratory. This will overpressurize the laboratory forcing the contaminated air to the outside via the open secondary exit. This is accomplished by motor driven dampers inside the air plenums. When a purge cycle is initiated, two motors in each air plenum position dampers inside the air plenum to route air

#### 1-13. FUNCTIONAL DESCRIPTION OF LABORATORY SYSTEMS - continued.

flow in through the purge vents. (Refer to Figure 1-5). These motors are turned on from power routed from relay K2. Power is also routed to two microswitches located on the purge ports. As long as the purge port doors are open, power passes through the microswitches to two control relays located in the distribution box below the ECUs controls. This power energizes the control relays which in turn, turn on the evaporator fans on high in each ECU. In the event that a purge vent door closes, the ECU for that vent will turn off because of loss of power to its control relay. After the purge cycle is complete, power is removed from the control relays which turn off the ECUs. Power is also removed from the damper motors in the air plenums which will return the air dampers to a normal configuration.

- (b) <u>Blower Assembly</u>. The blower assembly is located inside cabinet No. 5 and is used to ensure that all contaminated air is exhausted from under the cabinet assemblies. It is provided power from the circuit breaker CB2 and is activated by placing switch S2 in the ON position when the automatic purge cycle is completed.
- (5) <u>Vacuum-Air Pressure System</u>. The vacuum-air pressure system is powered by a 120 VAC vacuum-air pressure pump located in cabinet No. 9. The pump receives power from CB5, through VAC AIR switch (S4), located next to the sink.
- b. <u>Water System</u>. (Refer to Figure 1-6). The water system supplies the laboratory with fresh water for use with laboratory tests. Water can be supplied from either one of two sources, From an external source connected to the SUCTION connection in the utilities box, or from the water reservoir (a 30 gallon tank) located under the counter top, front roadside corner. This water reservoir can be filled by using the FILL connection and gating valve with pressurized water, or the WATER RESERVOIR till pour spout (located front roadside corner exterior) by pouring water into fill spout, Two gating valves are used to line up the correct input to the water pump.
  - (1) <u>Pressurized/Supply Lines</u>. Pressure throughout the water system is maintained by a pressure switch and the water pump. (Refer to paragraph 1-13. a.(3).) The output of the water pump is passed through a check valve which maintains water on the output side of the water pump. From the check valve water is routed to the various units requiring water. The RVP bath and water demineralize have valves and fittings to connect tubing, The faucet, eyewash, and ice maker have no valves to isolate the water system from them. A surge tank is mounted in parallel with the supply lines to maintain even water pressure and flow. Air pressure is added to the surge tank prior to operation to maintain header pressure in the system,
  - (2) <u>Drain Lines</u>. Drain lines in the water system are supplied for the sink, RVP bath, distillation testing unit, refrigerator, and the copper strip corrosion bath (which has its own shutoff valve). These drains are referred to as the SINK DRAIN outlet in the utilities box. The water reservoir has its own drain in the utilities box labeled TANK DRAIN.
- c. <u>Vacuum-Air Pressure System</u>. (Refer to Figure 1-7.) The vacuum-air pressure system provides vacuum and air pressures needed to perform various laboratory tests. The vacuum and air pressure are supplied by a 120 VAC vacuum-air pressure pump mounted in cabinet No. 9. (Refer to paragraph 1-13. a.(5).)



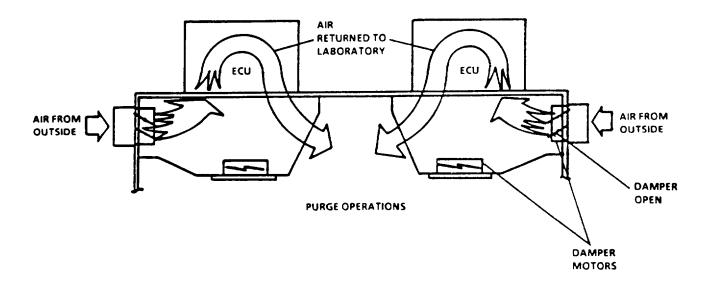
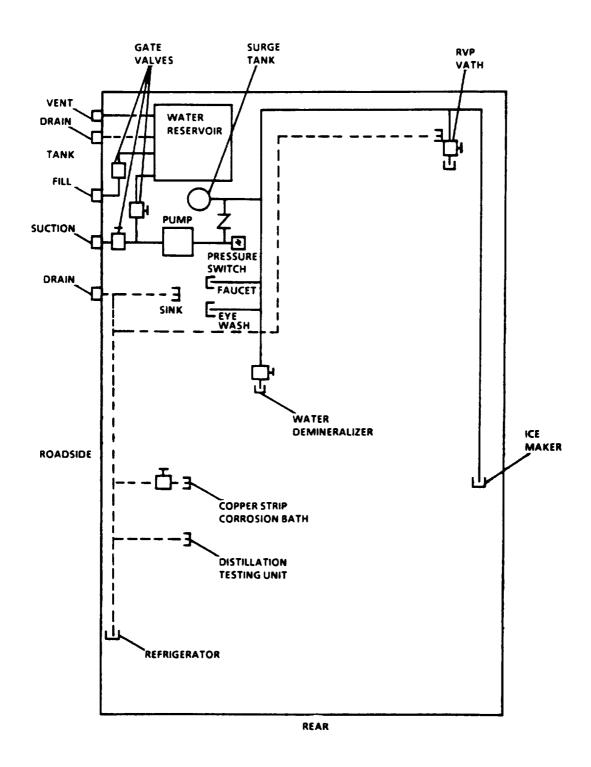


Figure 1-5. Air Plenum and Purge Dampers



**Figure 1-6. Water System Functional Diagram** 

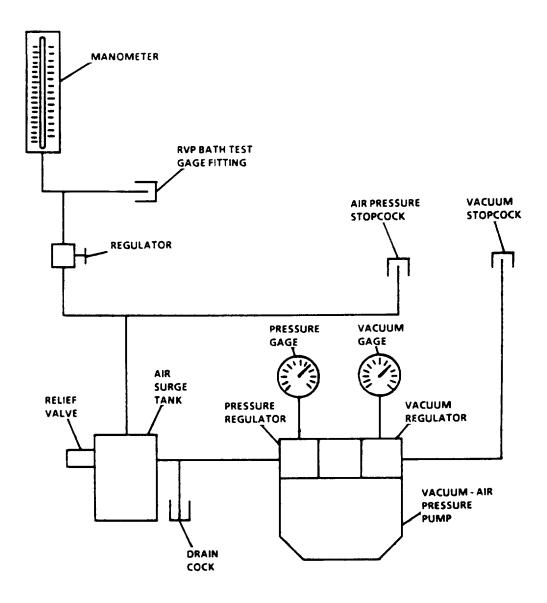


Figure 1-7. Vacuum-Air Pressure system Functional Diagram

#### 1-13. FUNCTIONAL DESCRIPTION OF LABORATORY SYSTEMS - continued.

- (1) <u>Vacuum Side</u>. Vacuum is created from the vacuum side of pump. A vacuum stopcock is located on the countertop next to the sink. Air is sucked through the stopcock and into the vacuum-air pressure pump. A regulator and gage mounted on top of the vacuum-air pressure pump is provided to control vacuum pressure.
- (2) Pressure Side. Pressure is created from the air sucked into the vacuum air pressure pump vacuum side. Air being exhausted from the pump is supplied to an air surge tank. Pressure to the air surge tank is regulated by a regulator and gage mounted on top of the vacuum-air pressure pump. A drain cock on the line to the air surge tank is provided to release air pressure from the system. The surge tank has a relief valve mounted on it to prevent over pressurization of the system. The output from the air surge tank is sent to an air pressure stopcock mounted next to the vacuum stopcock on the countertop next to the sink. Air also is routed to the manometer and a test gage fitting through a pressure regulator. The pressure regulator, manometer and test gage fitting provides a means of checking and calibrating the RVP bath gages.

## 1-14. FUNCTIONAL DESCRIPTION OF LABORATORY UNIQUE EQUIPMENT.

The following paragraphs describe some of the equipment mounted or stored within the laboratory. For equipment not described in these paragraphs, refer to the appropriate technical manual listed in Appendix A.

- a. Flash Point Tester Unit. The flash point tester unit used for ASTM D-93 and is designed to determine the flash point of fuel oils, lube oils, suspensions of solids, liquids that tend to form a surface film under test conditions, and other liquids. The flash point tester operates on 110V, 60 Hz, single-phase power supplied from a convenience outlet. It is an electrically heated closed-type unit, with two thermometers, one with a range of 20 to 230°F (-6.1 to 110°C), and the other with a range of 200 to 700°F (93 to 371°C).
- b. <u>Distillation Unit.</u> The distillation unit is used for ASTM D-86. The unit consists of a shield assembly and a condenser assembly. The shield and condenser exteriors are constructed of stainless steel. The condenser interior is constructed of copper, insulated with a 1-inch thickness of fiberglass. The ice-refrigerated condenser is equipped with a drain and overflow outlet, and a distilled-fuel outlet. An immersion heater is contained in the condenser unit to control the temperature. The shield encloses a 750W heater with auto transformer, two porcelain refractory blocks, observation window, an elevating device to allow proper alignment of the distillation flash to the condenser tube, a temperature-control assembly, and an on/off toggle switch.
- c. <u>Fuel Sampling Kit.</u> The fuel sampling kit is used for ASTM Method D2275. The unit is used for field sampling of liquids from pressurized systems by means of millipore fuel monitors. The contaminant retained on the test filter held in the monitor is retained for subsequent analysis. The sampling kit contains a stainless steel holder (sampler assembly) for the monitors, and the tubing, connectors, and accessories required to perform the sampling operation and prepare the monitor for subsequent analysis. The monitors are disposable plastic filter holders made of fuel resistant Tenite and preloaded with 37-millimeter filters. The entire kit is enclosed in a hard plastic carrying case.

# 1-14. FUNCTIONAL DESCRIPTION OF LABORATORY UNIQUE EQUIPMENT - continued.

- d. <u>Anti-Icing Additive Test Kit</u>. This apparatus is contained in a carrying case and is stored in the laboratory cabinet No. 5. It consists of a hand held, direct reading refractometer, support base rod and ring, separator funnel, graduated cylinder, aluminum dishes, piston pipets, and a polypropylene bottle. It is used to determine the percent volume of anti-icing additive in jet turbine engine fuels.
- e. <u>Reid Vapor Pressure Testing Bath</u>. The RVP bath is used for ASTM tests D-323 and D-1267. It is mounted on the curbside countertop. It operates on 110V, 60 Hz, single-phase power. It consists of the bath, a rack with a 3-bomb capacity, a 1/30 hp motor and stirrer, a thermometer, an immersin heater and, a thermoregulator. It is provided with bombs for testing that are stored in a rack on the wall adjacent to the RVP bath and pressure gages which hang in brackets above the bomb rack.
- f. Manometer. The manometer is mounted on the laboratory roadside wall, next to the water demineralizer. The manometer provides the primary basic standard of pressure measurement. It is used in the laboratory to calibrate the RVP gages. It consists of a glass column supported within a frame and connected at the bottom by a U-shaped tube to the manometer fluid reservoir. It has a duplex-type scale calibrated in inches and tenths on the left side of the tube, pounds and tenths using mercury on the right side. It is also equipped with high pressure (HP) connection, low pressure (LP) connection, fill plug, drain plug, vent plug, and a zero scale adjustment knob.
- g. <u>Refrigerator</u>. The refrigerator is mounted on the roadside of the laboratory. It operates on 110V, 60 Hz, single-phase power. It is designed and constructed for explosion-proof operation. Components that might create sparks or arcing have been enclosed and insulated against volatile, explosive fumes and gases that might escape from containers stored in its interior or envelope its exterior. It provides 6.5 cubic feet (.182 cm) of refrigerated storage.
- h. Copper Strip Corrosion Bath. The copper strip corrosion bath is used to perform ASTM test D-130. It is mounted on the roadside countertop. It requires 110V, 60 Hz, single-phase power which is provided from one of the convenience outlets in the laboratory compartment. It is used to determine relative corrosivity caused by sulfur compounds in petroleum products. The apparatus consists of a constant temperature bath having a temperature range from ambient to  $221^{\circ}F \pm 1^{\circ} (105^{\circ}C \pm 0.5^{\circ})$ , a 750W copper immersion heater, a thermoregulator, a Soxhlet condenser and a constant water level device. It has a removable top plate and is provided with a test tube rack, test bombs, a thermometer, four rubber stoppers, copper strips, copper strip corrosion standards and has the capacity to hold four bombs.
- i. <u>Laboratory Ovens</u>. The laboratory oven is used for ASTM test D-2276. It operates on 110V, 60 Hz, single-phase power. It is mounted on the curbside countertop. The oven employs gravity convection as a method of heat transfer within its chambers. It is provided with two highly accurate hydraulic thermostats (one for control and one for high limit safety) from a single control. This provides a sensitivity to  $.45^{\circ}F$  ( $.25^{\circ}C$ ). The oven has a maximum operating temperature of  $437^{\circ}F$  ( $225^{\circ}C$ ). It is supplied with a thermometer with a temperature range of 0 to  $482^{\circ}F$  ( $250^{\circ}C$ ).

# 1-14. FUNCTIONAL DESCRIPTION OF LABORATORY UNIQUE EQUIPMENT-continued.

- j. <u>Desiccating Cabinet.</u> The desiccating cabinet is mounted on the curbside wall above the countertop. It is used for ASTM test D-2276. The cabinet is constructed of stainless steel with glass side panels. A molded rubber door gasket provides an airtight fit for the door. The cabinet also is provided with a manual relief valve.
- k. <u>Analytical Balance</u>. The analytical balance is mounted on he damping vibration support which is located on the curbside countertop. It is used in the performance of ASTM test D-2276. The analytical balance comes with its own power supply unit which receives 110V, 60 Hz, single-phase power from a convenience outlet in the laboratory compartment. It is a fully automatic, top-loading balance with upfront, one-finger control of all balance functions. It provides digital readout that can be viewed from any angle. The door on top and one on each side make the weighing chamber fully accessible for formulations and liquid transfer operations. The weighing chamber is housed in glass for unobstructed viewing.
- l. <u>Gas Alarm System.</u> The gas alarm system consists of a main control unit (cabinet assembly) and one remote detector assembly. The main control unit is wall mounted on the curbside and connects electrically to the detector assembly. The system operates on 110V, 60 Hz, single-phase power. The main control unit supplies 5.5 VDC to the detector. The alarm is calibrated for propane and has a setting of 20 to 40 percent of the lower explosive limit (lel) of gasoline. An indicating meter in the control unit shows the concentration being monitored and adjustable dual-level alarm circuits are triggered whenever a concentration exceeds the lel. The alarm alerts personnel of combustible mixtures that could cause explosions or cause fires, and automatically activates the air purge system.
- m. <u>Ice Maker</u>. The ice maker is mounted below the countertop on the curbside of the laboratory. It operates on 110V, 60 Hz, single-phase power. It is a completely self-contained ice cuber and will produce up to 53 pounds of ice in 24 hours. It has the capacity to store up to 35 pounds of ice.
- n. <u>Sampling and Gaging Kit</u>. The sampling and gaging kit is used to perform ASTM test D-270, D-287, D-1085, D-1086, D-1250, and D-1298. It is a portable petroleum testing kit which is stored in the laboratory cabinets. It consists of the carrying case, shoulder strap, gravity computer, cupcase thermometer, hydrometer cylinder, gasoline indicating paste, water indicating paste, image tape and bob, weighted beaker sampler, and standard hydrometers.

#### CHAPTER 2

#### **OPERATING INSTRUCTIONS**

## Section I. DESCRIPTION AND USE OF OPERATOR'S CONTROLS AND INDICATORS

## **Alphabetical Index**

Paragraph Title	Paragraph
Damage From Improper Settings	2-1
Operator's Controls and Indicators	2-2

## 2-1. DAMAGE FROM IMPROPER SETTINGS.

All operators should become thoroughly familiar with the operator's controls and indicators, and with the proper operating procedures for the Airmobile Laboratory. Certain precautions must be observed in the operation of the equipment and its components. Procedures are presented in set sequence and must be followed in sequence.

#### 2-2. OPERATOR'S CONTROLS AND INDICATORS.

Table 2-1 contains the controls and indicators for the laboratory exterior. Tables 2-2 through 2-7 are for the other functional systems within the laboratory. Operator's controls and indicators for the laboratory unique equipment are listed in Tables 2-9 and 2-10. The ECU controls are listed in Table 2-8. Operator's controls and indicators for the refrigerator, convection ovens, gas alarm control unit, RVP bath, ice maker, gum bath system, copper strip corrosion bath, analytical balance, etc., are described in their respective TMs (see Appendix A for TM number).

a. <u>Exterior</u>. Figure 2-1 and Table 2-1 list the laboratory's exterior controls and indicators.

**Table 2-1. Laboratory Exterior Controls and Indicators** 

Control or Indicator	Function
Blower Exhaust Door	Covers blower louvers for cabinet exhaust blower assembly. Must be opened during purge operations.
Purge Port Door (one on each side)	Covers environmental control unit plenum intakes. A microswitch senses when door is opened or closed. Must be opened to initiate purge cycle.

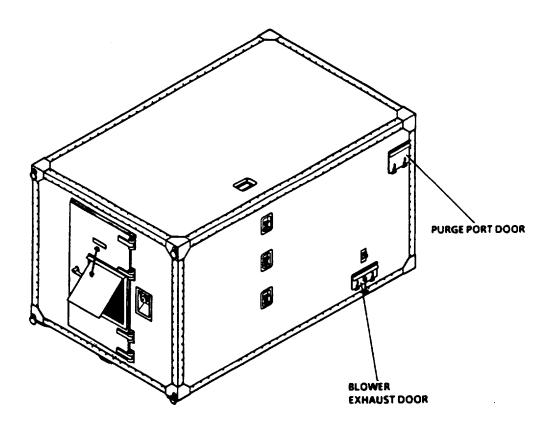


Figure 2-1. Laboratory Exterior

b. <u>Interior Rear Wall.</u> Figures 2-2 and 2-3 and Tables 2-2 and 2-3 list the controls and indicators located on the rear wall of the laboratory interior.

**Table 2-2. Panelboard Assembly Controls and Indicators** 

Control or Indicator	Function
Timer Relay Override Switch (S1)	[n ON position, overrides the timer relay during laboratory startup and stops the automatic laboratory air purging process. In OFF position, allows timer relay to control purging process.
Main Power Circuit Breaker (CB1)	In ON position, applies power to all system circuit breaks. Provides 100A protection for main power input.
System Circuit Breakers	
CB2	Provides 15A circuit protection for blower assembly.
CB3	Provides 20A circuit protection for ECU 1.
CB4	Provides 20A circuit protection for ECU 2.
CB5	Provides 15A circuit protection for vacuum-air pressure pump outlet (J4).
CB6	Provides 15A circuit protection for convenience outlet (J6).
CB7	Provides 15A circuit protection for flash point tester outlet (J7).
CB8	Provides 15A circuit protection for analytical balance outlet (J8).
СВ9	Provides 15A circuit protection for the oven outlet (J9).
CB10	Provides 15A circuit protection for convenience outlet (J10) and RVP bath outlet (J11).
CB11	Provides 15A circuit protection for refrigerator outlet (J11).

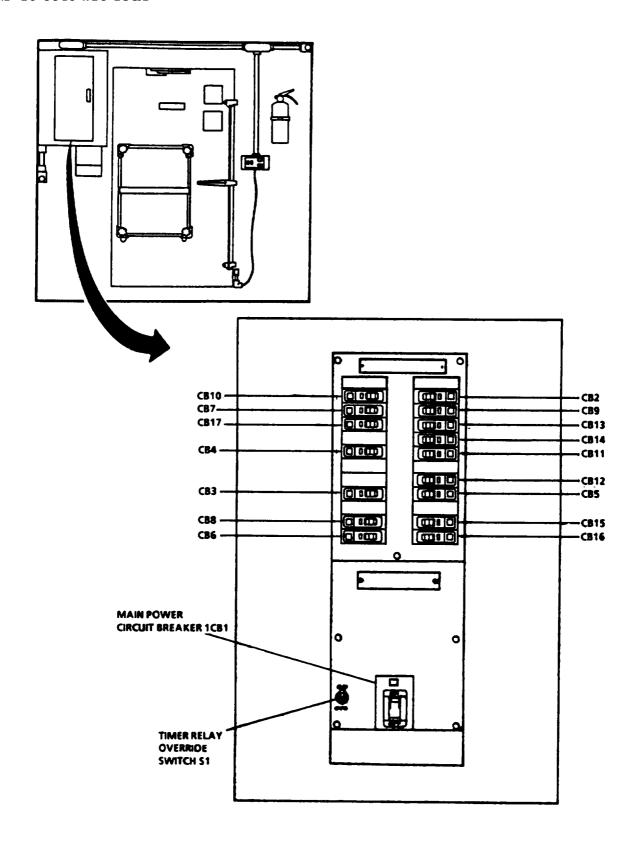


Figure 2-2. Panelboard Assembly

**Table 2-2. Panelboard Assembly Controls and Indicators - (Cont)** 

Control or Indicator	Function
CB12	Provides 15A circuit protection for gas-oil distillation unit outlet (J13).
CB13	Provides 15A circuit protection for copper strip corrosion bath outlet (J13).
CB14	Provides 15A circuit protection for convenience outlet.
CB15	Provides 15A circuit protection for ice maker outlet (J15).
CB16	Provides 15A circuit protection for water pump.
CB17	Provides 15A circuit protection for emergency lighting and laboratory lighting.
Fuses	
F1	Provides 5A circuit protection for timer relay and purge startup relay.
F2	Provides 15A circuit protection for purge system components.

**Table 2-3. Interior - Rear Wall Switches, Controls, and Indicators** 

Control or Indicator	Function
LIGHT Switch (S3)	Controls operation of ceiling lights.
BLOWERS Switch (S2) (with neon light)	Provides power to blower assembly to purge cabinets air. Built in neon light on switch illuminates when switch placed in the on position.
BLACKOUT OVERRIDE Switch (S10)	Overrides the blackout microswitch for the entrance door.

c. <u>Interior - Roadside Wall and Countertop</u>. Figure 2-4 and Table 2-4 list the laboratory's controls and indicators located on the roadside of the laboratory's interior.

**Table 2-4. Interior - Roadside Wall and Countertop Controls, and Indicators** 

Control or Indicator	Function
Air Pressure Stopcock	Provides hose connection and shut off of air pressure.
Vacuum Stopcock	Provides hose connection and shut off of vacuum.
Faucet Shutoff	Means of controlling water from faucet.
Eyewash Shutoff	Means of controlling water from eyewash.
Water Demineralization Line Valve	Controls water flow to demineralize filters.
Manometer	Provides an indication of air pressure applied to RVP gages under test. Granulated in psi and in. Hg.
Aneroid Barometer	Provides indication of atmosphere pressure from 25 to 32 in. Hg (64 to 79 cm Hg). (Normally stored in drawer No. 8.)

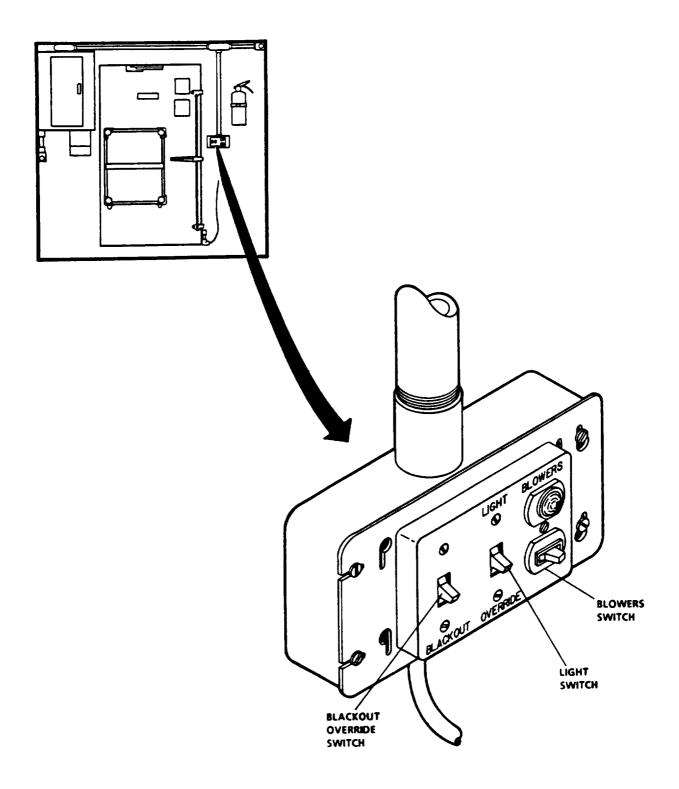


Figure 2-3. Interior - Rear Wall Switches

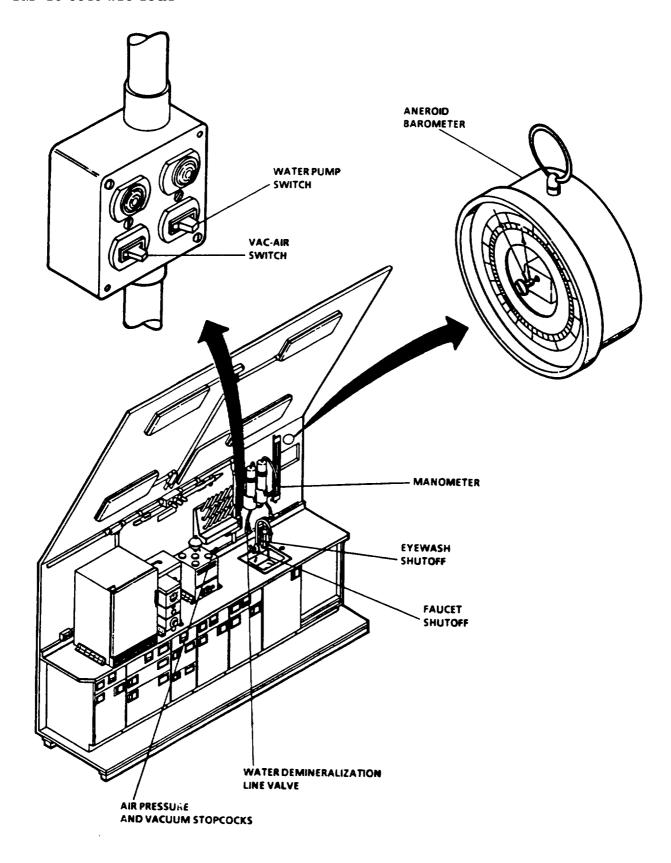


Figure 2-4. Interior - Roadside Wall and Countertop

Table 2-4. Interior - Roadside Wall and Countertop Controls, and Indicators - (Cont)

Control or Indicator	Function
VAC-AIR Switch (S4) (with neon light)	Provides power to vacuum-air pressure pump. Built-in neon lamp on switch illuminates when switch placed in the on position.
WATER PUMP Switch (S5) (with neon light)	Provides power to water pump. Built-in neon lamp on switch illuminates when switch placed in the on position.

**d.** <u>Interior - Vacuum Air Pressure System Controls and Indicators (Cabinet No. 9)</u>. Figure 2-5 and Table 2-5 list the controls and indicators of the vacuum-air pressure system located in cabinet No. 9.

**Table 2-5. Interior - Vacuum Air Pressure System Controls and Indicators** 

Control or Indicator	Function
Manometer Air Pressure Regulator	Regulates air pressure level to manometer for RVP gage testing. Manually adjusted according to ASTM Test D-323.
Air Pressure Regulator	Provides manual adjustment of vacuum-air pressure pump discharge air pressure. Set at 18 psi (1.26 kg/cm2).
Air Pressure Gage	Mounted on discharge side of vacuum-air pressure pump. Provides indication of pump output pressure. Graduated from 0 to 100 psi (0 to 7 kg/cm2).
Vacuum Regulator	Provides manual adjustment of vacuum created by vacuum-air pressure pump. Vacuum level is adjusted according to ASTM Test being performed and specifications of fuel under test.
Vacuum Gage	Mounted on inlet side of vacuum-air pressure pump. Provides indication of pump vacuum. Graduated from 0 to 30 in. Hg (0 to 760 mm Hg).

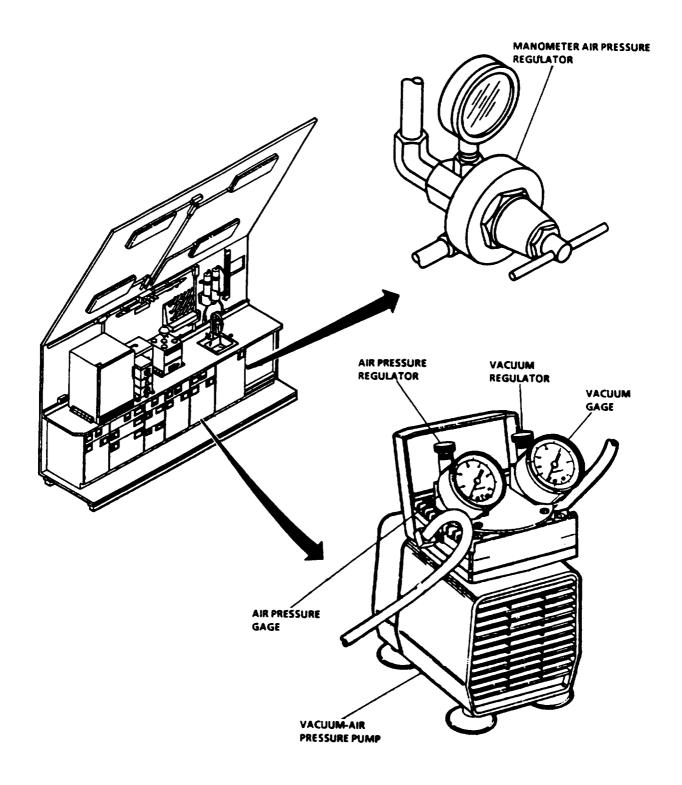


Figure 2-5. Vacuum-Air Pressure System (Cabinet No. 9)

e. <u>Interior - Water System Controls and Indicators (Cabinet No. 4)</u>. Figure 2-6 and Table 2-6 list the controls and indicators for the water system located in cabinet No. 4.

Table 2-6. Water System

Control or Indicator	Function
Water Pump ON/OFF Switch	Energizes motor start/stop circuit at pressure switch.
Pressure Switch	Starts and stop the water pump automatically at the required pressures.
Water Level Sight Glass	Indicates the water level in the water tank.
Water System Isolation and Service Valves	Provides for isolation, system line up from various supply sources, drainage, and service access to the water system in the laboratory.

f. <u>Interior - Curbside Wall Controls and Indicators</u>. Figure 2-7 and Table 2-7 list the laboratory's controls and indicators located on the curbside of the laboratory interior.

Table 2-7. Interior - Curbside Wall Controls and Indicators

Control or Indicator	Function
Cabinet No. 5	Provides storage for test equipment and supplies. Contains a special storage box for thermometers, hydrometers, and thermoregulators. Lower portion of cabinet houses blower assembly. Contains pull-out shelf. For storage information refer to Appendix C.
Oven	Gravity convection oven with a 1.5 cu ft (42 cmm) chamber capacity and a 18 degrees F (65 degrees C) to 107 degrees (225 degrees C) temperature range.
Cabinet No. 6	Double cabinet which provides storage for test equipment and supplies. Contains pull-out shelves. For storage information refer to Appendix C.

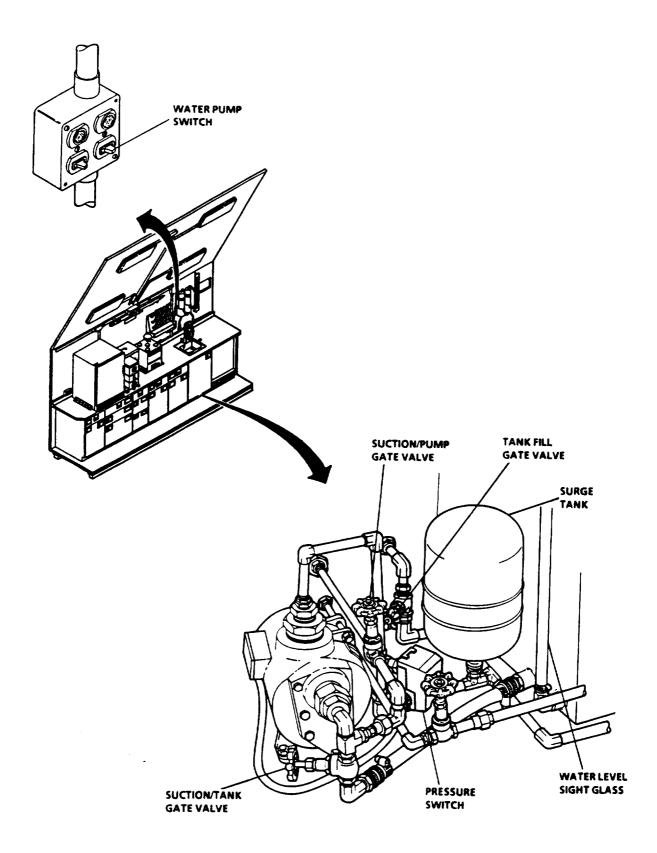


Figure 2-6. Water System Controls and Indicators

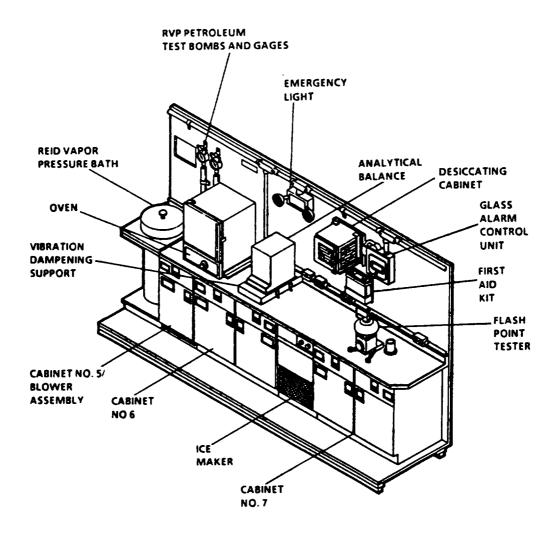


Figure 2-7. Interior - Curbside Wall Controls and Indicators

**Table 2-7. Interior - Curbside Wall Controls and Indicators - (Cont)** 

Control or Indicator	Function
Vibration Dampening Support	Aluminum box enclosing reinforced concrete, mounted on four shock absorbing supports. Provides stable base for analytical balance.
Analytical Balance	Top-loading, fully automatic, auto-calibrating balance with 0-200g weighing range and 0.1 mg readability with digital LCD readout.
Emergency Light	Provides battery-powered emergency lighting in event that laboratory experiences a main power failure.
Desiccating Cabinet	Provides means of drying for ASTM Test D-2276. Incorporates an integral relief device for manual pressure release.
First Aid Kit	Contains essential items for minor injuries.
Ice Maker	Provides up to 53 lbs (116.6 kg) of ice cubes in a 24-hour period. Contains storage bin for up to 35 lbs (77 kg) of ice.
Flash Point Tester	Determines flash points of fuels and oils in accordance with ASTM Test D-2276.
Cabinet No. 7	Double cabinet which provides storage for test equipment and supplies. Contains pull-out shelves. For storage information refer to Appendix C.
Gas Alarm Control Unit	Contains power supply, alarm test and control circuits for gas detection and alarm system.
Reid Vapor Pressure (RVP) Bath	Provides a heated water bath source to perform ASTM Test D-323. Bracket at top of bath support a stirrer assembly, thermoregulator, and a three-RVP test bomb rack. Includes cover.
RVP Petroleum Test Bombs and Gages	Used with RVP bath in performing ASTM D-323. Large scales provide for easy and accurate readings.

g. <u>Environmental Control Unit Controls and Indicators.</u> Figure 2-8 and Table 2-8 list the controls and indicators for the ECU system.

**Table 2-8. Environmental Control Unit Controls and Indicators** 

Control or Indicator	Function
Control Circuit Breaker	Main circuit breaker for ECU. Located on ECU, above connector assembly.
Evaporator Fan Speed	Selects the speed of the evaporator fan. HIGH or LOW.
Temperature Selector	Used to adjust the output temperature of the ECU.
Mode Selector	Used to select the mode of operation of the ECU. HEAT, VENT, or COOL.
Compr (Compressor) Circuit Breaker	Circuit breaker used to protect the compressor motor.

h. <u>Anti-Icing Additive Test Kit Controls and Indicators.</u> The hand refractometer is part of the anti-icing additive test kit. Figure 2-9 and Table 2-9 list the controls and indicators for the refractometer.

**Table 2-9. Refractometer Controls and Indicators** 

Control or Indicator	Function
Cover Plate	Used to expose the prism face
Prism Face	Location of test sample should be placed on this surface.
Calibration Setscrew	Used to align cross hairs and scale to zero reading with distilled water.
Eyepiece	Provides viewing of scale and test sample.

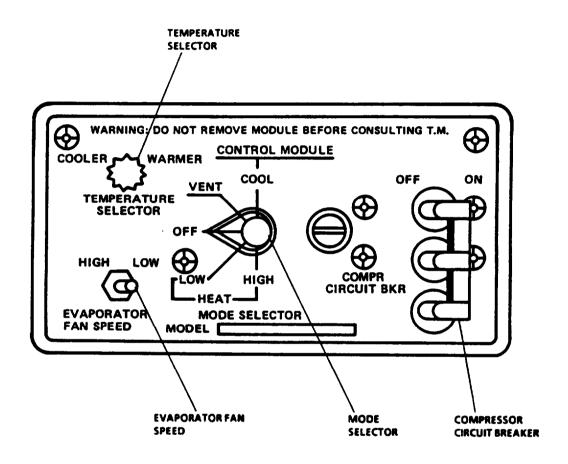


Figure 2-8. ECU Controls and Indicators

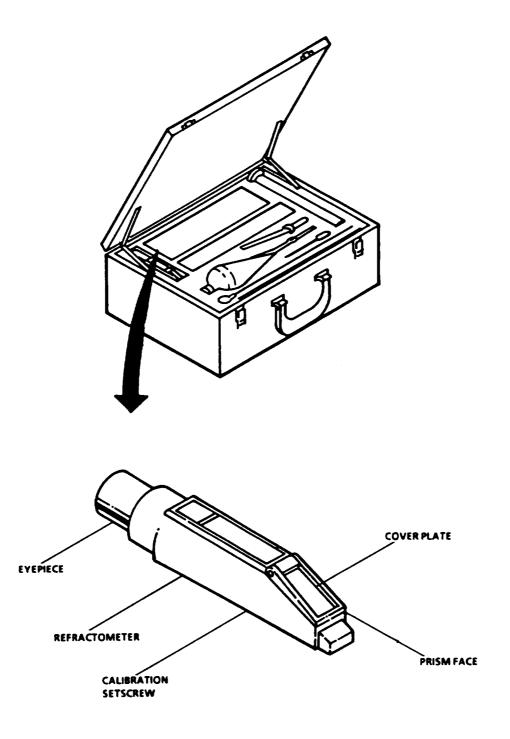


Figure 2-9. Anti-Icing Additive Test Kit

i. <u>Sampling and Gaging Kit Controls and Indicators</u>. Figure 2-10 and Table 2-10 list the indicators in the sampling and gaging kit.

Table 2-10. Sampling and Gaging Kit Controls and Indicators

Control or Indicator	Function
Hydrometers	Measures specific gravity of samples.
Cupcase Thermometer	Measures temperature of sample.

- j. <u>Flash Point Tester Controls and Indicators.</u> Refer to TM 10-6630-231-13&P for controls and indicators of the flash point tester.
- k. <u>Gas-Oil Distillation Unit Controls and Indicators</u>. Refer to TM 10-6630-219-13&P for controls and indicators of the gas-oil distillation unit.
- l. <u>Analytical Balance Controls and Indicators.</u> Refer to TM 10-6670-277-13&P for controls and indicators of the analytical balance.
- m. <u>Laboratory Furnace Controls and Indicators</u>. Refer to TM 10-6640-218-13&P for controls and indicators of the laboratory furnace.
- n. <u>RVP Bath Controls and Indicators</u>. Refer to TM 10-6640-226-13&P for controls and indicators of the RVP bath.
- o. <u>Ice Maker Controls and Indicators.</u> Refer to TM 10-6640-227-13&P for controls and indicators of the ice maker.
- p. <u>Copper Strip Corrosion Controls and Indicators.</u> Refer to TM 10-6640-220-13&P for controls and indicators of the corrosion strip corrosion bath.
- q. <u>Explosion Proof Refrigerator Controls and Indicators.</u> Refer to TM 10-6640-219-13&P for controls and indicators of the explosion proof refrigerator.
- r. <u>Gas Alarm Controls and Indicators.</u> Refer to TM 10-6665-297-13&P for controls and indicators of the gas alarm system.

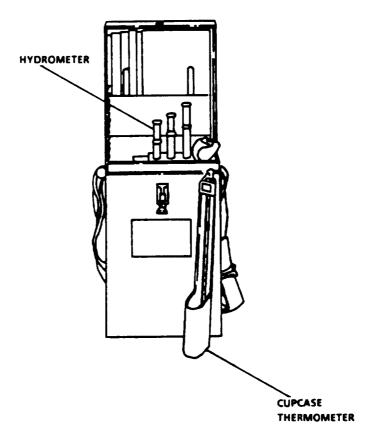


Figure 2-10. Sampling and Gaging Kit Indicators

# Section II. OPERATOR PREVENTATIVE MAINTENANCE CHECKS AND SERVICES (PMCS)

#### **Alphabetical Index**

Paragraph Title	Paragraph
After Prolonged Shutdowns	. 2-5
General	. 2-3
Individual Equipment PMCS	. 2-8
Leakage	. 2-7
PMCS Columnar Entries	. 2-4
Reporting and Correcting Deficiencies	. 2-6
Tools and Materials	. 2-9

#### 2-3 GENERAL.

The following paragraphs describe general information concerning when to do PMCS and what to do if a failure is discovered.

- a. <u>Before You Operate</u>. Always keep in mind the CAUTIONS and WARNINGS. Perform your before (B) PMCS prior to the equipment leaving the laboratory or performing its intended mission.
- b. <u>While You Operate</u>. Always keep in mind the CAUTIONS and WARNINGS. Perform your during (D) PMCS when the equipment is being used in its intended mission.
- c. <u>After You Operate.</u> Be sure to perform your (A) PMCS after the equipment has been taken out of its mission mode or returned to the laboratory.
- **d.** <u>If Your Equiupment Fails to Operat</u>e. Troubleshoot with proper equipment. Report any deficiencies using the proper forms. See DA Pam 738-750.
- e. <u>Purpose of PMCS Table</u>. Your PMCS table lists the inspections and care your equipment requires to keep it in good operating condition.

#### 2-4. PMCS COLUMNAR ENTRIES.

The following paragraphs describe your PMCS, Table 2-11.

- a. <u>Item Number Column</u>. Item numbers are assigned in chronological, ascending sequence regardless of interval designation. These numbers are used for your "TM number" column on DA Form 2404, Equipment Inspection and Maintenance Worksheet in recording results of PMCS.
- b. <u>Service Interval Column.</u> The interval column of your PMCS table tells you when to do certain checks or services,

#### 2-4. PMCS COLUMNAR ENTRIES - continued.

- c. <u>Item to be Inspected Column</u>. This column lists functional groups and their respective assemblies and subassemblies. The appropriate check or service procedure follows the specific item to be inspected.
- d. <u>Procedures Column.</u> This column of your PMCS table tells you how to do the required checks and services. Carefully follow these instructions. If you do not have the tools, or if the procedure tells you to, have unit maintenance do the work.
- e. <u>Equipment Is Not Ready/Available If Column</u>. This column is used for identification of conditions that make the equipment not ready/available for readiness reporting purposes or denies use of the equipment until corrective maintenance is performed.

#### NOTE

The terms *ready/available* and *mission capable* refer to the same status; Equipment is on hand and is able to perform its combat missions (See AR 700-138).

#### 2-5. AFTER PROLONG SHUTDOWNS.

Perform weekly as well as before operations if you are the assigned operator and have not operated the item since the last weekly or if you are operating the item for the first time.

#### 2-6. REPORTING AND CORRECTING DEFICIENCIES.

If your equipment does not perform as required, refer to Chapter 3 under Troubleshooting for possible problems. Report any malfunctions or failures on the proper DA Form 2404, or refer to DA Pam 738-750

#### **CAUTION**

- Equipment operation is allowable with minor leakages (Class I or II).
   Of course, you must consider the fluid capacity in the item/system being checked/inspected. When in doubt, notify your supervisor.
- . When operating with Class I or Class II leaks, continue to check fluid levels as required in your PMCS.
- . Class III leaks should be reported to your supervisor or unit maintenance.

#### 2-7. LEAKAGE

Leakage definitions for operator/crew PMCS shall be classified as follows:

Class I See page of fluid (as indicated by wetness or discoloration) not great enough to form drops.

## 2-7. LEAKAGE - continued.

**Class II** Leakage of fluid great enough to form drops but not enough to cause drops to drip from item being checked/inspected.

**Class III** Leakage of fluid great enough to form drops that fall from the item being checked/inspected.

## 2-8. INDIVIDUAL EQUIPMENT PMCS.

PMCS for the laboratory equipment such as environmental control unit, refrigerator, convection oven, gas alarm control unit, RVP bath, ice maker, copper strip corrosion bath, analytical balance, etc., are contained in their respective TMs (refer to Appendix A for TM numbers).

#### 2-9. TOOLS AND MATERIALS.

The following is a list of tools and materials required for PMCS.

No tools are required for Operator's PMCS.

**Table 2-11. Operator Preventive Maintenance Checks and Services** 

## NOTE

If the equipment must be kept in continuous operation, check and service those items that can be checked and serviced without disturbing operation. Make the complete checks and services when the equipment can be shut down.

B - Before A - After M - Monthly
D - During W - Weekly

		In	terv	al		Item	Procedures Check for and have	Equipment is	
Item No.	В	D	A	w	M	to Be Inspected	repaired or adjusted as necessary.	Not Ready/ Available If:	
1				•		Laboratory <u>Exterior</u> Laboratory Walls	Inspect skin surface for paint damage, corrosion, cracks, or punctures.	Wall skin corroded, cracked, or punctured.	

**Table 2-11. Operator Preventive Maintenance Checks and Services - continued** 

		In	terva	al		Item	Procedures Check for and have	Equipment is
Item No.	В	D	A	w	M	to Be Inspected	repaired or adjusted as necessary.	Not Ready/ Available If:
2				=		Recessed Step Assemblies	Inspect for condition and security.	Steps damaged or loose.
3				•		Laboratory Tiedown Rings	Inspect for broken or missing rings.	Defective or missing rings.
4	•					Blower Exhaust Door	a. Check louvers for any obstructions.	Louvers are blocked.
							b. Inspect access door for defective or missing latches, keepers, seals, and hinges.	Latches, keepers, seals, or hinges damaged or missing.
5	•					Purge Port Doors	a. Inspect access doors for defective or missing latches, keepers, seals, and hinges.	Latches, keepers, seals, or hinges damaged or missing.
							b. Inspect door micro- switches to be sure they activate properly when door is closed, and deactivated when door is opened.	Microswitches do not operate correctly.
							c. Check air exhaust filters for cleanliness, damage or missing condition.	Dirty, damaged or missing exhaust filters.
6	•					Utilities Box and Access Door	a. Inspect access door for defective or missing latches, keepers, seal, and hinge.	Latches, keepers, seal, or hinges damaged or missing.
							b. Check connectors for security and damaged threads.	Defective or loose connections.

Table 2-11. Operator Preventive Maintenance Checks and Services - continued

		In	terv	al		Item	Procedures Check for and have	Equipment is
Item No.	В	D	A	w	M	to Be Inspected	repaired or adjusted as necessary.	Not Ready/ Available If:
7	•					Water Reservoir Receptacle	a. Check receptacle screen for debris, blockage, or damage.	Broken screen.
8	•					Personnel Entrance Door	a. Inspect for operation, condition and security.	Door damaged, not secure or operating properly.
9	•	•	•			Electrical Connector Receptacle	a. Inspect power cable connector for loose and damaged pins.	Defective connector.
							b. Check ground cable is properly connected to ground lug and grounding rod.	Grounding connections are damaged.
10	•		•			Main Power Cable	Inspect cable for damaged connector, cuts, and deep abrasions.	Cable damaged.
						Laboratory Interior Rear Wall		
11					•	Panelboard Assembly	a. Set each circuit breaker to OFF, then ON.	Circuit breaker is defective or switch loose.
							b. Check security of circuit breaker cover and timer relay override switch.	
12					•	Blackout Override System	a. Close entrance door.	Blackout system inoperative.

**Table 2-11. Operator Preventive Maintenance Checks and Services - continued** 

		In	terva	al		Item	Procedures Check for and have	Equipment is
Item No.	В	D	A	w	M	to Be Inspected	repaired or adjusted as necessary.	Not Ready/ Available If:
							b. Turn LIGHT switch on.	
							c. Turn BLACKOUT OVERRIDE switch on.	
							d. Move door lever to open position.	
							e. Check that white ceiling lights went off and blackout lights come on.	Blackout system inoperative.
							f. Move door lever to closed position.	
							g. Check that white ceiling lights came on.	Blackout system inoperative.
13					•	Electrical Switches	Check for loose, burned, or cracked switches.	Switches cracked or burned.
14	•		•		•	Fire Ex- tinguishers	a. Inspect for broken seals.	Seal broken.
							b. Check that charge indicating gage is in the green.	Charge gage not indicating proper charge.
15					•	Blackout Limit Switch	Check switch for proper mounting and actuation.	Switch loose or does not activate correctly.
						Laboratory Interior Roadside Wall		
16				•		Water Deminera- lizer	a. Check for security of mount brackets.	Brackets are loose.

Table 2-11. Operator Preventive Maintenance Checks and Services - continued

		In	terva	al		Item	Procedures Check for and have	Equipment is
tern No.	В	D	A	w	M	to Be Inspected	repaired or adjusted as necessary.	Not Ready/ Available If:
	1						b. Check tubes for leaks or deterioration.	Tubes leak.
17	•			•		Manometer	Inspect liquid column for cleanliness and security.	Manometer dirty.
18	•			•		Vacuum- Air Pressure System	a. Inspect vacuum-air pressure system for air and vacuum leaks.	Lines, hoses, valves are leaking.
							b. Check vacuum-air pressure pump for security.	Loose pump mount bolts.
							c. Check power cord for damage.	Damaged plug.
19				•		Water System	a. Inspect for evidence of water leaks.	Class III leak detected.
							b. Check water pump for security.	Loose pump mount bolts.
							c. Check tank water level. Should not be less than 1/4 full.	
20		•				Cabinets	a. Check for broken latches and hinges.	Hinge or latch broken.
							b. Inspect contents for damaged or missing items.	Items damaged or missing.
21				•		Power Re- ceptacles/ Switches	Check for loose, burned, or cracked receptacles/switches.	Receptacle/switches cracked or burned.
						Laboratory Interior Front Wall		
22	•					Detector Assembly	Check for security and condition.	Loose or damaged.

Table 2-11. Operator Preventive Maintenance Checks and Services - continued

		In	terv	al		Item	Procedures Check for and have	Equipment is
Item No.	В	D	A	w	M	to Be Inspected	repaired or adjusted as necessary.	Not Ready/ Available If:
23						Air Plenum and Damper Assemblies	a. Check that air filters are clean.	Air filters are dirty.
							b. Verify that air dampers in plenums open when purge cycle is initiated.	Air dampers do not position properly.
							c. Verify that air plenum is mounted properly to ECUS and that no air leaks are apparent.	Plenum not mounted properly or air leaks are apparent.
						Laboratory Interior Curbside <u>Wall</u>		
24						RVP Gages	Inspect face for cracked or broken glass.	Glass damaged.
25	•					Emergency Light	Test emergency light by pressing TEST switch.	Emergency light does not come on.
26					•	First Aid Kit	Check kit for missing contents.	Contents are low.
27	•					Exhaust Blower	Check that blower cord is plugged into convenience outlet.	
						Laboratory Interior <u>Ceiling</u>		
28	•					Ceiling Lights	Inspect for burned out fluorescent lamps. Replace as required.	

**Table 2-1. Operator Preventive Maintenance Checks and Services - continued** 

_		In	terva	al		Item	Procedures Check for and have	Equipment is
Item No.	В	D	A	w	M	to Be Inspected	repaired or adjusted as necessary.	Not Ready/ Available If:
29					•	Power Receptacle/ Switches	Check for loose, burned, or cracked receptacles/-switches	Switcc/receptacles loose, cracked or burned.
30				•		Surface	Inspect for tears or cracks in surface.	
						Laboratory Equipment		
31 I	•			•		Flash Point Tester	a. Inspect condition.	Defective or missing components.
		•					b. Check operation.	Flash point tester operates improperly.
32				•		Ice Maker	a. Inspect for condition and security.	Defective or missing fasteners.
		•					b. Check operation.	Ice maker is inoperative
33	•					Analytical Balance and Support	Inspect for condition and security.	Defective retainers and straps. Loose or missing screws.
34				•		Desiccating Cabinet	Inspect for loose or missing mounting bolts.	Loose or missing mounting bolts.
35	•		•			Laboratory Oven	a. Inspect for condition and security.	Loose or missing fasteners.
	•						b. Check operation.	Furnace operates improperly.
36	•					RVP Bath	a. Inspect for condition and security.	Loose or missing fasteners.
	•						b. Check operation.	RVP bath operates improperly.
		_		_	]			

**Table 2-11. Operator Preventive Maintenance Checks and Services - continued** 

B - Before A - After M - Monthly

D - During W - Weekly

	Interval					Item	(	Procedures Check for and have	Equipment is
Item No.			to Be Inspected	repaired or adjusted as necessary.		Not Ready/ Available If:			
37						Copper Strip Corro- sion Bath	a.	Inspect for condition and security.	Loose or missing fasteners.
		•					b.	Check operation.	Copper strip corrosion bath operates improperly.
38	•					Gas-Oil Distillation Unit	a.	Inspect for condition and security.	Loose or missing fasteners.
		•					b.	Check operation.	Distillation unit operates improperly.
39				•		Explosion Proof Refri- gerator	a.	Inspect for condition and security.	Loose or missing fasteners.
		•					b.	Check operation.	Refrigerator is inoperative.
40	•			•		Field Testing Kits	a.	Inspect condition.	Defective kits and missing components.
		•			_		b.	Check operation	Kit will not perform test properly.

#### Section III. OPERATION UNDER USUAL CONDITIONS

# **Alphabetical Index**

Paragraph Title	Paragraph
Assembly and Preparation for Use	2-11
Operating Procedures	2-12
Preparation for Movement	
Site and Shelter Requirements	2-10

# 2-10. SITE AND SHELTER REQUIREMENTS.

a. <u>Site Selection.</u> Select a site that provides or has the following features:

Ample space for maneuvering the vehicles that may be used to move and position a trailer mounted generator set, the Airmobile Laboratory, and a water supply trailer.

Site has a firm, well drained terrain, relatively free of surface rocks and large stones.

Ground is not excessively sloped, which could hamper leveling of the laboratory.

# 2-11. ASSEMBLY AND PREPARATION FOR USE.

a. <u>Inspection.</u> Inspect the exterior of the laboratory for damage incurred during shipment. If found damaged, report the damage to your supervisor. Refer to TB 43-0124 for authorized repair of the basic laboratory.

# **CAUTION**

Some items of test equipment may be adversely affected, either causing improper functioning or incorrect readings, if the Airmobile Laboratory is not level.

### **NOTE**

The Airmobile Laboratory does not have jacking or leveling devices which are built-in or can be secured to the laboratory.

- b. <u>Leveling</u>. The following procedures are used to level the Airmobile Laboratory.
  - (1) Using the carpenters level located in the overpack box, observe bubble on level to determine which side or end will have to be raised or lowered to level the laboratory.
  - (2) Use what ever materials are available to support the laboratory in a firm, level position.
- c. <u>Laboratory Grounding.</u> The following procedure is used to properly ground the Airmobile Laboratory.

### 2-11. ASSEMBLY AND PREPARATION FOR USE - continued.

### WARNING

Death or serious injury may result from connecting main power cable to Airmobile Laboratory before grounding the laboratory

#### NOTE

The grounding rod, driver/puller, and grounding cable, are stored and shipped in the overpack box.

- (1) Remove grounding rod, driver/puller, and grounding cable from overpack box.
- (2) Select an area as close to the laboratory electrical connector receptacle as possible to install grounding rod.
- (3) Attach first grounding rod and coupling to the driver/puller rod (refer to Figure 2-11).

#### NOTE

Before driving rounding rod, be certain that driver/puller rod and grounding rod are fully threaded into coupling. Be sure collar is hand tight against coupling.

(4) Place driver/puller on driver/puller rod and drive grounding rod into ground approximately 30 inches.

### **CAUTION**

Do not allow grounding rod to rotate when disconnecting the driver/puller rod from the grounding rod. Grounding sections must be kept screwed together to ensure a good electrical ground.

- (5) Remove driver/puller rod and driver/puller from first grounding rod section.
- (6) Attach second section of grounding rod to first section and attach driver/puller rod to second section and drive into ground.
- (7) Repeat steps (5 and 6) and drive third section of grounding rod into ground until only 12 in. (30.5 cm) of rod is above ground.
- (8) Remove driver/puller and driver/puller rod from third section of grounding rod.
- (9) Place driver/puller and driver/puller rod in overpack box.
- (10) Slide grounding cable clamp over grounding rod.
- (11) Attach grounding cable to grounding rod with grounding clamp.
- (12) Attach grounding cable to grounding lug in laboratory electrical connector receptacle (refer to Figure 2-12.)

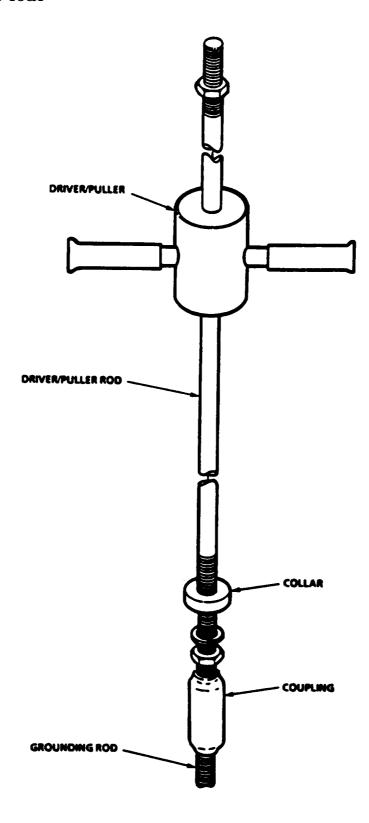


Figure 2-11. Grounding Rod and Driver/Puller

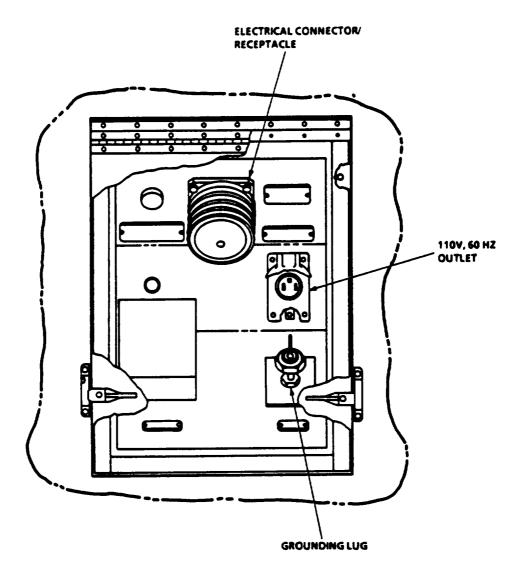


Figure 2-12. Laboratory Electrical Connector Receptacle

# 2-11. ASSEMBLY AND PREPARATION FOR USE - continued.

d. <u>Laboratory Startup</u>. The following procedure is used to power-up the Airmobile Laboratory (refer to Figure 2-13).

### **WARNING**

Do not attempt to enter the laboratory during laboratory start up until automatic purge cycle (5 minutes) is completed. Dangerous combustible gases or vapors may be present which could ignite and cause death or serious injury.

- (1) Unlatch and position laboratory blower exhaust and purge port doors to the open position and the entrance door to the closed position.
- (2) Roll up and attach both ECU canvas covers to the up position.

#### **CAUTION**

Be sure that main power cable leads are properly connected to the generator set to prevent damage to the generator set or laboratory electrical system.

- (3) Attach main power cable leads to the generator set as follows: Black wire (L1); Blue wire (L2); Red wire (L3); White wire Neutral (LO); Green wire Generator Set Ground (Gnd).
- (4) Remove protective cap from main power cable connector (Figure 2-12) in laboratory electrical connector receptacle.
- (5) Firmly connect the main input cable to the cable connector.

### **NOTE**

Laboratory startup purging (ECUs operation) will automatically take place when power is applied to the laboratory if timer relay override switch (Figure 2-2) is on. The purging cycle will last for approximately 5 minutes.

- (6) Turn on power at external power generator set in accordance with applicable generator TM.
- (7) After purging cycle is complete (ECUs shut off), unlock and open laboratory entrance door.
- (8) Unstrap and remove overpack box and tiedown straps. Store straps in box.
- e. <u>Unpacking and Inspection</u>. The following procedure is used to unpack and inspect the Airmobile Laboratory. Report any discrepancies to your maintenance supervisor.
  - (1) Open panelboard assembly door and turn main power circuit breaker CB1 on (Figure 2-2).
  - (2) Place all other circuit breakers on (Figure 2-2).

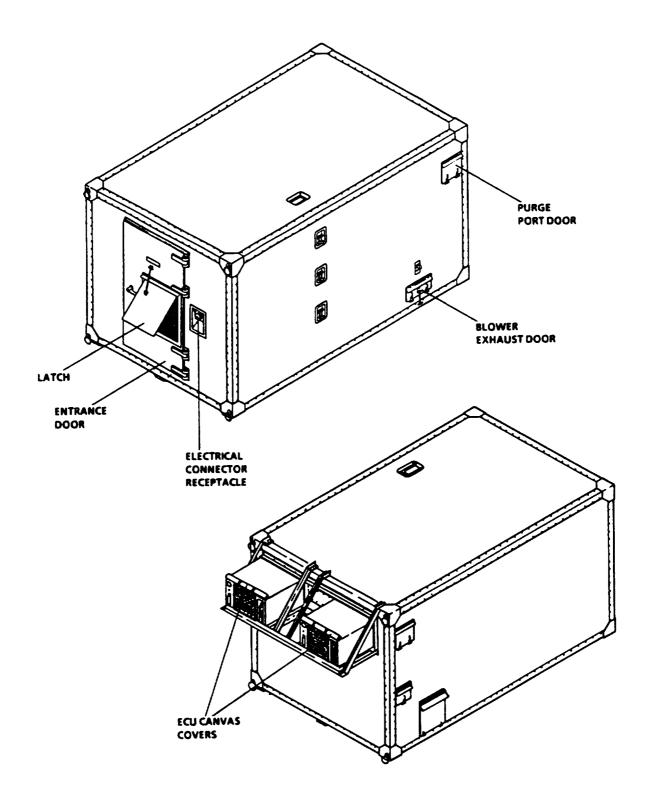


Figure 2-13. Laboratory Start-Up

# 2-11. ASSEMBLY AND PREPARATION FOR USE - continued.

- (3) Turn on ceiling LIGHT switch (Figure 2-3).
- (4) Turn on ECU compressor circuit breakers (Figure 2-8) and refer to TM 5-4120-378-14 for operation.
- (5) Close and secure entrance door.
- (6) Remove shipping straps from fire extinguishers (Figure 1-4) and RVP bombs. Store brackets in overpack box.
- (7) Unlatch analytical balance cover from vibration dampening support and remove cover.
- (8) Remove aneroid barometer from cabinet No. 8 top drawer and mount on roadside wall next to manometer on mounting hanger.
- (9) Remove flashpoint tester heater unit and accessories from storage cabinet No. 6, roadside, and mount on countertop below gas detector-alarm system as follows:
  - (a) Place the cover with operating mechanism into the test cup and then place on the air bath.
  - (b) Install the main gas line tube into the 1/4 inch pipe tee using 3/4 inch open end wrench.
  - (c) Place the test cup holder on the main gas line tube at a convenient height and tighten thumb screw.
  - (d) Install the motor support rod into the base and tighten set screw in base to secure rod.
  - (e) Install the stirrer motor on the support rod.
  - (f) Connect the flexible cable from the cover assembly to the motor and adjust motor to angle with best freedom of motion of flexible cable.
  - (g) Place propane cylinder into mounting cup next to flash point tester.
  - (h) Connect gas inlet to propane cylinder and verify that the gas line tube needle valve is closed.
- (10) Remove petroleum test bombs from cabinet No. 8 and mount on mounting hooks next to RVP bombs and gages.

# 2-12. OPERATING PROCEDURES.

This paragraph provides the operator of the Airmobile Laboratory with the procedures necessary to operate the basic laboratory systems such as the electrical system, water system, and vacuum-air

pressure system. Also included are the operating instructions for the sampling and gaging kit and the anti-icing test kit.

For operating procedures pertaining to the specific laboratory equipment such as the RVP bath, convection oven, copper strip bath, flash point tester, distillation unit, etc., refer to the appropriate TM listed in Appendix A of this manual.

- a. <u>Electrical System</u>. The electrical system provides services to all laboratory electrical equipment, lights, and power receptacles. All circuits are either circuit breaker or fuse protected as described in Table 2-2.
- b. <u>Water System Servicing and Operation</u>. The water system can be serviced and is operated as follows. Refer to Figure 2-14.
  - (1) Fill the Water Tank Manually.
    - (a) Check that screen in receptacle is clear of any debris.

#### NOTE

Tank has 30 gal. (1141) capacity.

- (b) Check that tank fill gate valve is closed.
- (c) Pour water directly into receptacle until tank is full.
- (d) Close and latch access door.
- (2) Fill the Water Tank From Pressurized Source.
  - (a) Unlatch and open utilities box access door.
  - (b) Retrieve 50-foot (15.25 m) garden hose from overpack box and secure to connector marked FILL in utilities box.
  - (c) Secure opposite end of hose to pressurized water source.
  - (d) Check that the following water system valves are turned off.

Faucet Shutoff Water System Drain Valve Water Demineralize Suction/Tank Suction/Pump

- (e) Turn on water supply at source.
- (f) Crack open tank fill gate valve.

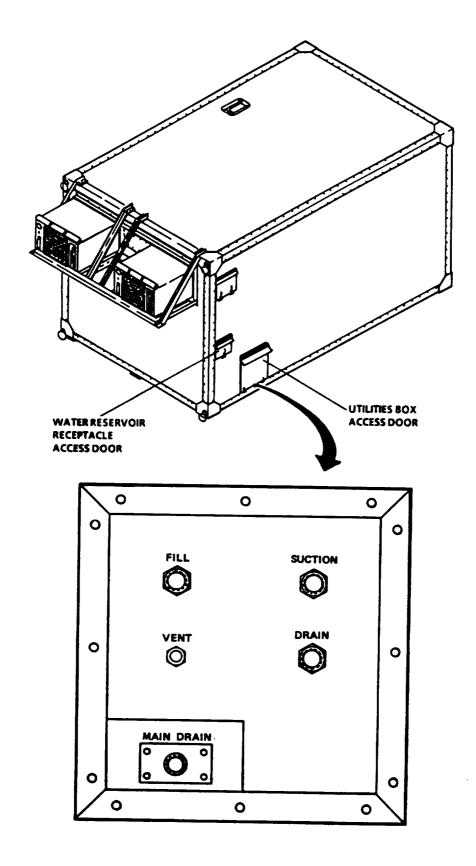


Figure 2-14. Water System Servicing and Operation (Sheet 1 of 2)

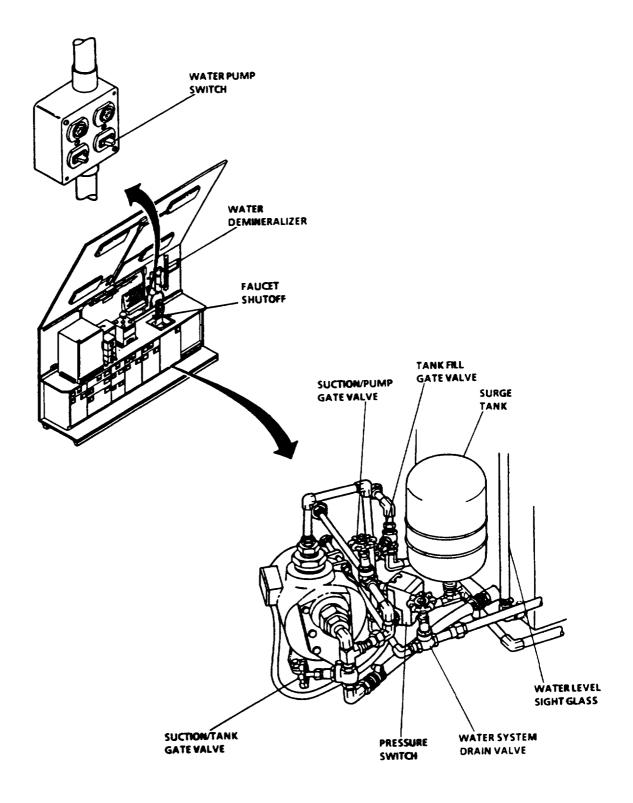


Figure 2-14. Water System Servicing and Operation (Sheet 2 of 2)

- (g) Slowly open sink faucet to remove entrapped air from water system. Close faucet.
- (h) Slowly open tank fill gate valve to full open position while checking for leaks in water system piping.
- (i) Observe the water level gage on side of tank; when tank is full; close tank fill gate valve.
- (j) Turn off water supply at source.
- (k) Remove garden hose from water supply source and FILL connector. Drain and store hose in overpack box.
- (1) Close and latch utilities box access door.

# (3) Operate the Water System Using Laboratory Water Tank.

#### **CAUTION**

Keep water tank level at least 1/4 full to ensure fail-free operation of water system.

#### NOTE

While using the laboratory water tank as the primary water supply source, monitor the water consumption by observing the water level gage mounted on side of water reservoir inside cabinet No. 4.

- (a) Verify that the suction/pump gate valve (Figure 2-14) is closed.
- (b) Open suction/tank gate valve.
- (c) Place pump switch in the on position. Pump should run until water pressure reaches cutoff point (20 psi).
- (d) Open sink faucet to purge air from the system. Pump will start when water pressure drops to the starting point (10 psi).
- (e) When a solid stream of water is flowing from the faucet, close faucet and check system for leaks.

### (4) Operate the Water System Directly from Unpressurized Source.

- (a) Unlatch and open utilities box access door.
- (b) Secure 50-foot (15.25 m) garden hose to connector marked SUCTION in utilities box.
- (c) Secure opposite end of hose to unpressurized water source and open water source outlet gate valve.

- (d) Check that faucet is turned off.
- (e) Place the suction/tank gate valve to the close position.
- (f) Place the suction/pump gate valve to the open position.
- (g) Place pump switch in the on position. Pump should run until water pressure reaches cutoff point (20 psi).
- (h) Open sink faucet to purge air from system. Pump will start when water pressure drops to starting point (10 psi).
- (i) When a solid stream of water flows from the faucet, close faucet and check system for leaks.
- c. <u>Vacuum-Air Pressure System Operation</u>. The vacuum-air pressure system is housed in cabinet No. 9. Refer to Figure 2-15.
  - (1) <u>Air Pressure System Operation.</u>
    - (a) Open air pressure stopcock and vacuum stopcock to release air pressure and vacuum then close the air pressure stopcock.
    - (b) Open door of cabinet No. 9 and open the drain stopcock for the air surge tank and release all air pressure.
    - (c) After all air is released from system close the air surge tank drain stopcock.
    - (d) Verify that the manometer pressure regulator valve is closed.
    - (e) Place VAC-AIR switch on.
    - (f) Listen for any air leaks. Correct as necessary.
    - (g) Observe air pressure gage on pump for 18 psi (1.3 kg/cm2) indication. If pressure less than or greater than 18 psi, adjust pump air pressure regulator. Turn knob to right to increase pressure: left to decrease pressure.
    - (h) Close cabinet door.
    - (i) Open and close air pressure stopcock as needed.
    - (j) Place VAC-AIR switch off after use.
  - (2) <u>RVP Gage Testing.</u> The RVP gages must be tested for accuracy before and after each vapor test of aviation fuel. The accuracy of the gages is verified by using the manometer as a standard. To test RVP gage;
    - (a) Open door of cabinet No. 9.

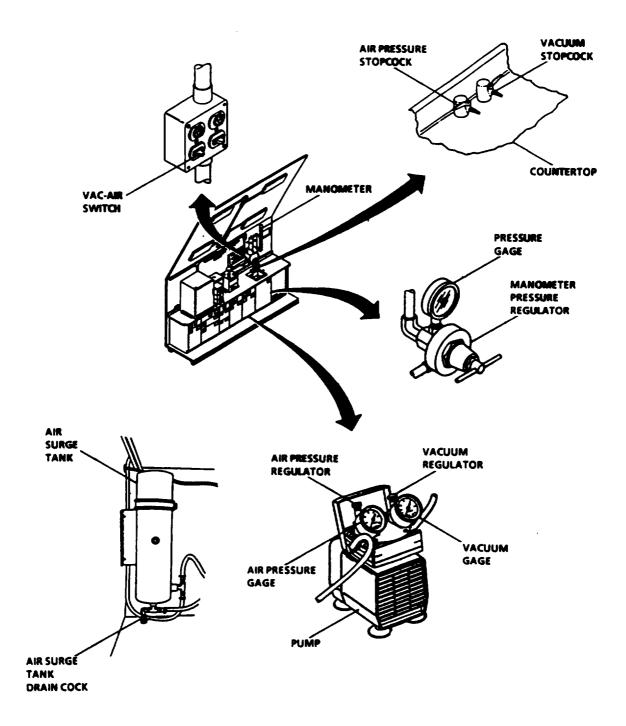
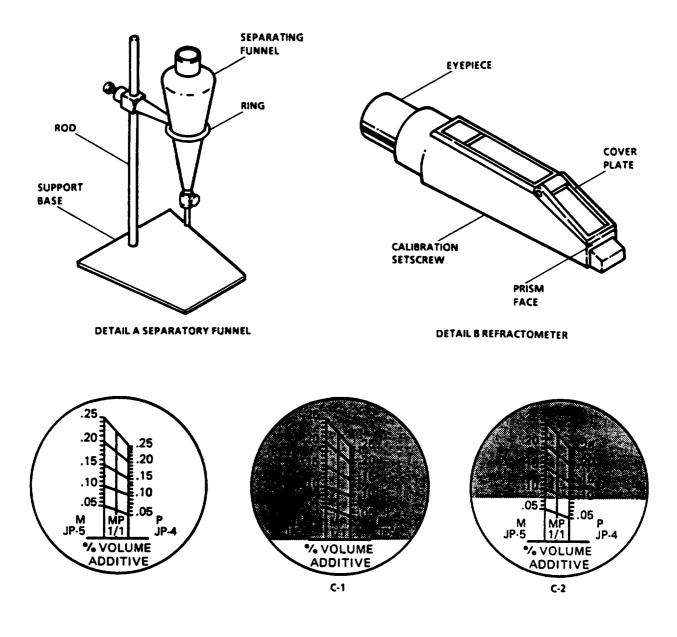


Figure 2-15. Vacuum-Air Pressure System Operation

- (b) Place VAC-AIR switch on.
- (c) Observe manometer pressure scale. Manometer should indicate 0 psi. If pressure greater than 0 psi, turn manometer pressure regulator valve to left until 0 psi is indicated.
- (d) Remove plug from gage connector.
- (e) Secure RVP gage to gage connector.
- (f) Adjust manometer pressure regulator valve, as indicated on manometer, to level specified in ASTM Test Method D-323.
- (g) If RVP gage reading differs from manometer reading by 1 percent or less, RVP gage is accurate i.e. gage correction factor must not be greater than 0.05 psi for 0 to 5 psi gage or 0.15 psi for 0-15 psi gage.
- (h) If reading differs more than 1 percent, gage is considered inaccurate and must not be used.
- (i) Reduce air pressure to 0 psi by adjusting manometer pressure regulator.
- (j) Place VAC-AIR switch off.
- (k) Remove RVP gage and install plug in gage connector.

# (3) <u>Vacuum System Operation.</u>

- (a) Open door of cabinet No. 9.
- (b) Place VAC-AIR switch on.
- (c) Observe air vacuum gage on pump and adjust vacuum level as specified by applicable ASTM Test Method. If vacuum is less than desired, turn knob on pump vacuum regulator to the right to increase vacuum; left to decrease vacuum.
- (d) Open and close vacuum stopcock as needed.
- d. <u>B/2 Anti-Icing Additive Test Kit Operation</u>. The kit is portable and self-contained. It consists of the carrying case, refractometer, a separatory funnel, support base with rod and ring, aluminum dishes, piston pipets, a graduated cylinder and a bottle with screw cap. Set up and operate kit as follows:
  - (1) Using a clean, dry container, procure a 1-pint (0.4731) sample of fuel to be tested.
  - (2) Set up the separatory funnel with its support base, rod and ring (see Figure 2-16, Detail A).
  - (3) Fill an aluminum dish one half full of water.



**DETAIL CVIEW SHADOW LINE** 

Figure 2-16. B/2 Anti-Icing Additive Test Kit

- (4) Using graduated cylinder, transfer exactly 160 ml. of the fuel (from step 1) to the separator funnel.
- Using a piston pipet, add exactly 2 ml. of water from the aluminum dish to the separator funnel. Cap funnel and shake vigorously for 3 minutes. Place separator funnel in support stand.

#### **NOTE**

Refractometer should be treated as an optical instrument.

- (6) Open cover of prism face (see Figure 2-16, Detail B). Ensure prism face is clean.
- (7) Apply several drops of water from aluminum dish to prism face. Close cover and through eyepiece observe location of shadow line in viewer. Using plastic adjusting rod contained in the refractometers base, adjust setscrew located in the base so that shadow line intersects zero line of the scale (see Figure 2-16, Detail C1). Refractometer is now correctly zeroed.
- (8) Clean refractometer cover plate and prism face with lint free cloth.
- (9) Carefully rotate separometer funnel drain cock so that a trickle of fluid can be collected in clean dry aluminum dish. Two to three drops is sufficient.
- (10) Open cover plate of prism face and transfer fluid from aluminum dish to prism face. Close cover and observe position of shadow line. Figure 2-16, Detail C-2 shows a typical test result for JP-4 fuel treated with anti-icing additive at 0.1% v. test run may show differently as fuel may have different % v. of additive, but readings will be accurate and reflect fuel condition.
- (11) Properly dispose of liquids. Wash apparatus with soap and water and dry thoroughly.
- (12) Report out of specification results at once.
- e. <u>Sampling and Gage Kit Operation (Cabinet No. 5)</u>. (Refer to Figure 2-17). This kit is completely portable and self-contained. It consists of the carrying case, which is divided into section to hold the major items of equipment, an API gravity computer, a cupcase thermometer, a hydrometer cylinder, gasoline indicating paste, water indicating paste, innage tape and bob, a weighted beaker sampler, and thermal hydrometers. Set up the kit for operation as follows:
  - (1) Clean innage tape with cheesecloth. Ensure equipment is clean, dry, and free of dirt.
  - (2) Check mercury columns in hydrometer and cupcase thermometer. If mercury column is separated or glass cracked, replace the instrument.

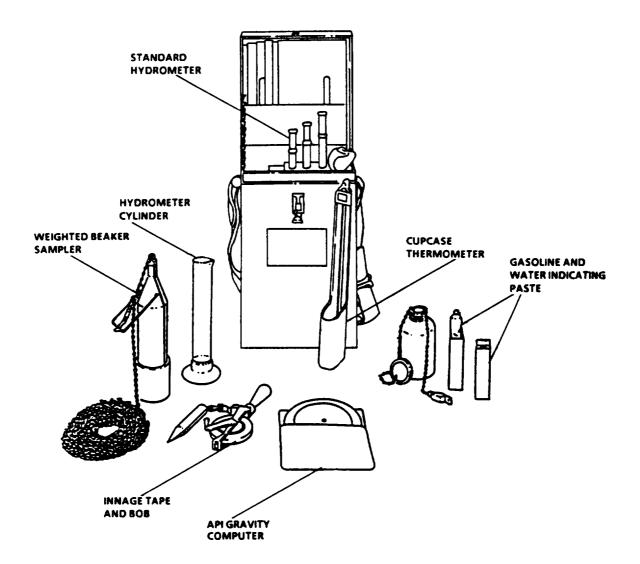


Figure 2-17. Sampling and Gage Kit

- (3) Check thermometer reading with other thermometers in the area to ensure they read the same.
- (4) Before a product is sampled or gaged, rinse the containers with the same type of product to be sampled or gaged.

#### **WARNING**

Never gage or sample a product in a tank if there is an electrical storm or a source of sparks in the area. Failure to comply with this warning could result in serious injury or death.

(5) Conduct tests in accordance with pamphlets stored in pocket of case which contain ASTM test methods.

#### 2-13. PREPARATION FOR MOVEMENT.

The following paragraphs are used to prepare the Airmobile Laboratory for movement.

- a. <u>Interior</u>. Prepare the interior of the Airmobile Laboratory for movement as follows:
  - (1) Place all chemicals in their designated drawers. Ensure that caps are tight.
  - (2) Place all other loose test equipment and supplies in their designated drawers.
  - (3) Place cover over analytical balance and install snap clamps over case in position over analytical balance.
  - (4) Install fire extinguisher and RVP bomb shipping straps.
  - (5) Drain and clean RVP bath.
  - (6) Ensure that RVP bath retaining screws are tight.
  - (7) Remove thermoregulator and thermometer (if installed) from RVP bath and store both items in their designated drawers.
  - (8) Empty and clean interior and exterior of oven.
  - (9) Ensure that oven retaining bracket screws are tight.
  - (10) Place flash point tester electric stirrer, stirrer support stand, propane bottle electric heater and a associated parts in storage cabinet No. 6.
  - (11) Ensure that flash point tester mount screws are tight.
  - (12) Remove desiccant bags from desiccating cabinets and store bags in designated drawer.
  - (13) Clean interior and exterior of desiccant cabinet with a damp cloth.

# 2-13. PREPARATION FOR MOVEMENT - continued.

- (14) Perform a gas alarm system test.
- (15) Empty and clean interior and exterior of refrigerator.
- (16) Ensure that refrigerator retaining bracket screws are tight.
- (17) Drain and clean gas-oil distillation unit.
- (18) Ensure that gas-oil distillation unit and shield retaining bracket screws are tight.
- (19) Drain and clean copper strip corrosion bath.
- (20) Ensure that copper strip corrosion bath retaining bracket screws are tight.
- (21) Open vacuum-air pressure stopcocks to drain vacuum-air pressure system. Close stopcocks.
- (22) Open door cabinets No. 9 and No. 4 and remove any loose items. Store items in designated drawers.
- (23) Check contents of all cabinets to ensure items are properly stored for shipment.
- (24) Verify the following equipment power cords are disconnected:
  - (a) Refrigerator
  - (b) Distillation Unit
  - (c) Copper Strip Bath
  - (d) Vacuum-Air Pressure Pump (inside cabinet No. 9)
  - (e) RVP Bath
  - (f) Oven
  - (g) Analytical Balance
  - (h) Flash Point Tester
  - (i) Ice Maker (inside cabinet No. 6)
- (25) Verify that the aneroid barometer and RVP bombs have been stored in cabinet No. 8.
- (26) Set the circuit breakers and switches in the panelboard assembly as follows:

CB1 through CB4

ON

### 2-13. PREPARATION FOR MOVEMENT - continued.

CB5 through CB17 OFF

Timer Relay Override Switch (S1) ON

- b. <u>Exterior</u>. Prepare the exterior of the Airmobile Laboratory for movement as follows:
  - (1) Unlatch and open utilities box access door.
  - (2) Lay out hose so that discharge water will drain away from laboratory.

#### **NOTE**

Tank will drain immediately upon opening of hose quick disconnect.

- (3) Connect quick disconnect hose to connector marked TANK DRAIN and drain the tank.
- (4) Disconnect quick disconnect hose and store in overpack box.
- (5) Remove caps.
- (6) Close utilities box access door.
- (7) Close and latch laboratory entrance door vent cover.
- (8) Roll down canvas covers on ECUs and secure covers.
- (9) Check that purge and blower exhaust doors are closed.
- (10) Turn off external power at generator set.
- (11) Disconnect main power cable from laboratory electrical connector.
- (12) Install protective cap on laboratory electrical connector.
- (13) Disconnect main power cable leads from external power generator set.
- (14) Clean main power cable.
- (15) Roll up and store main power cable in overpack box.
- (16) Remove grounding cable from grounding lug in laboratory electrical connector receptacle.
- (17) Remove grounding cable and clamp from grounding rod.
- (18) With driver/puller attached to grounding rod, remove grounding rod from ground, uncoupling each rod section as it emerges from the ground.

# 2-13. PREPARATION FOR MOVEMENT - continued.

- (19) Clean and store grounding rods, driver/puller, grounding cable, and clamp in overpack box.
- (20) Stow any remaining loose items in overpack box.
- (21) Place overpack box on laboratory floor and secure with tiedown straps.
- (22) Check that secondary exit is secure.
- (23) Close and lock laboratory door.

### Section IV. OPERATION UNDER UNUSUAL CONDITIONS

## **Alphabetical Index**

Paragraph Title	Paragraph
Emergency Stopping Procedure	

# 2-14. OPERATION IN EXTREME CLIMATES.

The Airmobile Laboratory is insulated and weatherproofed for operation in hot, cold, or moderate climates. The laboratory facility provides complete protection from the elements for personnel and equipment; however, under extreme conditions, the following precautions are necessary.

- a. <u>Cold Climates</u>. Extreme cold causes cables and wires to become hard, brittle and difficult to handle. Be careful when handling the cables and connecting them to the laboratory, so that kinks and unnecessary loops will not result in permanent damage. Make sure that connectors in the entrance boxes are free of frost, snow, and ice. Replace connector covers on receptacles as soon as a cable is disconnected. Never drag or place an open cable connector in the snow.
- b. <u>Hot Climates</u>. In hot, dry climates, connectors, and receptacles are subject to damage from dust and dirt. Replace connector covers on receptacles when they are not in use. Never place an open cable connector on the ground.
- <sup>C.</sup> <u>Warm, Damp Climates</u>. In warm, damp climates, the equipment is subject to damage from moisture and fungi. Wipe all moisture and fungi from the equipment with a lint-free cloth.

# 2-15. EMERGENCY STOPPING PROCEDURE.

To turn the equipment off in an emergency, set the MAIN circuit breaker to OFF.

#### CHAPTER 3

#### OPERATOR MAINTENANCE

**Section I.** Lubrication Instructions

Section II. Operator Troubleshooting Procedures

**Section III. Operator Maintenance Procedures** 

**Section IV. Administrative Storage** 

# Section I. LUBRICATION INSTRUCTIONS

# 3-1. LUBRICATION INSTRUCTIONS.

Lubrication instructions for the basic laboratory can be found in Chapter 3 of TM 10-5411-207-14. For lubrication instruct ions concerning the ECUs, refer to TM 5-4120-386-14. Lubrication requirements for other equipment found in the Airmobile Laboratory are contained in their respective TMs (see Appendix A for TM number).

#### Section II. TROUBLESHOOTING PROCEDURES

### 3-2 GENERAL

This section contains operator troubleshooting information and procedures for locating and correcting common malfunctions which may develop in the laboratory.

- a. <u>Symptom Index</u>. To facilitate locating a troubleshooting procedure a symptom index, Table 3-1 has been provided.
- b. <u>Troubleshooting Table.</u> Table 3-2 lists common malfunctions which you may find during operation or maintenance of the Airmobile Laboratory or its components. You should perform the test/inspection and corrective actions in the order listed.
- c. <u>Unidentifiable Malfunctions.</u> This manual cannot list all malfunctions that may occur, nor all test or inspections and corrective actions. If a malfunction is not listed or is not corrected by listed corrective actions, notify your supervisor.

# **Table 3-1. Symptom Index**

Troubleshooting Table	
Item Number	Title

- 1. No electrical power to laboratory (purge system does not operate).
- 2. All ceiling lights fail to come on.
- 3. White ceiling lights fail to come on (blue lights are on).
- 4. Ceiling lights inoperative or dim.
- 5. No power at one or more power outlets.
- 6. Environmental control units fail to operate.
- 7. Water pump fails to operate with water pump switch on and water pressure needed.
- 8. Water tank will not drain.
- 9. Blower assembly fails to operate with blowers switch on.
- 10. Vacuum-Air pressure pump fails to operate with vat-air switch on.
- 11. Ice maker fails to operate with ice maker switch on.
- 12. Flash point tester, test flame fails to burn.
- 13. Flash point tester heating element fails to heat air bath.
- 14. Flash point tester stirrer fails to operate.
- 15. Distillation unit fails to heat flask containing test sample.
- 16. Distillation unit condenser assembly fails to maintain proper temperature.
- 17. RVP bath fails to operate (stirrer motor will not run and pilot light fails to come on).
- 18. Manometer gives no pressure reading.
- 19. Manometer gives inaccurate (High/Low) pressure reading.
- 20. Laboratory oven fails to operate (does not heat).
- 21. Copper strip corrosion bath fails to operate (does not heat).
- 22. Explosion proof refrigerator fails to operate.

# **Table 3-2. Troubleshooting**

# MALFUNCTION TEST OR INSPECTION

# CORRECTIVE ACTION

# 1. NO ELECTRICAL POWER TO LABORATORY (PURGE SYSTEM DOES NOT OPERATE).

Step 1. Check generator set power output switch is ON.

Place generator output power switch ON.

Step 2. Check generator set output voltage for correct setting.

Adjust voltage to 208 VAC.

### **WARNING**

Do not come in contact with main power cable connections on generator set with power applied to laboratory. Death or serious injury may result.

Step 3. Check that main power cable is properly connected to generator set.

- a. Turn generator set output power switch OFF.
- b. Properly secure main power cable to connectors.

Step 4. Check that main power cable is properly connected to laboratory electrical power receptacle.

### **WARNING**

Do not attempt to disconnect or connect main power cable to laboratory electrical receptacle with power applied to the laboratory. Death or serious injury may result.

Make proper power cable connection.

Step 5. Check that timer bypass switch is ON.

# **WARNING**

Automatic laboratory startup purging does not occur if environmental control units, or damper motors are inoperative. Do not enter the laboratory without first allowing the laboratory to vent to the atmosphere for a minimum of 20 minutes. Failure to comply with this warning may result in death or serious injury.

- a. Carefully open the personnel entrance door to full open position.
- b. After 20 minutes of venting, enter laboratory.

# MALFUNCTION TEST OR INSPECTION CORRECTIVE ACTION

# 1. NO ELECTRICAL POWER TO LABORATORY (PURGE SYSTEM DOES NOT OPERATE) - Continued.

- c. Place power output switch on generator set to OFF.
- d. Place timer bypass switch ON.
- e. Reapply power to laboratory.
- f. If purge system fails to operate, notify unit maintenance.

# 2. ALL CEILING LIGHTS FAIL TO COME ON.

- Step 1. Check operation of LIGHT switch.
- Step 2. Check and reset circuit breaker CB17.

If lights still fail to operate, notify unit maintenance.

# 3. WHITE CEILING LIGHTS FAIL TO COME ON (BLUE LIGHTS ARE ON).

Check operation of blackout limit switch.

- a. Place BLACKOUT OVERRIDE switch ON. White lights should come on.
- b. If white lights do not come on, notify unit maintenance.

# 4. CEILING LIGHTS INOPERATIVE OR DIM.

- Step 1. Check fixture for burned out or weak lamp(s).
  - a. Replace defective lamp(s). Refer to paragraph 3-4.
  - b. If ceiling light is still inoperative, notify unit maintenance.

Step 2. Check lamp starter by substituting with known good starter.

- a. Replace defective starter. Refer to paragraph 3-4.
- b. If ceiling light is still inoperative, notify unit maintenance.

# **MALFUNCTION**

# TEST OR INSPECTION CORRECTIVE ACTION

### 5. NO POWER AT ONE OR MORE POWER OUTLETS.

Step 1. Check and reset associated circuit breakers.

If still no power at one or more power outlets notify unit maintenance.

# 6. ENVIRONMENTAL CONTROL UNITS FAIL TO OPERATE.

Step 1. Check that electrical input connector(s) on ECU is secure.

Properly connect input connector.

Step 2. Check and reset associated 20A circuit breaker(s).

If ECU still fails to operate notify unit maintenance.

# 7. WATER PUMP FAILS TO OPERATE WITH WATER PUMP SWITCH ON AND WATER PRESSURE NEEDED.

Check that WATER PUMP switch light is on.

- a. If not on, check and reset circuit breaker CB16.
- b. If water pump still fails to operate, notify unit maintenance.

### 8. WATER TANK WILL NOT DRAIN.

Check hose connection at TANK DRAIN connector.

- a. Properly seat hose connection.
- b. If water tank still will not drain, notify unit maintenance.

# 9. BLOWER ASSEMBLY FAILS TO OPERATE WITH BLOWERS SWITCH ON.

Check that switch light is on.

- a. If not on, check and reset circuit breaker CB2.
- b. If blower fails to operate notify unit maintenance.

# MALFUNCTION TEST OR INSPECTION CORRECTIVE ACTION

# 10. VACUUM-AIR PRESSURE PUMP FAILS TO OPERATE WITH VAC-AIR SWITCH ON.

Step 1. Check that VAC-AIR switch light is on.

If not on, check and reset circuit breaker CB5.

Step 2. Check that vacuum-air pressure pump power cord plug is connected to receptacle.

Connect plug to receptacle.

- Step 3. Check that power switch on pump is on.
  - a. Place power switch on
  - b. If vacuum-air pump still fails to operate, notify unit maintenance.

# 11. ICE MAKER FAILS TO OPERATE WITH ICE MAKER SWITCH ON.

Step 1. Check that ice maker power cord plug is connected to receptacle.

Connect plug to receptacle.

Step 2. Check and reset circuit breaker CB15.

If ice maker still fails to operate, notify unit maintenance.

# 12. FLASH POINT TESTER, TEST FLAME FAILS TO BURN

Step 1. Check that gas bottle is not empty.

Replace gas bottle.

Step 2. Verify the gas tube line is clean and free of obstructions.

Clean gas tube line.

- Step 3. Verify that gas test flame burner orifices are clean.
  - a. Clean gas test flame burner orifices.
  - b. If flash point tester still fails to burn, notify unit maintenance.

# **MALFUNCTION**

# TEST OR INSPECTION CORRECTIVE ACTION

### 13. FLASH POINT TESTER HEATING ELEMENT FAILS TO HEAT AIR BATH.

- $Step \ 1. \quad Check \ the \ rheostat \ control \ knob \ is \ mounted \ to \ shaft \ correctly.$ 
  - Tighten rheostat control knob.
- Step 2. Check and reset circuit breaker for wall receptacle which tester is connected is not tripped.

If flash point tester heating element still fails to heat, notify unit maintenance.

# 14. FLASH POINT TESTER STIRRER FAILS TO OPERATE

Check that power cord is plugged in and line switch is on.

- a. Plug in power cord and turn on line switch.
- b. If flash point tester stirrer still fails to operate, notify unit maintenance.

### 15. DISTILLATION UNIT FAILS TO HEAT FLASK CONTAINING TEST SAMPLE.

- Step 1. Check that power cord from shield assembly is plugged in to power receptacle.

  Plug in power cord.
- Step 2. Check that power cord from shield assembly is connected to condenser assembly.
- Step 3. Check and reset circuit breaker CB12 for wall receptacle in which distillation unit is plugged into is not tripped.

If distillation unit still fails to heat flask, notify unit maintenance.

# 16. DISTILLATION UNIT CONDENSER ASSEMBLY FAILS TO MAINTAIN PROPER TEMPERATURE.

Step 1. Verify power cord from shield assembly is plugged into power receptacle.

Plug in power cord.

# **MALFUNCTION**

# TEST OR INSPECTION CORRECTIVE ACTION

# 16. DISTILLATION UNIT CONDENSER ASSEMBLY FAILS TO MAINTAIN PROPER TEMPERATURE - continued.

Step 2. Verify immersion heater is located properly in condenser assembly.

Place immersion heater in correct position within condenser assembly.

Step 3. Check and reset circuit breaker CB12 for wall receptacle in which distillation unit is plugged into is not tripped.

If distillation unit condenser assembly still fails to maintain proper temperature notify unit maintenance.

# 17. RVP BATH FAILS TO OPERATE (STIRRER MOTOR WILL NOT RUN AND PILOT LIGHT FAILS TO COME ON).

Step 1. Check operation of line switch.

Place switch on.

Step 2. Check and reset circuit breaker CB10 located in panelboard assembly.

If RVP bath still fails to operate, notify unit maintenance.

#### 18. MANOMETER GIVES NO PRESSURE READING.

- Step 1. Check to see if pressure is not being supplied to either or both sides of the instrument.
- Step 2. Check for plugged or leaking pressure lines.

Make applicable corrections.

- Step 3. Inspect atmosphere pressure connecting for proper venting to atmosphere.
  - a. Make applicable correction to ensure proper venting.
  - b. If manometer still fails to read pressure, notify unit maintenance.

# 19. MANOMETER GIVES INACCURATE (HIGH/LOW) PRESSURE READING.

Step 1. Check zero setting.

Adjust zero setting if required.

# **MALFUNCTION**

# TEST OR INSPECTION CORRECTIVE ACTION

# 19. MANOMETER GIVES INACCURATE (HIGH/LOW) PRESSURE READING - continued.

- Step 2. Check for leaks or obstructions
  - a. Make applicable corrections.
  - b. If manometer still gives inaccurate readings, notify unit maintenance.

# 20. LABORATORY OVEN FAILS TO OPERATE (DOES NOT HEAT).

Step 1. Ensure unit's power cord is plugged into convenience outlet.

Plug in power cord.

Step 2. Check position of line switch.

Place line switch on.

Step 3. Check and reset circuit breaker CB9 located in panelboard assembly.

If oven still fails to operate, notify unit maintenance.

# 21. COPPER STRIP CORROSION BATH FAILS TO OPERATE (DOES NOT HEAT).

Step 1. Ensure unit's power cord is plugged into convenience outlet.

Plug in power cord

Step 2. Check position of line switch.

Place line switch on.

Step 3. Check and reset circuit breaker CB13 located in panelboard assembly.

If bath still fails to operate, notify unit maintenance.

# 22. EXPLOSION PROOF REFRIGERATOR FAILS COOPERATE.

Step 1. Ensure power cord is plugged into convenience outlet.

Plug in power cord

Step 2. Check position of temperature control knob

Turn temperature control knob clockwise to maximum cold setting.

Step 3. Check and reset circuit breaker CB11

If refrigerator still fails to operate, notify unit maintenance.

### Section III. MAINTENANCE PROCEDURES

# **Alphabetical Index**

Maintenance Item								
Desiccating Cabinet	3-10							
ECU Plenum Intake Filter	3-6							
Flash Point Tester Unit	3-9							
Fluorescent Light Assembly	3-4							
Introduction	3-3							
Manometer	. 3-12							
Purge Port Door Filter	. 3-5							
Storage Cabinets	3-8							
Vacuum-Air Pressure Pump	3-7							
Water Deminerailizer	3-11							

# 3-3. INTRODUCTION.

This section contains instructions covering maintenance functions for the operator on the Airmobile Laboratory. Personnel required are listed only if the task requires more than one.

After completing each maintenance procedure, perform operational check to be sure that equipment is properly functioning.

### NOTE

When maintenance is required for equipment that is portable and require no permanent mounting, this equipment should be removed from its storage in the laboratory and handled, packaged, adjusted, repaired, or replaced in accordance with its respective TM listed in Appendix A.

# 3-4. REPAIR FLUORESCENT LIGHT FIXTURE LAMP AND STARTER.

This task consists of: a. Removal b. Installation

### **INITIAL SET-UP:**

### **Tools Required**

Flat-Tip Screwdriver, Appendix C, Item 89 Cross-Tip Screwdriver, Appendix C, Item 86

### Material/Parts

Tape Electrical, Appendix E, Item 46

# **Equipment Conditions**

Place circuit breaker CB17 in the OFF position.

**General Safety Instructions:** 

# WARNING ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment, ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

### **REMOVAL**

- 1. Remove Fluorescent Lamp. (Figure 3-1).
  - a. Remove four captive screws holding diffuser to lamp fixture. Carefully remove diffuser from light fixture.
  - b. Release lamp retaining clip and rotate defective lamp until lamp prongs are free from slot. Remove defective lamp.

# **NOTE**

If center (blackout) lamp is the defective lamp, steps  $\boldsymbol{c}$  and  $\boldsymbol{d}$  must be performed.

- c. Loosen four screws and rotate two standoff brackets 90 degrees Remove center lamp as described in step b.
- d. Remove blue filter tube from lamp and retain for reinstallation.

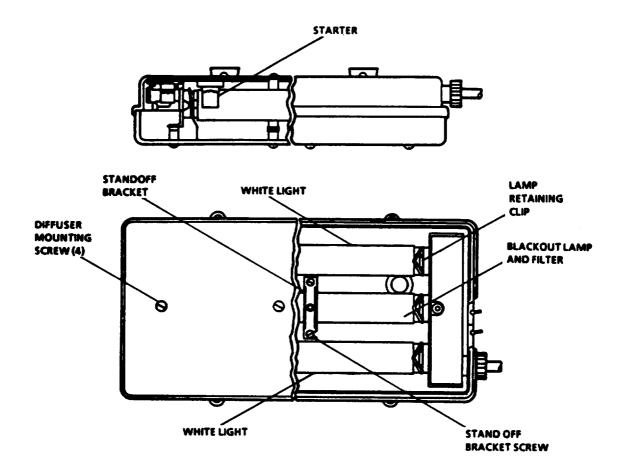


Figure 3-1. Fluorescent Lamp and Starter

# 3-4. REPAIR FLUORESCENT LIGHT FIXTURE LAMP AND STARTER - continued.

- 2. Remove Fluorescent Lamp Starter. (Figure 3-1).
  - a. Remove four captive screws holding diffuser to lamp fixture. Carefully remove diffuser from light fixture.
  - b. Rotate starter until prongs are free from slots and remove defective starter..

# **INSTALLATION**

1. Install Fluorescent Lamp. (Figure 3-1).

#### NOTE

If new lamp is to be installed in the center (blackout lamp) position, install as per steps a through f. Perform steps c through f for fluorescent.

- a. Wrap one layer of 3/4 inch tape on both ends of lamp to extend onto the glass 3/8 inch.
- b. Insert lamp into blue filter tube.
- c. Position lamp retaining clips and align new lamp prongs with slots in light assembly.
- d. Insert new lamp into slots and rotate 90 degrees, reposition lamp retaining clips. For blackout lights, rotate standoff brackets 90 degrees and tighten four screws.
- e. Install lamp diffuser to lamp fixture with four captive screws.
- f. Place circuit breaker CB17 in the ON position.
- 2. Install Fluorescent Lamp Starter. (Figure 3-1).
  - a. Align new starter prongs with starter slots in light fixture.
  - b. Insert new starter into slots and rotate 90 degrees.
  - c. Install lamp diffuser to lamp fixture with four captive screws.
  - d. Place circuit breaker CB17 in the ON position.

# 3-5. REMOVE/INSTALL PURGE PORT DOOR FILTERS.

This task consists of: a. Removal

b. Cleaningc. Installation

# **INITIAL SET-UP**

# **Tools Required**

Flat-Tip Screwdriver, Appendix C, Item 89

# Materials/Parts Required

Detergent, Appendix E, Item 8 Lockwashers, Appendix E

# **General Safety Instructions**

# **WARNING**

Compressed air used for cleaning should not exceed 30 psi (3.5 Kg/cm2). Do not direct compressed air against skin. Use goggles or full face shield.

# REMOVAL

Remove Purge Port Door Filter. (Figure 3-2).

- a. Unlatch and open purge port door if required.
- b. Remove four screws four lockwashers and four flat washers from purge port door filter. Remove filter.

### **WARNING**

Compressed air used for cleaning should not exceed 30 psi (3.5  $\,$  Kg/cm²). Do not direct compressed air against skin. Use goggles or full face shield.

# **CLEANING**

Clean Purge Port Door.

Clean filter by washing in soapy water and blowing dry with low pressure air.

# **INSTALLATION**

Install Purge Port Door Filter. (Figure 3-2).

Install filter and fasten in place with four screws, lockwashers, and flatwashers.

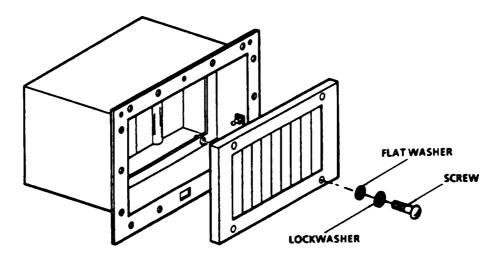


Figure 3-2. Purge Port Door Filter

# 3-6. REMOVE/INSTALL ECU PLENUM INTAKE FILTER.

This task consists of: a. Removal

b. Cleaning

b. Installation

# **INITIAL SET-UP**

# Materials/Parts

Detergent, Appendix E, Item 8

# **Equipment Conditions**

ECUs turned off.

**General Safety Instructions** 

# **WARNING**

Compressed air used for cleaning should not exceed 30 psi (3.5  $\,$  Kg/cm $^2$ ). Do not direct compressed air against skin. Use goggles or full face shield.

# **REMOVAL**

Remove ECU Plenum Intake Filter. (Figure 3-3).

Grasp filter firmly and slide from bracket.

# **CLEANING**

# **WARNING**

Compressed air used for cleaning should not exceed 30 psi (3.5  $\,$  Kg/cm $^2$ ). Do not direct compressed air against skin. Use goggles or full face shield.

Clean ECU plenum intake filter.

Clean filter by washing in soapy water and blowing dry with low pressure air.

# **INSTALLATION**

Install ECU Plenum Intake Filter. (Figure 3-3).

Install filter by sliding into retaining bracket.

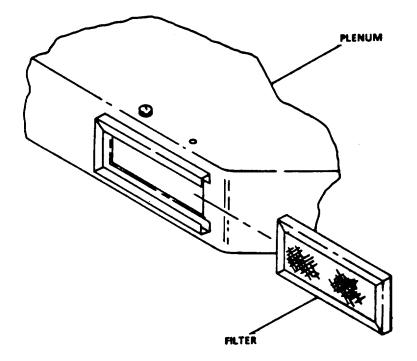


Figure 3-3. ECU Intake Filter

# 3-7. REMOVE/INSTALL VACUUM-AIR PRESSURE PUMP.

This task consists of

a. Removal

b. Installation

# **INITIAL SET-UP**

# **Tools Required**

Flat-Tip Screwdriver, Appendix C, Item 89 Cross-Tip Screwdriver, Appendix C, Item 86

# **General Safety Instructions**

### WARNING

# ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment, ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

# **REMOVAL**

Remove Vacuum-Air Pressure Pump. (Figure 3-4).

- a. Position the AIR-VAC switch to the off position.
- b. Inside cabinet No. 4, unplug pump power cord from wall receptacle.
- c. Open draincock for air surge tank and bleed air pressure from system.
- d. Loosen screws for hose clamps on both sides of pump.
- e. Tag and disconnect hoses and hose clamps from both sides of pump.
- f. Remove four mounting screws and remove pump and mounting board to working surface.
- g. Remove wooden mounting board from defective pump.

# **INSTALLATION**

Install Vacuum-Air Pressure Pump. (Figure 3-4).

- a. On a working surface install new pump to wooden mount.
- b. Align wooden mount to mounting platform in base of cabinet N0.9.

# 3-7. REMOVE/INSTALL VACUUM-AIR PRESSURE PUMP - continued.

- c. Install four mounting screws for wooden mount.
- d. Connect hoses and hose clamps on both sides of the pump. Remove tags.
- e. Tighten hose clamp screws on both sides of pump.
- f. Plug in the pump power cord into wall receptacle.
- $\ensuremath{\mathsf{g}}.$  Position the AIR-VAC switch to the on position.

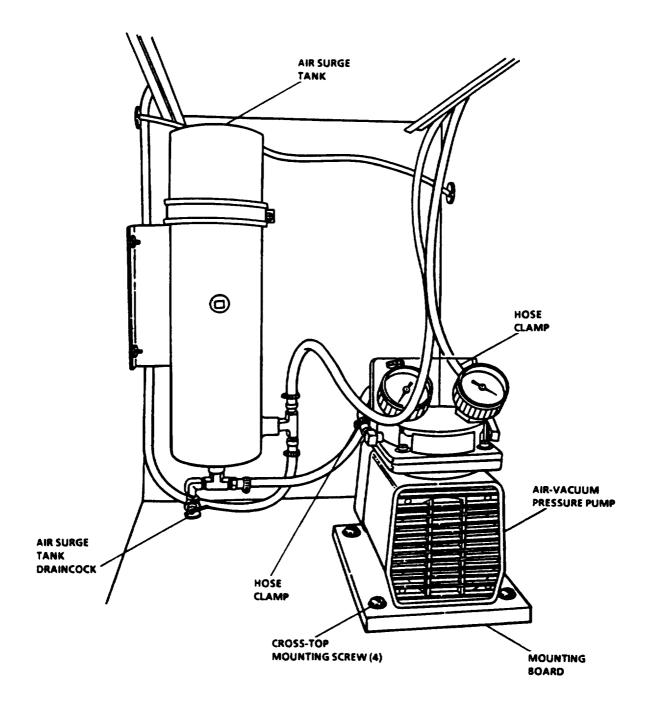


Figure 3-4. Vacuum-Air Pressure Pump

# 3-8. REMOVE/INSTALL FLASH POINT TESTER UNIT.

This task consists of:

a. Removal

b. Installation

# **INITIAL SET-UP**

# Tools Required

Cross-Tip Screwdriver, Appendix C, Item 86

# **Equipment Condition**

Drawer No. 7 Removed.

**General Safety Instructions** 

# **WARNING**

# ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

# **REMOVAL**

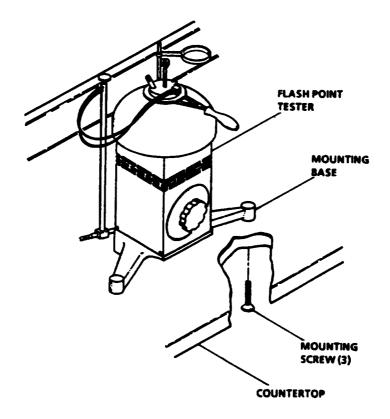
Remove Flash Point Tester Unit. (Figure 3-5).

- a. Unplug the power cord from wall receptacle.
- b. Remove three mounting screws from base and countertop and remove defective flash point tester.

# **INSTALLATION**

Install Flash Point Tester Unit. (Figure 3-5).

- a. Place new flash point tester unit on countertop to align with mounting holes and install three mounting screws.
- b. Plug the power cord into wall receptacle.



**Figure 3-5 Flash Point Tester Unit** 

# 3-9. REMOVE/INSTALL WATER DEMINERALIZE CARTRIDGE.

This task consists of: a. Removal

b. Service

c. Installation

### **INITIAL SET-UP:**

### Tools Required

Cross-Tip Screwdriver, Appendix C, Item 7

# **General Safety Instructions**

# **WARNING**

Resins contained in the water demineralize cartridges will cause eye irritation. In case of eye contact, flush eyes with water for at least fifteen minutes and contact a physician. Failure to comply with this warning could result in serious eye damage. Refer to material for safety data sheet.

#### NOTE

Procedures apply to both cartridges. Always replace cartridges as a set.

# **REMOVAL**

Remove Water Demineralize Cartridge. (Figure 3-6).

- a. Be sure the water valve is closed.
- b. Disconnect rubber tubing from the top and bottom of the cartridge by hand pull pressure.
- c. Remove defective cartridge.

# INSTALLATION

Install Water Demineralize Cartridge. (Figure 3-6).

## NOTE

Left cartridge is mixed BED DI. Right Cartridge is organic removal.

- a. Place new cartridge with flow arrow pointing up into cartridge retainer on roadside wall above sink.
- b. Connect rubber tubing on the top and bottom of the cartridge.

# 3-9. REMOVE/INSTALL WATER DEMINERALIZE CARTRIDGE - continued.

- c. Place outlet hose into an empty container.
- d. Open water valve and check for leaks, and verify proper operations.
- e. Shut the water valve.

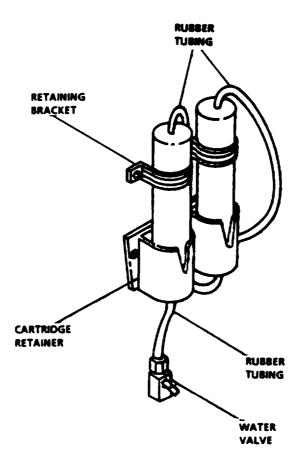


Figure 3-6. Water Demineralize Cartridge

### 3-10. REMOVE/INSTALL MANOMETER.

This task consists of: a. Removal

b. Installation

c. Service

# **INITIAL SET-UP**

# Tools Required

Wrench, Open End Adjustable, Appendix C, Item 21 Flat-tip Screw Driver, Appendix C, Item 89 Cross Tip Screw Driver, Appendix C, Item 86

# Materials/Parts

Manometer

Naphtha or Acetone, Appendix E, Item 1,

Mercury, Appendix E, Item 15

**General Safety Instructions** 

# **WARNING**

Mercury is a poisonous material which may enter the body by ingestion, inhalation, or skin absorption. Mercury has such density, high surface tension, and low viscosity that pouring without splashing and spilling is almost impossible. When mercury is poured, always use a funnel and make the transfer over spill trays. If a mercury spill occurs, do not vacuum or sweep the area. This will disperse mercury throughout the laboratory. Spills may be cleaned up by using a glass tube of about 1 mm and connected by rubber tubing to a filter flask connected with a vacuum pump or aspirator, the flask acting as a trap. Control of mercury vapor should not be attempted with Flowers or Sulfur as this is not effective. Spills must be reported to the Environmental Science Officer providing services to the unit. Protective equipment must be worn when handling mercury.

Dry cleaning solvent P-D-680 (safety or Stoddard's Solvent) is potentially dangerous. Avoid repeated and prolonged breathing of vapors and skin contact with the liquid. Do not use near open flame, arcing equipment or other ignition sources, Always wear eye protection and protective clothing. The flash point of P-D-680 is  $100^{\circ}$  to  $138^{\circ}F$  ( $30^{\circ}$  to  $59^{\circ}C$ ).

# **REMOVAL**

- 1. Remove Manometer. (Figure 3-7)
  - a. Turn the air pressure regulator off.
  - b. Remove vent plug and replace with rubber cork.
  - c. Loosen hose clamp screw on manometer and disconnect hose.
  - d. Remove three mounting screws and remove manometer.

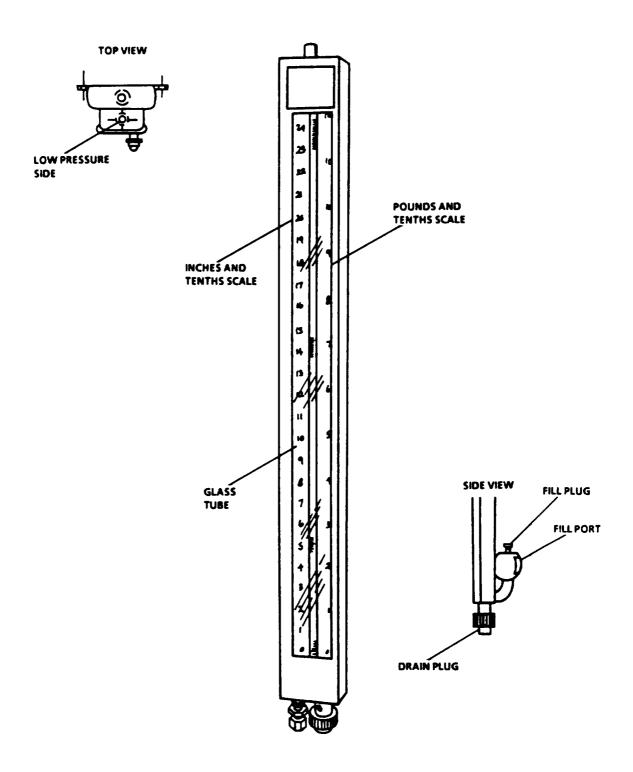


Figure 3-7. Manometer

# 3-10. REMOVE/INSTALL MANOMETER - continued.

# **SERVICE**

Service Manometer. (Figure 3-7).

### WARNING

Mercury is a poisonous material which may enter the body by ingestion, inhalation, or skin absorption. Mercury has such density, high surface tension, and low viscosity that pouring without splashing and spilling is almost impossible. When mercury is poured, always use a funnel and make the transfer over spill trays. If a mercury spill occurs, do not vacuum or sweep the area. This will disperse mercury throughout the laboratory. Spills may be cleaned up by using a glass tube of about 1 mm and connected by rubber tubing to a filter flash connected with a vacuum pump or aspirator, the flask acting as a trap. Control of mercury vapor should not be attempted with Flowers or Sulfur as this is not effective. Spills must be reported to the Environmental Science Officer providing services to the unit. Protective equipment must be worn when handling mercury.

Dry cleaning solvent P-D-680 (safety or Stoddard's Solvent) is potentially dangerous. Avoid repeated and prolonged breathing of vapors and skin contact with the liquid. Do not use near open flame, arcing equipment or other ignition sources. Always wear eye protection and protective clothing. The flash point of P-D-680 is 100° to 138°F (30° to 59°C).

- a. Remove drain plug and drain the liquid into appropriate container.
- b. Remove top plug on the glass tube.
- c. Clean the manometer tube with naptha. Rinse manometer with acetone until the glass is dry.

# **INSTALLATION**

Install Manometer. (Figure 3-7).

- a. Align new manometer mounting holes and install three mounting screws.
- b. Connect hose to manometer hose connection and tighten hose clamp screw.
- c. Install the drain plug and the top plug on the glass tube.
- d. Remove the fill plug.
- e. Vent the instrument on the low pressure side. Be sure of zero (0) adjustment at midscale.

# 3-10. REMOVE/INSTALL MANOMETER - continued.

- f. Using a glass funnel slowly pour the liquid in the fill port until the indicating level is approximately at the zero at (0) graduation on the scale.
- $g_{\cdot}$  Install the fill plug. Be sure it is tight.
- h. Adjust the scale for the correct zero position in relation to the liquid meniscus.
- i. For consistent results in reading the manometer the same way, always read the meniscus at eye level. The accuracy of the manometer is verified by using a certified master gage. Recommended A-level calibration frequency is 180 days.

# Section IV. ADMINISTRATIVE STORAGE

# **Alphabetical Index**

Paragraph Title	Pai	ragraph
Introduction		3-12
Prior to Placing Unit in Storage		3-12b
Storage Length and Readiness		3-12a
Storage Site Selection		3-12c

# 3-12. INTRODUCTION.

This section contains information on administrative storage procedures. If additional information is required, refer to TM 740-90-1.

- a. <u>Storage Length and Readiness</u>. Placement of equipment in administrative storage should be for short periods of time (1 to 45 days) when a shortage of maintenance efforts exists. Items should be in mission readiness within 24 hours or within the time factors as determined by the directing authority. During the storage period, appropriate maintenance records will be kept.
- b. <u>Prior to Placing Unit in Storage</u>. Before placing equipment in administrative storage, perform the next monthly/quarterly preventive maintenance checks and services. Refer to paragraph 2-13 to prepare Airmobile Laboratory for movement. All shortcomings and deficiencies should be corrected, and all Modification Work Orders (MWOs) should be applied.
- c. <u>Storage Site Selection</u>. inside storage is preferred for items selected for administrative storage. If inside storage is not available, the sites selected should provide required protection from the elements and allow access for visual inspection when applicable.

# CHAPTER 4

# UNIT MAINTENANCE

# Section I. REPAIR PARTS, SPECIAL TOOLS, TEST, MEASUREMENT, AND DIAGNOSTIC EQUIPMENT (TMDE) AND SUPPORT EQUIPMENT

# **Alphabetical Index**

Paragraph Title	Paragraph
Common Tools and Equipment	
Repair Parts	4-3
Special Tools; Test, Measurement and Diagnostic Equipment.	4-2

# 4-1. COMMON TOOLS AND EQUIPMENT.

Appendix B, Section III contains the authorized common tools. For authorized equipment, refer to Modified Table of Organization and Equipment (MTOE) applicable to your unit.

# 4-2. SPECIAL TOOLS; TEST, MEASUREMENT, AND DIAGNOSTIC EQUIPMENT (TMDE); AND SUPPORT EQUIPMENT.

No special tools; test, measurement, and diagnostic equipment; or support equipment are required for the repair of the Airmobile Laboratory at the unit level of maintenance.

# 4-3. REPAIR PARTS.

Repair parts for the Airmobile Laboratory are listed in Appendix F, Repair Parts and Special Tools List (RPSTL), covering operator, unit, and direct support maintenance of the Airmobile Laboratory.

# Section II. SERVICE UPON RECEIPT OF EQUIPMENT

# **Alphabetical Index**

Paragraph Title	Paragrapl
General	4-4
Inspecting and Servicing Equipment Upon Receipt	4-5

# 4-4. GENERAL.

When new, used or reconditioned equipment is first received, it is the responsibility of the person in charge to determine whether the equipment has been properly prepared for service by the supplying organization and to be sure it is in condition to perform its function. For this purpose, inspect all assemblies, subassemblies, and accessories to be sure they are properly assembled, secure, clean and correctly adjusted and/or lubricated. Check all tools and equipment to be sure every item is present, in good condition, clean and properly mounted or stowed.

# 4-5. INSPECTING AND SERVICING OF EQUIPMENT UPON RECEIPT.

# a. General Procedures.

- (1) Visually inspect the Airmobile Laboratory body exterior starting at the rear to cover rear, curbside, roadside, front, top, and bottom. Inspect for damage, tears, breaks, or corrosion.
- (2) Service Airmobile Laboratory exterior in accordance with TM 10-5411-207-14.
- (3) Inspect and service the ECUs in accordance with TM 5-4120-386-14.
- (4) Remove the overpack boxes.
- (5) Enter Airmobile Laboratory and inspect for broken equipment or equipment loose and not secured.
- (6) Close doors/vents to determine if light leaks exist.
- (7) Inspect doors for damage, torn or rotted seals, and tightness of closure.
- (8) Inspect interior for evidence of water damage, fungi, mildew, and corrosion.
- (9) Inventory section contents against Airmobile Laboratory Hand Receipt Manual TM 10-6640-216-10HR.
- (10) Inventory consumable supplies contained in section as shown in Appendix E.

# 4-5. INSPECTING AND SERVICING OF EQUIPMENT UPON RECEIPT - continued.

# b. Special Procedures.

- (1) Set Airmobile Laboratory up for operation and conduct operational checks on equipment in accordance with chapter 2 in this manual when operators are available and power can be safely provided to the van body.
- (2) Report damage or discrepancies in accordance with AR 735-11 and AR 735-11-2.

# Section III. UNIT PREVENTIVE MAINTENANCE CHECKS AND SERVICES (PMCS)

# **Alphabetical Index**

Paragraph Title	Paragraph
General	
Specific Procedures.	

# 4-6. GENERAL

To ensure that the Airmobile Laboratory is ready for operation at all times, it must be inspected within designated intervals so that defects may be discovered and corrected before they result in serious damage or failure. Table 4-1 contains a tabulated listing of preventive maintenance checks and services to be performed by unit maintenance personnel. All deficiencies and shortcomings will be recorded as well as the corrective action taken on DA Form 2404 at the earliest possible opportunity.

- a.  $\underline{\text{Quarterly Maintenance}}$ . Do your quarterly (Q) preventive maintenance once each 3 months.
- b. <u>Semi-Annual Maintenance</u>. Do your semi-annual (S) preventive maintenance once each 6 months.
- c. Annual Maintenance. Do your annual (A) preventive maintenance once each year.
- d. <u>Biannual Maintenance</u>. Do your biannual (B) preventive maintenance once each 2 years.

# e. <u>General Procedures</u>.

- (1) If something doesn't work, troubleshoot it with the instructions in this manual or notify your supervisor.
- (2) Always do your preventive maintenance in the same order, so it gets to be a habit. Once you've had some practice, you'll spot anything wrong in a hurry.
- (3) If anything looks wrong and you can't fix it, write it down on your DA Form 2404. If you find something seriously wrong, report it to your supervisor as soon as possible.
  - (a) Keep it clean: Dirt, grease, oil and debris only get in the way and may cover up a serious problem. Clean as you work and as needed. Use soap and water when you clean rubber or plastic material.
  - (b) Bolts, nuts and screws: Check that they are not loose, missing, bent or broken. You can't try them all with a tool, of course, but look for chipped paint, bare metal, or rust around bolt heads. Tighten any that you find loose.

# 4-6. GENERAL - continued.

- (c) Welds: Look for loose or chipped paint, rust or gaps where parts are welded together. If you find a bad weld, report it to you supervisor.
- (d) Electric wires and connectors: Look for cracked or broken insulation, bare wires and loose or broken connectors. Tighten loose connections and make sure the wires are in good condition.
- (e) Hoses and fluid lines: Look for wear, damage, and leaks. Make sure clamps and fittings are tight. Wet spots show leaks, of course, but a stain around a fitting or connector can mean a leak. If a leak comes from a loose fitting or connector, tighten it. If something is broken or worn out, either correct it or report it to your supervisor
- (f) Leakage: It is necessary for you to know how fluid leaks affect the status of your equipment. The following are definitions of the types/classes of leakage you need to know to be able to determine the status of your equipment. Learn and be familiar with them and REMEMBER WHEN IN DOUBT, NOTIFY YOUR SUPERVISOR.

### **CAUTION**

- . Equipment operation is allowable with minor leakages (Class I or II). Of course, you must consider the fluid capacity in the item/system being checked/inspected.
- . When operating with Class I or Class II leaks, continue to check fluid levels as required in your PMCS.
- . Class III leaks should be reported to your supervisor.

# Leakage definitions for unit PMCS

- CLASS I Seepage of fluid (as indicated by wetness or discoloration) not great enough to form drops.
- CLASS II Leakage of fluid great enough to form drops but not enough to cause drops to drip from the item being checked/inspected.
- CLASS III Leakage of fluid great enough to form drops that fall from the item being checked/inspected.

# 4-7. PMCS COLUMNAR ENTRIES.

- a. <u>Item Number Column</u>. This is the order in which you perform your PMCS on the Airmobile Laboratory. The entry in this column will also be used as a source of item numbers for the "TM ITEM NUMBER" column on DA Form 2404, Equipment Inspection and Maintenance Worksheet, in recording results of PMCS.
- b. <u>Interval Columns</u>. The interval column of your PMCS table tells you when to do a certain check or service.
- c. <u>Item To Be Inspected Column</u>. Identification of item to be inspected.
- d. <u>Procedures Column</u>. The procedures column of your PMCS table tells you how to do the required checks and services. Carefully follow these instructions.

# 4-8. PMCS PROCEDURES.

Specific procedures for performance of preventive maintenance checks and services are given in Table 4-1.

Unit PMCS procedures for equipments covered by their own individual TMs will be outlined in those TMs (refer to Appendix A for TM numbers).

# **Table 4-1. Unit Preventive Maintenance Checks and Services**

Q - Quarterly S - Semi-annually A - Annually B - Bi-annually

.NOTE: Within designated interval, these checks are to be performed in the order listed.

ITEM				ITEM TO BE INSPECTED  PROCEDURE: CHECK FOR AND HAVE REPAIRED,	
NO.	Q	S	A	В	REPLACED FILLED OR ADJUSTED AS NEEDED
1					UTILITIES BOX
	•				a. Check box door and gasket for correct assembly and good condition.
	•				b. Check water connectors for correct assembly and good condition.
	•				c. Check breather vent for good condition.
2					ELECTRICAL SYSTEM
	•				a. Check power cable and its connectors for damage.
	•				b. Check emergency light for good condition. No missing or loose fasteners. No loose electrical connections.
	•				c. Check panelboard assembly for good condition. No damage to door. No missing or loose fasteners. No loose electrical connections. No broken or damage fuseholders.
		•			d. Check explosive proof distribution box for good condition. No damage to cover or gaskets. No missing or loose fasteners. No loose electrical connections.
		•			e. Check all wall switches and electrical receptacles for good condition. No damaged covers. No missing fasteners. No loose or broken electrical connections.
	•				f. Check blackout microswitch for proper operation and good condition. No missing hardware or loose electrical connections.
		•			g. Check all air conditioner remote controls for good condition and proper operation. No missing control knobs. No missing fasteners. No loose electrical connectors.
3					ENVIRONMENTAL CONTROL UNITS
	•				Perform PMCS in accordance with TM 5-4120-386-14.

Table 4-1. Unit Preventive Maintenance Checks and Services - continued

ITEM	INTERVAL		L	ITEM TO BE INSPECTED PROCEDURE: CHECK FOR AND HAVE REPAIRED,		
NO.	Q	S	A	В	REPLACED FILLED OR ADJUSTED AS NEEDED	
4					PURGE SYSTEM	
	•				a. Check purge portdoors for good condition. No damage to hinges, gaskets or latches. No damage to screens or filters. No missing or loose Fasteners.	
	•				b. Check purge port door dampers and motors for good condition. No missing or loose fasteners. No loose or broken motor electrical connections.	
	•				c. Check ECU intake ducts for good condition. No missing or loose fasteners. No damage to gaskets, or filters. Dampers operate properly. No broken or loose electrical connections to damper motors.	
	•				d. Check purge door limit switches for proper operation. No missing hardware or loose electrical connections.	
	•				e. Check blower exhaust door for correct assembly and good condition.	
	•				f. Check that exhaust blower is securely mounted. No loose fasteners. No loose or broken electrical connections.	
5					WATER SYSTEM	
	•				a. Check water pump for good condition and proper operation. No missing or loose mounting hardware or fasteners. No loose or broken electrical connections. Refer to TM 10-6640-217-13&P for further PMCS instructions.	
	•				b. Check water reservoir for good condition. No leaks from tank or fittings. No missing or loose tank mounting hardware or fasteners.	
	•				c. Check surge tank for good condition. No leaks from tank or fittings. No missing or loose tank mounting hardware or fasteners.	
	•				d. Check water pressure switch and gage for good condition and proper operation. No broken or loose electrical connections to the pressure switch.	
	•				e. Check eyewash for good condition. No leaks. No loose fittings.	
	•				f. Check water system tubing, piping and valves for good condition. No leaks.	

Table 4-1. Unit Preventive Maintenance Checks and Services - continued

ITEM	INTERVAL			L	ITEM TO BE INSPECTED PROCEDURE: CHECK FOR AND HAVE REPAIRED,	
NO.	Q	S	A	В	REPLACED FILLED OR ADJUSTED AS NEEDED	
5					WATER SYSTEM - continued	
	•				g. Check drain tubing, piping, valves and hose connections for good condition. No physical damage. No leaks.	
	•				h. Check demineralize cartridges for good water flow (10 gpm). No leaks.	
6					GAS ALARM SYSTEM	
	•				Check gas alarm control unit and gas detector for good condition and proper operation. No physical damage. No missing or loose mounting hardware or fasteners. No broken or loose electrical connections. Refer to TM 10-6665-297-13&P for further PMCS instructions.	

# Section IV. UNIT TROUBLESHOOTING PROCEDURES

# 4.9 UNIT TROUBLESHOOTING PROCEDURES.

Unit troubleshooting procedures listed in Table 4-2 cover the most common malfunctions that may be repaired at the unit level. Troubleshooting procedures used by the operator should be conducted in addition to the unit troubleshooting procedures. This manual cannot list all the possible malfunctions or every possible test/inspection and corrective action. If a malfunction is not listed or corrected by a listed corrective action, notify your supervisor.

# **Table 4-1. Symptom Index**

Troubleshooting	
Table	
Item Number	Title

- 1. No electrical power to laboratory (generator output switch on and power cable properly connected).
- 2. Fluorescent light bulb fails to light (other bulbs in fixture light).
- 3. Emergency light fails to come on when normal power is lost.
- 4. No power available in laboratory.
- 5. Ceiling lights fails to operate.
- 6. Door blackout (micro) switch does not operate properly.
- 7. Convenience outlet (receptacle) inoperative.
- 8. A/C (ECU) remote control unit fails to operate properly (power available).
- 9. Environmental control unit fails to operate properly (power available).
- 10. Purge damper (intake, exhaust, or ECU intake) fails to operate.
- 11. Purge door limit switch fails to operate.
- 12. Exhaust blower does not operate when switch S2 is placed in the on position.
- 13. Leaks in vacuum-air pressure system.
- 14. Water pump fails to run (power available to motor).
- 15. Water pressure low due to leaks in the system.
- 16. Water pressure switch fails to operate properly.
- 17. Gas alarm system fails to operate or operates improperly.

# **Table 4-2. Troubleshooting**

# MALFUNCTION TEST OR INSPECTION

CORRECTIVE ACTION

### **ELECTRICAL SYSTEM**

### WARNING

Before performing any maintenance actions on electrical equipment, ensure all electrical power has been turned off. Failure to comply with this warning may result in serious injury or death.

#### NOTE

Refer to electrical schematic diagram FO-1 located in back of manual when troubleshooting electrical system.

# 1. NO ELECTRICAL POWER TO LABORATORY (GENERATOR OUTPUT SWITCH ON AND POWER CABLE PROPERLY CONNECTED).

# WARNING

Do not come in contact with main power cable connections on generator set with power applied to laboratory. Death or serious injury may result.

- Step 1. Place generator output switch OFF and shut generator down.
- Step 2. Disconnect power cable from both generator and petroleum laboratory.
- Step 3. Using multimeter, check power cable for open or shorted leads.

If open or shorted lead is found, replace power cable. See paragraph 2-11d., steps (4) through (7).

Step 4. Reset circuit breaker CB1.

If power still not available, replace circuit breaker CB1. See Paragraph 4-20.

### 2. EMERGENCY LIGHT FAILS TO COME ON WHEN NORMAL POWER IS LOST.

- Step 1. Check for blown fuse, loose or broken electrical connections. Electrical connections are good.
- Step 2. Replace emergency light. See paragraph 4-37

# 3. ALL CEILING LIGHTS FAIL TO OPERATE.

### WARNING

Before performing any maintenance actions on eletrical equipment, ensure all electrical power has been turned off. Failure to comply with this warning may result in serious injury or death.

# Table 4-2. Troubleshooting - continued

# **MALFUNCTION**

# TEST OR INSPECTION CORRECTIVE ACTION

# 3. ALL CEILING LIGHTS FAIL TO OPERATE - continued.

Step 1. Remove cover plate to switch S3 and using multimeter check switch for continuity.

If no continuity is found replace switch. Refer to paragraph 4-21.

Step 2. Check and reset circuit breaker CB17.

If power still not available, replace circuit breaker CB17. See paragraph 4-20.

4. DOOR BLACKOUT (MICRO) SWITCH DOES NOT OPERATE PROPERLY. (WHITE LIGHTS DO NOT GO OUT WHEN DOOR IS OPENED, BLACKOUT OVERRIDE IS IN OFF POSITION.)

Check switch electrical connections.

If switch still fails to operate properly, replace the blackout interlock switch. See paragraph 4-22.

# 5. CONVENIENCE OUTLET (RECEPTACLE) INOPERATIVE.

- Step 1. Check that power is available to outlet.
  - a. If power is available, replace outlet. See paragraph 4-23.
  - b. If power is not available, proceed to step 2.
- Step 2. Check and reset appropriate circuit breaker.

If power is still not available, replace circuit breaker. See paragraph 4-20.

# **PURGE SYSTEM**

# 6. PURGE DAMPER (INTAKE, OR ECU INTAKE) FAILS TO OPERATE.

# WARNING

Before performing any maintenance actions on electrical equipment, ensure all electrical power has been turned off. Failure to comply with this warning may result in serious injury or death.

- Step 1. Check that damper operating linkage is not loose or broken.
- Step 2. Remove cover to explosion proof distribution box and check that electrical power is available to damper motor.

If linkage is connected and power available to motor, replace motor. See paragraphs 4-16 or 4-17.

# **Table 4-2. Troubleshooting - continued**

# MALFUNCTION TEST OR INSPECTION CORRECTIVE ACTION

# 7. PURGE DOOR LIMIT SWITCH FAILS TO OPERATE.

- Step 1. Shut generator down and disconnect power cable.
- Step 2. Remove cover to explosion proof distribution box.
- Step 3. Refer to FO-1 and perform continuity check of switch.

If power is available, replace switch. See paragraph 4-16.

# **EXHAUST BLOWER**

# 8. EXHAUST BLOWER DOES NOT OPERATE WHEN SWITCH S2 IS PLACED IN THE ON POSITION.

Check that power is available at the outlet.

If blower is plugged into convenience outlet and power is available, replace the motor. See paragraph 4-18.

# **VACUUM-AIR PRESSURE SYSTEM**

# 9. LEAKS IN VACUUM-AIR PRESSURE SYSTEM.

Tighten/adjust leaking component to stop leak.

If leak cannot be stopped, replace the faulty component. See paragraph 4-27.

# **WATER SYSTEM**

# 10. WATER PUMP FAILS TO RUN (POWER AVAILABLE TO MOTOR CONTROLLER).

- Step 1. Check operation of motor ON/OFF switch (refer to FO-1).
- Step 2. Check operation of water pressure switch.
- Step 3. If controller and pressure switch are operating properly, continue troubleshooting in accordance with TM 10-6640-217-13&P.

If problem cannot be resolved, notify your supervisor.

# **Table 4-2. Troubleshooting - continued**

# MALFUNCTION TEST OR INSPECTION CORRECTIVE ACTION

# **GAS ALARM SYSTEM**

# 11. GAS ALARM SYSTEM FAILS TO OPERATE OR OPERATE IMPROPERLY.

Step 1. Calibrate system in accordance with TM 10-6665-293-13&P.

System will not calibrate or adjust.

Step 2. Troubleshoot system in accordance with TM 10-6665-293-13&P.

If problem cannot be resolved, replace detector element and/or alarm control cabinet. See paragraph 4-28.

# Section V. UNIT MAINTENANCE PROCEDURES

# 4-10. INTRODUCTION.

This section contains instructions covering maintenance functions for unit level maintenance, on the Airmobile Laboratory. Personnel required are listed only if the task requires more than one.

After completing each maintenance procedure, perform operational check to be sure that equipment is properly functioning.

# **Alphabetical Index**

Maintenance Title	Paragraph
Blackout Microswitch	4-22
Blower Exhaust Door · · · · · · · · · · · · · · · · · ·	4-14
Blower Assembly	4-18
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Environmental Control Unit 9000 BTU Unit	<b>4-26</b>
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Receptacles	4-23
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# 4-11. REMOVE/INSTALL POWER ENTRY PANEL.

This task covers:
a. Disassemblyb. Removalc. Installationd. Assembly

# INITIAL SET-UP

# Tools Required

General Mechanics Tool Kit, Appendix B, Item  ${\bf 1}$ 

Drill and Bits, Appendix B, Item<sup>2</sup>

Riveter, Hand, Appendix B, Item 3

Soldering Gun, Appendix B, Item 2

# Materials/Parts Required

Solder, Appendix E, Item 39

Tape, Adhesive (Seal) Appendix E, Item 45

Rivets, Appendix F

Lockwasher, Appendix F

# **General Safety Instructions**

### WARNING

Before performing any maintenance actions on electrical equipment, ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

# **Equipment Condition**

Disassemble panelboard front assembly paragraph 4-20.

# **DISASSEMBLY**

Disassemble power entry panel. See figure 4-1.

- a. Turn off all equipment.
- b. Open all circuit breakers located in the panelboard.
- c. Shut down the generator.
- d. Disconnect power cable from the laboratory.
- e. Tag and disconnect leads from panelboard assembly.
- f. Remove four mounting screws. Lift connector from mounting hole and pull electric cable through hole to allow leads to be disconnected.
- g. Remove retaining nut.
- h. Tag electric leads for reconnection, push pin through connector and disconnect leads by resoldering.

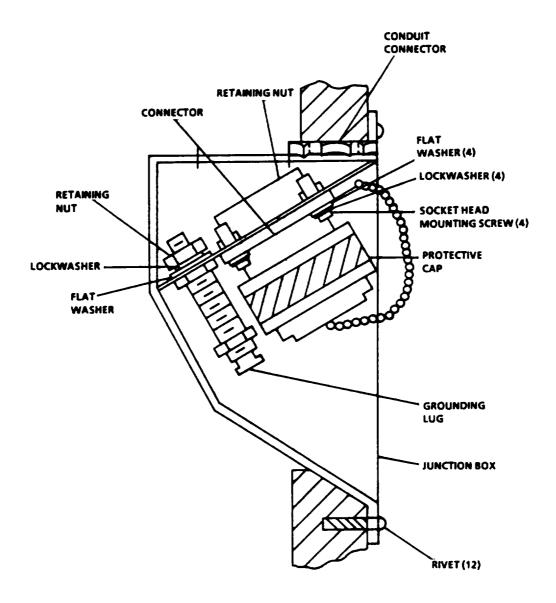


Figure 4-1. Power Entry Panel

# 4-11. REMOVE/INSTALL POWER ENTRY PANEL-continued.

# **REMOVAL**

- 1. Remove junction box from laboratory. See figure 4-1.
  - a. Remove conduit connector.
  - b. Drill out twelve rivets and remove junction box from laboratory.
  - c. Remove seal (double backed adhesive tape) from junction box and laboratory.
- 2. Remove grounding lug. See figure 4-1.
  - a. Remove grounding lug, retaining nut, lockwasher, and flat washer.
  - b. Remove grounding lug from junction box.

# **INSTALLATION**

- 1. Install grounding lug. See figure 4-1.
  - a. Insert threaded end of new grounding lug through mounting hole in junction box.
  - b. Install flat washer, lockwasher and retaining nut.
  - c. Tighten retaining nut.
- 2. Install junction box. See figure 4-1.
  - a. Ensure that sealing surface of both junction box and laboratory wall are clean and then apply seal (adhesive tape).
  - b. Insert junction box into laboratory wall.
  - **c.** Rivet junction box into place.
  - d. Install conduit connector.

# **ASSEMBLY**

Assembly power input connector and protective cap. See figure 4-1.

- a. Attach tagged leads to proper connection points on new connector and solder in place.
- b. Install retaining nut.
- c. Insert connector into mounting hole on junction box and fasten in place with three socket head mounting screws.
- d. Slip eye of protective cap chain onto the fourth mounting screw, install on screw.
- e. Insert mounting screw and tighten all four mounting screws.
- f. Connect leads as tagged to panelboard. Remove tags.

## 4-12. REMOVE/INSTALL WATER RESERVOIR DOOR.

This task covers: a. Removal b. Installation

#### **INITIAL SET-UP**

## **Tools Required**

General Mechanics Tool Kit, Appendix B, Item 1 Drill and Bits, Appendix B, Item 2

Riveter, Appendix B, Item 3

# Materials/Parts Required

Wave Washer, Appendix F Rivets, Appendix F Lockwasher, Appendix F Rubber Sheeting 2 inches X 8 inches, Appendix G, Item 2

Weatherstripping, Appendix G, Item 1

- 1. Remove door latch and wave washer. See figure 4-2.
  - a. Remove latch retaining screw, lockwasher and flat washer
  - b. Remove latch and wave washer from door.
- 2. Remove latch keeper. See figure 4-2.
  - a. Remove two keeper retaining screws.
  - b. Remove latch keeper and spacer plate.
- 3. Remove water reservoir door weatherstripping. See figure 4-2.
  - a. Remove defective weatherstripping from door.
  - b. Ensure that there is no weatherstripping remnants left adhering to door bonding surface.
- 4. Remove water reservoir door. See figure 4-2.
  - a. Remove five rivets from door hinge.
  - b. Remove defective door from laboratory.

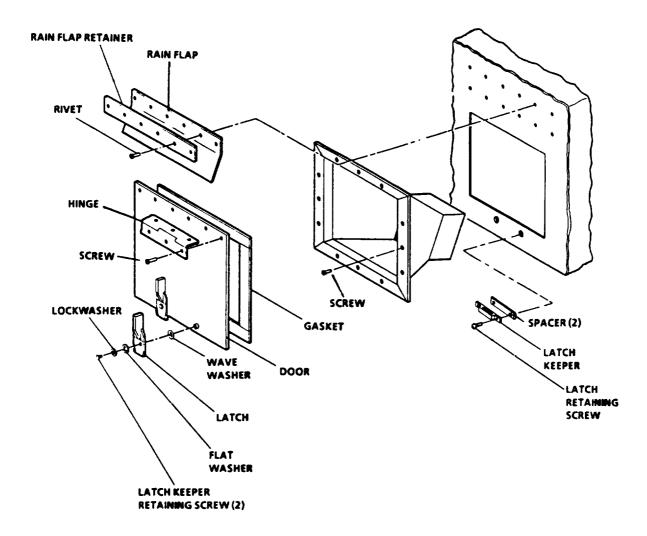


Figure 4-2. Water Reservoir Door

# 4-12. REMOVE/INSTALL WATER RESERVOIR DOOR - continued.

- 5. Remove rain flaps. See figure 4-2.
  - a. Remove five rivets from rain flap.
  - b. Remove rain flap and retaining bar.

- 1. Install door latch and wave washer. See figure 4-2.
  - a. Install new wave washer and latch on spacer and fasten in place with flat washer, lockwasher, and latch retaining screw.
  - b. Tighten retaining screw.
- 2. Install latch keeper. See figure 4-2.
  - a. Install new latch keeper and spacer plate on laboratory wall and fasten in place with two retaining screws.
  - b. Tighten retaining screws.
- 3. Install water reservoir door weatherstripping. See figure 4-2.
  - a. Ensure all remnants of old weatherstripping are removed from door bonding surface and surface is clean.
  - b. Cut sufficient weatherstripping from bulk material to replace old weatherstripping.
  - c. Align weatherstripping bonding surface and firmly attach to door.
- 4. Install water reservoir door. See figure 4-2.
  - a. Align new door hinge with rivet holes on laboratory wall.
  - b. Rivet door in place.
  - c. Close water reservoir door and secure with door latch.
- 5. Install rain flap. See figure 4-2.
  - a. Cut replacement rain flap from bulk material listed in Appendix G.
  - b. Align rain flap and retain bar with rivet holes on laboratory wall.
  - c. Rivet retaining bar and rain flap in place

# 4-13. REMOVE/INSTALL UTILITIES BOX AND DOOR

This task covers:
a. Disassemblyb. Removalc. Installationd. Assembly

#### **INITIAL SET-UP:**

## Tools Required

General Mechanics Tool Kit, Appendix B, Item 1 Drill and Bits, Appendix B, Item 2

Riveter, Hand, Appendix B, Item 3

## Materials/Parts Required

Wave Washer, Appendix F

Pipe Adapter Gasket, Appendix F

Rivets, Appendix F

Weatherstripping, Appendix G, Item 1

## DISASSEMBLY

Disassemble utilities box, See figure 4-3.

- a. Turn off water pump and disconnect all external hoses from utilities box.
- b. Remove six rivets attaching door hinge to laboratory wall and remove utilities box door and hinge.
- c. Remove three pipe-to-hose adapters, breather vent and the coupling assembly with nipple.

#### NOTE

During disassembly, inspect all parts for damage. Replace damaged or defective parts during reassembly.

- 1. Remove the utilities box. See figure 4-3.
  - a. Drill out twelve rivets attaching utilities box to laboratory wall.
  - b. Remove utilities box.
  - c. Remove four screws, lockwashers and flatwashers from pipe adapter plate and remove pipe adapter plate with gasket from the utilities box.

## 4-13 REMOVE/INSTALL UTILITIES BOX AND DOOR - continued.

- 2. Remove latch keepers. See figure 4-3.
  - a. Remove two retaining screws from each latch keeper.
  - b. Remove two latch keepers and spacers.
- 3. Remove panel keeper. See figure 4-3.
  - a. Drill out four rivets attaching panel keeper to door.
  - b. Remove panel keeper from door.
- 4. Remove latches from utilities box door. See figure 4-3.
  - a. Remove retaining screw, lockwasher snap flat washer from latch.
  - b. Remove latch and wave washer.
  - c. Remove the second door latch by repeating steps a and b of this procedure.
- 5. Remove weatherstripping from utilities box door. See figure 4-3.
  - a. Remove weatherstripping from door.
  - b. Ensure that no remnants of the weatherstripping is left adhering to the door.

- 1. Install the utilities box. See figure 4-3.
  - a. Install pipe adapter plate and gasket in utilities box and fasten in place with, four flat washers, lockwashers and screws. Tighten screws.
  - b. Insert new utilities box in laboratory wall and align rivet holes.
  - c. Attach utilities box to laboratory wall using 12 rivets.
- 2. Install the latch keepers. See figure 4-3.
  - a. Attach new latch keeper and spacer to laboratory wall with two retaining screws.
  - b. Tighten screws.
  - c. Replace the second latch keeper by repeating steps a and b of this procedure.

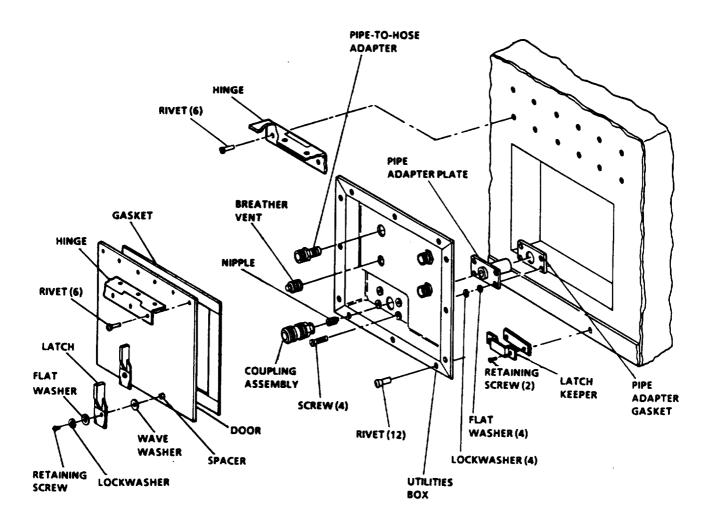


Figure 4-3. Utilities Box and Door

#### 4-13. REMOVE/INSTALL UTILITIES BOX AND DOOR - continued.

- 3. Install panel keeper. See figure 4-3.
  - a. Place new panel keeper on door and align rivet holes
  - b. Attach panel keeper to door, using four rivets.
- 4. Install latches on utilities box door. See figure 4-3.
  - a. Place new wave washer and latch on retaining screw and fasten in place with flat washer, lockwasher, and retaining screws.
  - b. Tighten retaining screw.
  - c. Replace the second latch by repeating steps a and b of this procedure.
- 5. Install weatherstripping on utilities box door. See figure 4-3
  - a. Cut sufficient weatherstripping from bulk material to replace old weatherstripping.
  - b. Ensure all remnants of old weatherstripping is removed from bonding surface
  - c. Apply weatherstripping to door.

## **ASSEMBLY**

Assemble utilities box. See figure 4-3.

- a. Insert coupling assembly with nipple into pipe adapter plate.
- b. Insert breather vent and three pipe-to-hose adapters into utilities box. Tighten in place.
- c. Install utilities box door by aligning hinge rivet holes, attach door hinge to laboratory wall using 6 rivets.

## 4-14. REMOVE/INSTALL BLOWER EXHAUST DOOR.

This task covers: a. Removal

b. Installation

## **INITIAL SET-UP:**

#### Tools Required

General Mechanics Tool Kit, Appendix B, Item 1 Drill and Bits, Appendix B, Item 2

Riveter, Hand, Appendix B, Item 3

## Materials/Parts

Rivets, Appendix F

Weatherstripping, Appendix G, Item 1

#### **Equipment Conditions**

Power to exhaust blower turned OFF. Paragraph 4-18

- 1. Remove door latch and wave washer. See figure 4-4.
  - a. Remove latch retaining screw, lockwasher and flat washer.
  - b. Remove defective latch and wave washer.
- 2. Remove latch keeper. See figure 4-4.
  - a. Remove two latch keeper retaining screws.
  - b. Remove defective latch keeper and spacer.
- 3. Remove panel keeper. See figure 4-4.
  - a. Drill out four rivets attaching panel keeper to door.
  - b. Remove panel keeper.
- 4. Remove blower exhaust door weatherstripping. See figure 4-4.
  - a. Remove defective weatherstripping from door.
  - b. Ensure that there are no weatherstripping remnants left adhering to door bonding surface.
- 5. Remove blower exhaust door. See figure 4-4.
  - a. Remove six rivets from door hinge.
  - b. Remove door from laboratory.

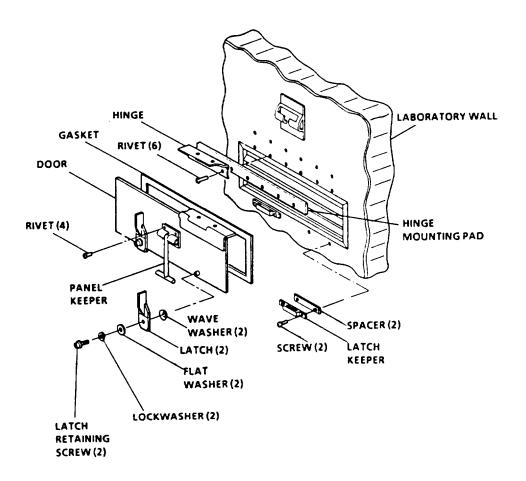


Figure 4-4. Blower Exhaust Door

## 4-14. REMOVE/INSTALL BLOWER EXHAUST DOOR - continued.

- 1. Install door latch and wave washer. See figure 4-4.
  - a. Install new wave washer and latch on door and fasten in place with flat washer, lockwasher and latch retaining screw.
  - b. Tighten retaining screw.
- 2. Install latch keeper. See figure 4-4.
  - a. Install new latch keeper and spacer on laboratory wall and fasten in place with two retaining screws.
  - b. Tighten retaining screws.
- 3. Install panel keeper. See figure 4-4.
  - a. Align new panel keeper with rivet holes on door.
  - b. Rivet panel keeper in place.
- 4. Install door weatherstripping. See figure 4-4.
  - a. Cut suffcient weatherstripping from bulk material to replace old weatherstripping.
  - b. Ensure all remnants of weatherstripping are removed from door bonding surface and surface is clean.
  - c. Align new weatherstripping with bonding surface and firmly attach to door.
- 5. Install blower exhaust door. See figure 4-4.
  - a. Align new door hinge with rivet holes on laboratory wall.
  - b. Rivet door in place.
  - c. Close blower exhaust door and secure with door latches.

## 4-14. REMOVE/INSTALL PURGE PORT DOOR.

This task covers:

a. Removal

b. Installation

#### **INITIAL SETUP**

#### Tools Required

General Mechanics Tool Kit, Appendix B, Item 1

Drill and Bits, Appendix B, Item 2

Riveter, Hand, Appendix B, Item 3

## Materials/PartsRequired

Wave Washer, Appendix F

Rivets, Appendix F

Lockwashers, Appendix F

Weatherstripping, Appendix G, Item 1

- 1. Remove door latch and wave washer. See figure 4-5.
  - a. Remove latch retaining screw lockwasher and flat washer.
  - b. Remove defective latch and wave washer.
- 2.. Remove latch keeper. See figure 4-5.
  - a. Drill out two rivets attaching latch keeper to laboratory.
  - b. Remove latch keeper and spacer.
- 3. Remove door support, support hinge, and ball stud receiver. See figure 4-5.
  - a. Drill out four rivets attaching door support to door support hinge and remove defective support.
  - b. Drill out four rivets attaching door support hinge to purge port door and remove defective hinge.
  - c. Drill out two rivets attaching ball stud receiver to door support and remove defective ball stud receiver with receiver plate.
- 4. Remove purge port door weatherstripping. See figure 4-5.
  - a. Remove weatherstripping from door.
  - b. Ensure that there is no weatherstripping left adhering to door bonding surface.
- 5. Remove purge port door and hinge. See figure 4-5.
  - a. Drill out three rivets attaching hinge to laboratory wall.

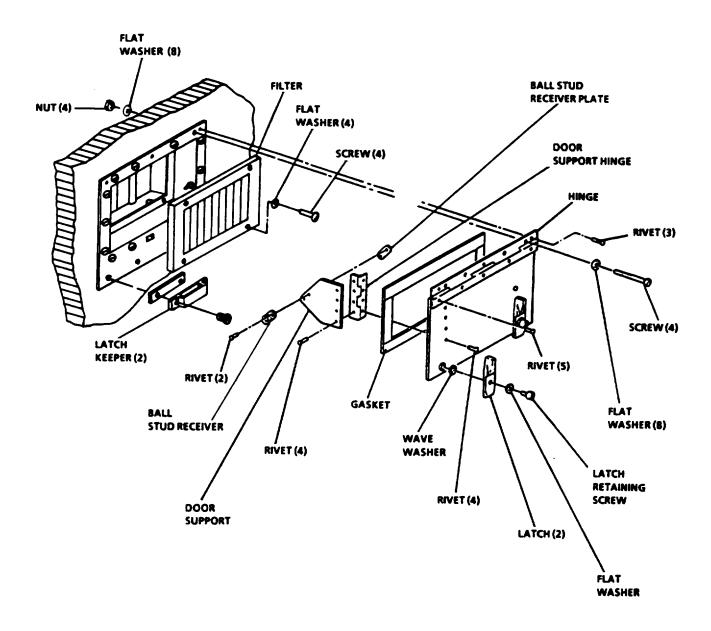


Figure 4-5. Purge Port Door

## 4-14. REMOVE/INSTALL PURGE PORT DOOR - continued.

- b. Remove four screws, lock washers, four flat washers, and four nuts attaching hinge to damper flange.
- c. Remove defective hinge.

- 1. Install door latch and wave washer. See figure 4-5.
  - a. Install new wave washer and latch and fasten in place with lockwasher, flat washer and latch retaining screw.
  - b. Tighten retaining screw.
- 2. Install latch keeper. See figure 4-5.
  - a. Place new latch keeper and spacer on laboratory wall and align rivet holes
  - b. Attach in place using four rivets.
- 3. Install door support, support hinge, and ball stud receiver. See figure 4-5.
  - a. Install new door support on new support hinge and align rivet holes.
  - b. Attach door support to hinge using rivets.
  - c. Place new ball stud receiver and receiver plate on door support and align rivet holes.
  - d. Attach ball stud receiver and plate to door support.
  - Place new door support with hinge attached on purge port door and align hinge rivet holes.
  - f. Attach door support hinge to purge port door using rivets.
- 4. Install purge port door weatherstripping. See figure 4-5
  - a. Cut sufficient weatherstripping from bulk material to replace old weatherstripping.
  - b. Ensure all remnants of old weatherstripping is removed from door bonding surface and surface is clear.
  - c. Apply weatherstripping to door
- 5. Install purge port door and hinge. See figure 4-5
  - a. Place new door with hinge attached on laboratory wall and fasten to damper flange with four screws, lockwasher, flat washers, and nuts.
  - b. Tighten screws and nuts.
  - c. Rivet door to damper flange in three places

# 4-15. REMOVE/INSTALL STORAGE CABINETS.

This task covers: a. Removal b. Installation

# **INITIAL SET-UP:**

## **Tools Required**

General Mechanics Tool Kit, Appendix B, Item 1 Rivet Blind Hand, Appendix B, Item 3 Drill and Bits, Appendix B, Item 2

# Materials/Parts

**Rivets** 

# **REMOVAL**

Remove paddle latch assembly. See figure 4-6.

- a. Remove four blind rivets that attach latch to the cabinet drawer or door.
- b. Remove defective paddle latch.

# INSTALLATION

Install paddle latch assembly. See figure 4-6.

- a. Seat the new paddle latch assembly into opening on the cabinet drawer or door.
- b. Install the paddle latch with four rivets.

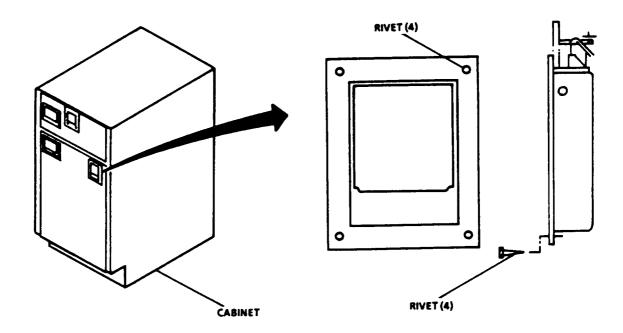


Figure 4-6. Storage Cabinet Paddle Latch

#### 4-16. REMOVE/INSTALL PURGE PORT DAMPER ASSEMBLY.

This task covers: a. Removal b. Disassembly

c. Assembly d. Installation

#### **INITIAL SET-UP**

## Tools Required

General Mechanics Tool Kit, Appendix B, Item 1

#### Personnel Required

Two

#### **General Safety Instructions**

#### WARNING

#### ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment, ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

# **Equipment Condition**

All power to laboratory turned off by shutting down the external generator.

#### NOTE

Refer to F0-1 Electrical Schematic for electrical disconnections/connections required.

## REMOVAL

Remove the purge port damper assembly. See figure 4-7

- a. Disconnect damper motor electrically from distribution box and tag for reconnection.
- b. Open purge port door, remove four screws and flat washers from filter.
- c. Remove filter and set aside for reassembly
- d. Remove four screws that extend through door hinge, damper flange, purge opening frame and laboratory wall. Remove nut and two flat washers from each screw. Drill out two rivets.
- e. Remove damper housing with motor attached from purge opening in laboratory wall.

#### DISASSEMBLY

- 1. Remove purge door limit switch. See figure 4-7
  - a. Disconnect purge door limit switch electrically from distribution box.

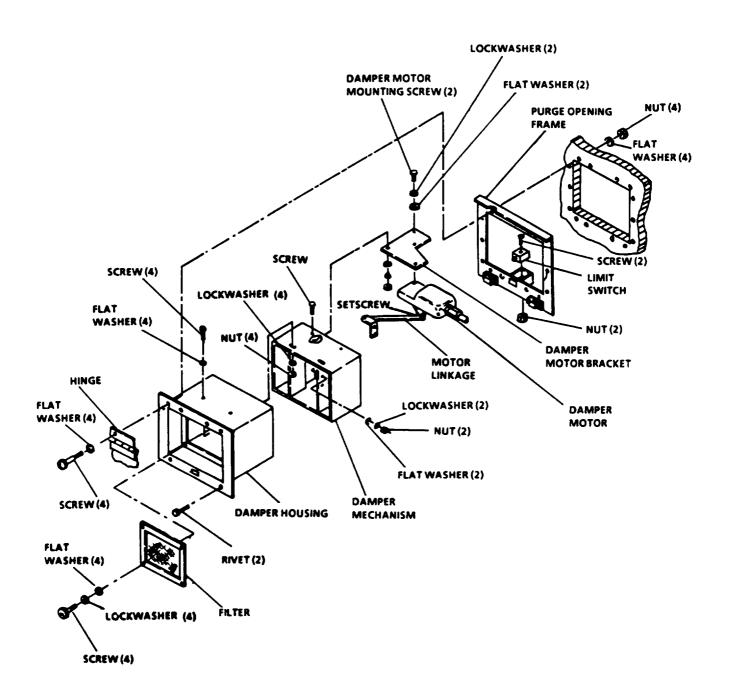


Figure 4-7. Purge Port Damper Assembly

## 4-16. REMOVE/INSTALL PURGE PORT DAMPER ASSEMBLY - continued.

- b. Drill out eight rivets securing purge opening frame to laboratory wall.
- c. Remove two screws and nuts attaching limit switch to laboratory.
- d. Remove switch,
- 2. Remove damper mechanism from damper housing. See figure 4-7.
  - a. Remove four screws, nuts, lockwashers and flat washers attaching damper mechanism to damper housing.
  - b. Remove damper mechanism with motor attached.
- 3. Remove damper motor and motor bracket. See figure 4-7.
  - Loosen setscrew attaching motor linkage to damper mechanism. Unsnap linkage from motor and retain.
  - b. Remove two screws, lockwashers, and flat washers attaching damper motor to damper motor bracket and remove motor.
  - c. Remove two screws, nuts, lockwashers, and flat washers attaching motor bracket to damper mechanism and remove defective bracket.

#### **ASSEMBLY**

- 1. Install purge door limit switch. See figure 4-7,
  - a Install new limit switch by fastening in place on laboratory wall with two screws and nuts, tighten in place.
  - b. Install eight rivets securing purge opening frame to laboratory wall.
  - c. Reconnect switch electrically at junction box.
- 2. Install motor bracket and motor in damper mechanism. See figure 4-7.
  - a. Install new motor bracket by fastening bracket to new damper mechanism with two screws, flat washers, lockwashers, and nuts.
  - b. Tighten bracket mounting screws and nuts.
  - c. Attach new motor to motor bracket with two screws, flat washers, and lockwashers.
  - d. Tighten motor mounting screws.
  - e. Attach motor linkage to motor by snapping in place.
  - f. Tighten setscrew

## 4-16. REMOVE/INSTALL PURGE PORT DAMPER ASSEMBLY - continued.

- 3. Install damper mechanism with motor attached in damper housing. See figure 4-7.
  - a. Place new damper mechanism into new damper housing and attach with four screws, flat washers, lockwashers, and nuts.
  - b. Tighten damper mechanism mounting screws and nuts.

# INSTALLATION

Install the purge port damper assembly. See figure 4-7.

- a. Place purge opening frame on damper housing and insert housing with damper mechanism and motor attached into laboratory purge opening.
- b. Fasten damper housing in place with two rivets
- c. Insert four long screws with flat washers through door hinge, damper flange, purge opening frame, and laboratory wall, install flat washers and nuts, tighten screws and nuts.
- d. Place filter on damper housing, attach with four screws and flat washers, tighten screws.
- e. Connect motor electrically and remove tags.
- f. Restore power to the laboratory and run an operational test of the purge system.

# 4-17. REMOVE/INSTALL ECU DAMPER ASSEMBLY.

This task covers: a. Removal b. Disassembly

c. Assembly d. Installation

## **INITIAL SET-UP.**

# **Tools Required**

General Mechanics Tool Kit, Appendix B, Item 1

#### **Equipment Conditions**

All power to laboratory turned off by shutting down the external generator.

# **General Safety Instructions**

## **WARNING**

#### **ELECTRICAL SHOCK**

Before performing any maintenance actions on electrical equipment, ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

#### NOTE

Refer to F0-1 Electrical Schematic for electrical disconnections/connections required.

#### **REMOVAL**

- 1. Remove the ECU damper assembly. See figure 4-8.
  - a. Remove purge port damper assembly. (Paragraph 4-16).
  - b. Disconnect damper motor electrically from distribution box and tag for reconnection.
  - c. Remove eight screws, lockwashers and flat washers from plenum and remove plenum.
  - d. Remove four screws and nuts, and flat washers attaching damper mechanism to plenum and remove damper mechanism with motor attached from plenum.

## DISASSEMBLY

Remove damper motor bracket and motor. See figure 4-8.

- a. Loosen setscrew and unsnap linkage from motor and retain.
- Remove two screws, lockwashers and flat washers attaching motor to damper motor bracket and remove motor.
- c. Remove two screws, nuts, lockwashers and flat washers attaching motor bracket to damper mechanism and remove bracket.

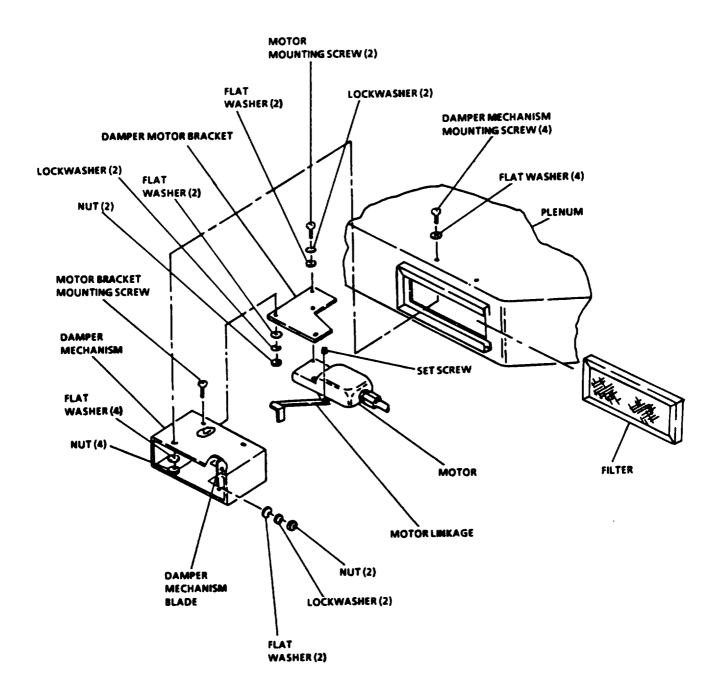


Figure 4-8. ECU Damper Assembly

# 4-17. REMOVE/INSTALL ECU DAMPER ASSEMBLY - continued.

## **ASSEMBLY**

Install motor bracket and motor in damper mechanism. See figure 4-8.

- a. Install new motor bracket by fastening bracket to new damper mechanism with two screws, flat washers, lockwashers, and nuts.
- b. Tighten bracket mounting screws and nuts.
- c. Attach new motor to motor bracket with two screws, flat washers, and lockwashers.
- d. Tighten motor mounting screws and nuts.
- e. Attach motor linkage to motor by snapping in place.
- f. Tighten setscrew.

#### **INSTALLATION**

Install the ECU damper assembly. See figure 4-8.

- a. Insert damper assembly with motor attached into plenum and attach with four screws, eight flat washers, and four nuts.
- b. Tighten screws and nuts.
- c. Install plenum using eight screws, Iockwasher and flat washers.
- d. Install purge port damper assembly. (Paragraph 4-16).
- e. Connect motor electrically and remove tags.
- f. Restore power to the laboratory and run an operational test of the purge system.

# 4-18. REMOVE/INSTALL BLOWER ASSEMBLY.

This task covers:

a. Removal

b. Installation

## **INITIAL SET-UP**

## **Tools Required**

General Mechanics Tool Kit, Appendix B, Item 1 General Safety Instructions

#### WARNING

#### **ELECTRICAL SHOCK**

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

## **REMOVAL**

Remove blower motor. See figure 4-9.

- a. Set the BLOWER switch next to entrance door to the off position.
- b. Lift blower cover up.
- c. Unplug blower electrically from electrical outlet.
- d. Remove six mounting screws, lockwashers and flat washers.
- e. Remove motor from storage cabinet.
- f. Remove plug from blower motor power cord.

- 1. Install blower motor. See figure 4-9.
  - a. Install plug on cord of new blower motor.
  - b. Align new motor to mounting plate. Install six mounting plate screws, lockwashers and flat washers.
  - c. Plug in blower electrically at electrical outlet.
  - d. Lower cover over blower.
  - e. Set the blower motor switch to the on position and verify proper operation.

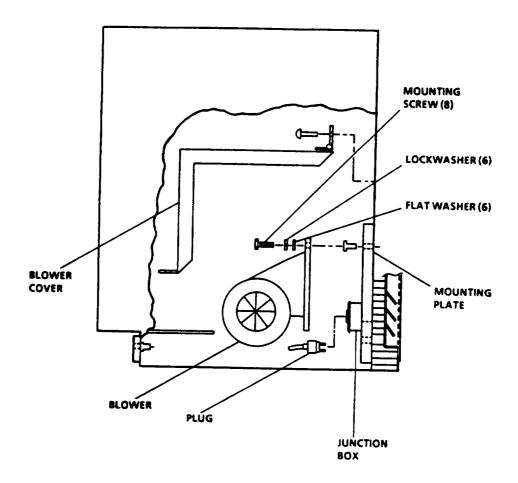


Figure 4-9. Replace Blower Assembly

b. Installation

## 4-19. REMOVE/INSTALL FLUORESCENT LIGHT BALLAST.

This task covers: a. Removal

#### **INITIAL SET-UP**

#### Tools Required

General Mechanics Tool Kit, Appendix B, Item 1

## **Equipment Conditions**

Power to lights turned off by placing circuit breaker CB17 in the OFF position.

# **General Safety Instructions**

#### WARNING

#### ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death *or* serious injury may occur from failure to do this.

#### **REMOVAL**

Remove ballast. See figure 4-10.

#### NOTE

There are three ballast, *one* for each bulb in the light fixture. Two are located at one end of the fixture and one at the opposite end. The single ballast may be identified by the factory information written on its ballast cover.

- a. Remove four diffuser mounting screws and remove diffuser.
- b. Remove two screws and remove ballast cover.

#### NOTE

If wires are connected with clinched wire nuts, use pliers with side cutter to disconnect.

- c. Tag electrical wires for reconnection and disconnect from ballast.
- d. Remove nuts and lockwashers and remove ballast.

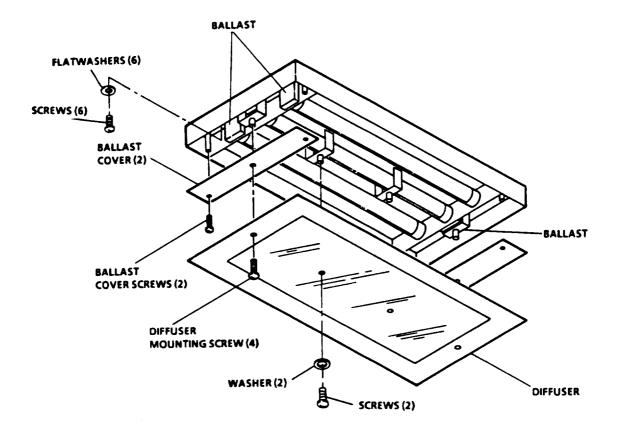
## **INSTALLATION**

Install ballast. See figure 4-10.

- a. Place new ballast in light fixture and connect electrically using wire nuts. Remove tags.
- b. Install ballast using two screws and lockwasher.

# 4-19. REMOVE/INSTALL FLUORESCENT LIGHT BALLAST - continued.

- c. Fasten ballast cover in place with two screws.
- d. Tighten ballast cover screws.
- e. Fasten diffuser in place with four screws.
- f. Tighten diffuser mounting screws,
- g. Restore power to lights by placing circuit breaker CB17 in the ON position.



Figwe 4-10. Replace Flourescent Light Ballast

## 4-20. REMOVE/INSTALL PANELBOARD ASSEMBLY.

This task covers:

a. Removal

b. Disassembly

c. Assembly d. Installation

#### **INITIAL SET-UP:**

#### Tools Required

General Mechanics Tool Kit, Appendix B, Item 1

# Materials/Parts

Lockwashers, Appendix E

## **General Safety Instructions**

#### **WARNING**

#### ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

## **REMOVAL**

Remove panelboard front assembly. See figure 4-11.

- a. Turn off all equipment.
- b. open all circuit breakers located in the panelboard.
- c. Shut down the generator.
- d. Disconnect power cable from the laboratory.
- e. Remove four mounting screws and remove outside panelboard cover.
- f. Remove timer bypass toggle switch hexnut, locking ring, and lockwashers.
- g. Remove six screws and remove inside panel cover.

## **DISASSEMBLY**

- 1. Remove timer bypass toggle switch. See figure 4-11.
  - a. Loosen terminals then tag and disconnect all wires.
  - b. Remove timer bypass switch.
- 2. Remove 100A circuit breaker. See figure 4-11.
  - a. Tag and disconnect all wires.

## 4-20. REMOVE/INSTALL PANELBOARD ASSEMBLY - continued.

- b. Remove four mounting screws and withdraw circuit breaker.
- c. Remove 100A circuit breaker.
- 3. Remove 20A circuit breaker. See figure 4-11.
  - a. Loosen all terminal *screws*, then tag and disconnect all wires.
  - b. Remove one mounting screw and withdraw circuit breaker.
  - c. Remove 20A circuit breaker.
- 4. Remove 15A circuit breaker. See figure 4-11.
  - a. Loosen one terminal screw, then tag and disconnect all wires.
  - b. Remove one mounting screw and withdraw circuit breaker.
  - c. Remove defective 15A circuit breaker.
- 5. Remove relay timer. See figure 4-11.
  - a. Tag and disconnect two spade lugs from terminal lugs.
  - b. Remove two mounting screws.
  - c. Remove relay to the working surface. Remove the 6 Mohm resistors from the relay.
- 6. Remove relay and socket. See figure 4-11.
  - a. Grasp defective relay and remove relay from socket.
  - b. Loosen all terminal screws on socket, then tag and disconnect all wires.
  - c. Remove two mounting screws and remove socket.
- 7. Remove fuse and fuseholder. See figure 4-11.
  - a. Remove fuses from fuseholder.
  - b. Tag and remove all wires from the terminal lugs.
  - c. Remove four mounting screws.
  - d. Remove fuseholder.

## 4-20. REMOVE/INSTALL PANELBOARD ASSEMBLY - continued.

### **ASSEMBLY**

- 1. Install fuseholder and fuse. See figure 4-11.
  - a. Install new fuseholder by installing four mounting screws.
  - b. Install wires to terminal lugs and remove tags.
  - c. Replace new fuse into the appropriate fuse block.
- 2. Install socket and relay. See figure 4-11.
  - a. Install new socket by installing two mounting screws.
  - b. Install wires into appropriate terminals and tighten all terminal screws.
  - c. Grasp new relay and install into the socket.
- 3. Install relay timer. See figure 4-11.
  - a. Install new 6 Mohm resistors to the two inside lugs of the relay.
  - b. Install new relay timer and install two mounting screws.
  - c. Connect wires to two spade lugs.
- 4. Install 15A circuit breaker. See figure 4-11.
  - a. Connect all wires to terminal and tighten terminal screw and remove tags.
  - b. Guide new circuit breaker into the panelboard and install mounting screw.
- 5. Install 20A circuit breaker. See figure 4-11.
  - a. Connect all wires to terminal and tighten terminal screws and remove tags.
  - b. Guide new circuit breaker into the panelboard and install mounting screw.
- 6. Install 100A circuit breaker. See figure 4-11.
  - a. Guide new circuit breaker into the panelboard and install with four mounting screws,
  - b. Connect all wires and remove tags.

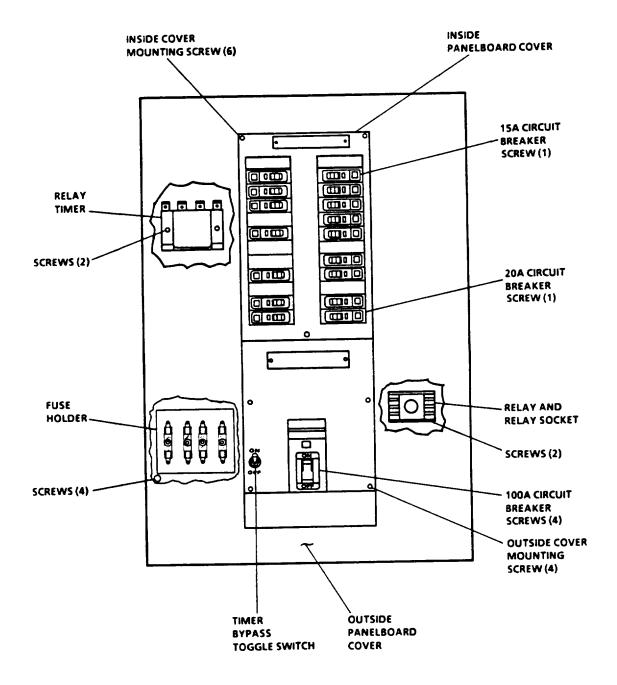


Figure 4-11. Panelboard Assembly

# 4-20. REMOVE/INSTALL PANELBOARD ASSEMBLY - continued.

- 7. Install timer bypass toggle switch. See figure 4-11.
  - a. Connect all wires and tighten all terminal screws.
  - b. Push new switch through front panel cover.

# INSTALLATION

Install panelboard assembly. See figure 4-11.

- a. Place inside panel cover on panelboard and replace six screws.
- b. Install toggle switch lockwashers, locking ring and hex nut.
- c. Place outside panelboard cover on panelboard and replace four mounting screws.
- d. Connect power cable to the laboratory.
- e. Start the generator.
- f. Close circuit breakers.
- $\ensuremath{\text{g}}.$  Turn on equipment and verify proper operations.

## 4-21. REMOVE/INSTALL WALL SWITCHES.

This task covers: a. Removal

b. Installation

#### **INITIAL SET-UP:**

## Tools Required

General Mechanics Tool Kit, Appendix B, Item 1

#### **General Safety Instructions**

#### WARNING

## ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

- 1. Turn off electrical power.
  - a. Open appropriate circuit breaker.
  - b. Turn the defective switch to the on position and verify no electrical power to the switch.
- 2. Remove ice maker wall switch. See figure 4-12.
  - a. Remove two cover plate screws and remove cover.
  - b. Remove two mounting screws and withdraw switch to gain access to wires.
  - c. Loosen three terminal screws, tag and disconnect wires and remove switch.
- 3. Remove vac-air/water pump switch. See figure 4-12.
  - a. Remove two cover plate screws and remove cover.
  - b. Remove two mounting screws and withdraw defective switch to gain access to wires.
  - c. Loosen three terminal screws and tag and disconnect wires and remove switch.
- 4. Remove light/blackout override switch. See figure 4-13.
  - a. Remove six cover plate screws and remove plate.
  - b. Remove two mounting screws and withdraw defective switch to gain access to wires.
  - c. Loosen three terminal screws, tag and disconnect wires and remove switch.

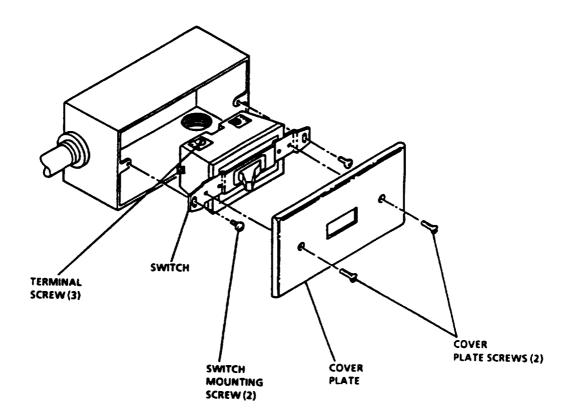


Figure 4-12. Single Switch

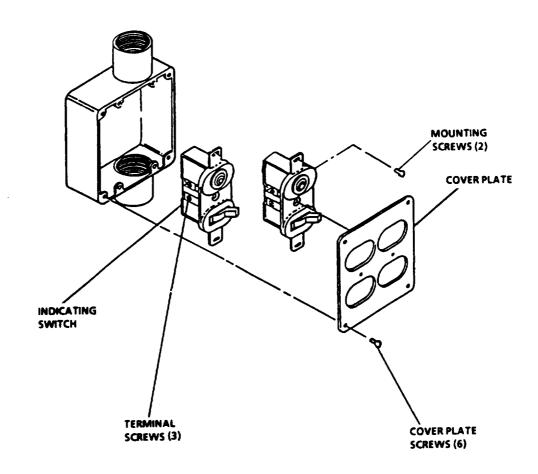


Figure 4-13. Multi-Gang Switch

# 4-21. REMOVE/INSTALL WALL SWITCHES - continued.

- 1. Install ice maker wall switch. See figure 4-12.
  - a. Connect wires to new switch and tighten three terminal screws. Remove tags.
  - b. Guide new switch into junction box. Be sure wires are not kinked or strained.
  - c. Install two switch mounting screws.
  - d. Place cover plate on junction box, install two cover plate screws.
- 2. Install vat-air/water pump switch. See figure 4-12.
  - a. Connect wires and tighten three terminal screws.
  - b. Guide new switch into junction box. Be sure wires are not kinked or strained.
  - c. Place cover on switches and install two switch mounting screws.
  - d. Place cover plate on junction box. Install two cover plate screws.
- 3. Install light/blackout override switch. See figure 4-13.
  - a. Connect wires to new switch and tighten three terminal screws. Remove tags.
  - b. Guide new switch into junction box. Be sure wires are not kinked or strained.
  - c. Install two switch mounting screws.
  - d. Place cover plate on junction box. Install six cover plate screws.
- 4. Turn an electrical power.
  - a. Close appropriate circuit breaker.
  - b. Turn the new switch to the on position and verify proper operation.

# 4-22. REMOVE/INSTALL BLACKOUT MICROSWITCH.

This task covers: a. Removal b. Adjustment

c. Installation

# **INITIAL SET-UP**

# **Tools Reaquired**

General Mechanics Tool Kit, Appendix B, Item 1

# General Safety Instructions

#### WARNING

#### ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

#### **REMOVAL**

Remove blackout microswitch. See figure 4-14.

- a. Open circuit breaker CB17 located in the panelboard assembly.
- b. Verify all laboratory lighting is off to indicate power has been removed from microswitch.
- c. Remove conduit connector from microswitch.
- d. Remove two mounting screws and remove microswitch from rear wall.
- e. Remove two cover plate screws and remove cover plate.
- f. Loosen three terminal screws. Tag and disconnect wires from microswitch.

## **ADJUSTMENT**

Adjust blackout microswitch. See figure 4-14.

- a. Verify that switch is activated when laboratory door is closed. If not, proceed to step b.
- b. Loosen adjustable nut and move arm until closing laboratory door activates switch

# **INSTALLATION**

Install blackout microswitch. See figure 4-14.

- a. Connect wires to microswitch and tighten three terminal screws.
- b. Install two cover plate screws.

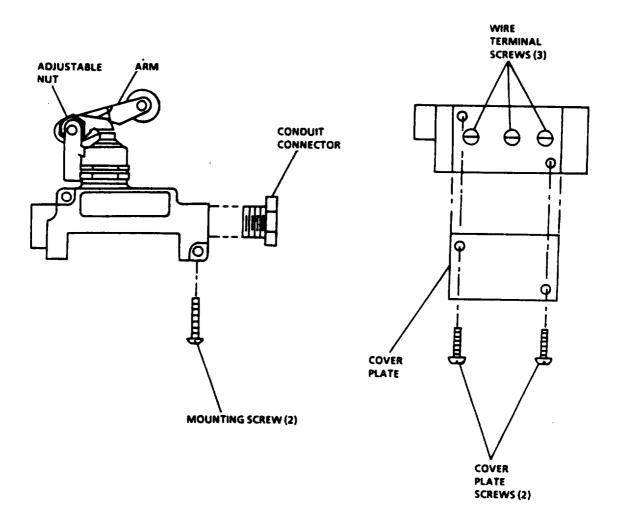


Figure 4-14. Blackout Microswitch

# 4-22. REMOVE/INSTALL BLACKOUT MICROSWITCH.

- c. Tighten conduit connector to microswitch.
- d. Align new microswitch on rear wall, install two microswitch mounting screws.
- e. Close circuit breaker CB17 and verify proper operation.

# 4-23. REMOVE/INSTALL RECEPTACLES

This task covers: a. Removal b. Installation

#### **INITIAL SET-UP:**

### Tools Required

General Mechanics Tool Kit, Appendix B, Itern 1

# **General Safety Instructions**

#### WARNING

ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

#### REMOVAL

Remove receptacle. See figure 4-15.

- a. Open appropriate circuit breaker located in the panelboard assembly.
- b. Verify no electrical power to the receptacle.
- c. Remove receptacle cover plate screw(s) and remove cover plate.
- d. Remove two mounting screws and withdraw defective receptacle to gain access to wires,
- e. Loosen three terminal screws, tag and disconnect wires.

# **INSTALLATION**

Install receptacle. See figure 4-15.

- a. Install three wires to receptacle and tighten three terminal screws. Remove tags.
- b. Guide new receptacle into receptacle box. Be sure wires are not kinked or strained.
- c. Install two receptacle mounting screws.
- d. Install cover plate screw(s).
- e. Open appropriate circuit breaker.
- f. Plug in an electrical appliance to verify proper operations of receptacle.

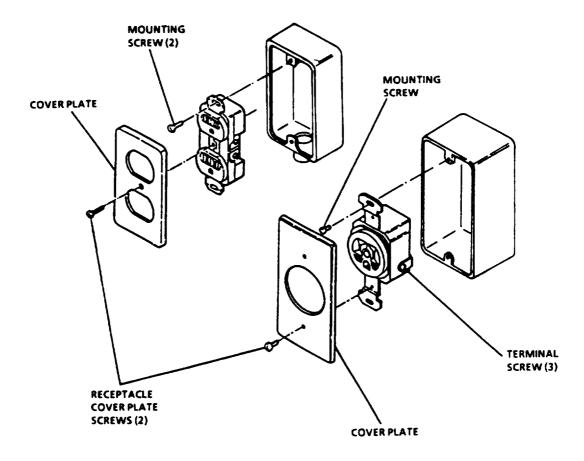


Figure 4-15. Receptacles

#### 4-24. REPLACE ENVIRONMENTAL CONTROL UNIT REMOTE CONTROL.

This task covers: a. Removal b. Installation

#### **INITIAL SET-UP:**

#### Tools Required

General Mechanics Tool Kit, Appendix B, Item 1

#### **Equipment Condition**

Remove damper assembly, paragraph 4-17

# **General Safety Instructions**

#### WARNING

#### ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

# **REMOVAL**

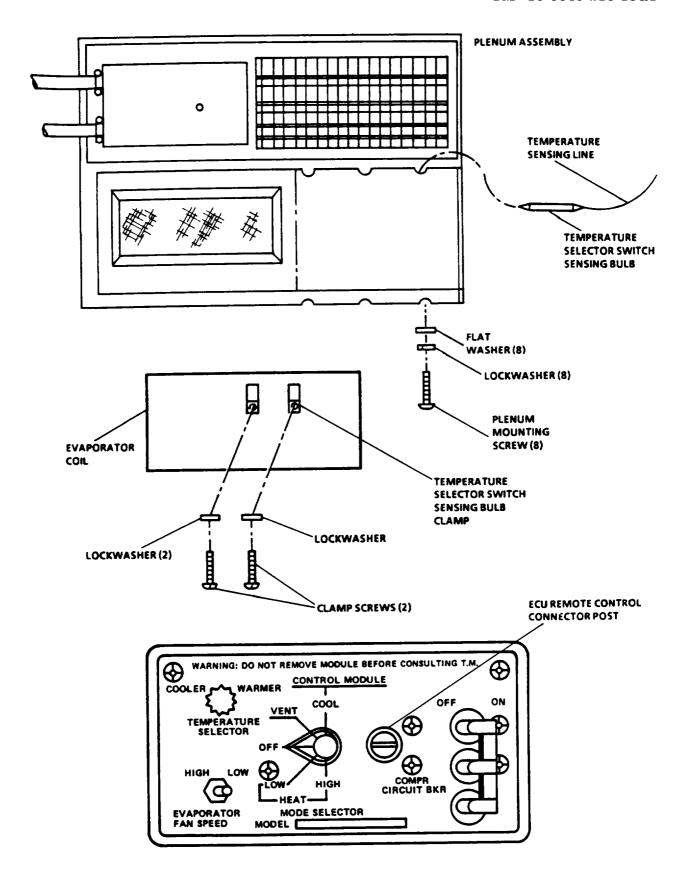
Remove environmental control unit remote control. See figure 4-16

- a. Turn the environmental control unit mode switch to the OFF position.
- b. Open CB3 and CB4 circuit breakers located in the panelboard assembly.
- Remove temperature selector switch sensing bulb clamp located on top of evaporator coil by removing two clamp screws and two lockwashers.
- d. Remove sensing line from mount plate. Be sure not to break or kink sensing line during removal.
- e. Turn the environmental control unit remote control unit connector post screw counterclockwise until post is disengaged.
- f. Pull defective control module straight out of junction box.
- g. Carefully pull temperature sensing line and bulb through slot in bottom of junction box.
- h. Remove environmental control unit remote control.

## INSTALLATION

Install environmental control unit remote control. See figure 4-16.

- a. Carefully push temperature sensing line and bulb through slot in bottom of junction box.
- b. Push new control module straight into junction box.
- c. Turn the connector post screw clockwise until post is fully engaged.



**Figure 4-16. Environmental Control Unit Remote Control** 

# 4-24. REPLACE ENVIRONMENTAL CONTROL UNIT REMOTE CONTROL- continued.

- d. Attach the temperature selector switch sensing bulb into the bulb mount atop of the evaporator coil.
- e. Install two clamp screws and two lockwashers.
- f. Install damper assembly. (Paragraph 4-17)
- $g. \hspace{1.5cm} \textbf{Close appropriate circuit breaker.} \\$
- h. Turn the environmental control unit on and verify proper operations.

# 4-25 REMOVE/INSTALL EXPLOSION PROOF DISTRIBUTION BOX ASSEMBLY.

This task covers:

- a. Removal
- c. Assembly

- b. Disassembly
- d. Installation

## **INITIAL SET-UP:**

#### Tools Required

General Mechanics Tool Kit, Appendix B, Item 1

# General Safety Instructions

#### WARNING

### ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

# **REMOVAL**

Remove distribution box assembly. See figure 4-17.

- a. Turn off all equipment.
- b. Open all circuit breakers located in the panelboard.
- c. Shutdown the generator.
- d. Disconnect power cable from the laboratory.
- e. Remove 20 junction box cover plate bolts, and remove cover

# **DISASSEMBLY**

- 1. Remove terminal board. See figure 4-17.
  - a. Loosen all terminal board terminal screws. Tag and disconnect all terminal wires.
  - b. Remove four panel mounting screws. Carefully withdraw mounting panel to gain access to junction box interior.
  - c. Remove four terminal board screws, flat washers, and nuts from terminal board.
  - d. Remove defective terminal board.
- 2. Remove type M relay. See figure 4-17.
  - a. See paragraph 1 and perform steps a., b., and c.
  - b. Remove three screws, flat washers, and nuts from the mounting panel
  - c. Remove defective type M relay.

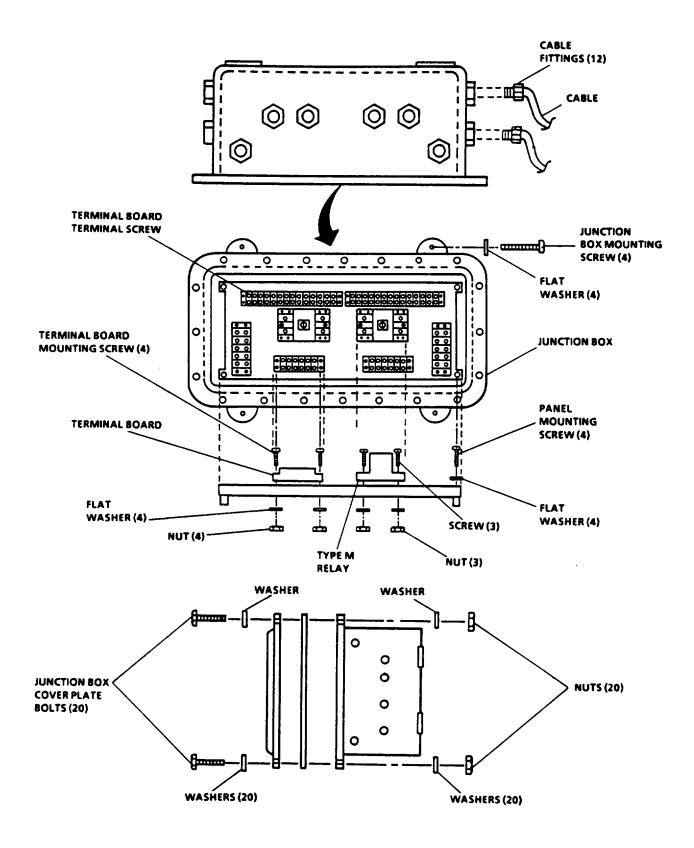


Figure 4-17. Distribution Box

# 4-21. REMOVE/INSTALL EXPLOSION PROOF DISTRIBUTION BOX ASSEMBLY continued.

- 3. Remove junction box. See figure 4-17.
  - a. See paragraph 1 and perform steps a. b. and c.
  - b. Remove twelve cable fittings. Six on top of the box and three on each side.
  - c. Slide cables out through the slots on top and sides of the box.
  - d. Remove four junction box mounting screws and flat washers.
  - e. Unscrew box from cable conduit.
  - f. Remove junction box.

# **ASSEMBLY**

- 1. Install junction box. See figure 4-17.
  - a. Align new junction box onto junction box mount located below the environmental control unit remote control module and screw junction box onto cable conduit.
  - b. Install four junction box mounting screws and flat washers.
  - c. Carefully insert cables through slots on top and side of box. Install twelve cable fittings, six on top and three on each side of box.
  - d. Connect all terminal wires and tighten terminal screws.
- 2. Install type M relay. See figure 4-17.
  - a. Place new relay on mounting panel. Install three screws, flat washers and nuts,
  - b. Connect relay terminal wires and tighten terminal screws.
- 3. Install terminal board. See figure 4-17.
  - a. Place new terminal board on mounting panel. Install four terminal board screws, flat washers, and nuts to the mounting panel.
  - b. Connect all terminal board terminal wires and tighten terminal screws.

# **INSTALLATION**

Install junction box assembly. See figure 4-17.

- a. Place mounting panel injunction box. Install four mounting screws.
- b. Align the junction box cover plate onto the junction box. install 20 cover plate bolts.
- c. Close all circuit breakers and verify proper operation.

# 4-26. REMOVE/INSTALL CONTROL UNIT 9,000 BTU.

This task covers: a. Removal b. Installation

#### **INITIAL SET-UP:**

## **Tools Required**

General Mechanics Tool Kit, Appendix B, Item I

#### **Materials / Parts**

Dry Cleaning Solvent, Appendix E, Item 40 Weatherstripping, Appendix G, Item 1 Packing Compound, Appendix E, Item 28 Weather Shield, Appendix G, Item 3

# Personnel Required

Three

#### **General Safety Instructions**

## WARNING ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment, ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

# **REMOVAL**

Remove environmental control unit (ECU) 9,000 BTU. See figure 4-18.

- a. Open circuit breaker CB3 and CB4 located in the panelboard assembly.
- b. Disconnect ECU main input power cable
- c. Turn hex head of connector rod and remove remote plug.
- d. Remove eight plenum mounting screws.
- e. Remove packing compound located around plenum area and capillary tubing below the ECU.
- f. Be sure plenum area and capillary tubing is free of packing compound.
- g. Remove temperature selector switch sensing bulb clamp located on top of evaporator coil by removing two clamp screws and two lock washers and retain for reuse.
- h. Remove sensing bulb from mount plate. Be sure not to break or kink sensing line during removal.
- i. Remove outside weather shield.
- j. Remove four isolation mounting bolts, washers, and lower isolation mounts.

#### 4-26. REMOVE/INSTALL CONTROL UNIT 9,000 BTU - continued.

- k. Lift and slide out defective ECU until all lifting handles are free.
- l. Remove weather stripping.

# **WARNING**

Serious injury to personnel or damage to equipment may occur unless two or more personnel are used to remove air conditioner because of weight and balance of the ECU.

m. Carefully maneuver ECU onto pallet or flat-bed light truck. Remove upper isolation mounts.

#### **CAUTION**

Hole in laboratory body must be covered to prevent dirt, dust or moisture from entering laboratory body, unless replacement is to he immediately installed.

#### **INSTALLATION**

Install ECU. See figure 4-18.

# WARNING

Dry cleaning solvent P-D-680 (safety or Stoddard's Solvent) is potentially dangerous. Avoid repeatd and prolonged breathing of vapors and skin contact with the liquid. Do not use near open flame, arching equipment or other ignition sources. Always wear eye protection and protective clothing. The flash point of P-D-680 is  $100^{\circ}$  to  $138^{\circ}$ F ( $30^{\circ}$  to  $59^{\circ}$ C).

a. Clean sealant from the laboratory body opening using solvent, Item 40, Appendix E.

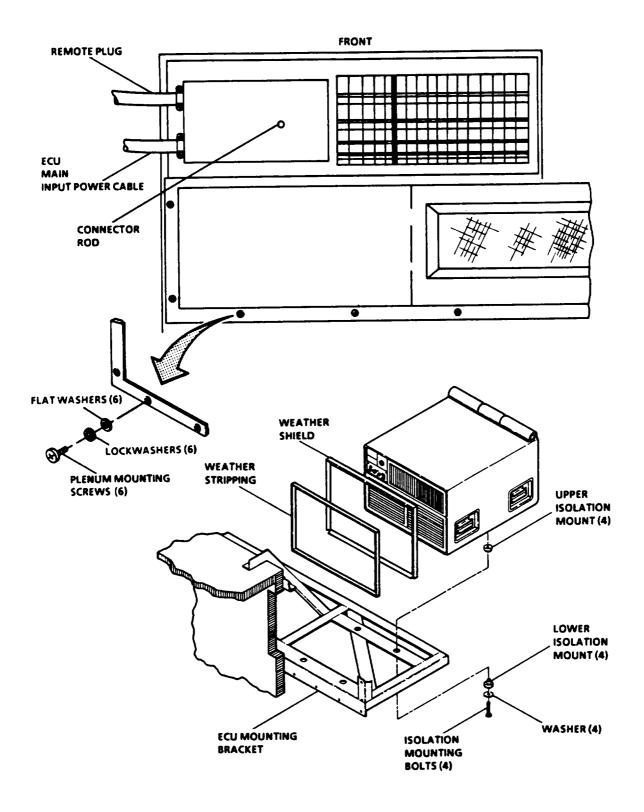
# WARNING

Serious injury to personnel or damage to equipment may occur unless two or more personnel are used to remove air conditioner because of weight and balance of the ECU.

- b. Cut sufficient weatherstripping from bulk material to replace old weatherstripping and install weatherstripping in laboratory opening.
- c. Carefully maneuver new ECU onto the ECU mounting bracket.
- d. Insert upper isolation mounts and slide ECU into place.
- e. Install four lower isolation mounts, washers, and isolation mounting bolts.
- f. Replace any deteriorated or damaged gaskets and install weather shield.

# 4-26. RE4MOVE/INSTALL CONTROL UNIT 9,000 BTU - continued.

- g. Attach the temperature selector switch sensing bulb into the temperature selector switch mount located on top of evaporator coil.
- h. Install bulb clamp screws and two lockwashers.
- i. Align the plenum assembly to the plenum mount plate and install eight plenum mounting screws.
- j. Replace packing compound around the plenum and capillary tubing.
- k. Connect the ECU main input cable.
- l. Push in remote plug and tighten hex head of rod connector.
- m. Close appropriate circuit breaker and verify proper operations.



**Figure 4-18. Environmental Control Unit** 

# -27. REMOVE/INSTALL VACUUM-AIR PRESSURE SYSTEM

This task covers:

a. Removal

b. Installation

#### **INITIAL SET-UP:**

**Tools Required** 

General Mechanics Tool Kit, Appendix B, Item 1

Materials/Parts

Teflon Tape, Appendix E, Item 46

**General Safety Instructions** 

## **WARNING**

## ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment, ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

# **REMOVAL**

- 1. Turn off electrical power. See figure 4-19.
  - a. Turn off vacuum-air pressure pump motor by pressing switch mounted on wall above sink.
  - b. Unplug pump unit power cord from wall receptacle located in storage cabinet No. 4.
  - c. Open draincock on air surge tank and bleed air pressure from system.
- 2. Remove air surge tank. See figure 4-19.
  - a. Turn off vacuum-air pressure pump motor at switch mounted on wall above sink. Unplug power cord from receptacle in cabinet No. 4.
  - b. Loosen three hose clamp screws on tees located on side and bottom of tank and disconnect hoses and clamps.
  - c. Remove air surge tank strap mounting screw.
  - d. Remove two mounting screws, flat washers, lockwashers and nuts from air surge tank.
  - e. Remove tank from storage cabinet and place on working surface.
  - f. Remove "T" fittings, air surge tank strap and hose connections from side and bottom of air surge tank.
  - g. Remove relief valve.
  - h. Remove drain cock from "T" fitting.

# 4-27. REMOVE/INSTALL VACUUM-AIR PRESSURE SYSTEM-continued

- i. Clean teflon tape from pipe and fittings.
- **3.** Remove stopcock assembly. See figure 4-19.
  - a. Remove drawer No. 9.
  - b. Loosen hose clamps and remove hoses from hose barb.
  - c. Remove reducer and hose barb from elbow.
  - d. Remove stopcock mounting nut.
  - e. Remove nipple fitting from stopcock assembly
  - f. Remove stopcock from countertop.
  - g. Clean teflon tape from all male pipe and threads fittings.

#### INSTALLATION

- 1. Install air surge tank. See figure 4-19.
  - a. Apply teflon tape, to male fittings. Be sure to wrap teflon tape in same direction of pipe thread.
  - b. Install drain relief valve.
  - c. Install the two "T" fittings to side and bottom of tank.
  - d. Install drain cock to bottom "T" fitting. Place air surge tank strap over top of surge tank and place new air surge tank into storage cabinet No. 9. Install two mounting screws, flat washers, lockwashers and nuts.
  - e. Install the air surge tank strap screw to cabinet wall.
  - f. Secure three hoses and hose clamps at side and bottom of the tank.
- 2. Install stopcock assembly. See figure 4-19.
  - a. Apply teflon tape to all male fittings. Be sure to wrap teflon tape in same direction of pipe thread.
  - b. Install pipe nipple onto stopcock assembly.
  - c. Place stopcock assembly into stopcock mounting on countertop.

# 4-27. REMOVE/INSTALL VACUUM-AIR PRESSURE SYSTEM - continued

d. Install washer and mounting nut onto pipe nipple.

# **NOTE**

When installed bottom of elbow must face front wall of laboratory.

- e. Install elbow onto pipe nipple.
- f. Attach hose clamp and hose to hose barb
- g. Plug pump in wall, turn on pump and check for proper operation

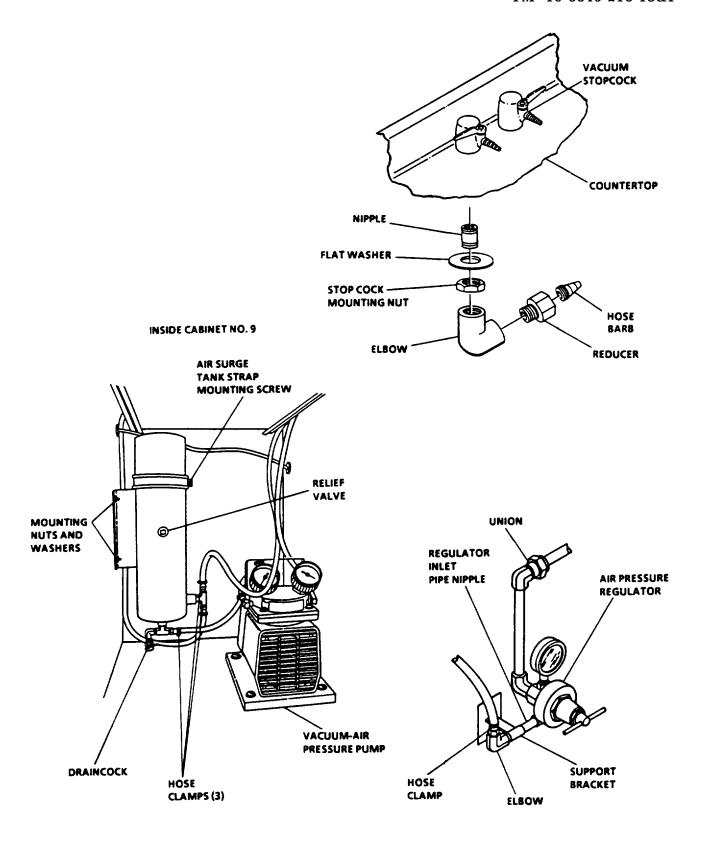


Figure 4-19. Vacuum-Air Pressure System

# 4-28. REMOVE/INSTALL GAS ALARM SYSTEM

This task covers: a. Removal b. Installation

c. Test

#### **INITIAL SET-UP**

#### Tools Required

General Mechanics Tool Kit, Appendix B, Item 1 General Safety Instructions

#### WARNING

# ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment, ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

# **REMOVAL**

- 1. Remove gas alarm control unit. See figure 4-20.
  - a. Unplug power input cable to Airmobile Laboratory,
  - b. Verify no electrical power to the gas alarm unit.
  - c. Loosen captive screw and door latch and swing open cover door of gas alarm unit.
  - d. Remove captive screw and swing control panel out.
  - e. Remove circuit board.
  - f. On TB1, loosen terminals H, 19, N, A1, C1 and R1 on TB2. Loosen terminals 2 and 3. Tag and disconnect terminals. Disconnect ground wire (green).
  - g. Loosen ground screws and conduit locking nuts and remove ground wires.
  - h. Remove both conduit locking nuts.
  - i. Remove four gas alarm unit mounting screws.
  - j. Remove gas alarm unit.

# 4-28. REMOVE/INSTALL GAS ALARM SYSTEM - continued.

- 2. Remove gas alarm buzzer. See figure 4-21.
  - a. Unplug power input cable to Airmobile Laboratory.
  - b. Loosen two cover plate screws and remove.
  - c. Remove and tag two wires from buzzer.
  - d. Remove one mounting screw and remove defective buzzer.
- 3. Remove gas alarm detector element. See figure 4-22.
  - a. Unplug power input cable to Airmobile Laboratory.
  - b. Loosen setscrew on shield assembly. Remove shield assembly.
  - c. Unplug defective detector element

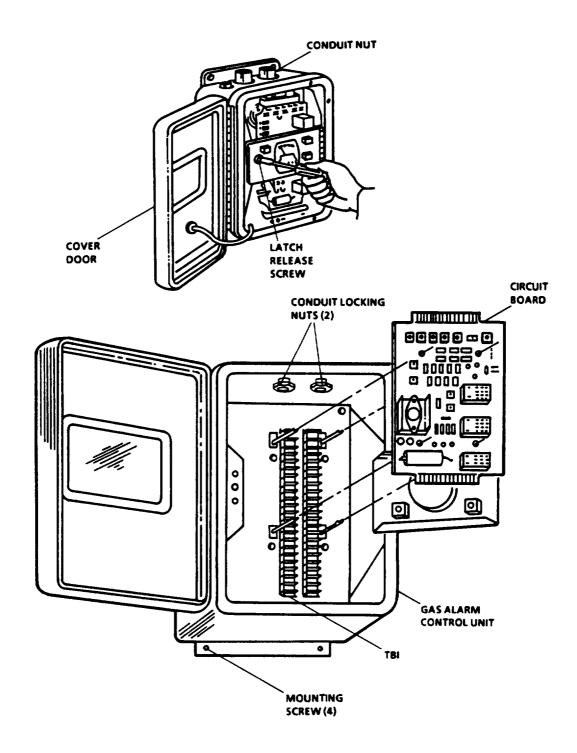


Figure 4-20. Gas Alarm Alarm Control Unit

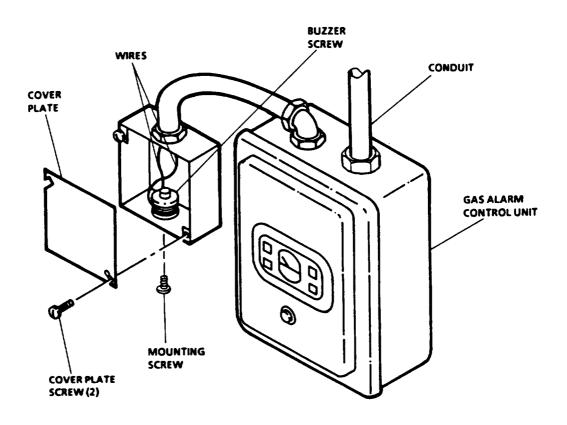
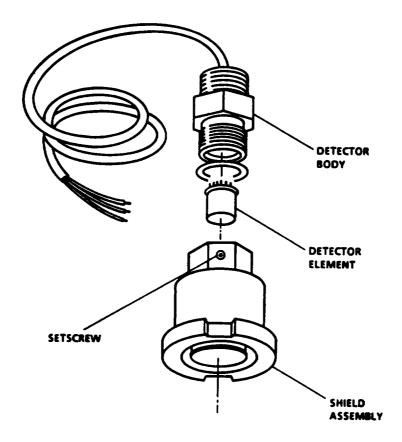


Figure 4-21. Gas Alarm Buzzer



**Figure 4-22 Gas Alarm Detector Element** 

# 4-28. REMOVE/INSTALL GAS ALARM SYSTEM -continued.

## **INSTALLATION**

- 1. Install gas alarm control unit. See figure 4-20.
  - a. Place new gas alarm unit onto conduit located on the curbside wall above first aid kit and install with four mounting screws.
  - b. Connect gas alarm and conduit with conduit locking nut.
  - c. Connect flexible conduit from buzzer with conduit locking nut.
  - d. Connect terminal wires and tighten terminal screws. Remove tags.
  - e. Install circuit board.
  - f. Swing panel in and secure with one captive screw.
  - g. Close door cover. Tighten captive screw and door latch
- 2. Install gas alarm buzzer See figure 4-21.
  - a. Place new buzzer on the mount located on curbside wall above first aid kit. Secure with one mounting screw.
  - b. Connect two wires to tapped connection on buzzer. Remove tags.
  - c. Align cover plate mounting holes with cover plate screws and install cover.
  - e. For calibration procedure, refer to TM 10-6665-297- 13&P.
- 3. Install gas alarm detector element. See figure 4-22.
  - a. Plug new detector element into detector body.
  - b. Install shield assembly over detector element.
  - c. Tighten setscrew on shield assembly.
  - d. For calibration procedure, refer to TM 10-6665-297- 13&P.

# **TEST**

- a. Connect power inlet cable to Airmobile Laboratory. Turn on electrical power.
- b. Depress the alarm warning test pushbutton located on the gas alarm panel.
- c. Depress the alarm reset pushbutton located on the gas alarm cover.

## 4-29. REMOVE/INSTALL REID VAPOR PRESSURE BATH.

This task covers:

a. Removal

b. Installation

#### **INITIAL SET-UP:**

#### Tools Required

General Mechanics Tool Kit, Appendix B, Item 1

# Personnel Required

Two

# **Equipment Conditions**

ECU Damper Assembly Removed (paragraph 4-17)

# **General Safety Instructions**

#### **WARNING**

# ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

#### **REMOVAL**

Remove Reid Vapor Pressure (RVP) Bath. See figure 4-22.

- a. Open screen door to right of cabinet No. 8 and unplug power cord from wall receptacle.
- Open screen door to left of cabinet No. 8. Loosen hose clamp on RVP bath drain hose.
   Disconnect RVP bath drain hose.
- c. Remove two mounting screws and washers.

#### **WARNING**

Two or more people are required to remove RVP bath because of its weight. Failure to do so may result in serious injury to personnel or damage to equipment.

- e. Lift RVP bath up from cabinet.
- f. Remove drain fittings.

## **INSTALLATION**

Install RVP Bath. See figure 4-22.

#### WARNING

Serious injury to personnel or damage to equipment may occur unless two or more people are used to replace RVP bath because of weight of RVP bath.

a. Install drain fittings.

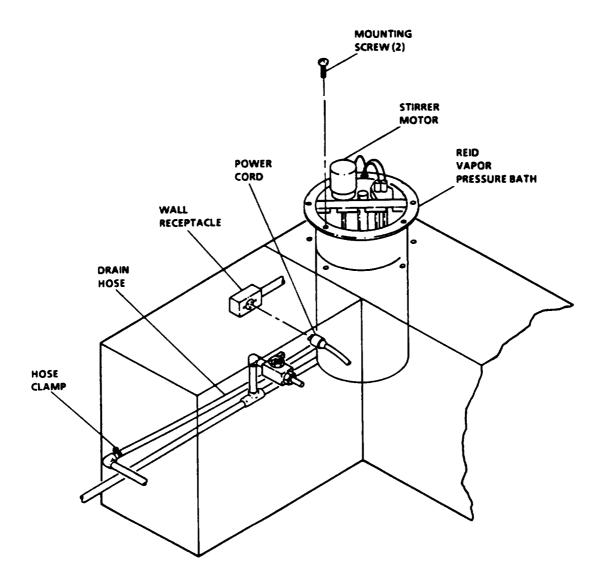


Figure 4-23. Reid Vapor Pressure

# 4-29. REMOVE/INSTALL REID VAPOR PRESSURE BATH - continued.

- b. Carefully maneuver RVP bath into RVP bath mounting opening in countertop.
- c. Install two mounting screws and washers.
- d. Open screen door to left of cabinet No. 8 and connect RVP bath drain hose.
- e. Open screen door to right of cabinet No. 8 and plug in power cord to wall receptacle. Verify proper operations.
- f. Install ECU damper assembly (paragraph 4-17).

#### 4-30. REMOVE/INSTALL LABORATORY OVEN.

This task covers: a. Removal b. Installation

# **INITIAL SET-UP**

# Tools Required

General Mechanics Tool Kit, Appendix B, Item 1 Rivet Gun, Appendix B, Item 3 Drill and Bits, Appendix B, Item 2

#### Materials/Parts Required

Rivets, Appendix F

# **General Safety Instructions**

#### **WARNING**

# ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

#### REMOVAL

Remove laboratory oven. See figure 4-24.

- a. Unplug laboratory oven power cord.
- b. Remove twelve oven mounting screws.
- c. Remove oven and attached angle iron to a working surface.
- d. Drill out twelve blind pop rivets from the angle iron.
- e. Remove angle iron from oven and remove oven.

# INSTALLATION

Install laboratory oven. See figure 4-24.

- a. On a working surface, place angle iron onto the new oven and drill 12 holes.
- b. Rivet twelve .188 in. diameter blind pop rivets, six on each side connecting angle iron to the oven.
- c Place oven and attached angle iron on countertop above storage cabinet no. 5.
- d. Install twelve mounting screws, attaching oven to countertop.

# NOTE

For maintenance on the laboratory oven, refer to TM 10-6640-219-13&P.

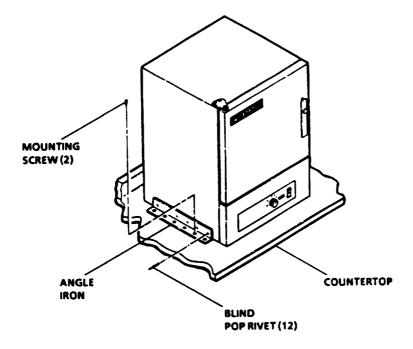


Figure 4-24. Laboratory Oven

#### 4-31. REMOVE/INSTALL ICE MAKER.

This task covers: a. Removal b. Installation

#### **INITIAL SET-UP:**

# **ToolsRequired**

General Mechanics Tool Kit, Appendix B, Item 1

# Materials/PartsRequired

Tygon Tubing, 36 inches long, Appendix G, Item 4 Rubber Tubing 78 inches long, Appendix G, Item 5

## **General Safety Instructions**

#### WARNING

# ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

# **REMOVAL**

Remove ice maker. See figure 4-25.

- a. Unplug ice maker power cord located in receptacle at bottom of cabinet No. 6.
- b. Shut down the water pump by placing the WATER switch to off.
- c. Remove two screws from the bottom of the ice maker front grill panel.
- d. Pull the grill panel forward and down and remove panel.
- e. Loosen one hose clamp and disconnect water input hose from the water line piping inside cabinet No. 6.
- f. Remove two mounting screws.
- g. Remove drawers 6 and 7 and remove four mounting screws securing countertop to cabinets and wedge countertop up at cabinets 6 & 7.
- h. Slide defective ice maker forward and remove.
- i. Remove water supply and drain hoses from ice maker.

# **INSTALLATION**

Install ice maker. See figure 4-25.

a. Cut tygon tubing 3 inches long and rubber tubing 78 inches long (water supply line) from bulk material. Install new water supply and tygon tubing and clamp to new ice maker.

# 4-31. REMOVE/INSTALL ICE MAKER - continued.

- b. Wedge counter top up at cabinets 6 & 7. Insert tygon tubing in drain hole in the floor of the laboratory. Slide ice maker in between cabinets No. 6 & 7 while feeding water supply line and power cord into cabinet No. 6.
- c. Secure ice maker to laboratory floor with two mounting screws.
- d. Connect the water input hose (78 inch rubber tubing) and hose clamp to water line piping inside cabinet No. 6.
- e. Tighten hose clamp.
- f. Secure countertop to cabinets No. 6 & 7 using four mounting screws. Install drawers 6 and 7.
- g. Start the water pump and check for leaks.
- h. Place the grill panel into the front panel.
- i. Install two panel screws.
- j. Plug in the ice maker power cord and verify proper operation.

# **NOTE**

For Maintenance on the ice maker, refer to TM 10-6640-226-13&P.

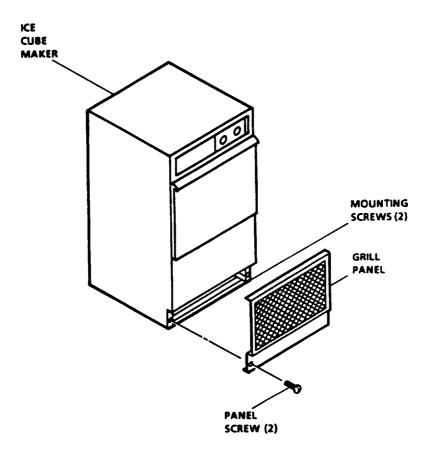


Figure 4-25. Ice Maker

# 4-32. REMOVE/INSTALL REFRIGERATOR

This task covers:

a. Removal

b. Installation

#### **INITIAL SET-UP:**

## **Tools Required**

General Mechanics Tool Kit, Appendix B, Item 1 Rivet Gun, Appendix B, Item 3 Drill and Bits, Appendix B, Item 2

# Materials/Parts Required

Rivets, Appendix F

**General Safety Instructions** 

#### WARNING

# ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

#### REMOVAL

Remove refrigerator. See figure 4-26.

- a. Unplug refrigerator power cord.
- b. Remove twelve mounting screws for refrigerator.
- c. Carefully slide defective refrigerator forward to gain access to drain hose.
- d. Loosen hose clamp and remove drain hose and hose clamp.
- e. Remove refrigerator and attached angle iron to a working surface.
- f. Drill out twelve blind pop rivets from the angle iron.
- g. Remove angle iron from refrigerator and remove refrigerator.

# **INSTALLATION**

Install refrigerator. See figure 4-26.

- a. On a working surface place angle iron onto the new refrigerator and drill 12 holes.
- b. Rivet twelve .188 in. diameter blind pop rivets, six on each side connecting angle iron to the refrigerator.
- c. Place the refrigerator and attached angle iron on countertop above storage cabinet No. 1.
- d. Connect drain hose and hose clamp to back of refrigerator.

# 4-32. REMOVE/INSTALL REFRIGERATOR - continued.

- e. Tighten the hose clamp.
- f. Install twelve mounting screws, attaching refrigerator to the countertop.
- $\ensuremath{g}\xspace$  . Plug in the refrigerator power cord and verify proper operations.

# NOTE

For maintenance on the refrigerator, refer to TM 10-6640-219-13&P.

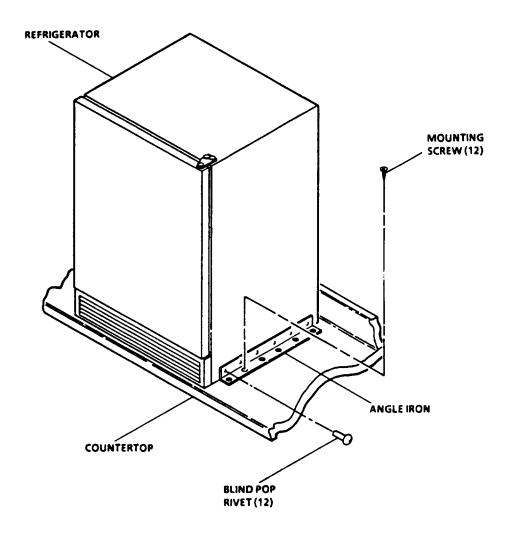


Figure 4-26. Refrigerator

#### 4-33. REPAIR DISTILLATION UNIT.

This task covers: a. Removal b. Installation

#### **INITIAL SET-UP:**

## **ToolsRequired**

General Mechanics Tool Kit, Appendix B, Item 1 Drill and Bit, Appendix B, Item 3 Rivet Gun, Appendix B, Item 2

#### Materials/PartsRequired

Rivets, Appendix F

#### GeneralSafety Instructions

#### WARNING

#### ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

### REMOVAL

- 1. Remove shield assembly. See figure 4-27.
  - a. Unplug the condenser power cord from the wall receptacle.
  - b. Remove ten shield assembly mounting screws.
  - c. Lift unit forward and disconnect shield assembly from the condenser assembly.
  - d. Remove defective shield assembly and attached angle iron to a working surface.
  - e. Drill out ten blind pop rivets from the angle iron.
  - f. Remove angle iron from shield assembly, and remove shield assembly.
- 2. Remove condenser assembly. See figure 4-27.
  - a. Unplug the condenser power cord from the wall receptacle.
  - b. Remove ten shield assembly mounting screws.
  - c. Lift shield assembly and disconnect shield assembly from the condenser assembly.
  - d. Remove shield assembly and attached angle iron to working area.
  - e. Remove fourteen condenser assembly mounting screws.
  - f. Remove drain line from back of condenser.

# 4-33. REPAIR DISTILLATION UNIT - continued.

- g. Remove condenser assembly and attached angle iron to a working surface.
- h. Drill out twelve blind pop rivets from the condenser assembly angle iron.
- i. Remove angle iron from defective condenser assembly.

### **INSTALLATION**

- 1. Install condenser assembly. See figure 4-27.
  - a. Place angle iron onto the new condenser assembly and drill twelve holes.
  - b. Rivet twelve .125 in. diameter blind pop rivets, six on each side connecting angle iron, to the assembly.
  - c. Place the condenser assembly and attached angle iron on countertop above stortage cabinets No. 1A and 2 and connect drain line.
  - d. Install fourteen condenser assembly mounting screws, seven on each side of the unit, attaching assembly to the countertop.
  - e. Install the shield assembly.
- 2. Install shield assembly. See figure 4-27.
  - a. Place angle iron onto the new shield assembly and drill ten holes.
  - b. Rivet ten .125 in. diameter blind pop rivets, five on each side connecting angle iron, to the assembly.
  - c. Place the shield assembly unit and attached angle iron on countertop above storage cabinets NO. 1A and 2.
  - d. Plug the shield assembly into the condense assembly receptacle.
  - e. Carefully lift the assembly and connect it to the condenser assembly.
  - f. Install ten mounting screws, five on each side of the unit, attaching assembly to the countertop
  - g. Plug in the condenser power cord and verify proper operations.

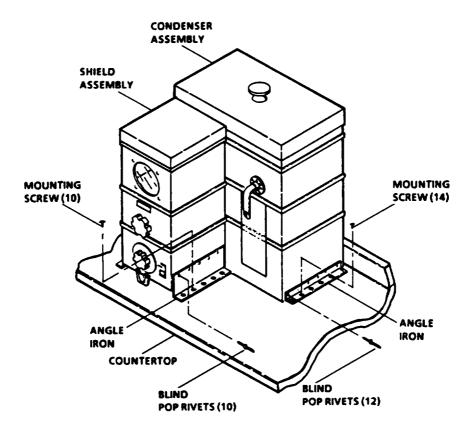


Figure 4-27. Distillation Unit

# 4-24. REMOVE/INSTALL CORROSION TEST BATH.

This task covers: a. Removal b. Installation

### **INITIAL SET**

#### **Tools Required**

General Mechanics Tool Kit, Appendix B, Item 1 Drill and Bit, Appendix B, Item 3 Rivet Gun, Appendix B, Item 2

### Materials/Parts Required

Rivets, Appendix F

### **General Safety Instructions**

#### **WARNING**

#### ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

## **REMOVAL**

Remove corrosion test bath. See figure 4-28.

- a. Unplug corrosion test bath power cord.
- b. Remove fourteen mounting screws.
- c. Disconnect drain hose.
- d. Remove bath and attached angle iron to a working surface.
- e. Drill out twelve blind pop rivets from the angle iron.
- f. Remove angle iron from corrosion test bath.

# INSTALLATION

Install corrosion test bath. See figure 4-28.

- a. On a working surface place the angle iron onto the new corrosion test bath and drill twelve holes.
- b. Rivet twelve .188 in. diameter blind pop rivets, six on each side connecting angle iron, to the bath.
- c. Place the bath and attached angle iron on countertop of storage cabinet No. 3.
- d Connect drain hose.
- e. Install fourteen mounting screws, seven on each side of unit, attaching corrosion test bath to countertop.
- f. Plug in the bath power cord and verify proper operation.

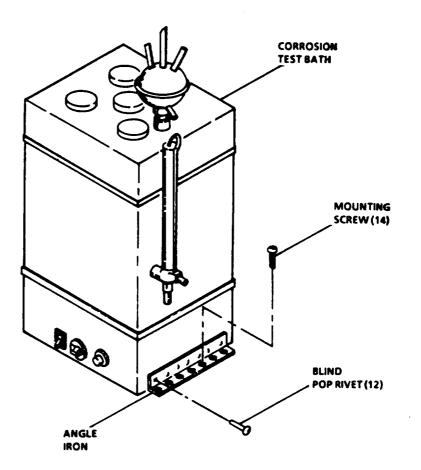


Figure 4-28. Corrosion Test Bath

# 4-35. REMOVE/INSTALL EYEWASH STATION.

This task covers:

a. Removal

b. Installation

### **INITIAL SET-UP:**

### **Tools Required**

General Mechanics Tool Kit, Appendix B, Item 1,

### Materials/Parts

Teflon Tape, Appendix E, Item 46,

## **REMOVAL**

Remove eyewash station. See figure 4-29

- a. Shut down the water pump.
- b. Remove eyewash valve from hose.
- c. Remove eyewash valve from sink.
- d. Remove teflon tape from eyewash valve.

# INSTALLATION

Install the eyewash station. See figure 4-29.

- a. Apply teflon tape to male fitting. Be sure to wrap teflon tape in same direction of pipe thread.
- b. Install eyewash valve to hose.
- c. Start the water pump and check for leaks and verify proper operation.

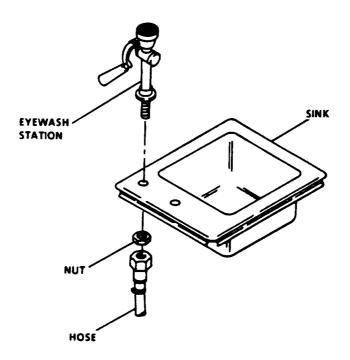


Figure 4-29. Eyewash Station

#### 4-36. REMOVE/INSTALL DESICCATING CABINET.

This task covers:

a. Removal

b. Installation

#### **INITIAL SET-UP:**

#### Tools Required

General Mechanics Tool Kit, Appendix B, Item 1,

#### Materials/Parts

Adhesive, Appendix E, Item 2 Rubber Gasket, Appendix E, Item 47

## **REMOVAL**

- 1. Remove desiccating cabinet. See figure 4-30.
  - a. Remove two desiccating mounting bracket nuts, lockwashers and flat washers.
  - b. Remove desiccating cabinet bracket.
  - c. Carefully remove defective desiccating cabinet from shelf.
- 2. Remove damaged door gasket,
  - a. Remove damaged molded rubber gasket from door.
  - b. Clean old adhesive from gasket groove on door.

### **INSTALLATION**

- 1. Install door gasket.
  - a. Coat gasket groove with adhesive.
  - b, Carefully install new molded rubber gasket in groove on door.
- 2. Install desiccating cabinet. See figure 4-30.
  - a. Place new desiccating cabinet on shelf located above first aid kit.
  - b. Place the desiccating cabinet mounting bracket around the desiccating cabinet and shelf.
  - c. Install two flat washers, two lockwashers and two bracket nuts.

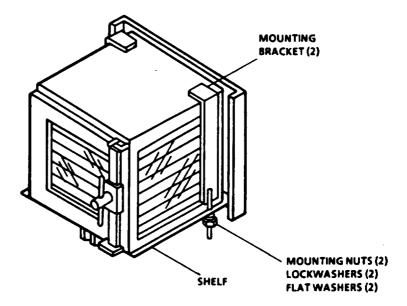


Figure 4-30. Desiccating Cabinet

#### 4-37. REMOVE/INSTALL EMERGENCY LIGHT FIXTURE

This task covers: a. Removal b. Installation

c. Test

#### **INITIALSET-UP:**

### Tools Required

General Mechanics Tool Kit, Item 1, Appendix B

## **General Safety Instructions**

#### WARNING

#### ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

### **REMOVAL**

Remove emergency light fixture. See figure 4-31.

- a. Open circuit breaker CB 17 located in the panelboard assembly.
- b. Loosen one captive screw and open cover.
- c. Remove two mounting screws
- d. Tag and disconnect main input wires.
- e. Remove chase nut from connection box nipple and remove emergency light from wall.

#### INSTALLATION

Install emergency light fixture. See figure 4-31.

- a. Place new emergency light fixture into light mount located on curbside wall.
- b. Secure emergency light to connection box nipple with chase nut.
- c. Connect main input wires and remove tags.
- d. Install two mounting screws.
- e. Close cover. Tighten one captive screws.
- f. Close circuit breakers CB17

#### **TEST**

Test emergency light fixture.

- a. Wait 5 to 10 minutes
- b. Depress test button and verify proper operations.

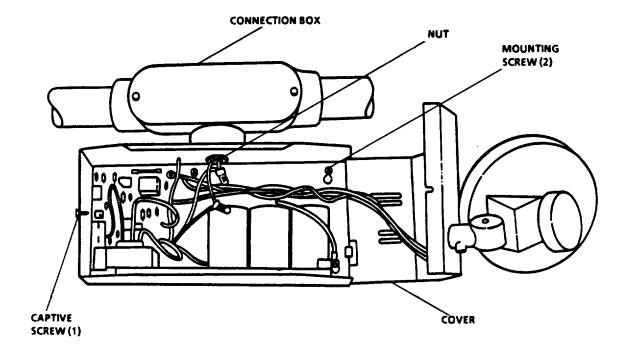


Figure 4-31. Emergency Light Fixture

#### CHAPTER 5

#### **DIRECT SUPPORT MAINTENANCE**

# Section I. REPAIR PARTS, SPECIAL TOOLS, TMDE AND SUPPORT EQUIPMENT

#### **Alphabetical Index**

Paragraph Title	Paragraph
Common Tools and Equipment	
Special Tools; Test, Measurement, and Diagnostic Equipment; and Support Equipmer	

# 5-1. COMMON TOOLS AND EQUIPMENT.

Appendix B, Section III contains the authorized common tools. For authorized equipment, refer to Modified Table of Organization and Equipment (MTOE) applicable to your unit.

# 5-2. SPECIAL TOOLS; TEST, MEASUREMENT, AND DIAGNOSTIC EQUIPMENT; AND SUPPORT EQUIPMENT.

No special tools; test, measurement, and diagnostic equipment; or support equipment are required for the repair of the Airmoble Laboratory at the direct support level of maintenance.

# 5-3. REPAIR PARTS.

Repair parts for the Airmoble Laboratory are listed and illustrated in Appendix F, Repair Parts and Special Tools List (RPSTL), covering operator, unit, and direct support maintenance of the Airmoble Laboratory.

### Section II. MAINTENANCE PROCEDURES

# 

This section contains instructions covering maintenance functions for direct support maintenance on the Airmobile Laboratory. Personnel required are listed only if the task requires more than one.

After completing each maintenance procedure, perform operational check to be sure that equipment is properly functioning.

### 5-5. REMOVE/INSTALL GATE VALVE.

This task covers:

a. Removal

b. Installation

### **INITIAL SET-UP**

#### Tools Required

General Mechanics Tool Kit, Item 1, Appendix B

# Materials/Parts Required

Teflon Tape, Item 46, Appendix E

### **REMOVAL**

- 1. Turn off Electrical Power.
  - a. Turn the WATER PUMP switch located above the sink, to the OFF position.
  - b. Open circuit breaker CB16 located in the panel board assembly.
  - c. Open water faucet to relieve water pressure from the system.
- 2. Remove Gate Valve. (Figure 5-1).
  - a. Disconnect pipe union joints and remove piping and gate valve.
  - b. Disconnect pipe from both sides of gate valve and remove defective gate valve.
  - c. Clean teflon tape from gate valve and pipe.

# **INSTALLATION**

- 1. Install Gate Valve. (Figure 5-1).
  - a. Apply teflon tape, to male fittings. Be sure to wrap teflon tape in same direction of pipe thread.
  - b. Install pipe on both sides of new gate valve and connect pipe union joints.
  - c. Check gate valve for proper operation.

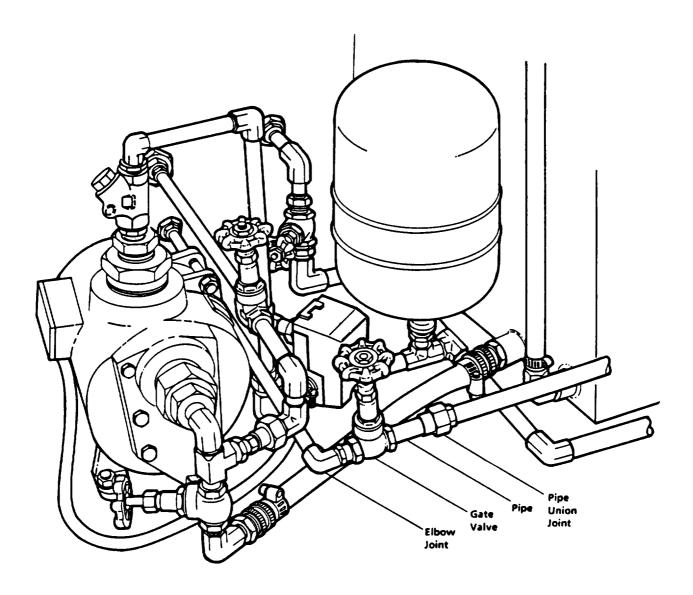


Figure 5-1. Gate Valve

# 5-6. REMOVE/INSTALL NEEDLE VALVE.

This task covers:

a. Removal

b. Installation

INITIAL SET-UP

### **Tools Required**

General Mechanics Tool Kit, Item 1, Appendix B

# Materials/Parts Required

Teflon Tape, Item 46, Appendix E

# REMOVAL

Remove Needle Valve. (Figure 5-2).

- a. Turn the WATER PUMP switch located above the sink, to the OFF position.
- b. Open circuit breaker CB16 located in the panelboard assembly.
- c. Open water faucet to relieve water pressure from the system.
- d. Disconnect filter plastic tubing from the reducer.
- e. Remove reducer and hose barb from the needle valve.
- f. Remove packing nut and handle from needle valve.
- g. Remove needle valve from pipe.
- h. Clean teflon tape from nipple and pipe.

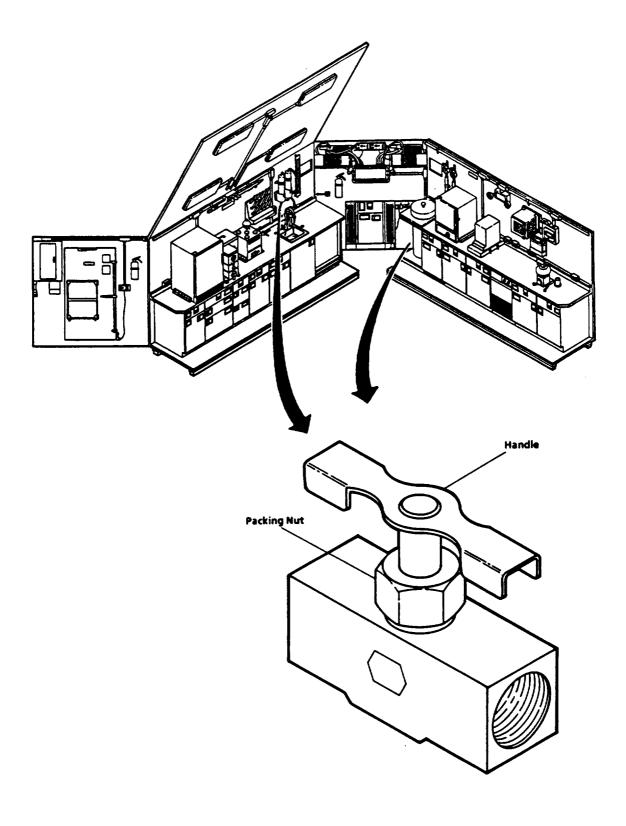


Figure 5-2. Needle Valve

# 5-6. REMOVE/INSTALL NEEDLE VALVE - Continued.

### **INSTALLATION**

- 1. Install Needle Valve. (Figure 5-2).
  - a. Remove packing nut and handle from new needle valve.
  - b. Apply teflon tape, to all male fittings. Be sure to wrap teflon tape in same direction of pipe thread.
  - c. Install the reducer and hose barb on needle valve.
  - d. Install new needle valve on pipe.
  - e. Install packing nut and handle on needle valve.
  - f. Connect filter plastic tubing to the reducer.
  - g. Check needle valve for proper operation.
  - h. Close water faucet.
  - i. Close circuit breaker CB16 located in the panelboard assemble.
  - j. Turn the WATER PUMP switch to the ON position.
  - k. Check for leaks and verify proper operations. (Refer to operating procedures contained in paragraph 2-12. b.)

# 5-7. REMOVE/INSTALL SURGE TANK.

This task covers:

a. Removal

b. Installation

### **INITIALSET-UP:**

### Tools Required

General Mechanics Tool Kit, Item 1, Appendix B

# Materials/Parts Required

Teflon Tape, Item 46, Appendix E

### **REMOVAL**

Remove Surge Tank. (Figure 5-3).

- a. Turn the WATER PUMP switch located above the sink, to the OFF position.
- b. Open circuit breaker CB16 located in the panelboard assembly.
- c. Open water faucet to relieve water pressure from the system.
- d. Disconnect pipe union joint.
- e. Lift defective surge tank from the storage cabinet.
- f. Remove union fitting and pipe from surge tank.
- $\,g\,$   $\,$   $\,$  Remove teflon tape from pipe and union.

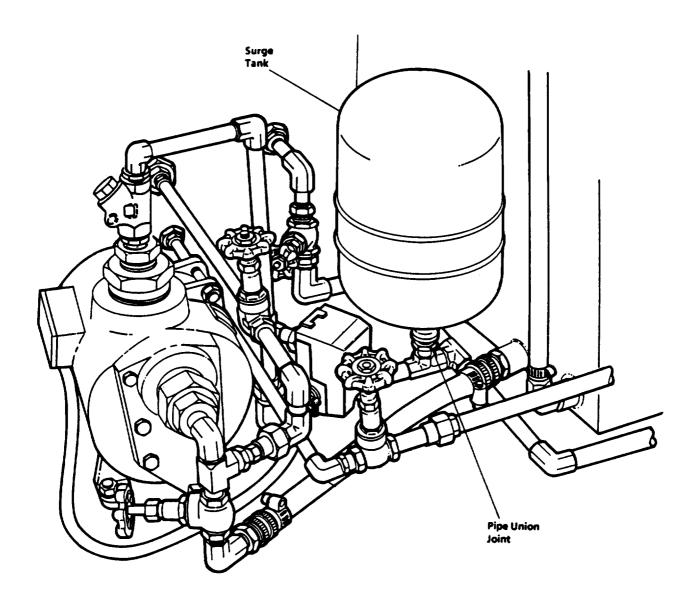


Figure 5-3. Surge Tank

# 5-7. REMOVE/INSTALL SURGE TANK - Continued.

### **INSTALLATION**

Install Surge Tank. (Figure 5-3).

- a. Apply teflon tape to male fittings. Be sure to wrap teflon tape in same direction of pipe thread.
- b. Install pipe and union fitting to surge tank.
- c. Position surge tank into storage cabinet and connect union joint.
- d. Tighten union joint.
- e. The surge tank must have 20 psi before operation.
- f. Close water faucet.
- $\, {
  m g} \,$  Close circuit breaker CB16 located in the panelboard assemble.
- h. Turn the WATER PUMP switch to the ON position.
- i. Check for leaks and verify proper operations. (Refer to operating procedures contained in paragraph 2- 12.b.)

# 5-8. REMOVE/INSTALL WATER PRESSURE SWITCH.

This task covers:

- a. Removal
- b. Installation

c. Adjustment

#### **INITIAL SET-UP**

#### Tools Required

General Mechanics Tool Kit, Item 1, Appendix B

### Materials/Parts Required

Teflon Tape, Item 46, Appendix E

**General Safety Instructions** 

#### **WARNING**

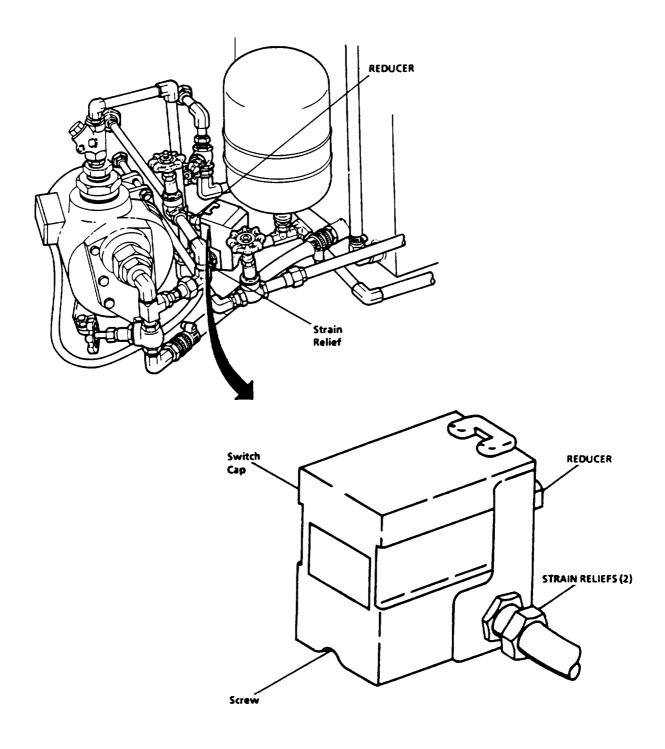
#### ELECTRICAL SHOCK

Before performing any maintenance actions on electrical equipment, ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

### **REMOVAL**

Remove Water Pressure Switch. (Figure 5-4).

- a. Turn the WATER PUMP switch located above the sink, to the OFF position.
- b. Open circuit breaker CB16 located in the panelboard assembly.
- c. Open water faucet to relieve water pressure from the system.
- d. Loosen screw on switch cap and remove cap.
- e. Tag and disconnect six wires from switch terminal.
- f. Remove lock nuts from two strain reliefs.
- g. Turn counterclockwise and remove switch from piping.
- h. Hold the reducer and rotate the pressure switch until it disconnects and remove defective switch.
- i. Clean teflon tape from pressure switch and pipe.



**Figure 5-4. Water Pressure Switch** 

#### 5-8. REMOVE/INSTALL WATER PRESSURE SWITCH - continued.

#### **INSTALLATION**

Install Water Pressure Switch. (Figure 5-4).

- a. Be sure water pressure range adjustable screw is set to 20 PSI.
- b. Be sure water differential adjustment screw is set to 33.
- c. Apply teflon tape to male fittings. Be sure to wrap teflon tape in same direction of pipe thread.
- d. Hold the reducer and install the new pressure switch by rotating the switch.
- e. Position electric leads to switch and install lock nuts on the two (2) strain reliefs.
- f. Connect five (5) wires to switch terminal.
- g. Snap on the pressure switch cap.
- h. Place activation lever in the AUTO position.
- i. Close water faucet.
- j. Close circuit breaker CB16 located in the panellxmrd assemble.
- k. Turn the WATER PUMP switch to the ON position.
- 1. Check for leaks and verify proper operations. (Refer to operating procedures contained in paragraph 2-12. b.)

#### **ADJUSTMENT**

Adjust Water Pressure Switch. (Figure 5-4).

- a. Snap off switch cap.
- b. Install test gage in water system, turn water system on to pressurize system, pump should cut off at 20 psi and cut on at 10 psi.
- c. Adjust the water differential adjustment screws to required setting by turning clockwise to increase and counterclockwise to decrease pressure. Refer to information on switch cap for additional information.
- d. Install pressure switch cap.
- e. Remove test gage.

# 5-9. REMOVE/INSTALL SINK.

This task covers:

a. Removal

b. Installation

#### **INITIALSET-UP:**

### **Tools Required**

General Mechanics Tool Kit, Item 1, Appendix B

# **Equipment Condition**

Faucet Removed, Paragraph 5-10 Eyewash Removed, Paragraph 4-34

# **REMOVAL**

Remove Water Sink. (Figure 5-5).

- a. Disconnect drain hose from sink drain.
- b. Lift sink from cabinet.

# **INSTALLATION**

Install Water Sink. (Figure 5-5).

- a. Carefully position new water sink over the sink mount of cabinet.
- b. Install eyewash station in accordance with paragraph 4-34.
- c. Install faucet in accordance with paragraph 5-10.
- d. Connect drain hose to sink drain
- e. Snap sink into cabinet.

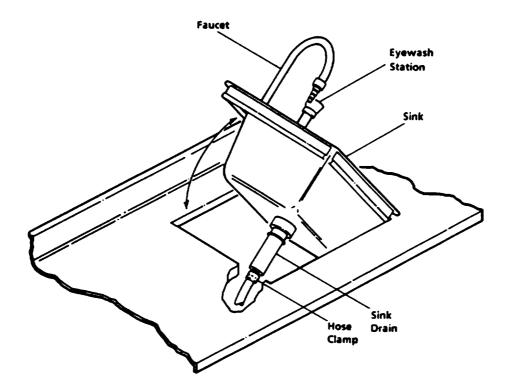


Figure 5-5. Sink

# 5-10. REMOVE/INSTALL FAUCET ASSEMBLY.

This task covers: a. Removal b. Installation

# **INITIAL SET-UP:**

#### **Tools Required**

General Mechanics Tool Kit, Item 1, Appendix B

# Materials/Parts Required

Teflon Tape, Item 46, Appendix E

# **REMOVAL**

Remove Faucet Assembly. (Figure 5-6).

- a. Pop up sink from cabinet.
- b. Remove large reducer from faucet and remove hose.
- c. Remove faucet mounting nut, lockwasher and gasket.
- d. Pull the faucet out of faucet mount and place faucet and attached fittings on a working surface.
- e. Clean teflon tape from pipe and fittings.

# **INSTALLATION**

Install Faucet Assembly. (Figure 5-6).

a. Guide the faucet into the faucet mount.

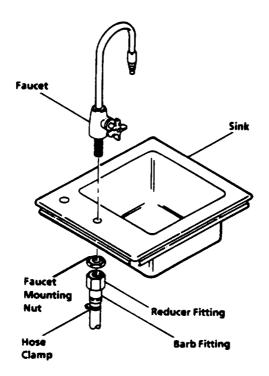


Figure 5-6. Faucet Assembly

# 5-10. REMOVE/INSTALL FAUCET ASSEMBLY - continued.

- b. Install the faucet mounting nut, lockwasher and gasket.
- c. Apply teflon tape to male fitting. Be sure to wrap teflon tape in same direction of pipe thread.
- d. Install hose onto reducer fitting.
- e. Snap sink back into cabinet.

# 5-11. REMOVE/INSTALL WATER PUMP AND MOTOR.

This task covers: a. Removal b. Installation

#### **INITIALSET-UP:**

Tools Required

General Mechanics Tool Kit, Item 1, Appendix B

Materials/Parts Required

Teflon Tape, Item 46, Appendix E

Personnel Required

Two (2)

**General Safety Instructions** 

### **WARNING**

**ELECTRICAL SHOCK** 

Before performing any maintenance actions on electrical equipment, ensure all electrical power has been turned off. Death or serious injury may occur from failure to do this.

# **REMOVAL**

Remove Water Pump and Motor. (Figure 5-7).

- a. Turn the WATER PUMP switch located above the sink, to the OFF position.
- b, Open circuit breaker CB16 located in the panelboard assembly.
- c. Open water faucet to relieve water pressure from the system.
- d. Tag and disconnect electrically the pressure switch at the water pump.
- e. Disconnect suction hose to pump.
- f. Disconnect union on suction line from utility box.
- g. Disconnect reducer fitting on discharge line from pump.
- h. Remove four mounting nuts, lockwashers, and flat washers.

#### 5-11. REMOVE/INSTALL WATER PUMP AND MOTOR - continued.

#### WARNING

Serious injury to personnel or damage to equipment may occur unless two or more personnel are used to remove water pump and motor because of weight of water pump and motor.

- i. Remove the water pump and motor to a working surface.
- j. Remove water pump suction and discharge fittings.
- k. Remove teflon tape from pipe and fittings.

#### **INSTALLATION**

Install Water Pump and Motor (Figure 5-7).

- a. Place water pump on working surface.
- b. Apply teflon tape to all male fittings. Be sure to wrap teflon tape in same direction of pipe thread.
- c. Install water pump suction and discharge fittings.

## WARNING

Serious injury to personnel or damage to equipment may occur unless two or more personnel are used to install water pump and motor because of weight of water pump and motor.

- d. Install new water pump and motor into storage cabinet 4.
- e. Mount water pump with four flat washers, lockwashers, and mounting nuts.
- f. Connect reducer fittings on discharge line from pump.
- g. Connect union on suction line from utility box.
- h. Connect suction hose to pump.
- i. Connect pump electrically to pressure switch and remove tags.

# APPENDIX A

### **REFERENCES**

# A-1. SCOPE

This appendix lists all forms, field manuals, technical manuals, and miscellaneous publications referenced in this manual.

### A-2. FORMS

Recommended Changes to Publications and Blank Forms		DA Form 2028 DA Form 2028-2
Quality Deficiency Report		SF 368
Equipment Inspection and Maintenance Work Sheet		DA Form 2404
Hand Receipts		<b>DA Form 2062</b>
·		
A-3. FIELD MANUALS.		
Detroloum Testing Facilities: Laboratories and Vita		FM 10-72
Petroleum Testing Facilities: Laboratories and Kits		FM 10-70
ASTM Test.Method Supplement to		FM10-92Cl/C2
Ab TWI Testimethou supplement to:		
A-4. TECHNICAL MANUALS.		
Operator's Organizational, Direct Support and General		
Support Maintenance Manual; Air Conditioner		
Horizontal, Compact, 9,000 BTU/HR, 208 Volt		
Single Phase 50/60 Hz		TM 5-4120-386-14
Fuel Sampling and Gaging Kit		TM 5-6630-216-12
Operator's Unit, Direct Support and General Support		
Maintenance Manual Procedure For Shelters,		
Electrical Equipment	7	ΓM 10-5411-207-14
Destruction of Material to Prevent Enemy Use		TM 750-244-3
Significance of ASTM Test for Petroleum Products		TM 10-1165
Vacuum Pump (Millipore)		10-6640-217-13&P
Gas Alarm & Calibration Data		10-6665-297-13&P
General Purpose Ovens		10-6640-218-13&P
Explosion Proof Refrigerator		10-6640-219-13&P
Gas-Oil Distilling Test Equipment		10-6630-219-13&P
Cooper Strip Corrosion Bomb Bath		10-6640-220-13&P
Aqua Glo WAter Detector		10-6640-221-13&P
Mini-Monitor Fuel Sampling Kit		10-6630-230-13&P
Elect Pensky-Martens Tester		10-6630-231-13&P
Pensky-Martens Flash Testers		10-6630-232-13&P
Heater Instructions and Parts Manual	TM	10-6640-223-13&P

# A-4. TECHNICAL MANUALS -- continued.

Differential Pressure Gages Distillation Apparatus Instrument Vibration Mount Slo-Speed Stirrer OM39FilterHolder Analytic Balance Cartridge Resins Reid VaporPressure Bath CSWICuber(Scottsman) Teel Self-PrimingCentrifugal Water Pump	TM10-6685-364-13&P TM10-6630-233-13&P TM10-6670-276-13&P TM10-6640-224-13&P TM10-6640-225-13&P TM10-6670-277-13&P TM10-4610-236-13&P TM 10-6640-226-1 3&P TM 10-6640-227- 13&P TM10-6640-217-13&P
A-5. MISCELLANEOUS PUBLICATIONS.	
The Army Maintenance Management System (TAMMS)	DA Pam 738-750 AR 25-30 MIL-L-52733A(ME)
Government Laboratories Fischer Scient Petroleum-Petrochemical Testing Equipment	_

# APPENDIX B MAINTENANCE ALLOCATION CHART

#### **Section I. INTRODUCTION**

#### **B-1. GENERAL.**

- a. This section provides a general explanation of all maintenance and repair functions authorized at various maintenance categories.
- b. The Maintenance Allocation Chart (MAC) in Section II designates overall authority and responsibility for the performance of maintenance functions on the identified end item or component. The application of the maintenance functions to the end item or component will be consistent with the capacities and capabilities of the designated maintenance categories.
- c. Section III lists the tools and test equipment (both special tools and common tool sets) required for each maintenance function as referenced from Section II.
- d. Section IV contains supplemental instructions and explanatory notes for a particular maintenance function.

### **B-2. MAINTENANCE FUNCTIONS.**

Maintenance functions will be limited to and defined as follows:

- a. <u>Inspect..</u> To determine the serviceability of an item by comparing its physical mechanical, red/or electrical characteristics with established standards through examination (e.g., by sight, sound, or feel).
- b. <u>Test.</u> To verify serviceability by measuring the mechanical, pneumatic, hydaulic, or electrical characteristics of an item and comparing those characteristics with prescribed standards.
- c. <u>Service.</u> Operations required periodically to keep an item in proper operating condition, i.e., to clean (includes decontaminate, when required), to preserve, to drain, to paint, or to replenish fuel, lubricants, chemical fluids, or gases.
- d. <u>Adjust.</u> To maintain Or regulate, within prescribed limits, by bringing into proper Or exact position, or by setting the operating characteristics to specified parameters.
- e. <u>Aline.</u> To adjust specified variable elements of an item to bring about optimum or desired performance.
- f. <u>Calibrate.</u> To determine and cause corrections to be made or to be adjusted on instruments or test, measuring, and diagnostic equipments used in precision measurement. Consists of comparisons of two instruments, one of which is a certified standard of known accuracy, to detect and adjust any discrepancy in the accuracy of the instrument being compared.

#### **B-2. MAINTENANCE FUNCTIONS - continued.**

- g. <u>Remove/Install.</u> To remove and install the same item when required to perform service or other maintenance functions. Install may be the act of emplacing, seating, or fixing into position a spare, repair part, or module (component or assembly) in a manner to allow the proper functioning of an equipment or system.
- h. <u>Replace.</u> To remove an unserviceable item and install a serviceable counterpart in its place. "Replace" is authorized by the MAC and is shown as the third position code of the SMR code.
- i. <u>Repair.</u> The application Of maintenance services¹ including fault location/troubleshooting², removal/installation, and disassembly/assembly³s procedures, and maintenance actions⁴ to identify troubles, and restore serviceability to an item by correcting specific damage, fault, malfunction, or failure in a part, subassembly, module (component or assembly), end item, or system.
- <u>Overhaul.</u> That maintenance effort (service/action) prescribed to restore an item to a completely serviceable/operational condition as required by maintenance standards in appropriate technical publications (i.e., DMWR). Overhaul is normally the highest degree of maintenance performed by the Army. Overhaul does not normally return an item to like new condition.
- k. <u>Rebuild.</u> Consists of those services actions necessary for the restoration of unserviceable equipment to a like new condition in accordance with original manufacturing standards. Rebuild is the highest degree of material maintenance applied to Army equipment. The rebuild operation includes the act of returning to zero those age measurements (hours/miles, etc.) considered in classifying Army equipment/components.

# B-3. EXPLANATION OF COLUMNS IN THE MAC - SECTION II.

- a. <u>Column 1. Group Number</u>. Column 1 lists functional group code numbers, the purpose of which is to identify maintenance significant components, assemblies, subassemblies, and modules with the next higher assembly. End item group numbers shall be "00".
- b. <u>Column 2, ComponentJAssembly.</u> Column 2 contains the names of components, assemblies, subassemblies, and modules for which maintenance is authorized.
- c. <u>Column 3, Maintenance Function.</u> Column 3 lists the functions to be performed on the item listed in Column 2. (For a detailed explanation of these functions, see paragraph B-2).
  - 1 Services inspect, test, service, adjust, aline calibrate, and/or replace.
  - 2 Fault locate/troubleshoot The process of investigating and detecting the cause of equipment malfunctioning; the act of isolating a fault within a system or unit under test (UUT).
  - 3 Disassembly/assembly encompasses the step-by-step taking apart (or breakdown) of a spare/functional group coded item to the level of its least componency identified as maintenance significant (i. e., assigned an SMR code) for the category of maintenance under consideration.
  - 4 Actions welding, grinding, riveting, straigtening, facing, remachinery, and/or resurfacing.

#### B-3. EXPLANATION OF COLUMNS IN THE MAC - SECTION II - continued.

d. <u>Column 4, Maintenance Category.</u> Column 4 specifies, by the listing of a work time figure in the appropriate subcolumn(s), category of maintenance authorized to perform the function listed in Column (3). This figure represents the active time required to perform that maintenance function at the indicated category of maintenance. If the number or complexity of the tasks within the listed maintenance function vary at different maintenance categories, appropriate work time figures will be shown for each category. The work time figure represents the average time required to restore an item (assembly, subassembly, component, module, end item, or system) to a serviceable condition under typical field operating conditions. This time includes preparation time (including any necessary disassembly/assembly time), troubleshooting/fault location time, and quality assurance/quality control time in addition to the time required to perform the specific tasks identified for the maintenance functions authorized in the maintenance allocation chart. The symbol designations for the various maintenance categories are as follows:

C											Operator or <i>crew</i>
O.								Į	Jni	it	Maintenance
F											Direct Support Maintenance
Η											General Support Maintenance
D											Depot Maintenance

- e. <u>Column 5, Tools and Equipment</u>. Column 5 specifies, by code, those common tool sets (not individual tools) and special tools, TM DE, and support equipment required to perform the designated function.
- f. <u>Column 6, Remarks.</u> This column, when applicable, contains a letter code, in alphabetic order, which shall be keyed to the remarks contained in Section IV.

# B-4. EXPLANATION OF COLUMNS IN TOOL AND TEST EQUIPMENT REQUIREMENTS, SECTION III.

- a. <u>Column 1, Reference Code</u>. The tool and test equipment reference code correlates with a code used in the MAC, Section II, Column 5.
- b. <u>Column 2. Maintenance Category.</u> The lowest category of maintenance authorized to use the tool or test equipment.
- c. Column 3, Nomenclature. Name or identification of the tool or test equipment.
- d. <u>Column 4, National Stock Number.</u> The national stock number of the tool or test equipment.
- e. <u>Column 5, Tool Number.</u> The manufacturer's part number.

## B-5. EXPLANATION OF COLUMNS IN REMARKS, SECTION IV.

- a. <u>Column 1, Reference Code.</u> The code recorded in the MAC, Section II, column 6.
- b. <u>Column 2, Remarks.</u> This column lists informat ion pertinent to the maintenance function being performed as indicated in the MAC, Section II.

Section II. MAINTENANCE ALLOCATION CHART

(1)	(2)	(3)	N	IAINT	(4) ENAN	/EL	(5)	(6)		
GROUP NUMBER	COMPONENT/ ASSEMBLY	MAINTENANCE FUNCTION	יוט	TIV	DS	GS	DEPOT	TOOLS & EQUIP.	RE- MARKS	
			C	0	F	н	D			
00	Airmobile Aviation Fuel Laboratory									
01	Shelter Assembly								A	
	Power Entry Panel	Inspect	0.1							
		Replace		2.0				1,2		
	Door Access Water	Inspect	0.3							
	Reservoir	Repair	ŀ	1.0				1,2	}	
		Replace		2.0				1, 2		
	Door Utilities	Inspect	0.1							
		Repair		1.0				1, 2, 3,		
		Replace		2.5				2, 3		
	Utilities Box	Inspect	0.1							
		Repair		1.0						
		Replace		1.0						
02	Electrical System Assembly									
	Power Cable	Inspect	0.1					i		
		Test		0.2				2		
	·	Replace		0.1		:				
	Fluorescent Light	Inspect	0.1		İ			1		
	Fixture	Repair	0.2	0.2	Ì			1		
	Emergency Light	Inspect	0.1					ļ		
		Test	0.1				ļ			
	]	Replace		0.3				1		
	Panelboard	Inspect	0.1				ľ			
		Test		0.4			j			
		Repair		1.0				1		
	Wall Switches	Test		0.1			- 1	2		
		Replace		0.5				1		
	Blackout	Test		0.1	ĺ			2		
	Microswitch	Adjust		0.1				1		
		Replace		0.3		}		1		

**Section II. MAINTENANCE ALLOCATION CHART - continued** 

(1)	(2)	(3)	м	AINT	(4) ENANC	CE LEV	(5)	(6)	
GROUP NUMBER	COMPONENT/ ASSEMBLY	MAINTENANCE FUNCTION	UNIT		DS	GS	DEPOT	TOOLS & EQUIP.	RE- MARKS
NUMBER	ASSEMBLI	Concilor	С	О	F	Н	D		
	Receptacles	Test		0.1				2	
		Replace		0.3				1	
	Explosive Proof	Inspect		0.2					
	Distribution Box	Repair		2.0					:
03	Environmental	Inspect		0.2					A
	Control Unit 9,000 BTU	Replace		1.5				1	
	A/C Remote	Inspect		0.1					
	Control	Replace		0.7				1	
04	Purge System	•							
	Blower Exhaust	Inspect	0.1						
	Door	Repair		1.0			ļ.	1,2,3	
		Replace		1.0			İ	1,2,3	
	Exhaust Blower	Inspect	0.1						
		Replace		0.5					
	Purge Port Doors	Inspect	0.4	1					
		Service	0.2				1		
		Repair		0.6				1,2,3	
		Replace	İ	0.6				1,2,3	
	Purge Port Door	Test	Ì	0.1					
	Limit Switches	Replace		0.3				1,2,3	
	Purge Port Damper	Inspect	0.2						
	Motors	Replace		1.0		1		1,2	1
	ECU Intake	Inspect	0.1						
	Damper Doors	Service	0.2		ì				
Ì	ECU Intake	Inspect	0.2			ļ			
	Damper Motors	Service	ļ	1.0				1,2	
		Replace	İ	1.0	-			1	
05	Vacuum-Air								
	Pressure System							1	
	Vacuum-Air	Inspect	0.1	l					Α
	Pressure Pump	Replace	0.5	1					
	Air Surge Tank	Inspect		0.1					
		Replace		0.6				1	
	Stopcock	Inspect	0.1					1	
	Assembly	Replace	0.2						

Section II. MAINTENANCE ALLOCATION CHART - continued

(1)	(2)	(3)		MAINT	(4) FENAN	(5)	(6)		
GROUP NUMBER	COMPONENT/ ASSEMBLY	MAINTENANCE FUNCTION	U.	NIT	DS	GS	DEPOT	TOOLS & EQUIP.	RE- MARKS
			С	0	F	н	D	EQUIP.	MARKS
	Air Pressure	Inspect	0.1						В
	Regulator	Replace	0.2					1,2	
06	Water System		:	Ì					A
	Gate Valve	Inspect			0.1				
		Replace		ļ	0.2			1,2	
	Needle Valve	Inspect			0.1				
		Replace			0.2			1,2	
	Surge Tank	Inspect			0.1				
		Replace		ŀ	0.2			1, 2	
	Water Pressure	Inspect			0.1				
	Switch	Test			0.2			4	
		Adjust			0.2			4	
		Replace			0.3			1, 2	
	Water Sink	Inspect			0.1			1	
		Replace			0.5				
	Faucet Assembly	Inspect			0.1				
		Replace			0.3			1,2	
	Water Pump	Inspect			0.1				
		Replace			1.0			1, 2	
07	Gas Alarm System	Test		0.1					
		Repair		0.6	Ì			1	Α
	Gas Alarm	Replace		1.0				1	
08	Storage Cabinets	Service	0.3						
	and Related Parts	Repair	0.5					1, 2, 3	
09	Reid Vapor	Inspect	0.2						Α
	Pressure Bath	Replace		0.6				1	Α
10	Laboratory Oven	Inspect	0.2			}			A
		Replace		0.8				1	A
11	Flash Point Tester	Inspect	0.1						A
		Repair	0.4				1	1	А
		Replace	0.2	ŀ				1	
				1	- 1		- 1	-	

**Section II. MAINTENANCE ALLOCATION CHART - continued** 

(1)	(2)	(3)	y	IAINT	(4) ENAN	CE LEV	/EL	(5)	(6)
GROUP NUMBER	COMPONENT/ ASSEMBLY	MAINTENANCE FUNCTION	UNIT		DS	GS	DEPOT	TOOLS & EQUIP.	RE- MARKS
			c	0	F	Н	D	Equi.	
12	Ice Maker	Inspect Replace	0.1	1.0				1	A
13	Refrigerator	Inspect Replace	0.1	0.8				1, 2, 3	A
14	Distillation Unit	Inspect Replace	0.1	1.2				1,2,3	A
15	Corrosion Test Bath	Inspect Replace	0.1	0.6				1,2,3	A
16	Balance	Inspect Replace	0.1 0.1			1			A
17	Water Detector Kit	Inspect Replace	0.1 0.1						A
18	Fuel Sampling Kit	Inspect Replace	0.1 0.1						A
19	Fuel System Icing Inhibitor Kit	Inspect Replace Calibrate	0.1 0.1 0.1						
20	Support Items								
	First Aid kit	Inspect Replace	0.1 0.1						A
	Eyewash	Inspect Replace	0.1	0.5				1	
	Manometer	Inspect Service Replace	0.1 0.5 0.2						
	Desiccating Cabinet	Inspect Replace	0.1						
	Water Demineral- izer Cartridge	Replace	0.2						
	Fire Extinguisher	Inspect Replace	0.1 0.1						
	Aneroid Barometer	Inspect Replace	0.1 0.1						
	Overpack Box	Inspect Replace	0.1 0.3						

## Section III. TOOLS AND TEST EQUIPMENT REQUIREMENTS

(1) REFERENCE CODE	(2) MAINTENANCE CATEGORY	(3) NOMENCLATURE	(4) NATIONAL STOCK NUMBER (NSN)	(5) TOOL NUMBER
1	C,O	General Mechanics Tool Kit	5180-00-177-7033	(50980)SC 5180-90- CL-N26
2	C, O, F	Shop Equipment, Automotive Maintenance and Repair, Unit Maintenance Common #1 (Less Power)	4910-00-754-0654	(19204) SC4910-95- CL-A74
3	O, <b>F</b>	Riveter, Blind	5120-01-289-5310	(10054) HP2
4	O, F	Gage, Pressure, Air	6685-01-257-5730	

### **Section IV. REMARKS**

REFERENCE CODE	REMARKS
A	Refer to this equipment's technical manual for testing, calibration, maintenance, repair and replacement parts authorized at the operator, unit, and direct support levels of maintenance.

#### APPENDIX C

#### COMPONENTS OF END ITEM AND BASIC ISSUE ITEMS LIST

#### **Section I. INTRODUCTION**

#### C-1. SCOPE.

This appendix lists components of end item and basic issue items for the Airmobile Laboratory to help you inventory items required for safe and efficient operation.

#### C-2. GENERAL.

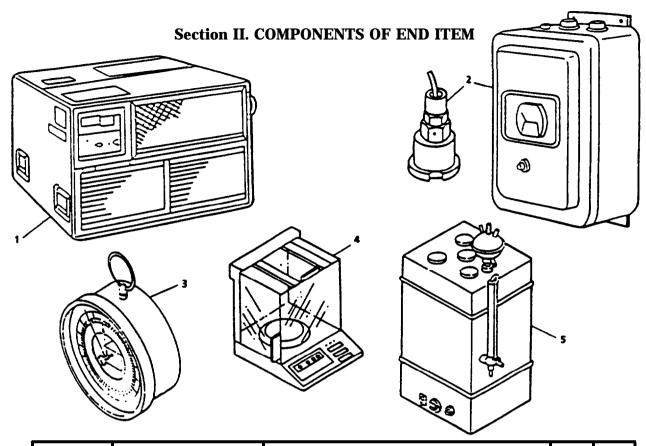
The Components of End Item and Basic Issue Items Lists are divided into the following sections:

- a. Section II. Components of End Itern. This listing is for informational purposes only, and is not authority to requisition replacements. These items are part of the end item, but are removed and separately packaged for transportation or shipment. As part of the end item, these items must be with the end item whenever it is issued or transferred between property accounts. Illustrations are furnished to assist you in identifying the items.
- b. Section III. Basic Issue Items. These are the minimum essential items required to place the airmoble laboratory in operation, to operate it, and to perform emergency repairs. Although shipped separately packaged, BII must be with the Airmobile Laboratory during operation and whenever it is transferred between property accounts. The illustrations will assist you with hard-to-identify items. This manual is your authority to request/requisition replacement BII, based on TOE/MTOE authorization of the end item.

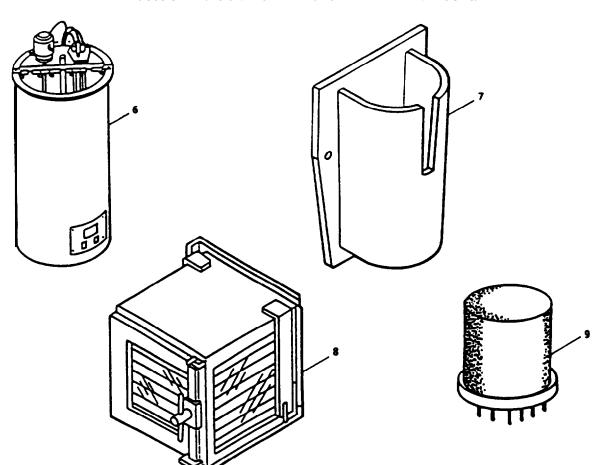
#### C-3. EXPLANATION OF COLUMNS.

The following provides an explanation of columns found in the tabular listings:

- a. <u>Column (1) Illustration Number (Illus Number).</u> This column indicates the number of the illustration in which the item is shown.
- b. <u>Column (2) National Stock Number.</u> Indicates the national stock number assigned to the item and will be used for requisitioning purposes.
- c. <u>Column (3) Description.</u> Indicates the Federal Item name, and if required, a minimum description to identify and locate the item. The last line for each item indicates the (CAGEC) contractor and government entity code (in parentheses) followed by the part number.
- d. <u>Column (4) Unit of Measure (U/M)</u>. Indicates the measure used in performing the actual operational/maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., EA, IN, PR).
- e. <u>Column (5) Quantity required Qty rqr)</u>. Indicates the quantity of the item authorized to be used with/on the equipment.

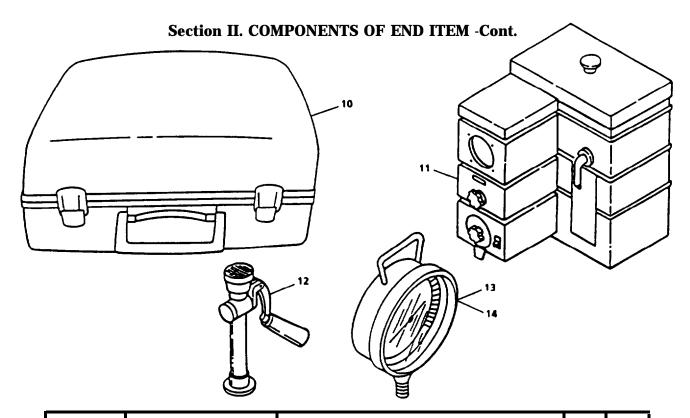


(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
1	4120-01-193-4998	AIR CONDITIONER: 9,000 BTU/Hr, horizontal, noise abated, 208 volt, 50/60 Hz (59458) ECU-9HC326	EA	2
2	6665-00-410-4942	ALARM, GAS, AUTOMATIC: W/detector housing No. 23-4012, mtd bracket No. 23-4028 MDL-CD800 W (05083) No. 23-7180	EA	1
3	6685-00-255-9507	BAROMETER, ANEROID: (Top Drawer No. 8) (22527) 2-405	EA	1
4	6670-00-280-2396	BALANCE, ANALYTICAL: Fully automatic, top loading Sartorius (lHF87) P/N A200S	EA	1
5	6640-00-522-1886	BATH CORROSION, LABORATORY: for ASTM TEST D- 130 (23035) K253-1	EA	1



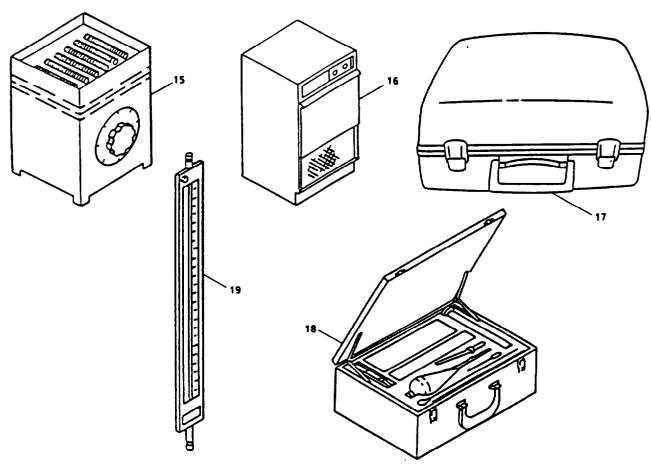
# **Section II. COMPONENTS OF END ITEM -Cont.**

(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
6	6640-00-359-9629	BATH, R.V.P.: for ASTM TEST D-232 (48619) No. 74893	EA	1
7	4610-00-522-1882	BRACKET, WATER DEMINERALIZER: (80740) No. 30-867-10	EA	2
8	6640-00-986-5033	CABINET, DESICCATING: (96906) MS36217-3	EA	1
9	6665-00-410-4951	DETECTOR ELEMENT, GENERAL PURPOSES: (05083) No. 800-080-20	EA	1

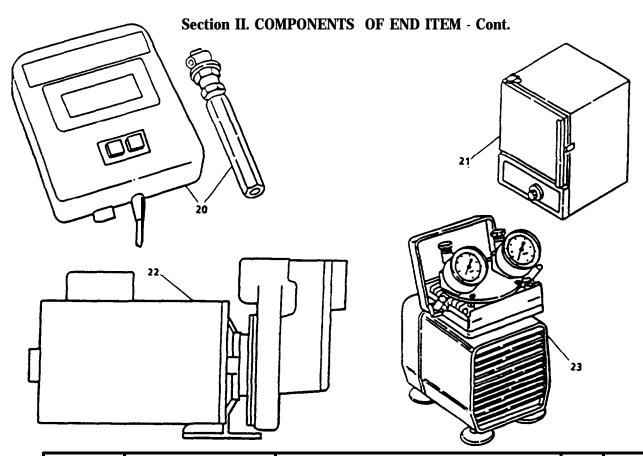


(1) ILLUS UMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
10	6640-00-244-9478	DETECTOR KIT, AUTOMOTIVE- AVIATION FUEL WATER AND SOLID CONTAMINATOR: U/W COUPLING QUICK DISCONNECT: 1/4 in. internal 4730-00-978-8760 (32218) GTP-323, Series III	EA	1
11	6630-00-251-2118	DISTILLATION TEST APPARATUS, GAS/OIL: For ASTM TEST D-86 (48619) No. 76002	EA	1
12		EYE WASH: (22527191581	EA	1
13	6685-00-194-1699	GAGE, (RVP) PETROLEUM TEST: for ASTM TEST D-323 (80740) No. 69-110-0-5	EA	1
14	6685-00-194-1683	GAGE, (RVP) PETROLEUM TEST: for ASTM TEST D-323 (48619) No. 74886	EA	1



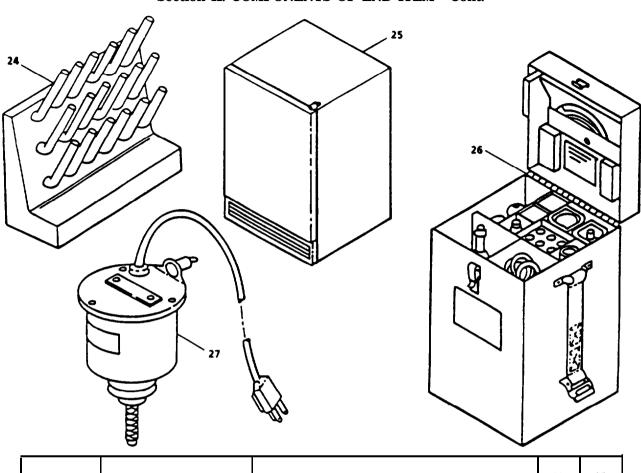


(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
15	6640-00-980-5002	HEATER ELECTRIC: (48619) No. 61600	EA	1
16	4110-01-013-9324	ICE MAKER: 115 V; 60 Hz, commercial ice systems (49524) CSW1AE-1A	EA	1
17	6630-00-403-1906	KIT, FLUID-FUEL SAMPLING: (08071) XX64-037-30	EA	1
18	6630-01-165-7133	KIT, ANTI-ICING: Battery operated (62935) P/N B/2	EA	1
19	6685-00-842-4565	MANOMETER: Wall mtd.; 24 in.; w/No. SC 4606-Duplex Scale PSI mercury; calibrated (39739) No. 30EA15WM	EA	1



(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/-M	(5) QTY. RQR
20	6630-01-115-2398	METER, CONDUCTIVITY: Battery operated (23299) No. 1152	EA	1
21	6640-00-359-9880	OVEN, LABORATORY: Integral heat source; 110/120 V, ac 60 Hz; ambient to 200 deg C; 650 W; for ASTM TEST D-2276 (48619) 31477	EA	1
22		PUMP SELF PRIMING: (TEEL) No. ZPOO4	EA	1
23	6640-00-845-0749	PUMP, VACUUM-PRESSURE, DIAPHRAGM DRIVEN: vacuum to 25 in. mercury and pressure to 60 psi, 115 V, 60 Hz, incl pressure and vacuum gages, for ASTM TEST D-2276 (08071) XX55-000-00	EA	1

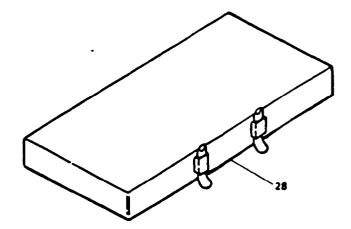
Section II. COMPONENTS OF END ITEM - Cont.

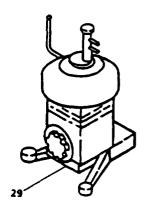


(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
24	6640-00-411-5486	RACK, DRYING: Plastic; bench; 3 tiers; sloped back; front tray, w/scalloped edges for holding tubes (80740) H-18932	EA	1
25		REFRIGERATOR, EXPLOSION PROOF: (95632) No. 3557	EA	1
26	6630-00-151-5310	SAMPLING AND GAGING KIT: ptbl (81349) MIL-S-51028		
27	6640-00-531-5022	STIRRER, ELECTRIC, LABORATORY: 110 V, 50/60 Hz, ac; 80 to 115 rpm; w/on-off toggle switch; universal clamp mtg; for ASTM TEST D-93 (486191) No. 75765	EA	1

## TM 10-6640-216-13&P

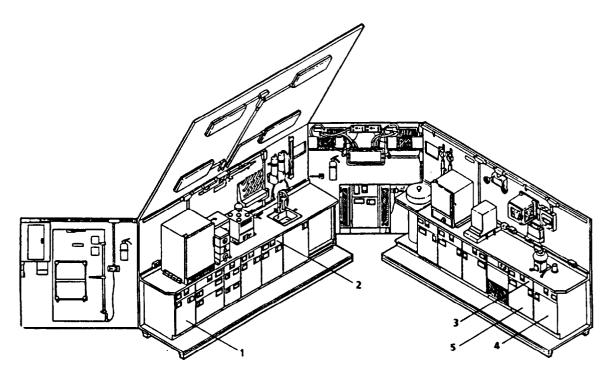
**Section II. COMPONENTS OF END ITEM -Cont.** 





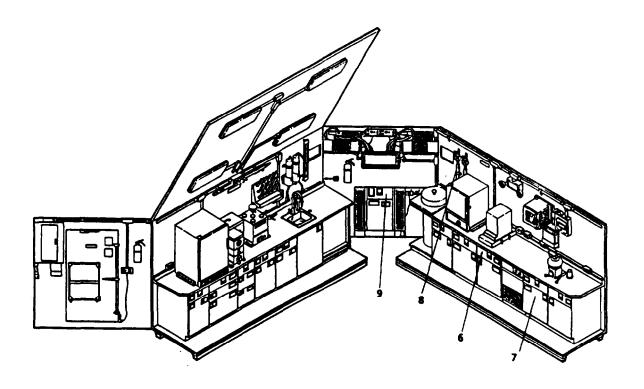
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
28	6670-00-494-8153	SUPPORT, VIBRATION DAMPING, ANALYTICAL BALANCE: Non- magnetic, nonferrous reinforced concrete platform, mtd on 4 shock absorbers, 10 Hz per minute minimum frequencies absorbed; w/thd insert for support rod (80740)No.78-902	EA	1
29	6630-00-530-0987	TESTER, FLASHPOINT: 1 test unit; electrically heated; 2 thermometers; one 20 to 230 deg F and one 200 to 700 deg F range; w/l flexible metal shaft; 110 V, 60 Hz, ac, closed; for ASTM TEST D-93; MIL-T-36385 (48619) No. 74537	EA	1



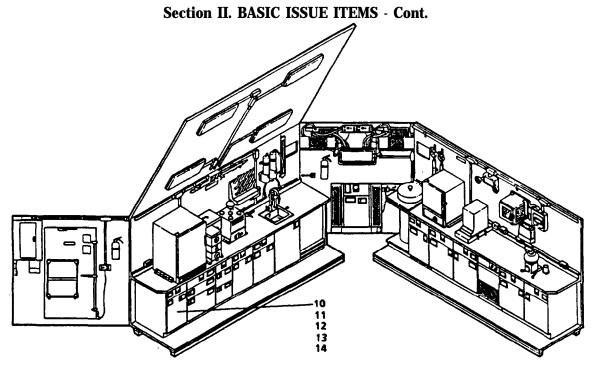


(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
1	5935-00-032-6486	ADAPTER, TEST SOCKET: (Sliding Shelf No. 1) (05083) 23-4027	EA	1
2	8415-00-082-6108	APRON, UTILITY: (Top Drawer No. 9) (81349) MIL-A-41829	EA	2
3	6640-00-403-1500	BEAKER, LABORATORY: 50 ml (Top Left Drawer No. 7) (96906) X335992-4	EA	2
4	6640-00-942-4394	BEAKER, LABORATORY: 400 ml (Sliding Shelf No. 7) (96906) MS35992-7	EA	4
5	6640-00-942-4397	BEAKER, LABORATORY: 1000 ml (Sliding Shelf No. 7) (96906) MS35992-9	EA	3

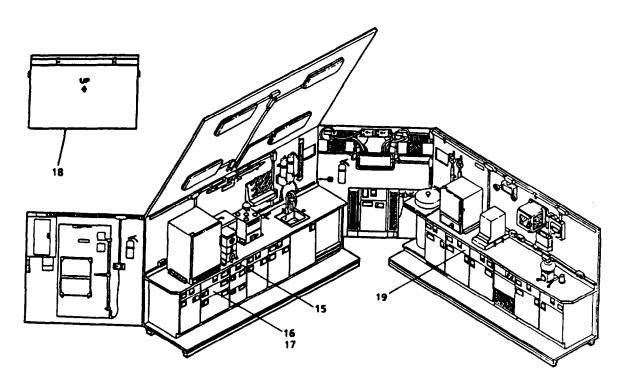
**Section II. BASIC ISSUE ITEMS - Cont.** 



(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY, RQR
6		BEAKER, STAINLESS STL: 1200 ml (Top Right Drawer No. 6) (1V571) No. G1782D	EA	1
7	3030-00-478-8368	BELT, DRIVE (FLASH POINT TESTER): (Bottom Drawer No. 7) (80740) 95-67-905	EA	1
8	6630-00-399-2964	BOMB, (RVP) PETROLEUM TEST: w/air liquid chambers, gage coupling and two O-ring gaskets; w/o gage (48619) 74877	EA	2
9	6630-00-522-1893	BOMB, TEST, PETROLEUM: (Top Drawer No. 8) (22527) No. 13-420-20	EA	2

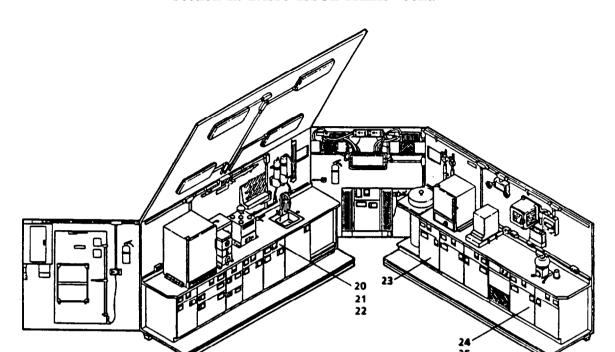


(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
10		BOOKS: (Bottom Cabinet No. 1) ASTM TEST method supplement to FM 10-92C1/2	EA	1
11		CATALOG: Apparatus, Instruments, Chemicals, Furniture and Supplies for Industrial, Clinical, College and Government Laboratories; Fischer Scientific	EA	1
12		CATALOG; PETROLEUM - Petro- chemical Testing Equipment; Precision Scientific	EA	1
13		Military Specifications; for Petroleum Products	EA	19
14		Significance of ASTM Test for Petroleum Products; Special Technical Publication No. 7-B; TM10-1165	EA	1



**Section II. BASIC ISSUE ITEMS - Cont.** 

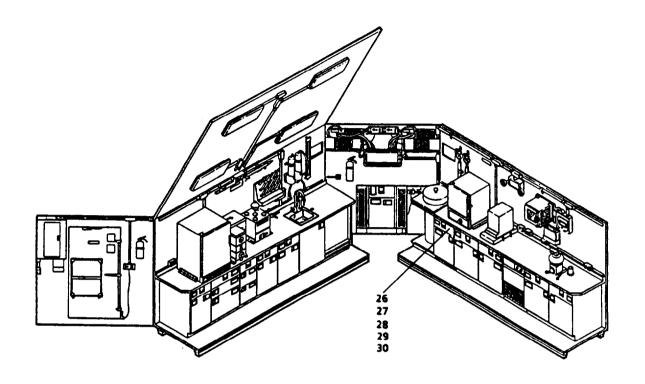
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
15	6640-00-131-4566	BORER SET, CORK: (Top Drawer No. 2) (21519) 27-084	EA	1
16	6640-00-197-9878	BOTTLE, POLYETHYLENE (Bottom Drawer No. 1A) (05178) 2002-0032	EA	6
17	8125-00-174-0852	BOTTLE, SCREW CAP: (Bottom Drawer No. 1A) (81349) MIL-B-26701	EA	2
18		BOX, OVERPACK: (97403) 13227E7468	EA	1
19	7920-00-205-0565	BRUSH, DUSTING, LENS AND PHOTOGRAPHIC NEGATIVE: (Top Right Drawer No. 6) (81348) H-B-1654	EA	1



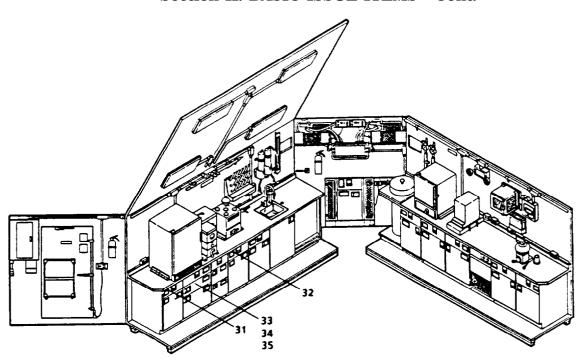
Section II. BASIC ISSUE ITEMS -Cont.

(1) ILLUS NUMBEF	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
20	7920-00-234-7317	BRUSH, BEAKER: (Top Drawer No. 9) (80740) No. 7-740	EA	2
21	7920-00-494-3688	BRUSH, FLASK: (Top Drawer No. 9) (80740) No. 1929-M10	EA	1
22	7920-00-282-7784	BRUSH, TESTTUBE: (Top Drawer No. 9) (80244) H-B-1051	EA	3
23		BURN KIT: (Bottom Drawer No. 8)	EA	1
24	4610-00-729-4886	CARTRIDGE, WATER DEMINERALIZER: (Bottom Drawer No. 7) (21519) 30-867-02	EA	3
25	4610-00-222-8261	CARTRIDGE, WATER DEMINERALIZER: Organic (Bottom Drawer No. 7) (80740) 30-867-04	EA	3

**Section II. BASIC ISSUE ITEMS - Cont.** 



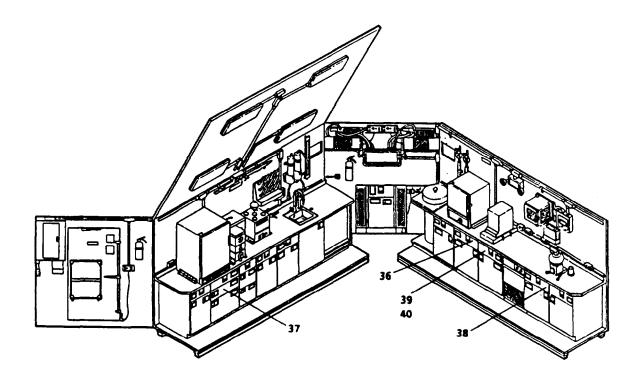
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
26	6640-00-290-2255	CLAMP, LABORATORY SUPPORT ROD: (Top Drawer No. 5) (96906) MS36001-1	EA	2
27	6640-00-428-2460	CLAMP, LABORATORY SUPPORT ROD: (Top Drawer No. 5) (96906) MS36001-3	EA	6
28	6640-00-024-2279	CLAMP, RUBBERTUBING, REGULATING: (Top Drawer No. 5) (96906) MS36003-1	EA	3
29	6640-00-264-5024	CLAMP, UTILITY, LABORATORY: (Top Drawer No. 5) (96906) MS36012-4	EA	2
30	6640-00-417-5000	CLAMP, UTILITY, SWIVEL JAW: (Top Drawer No. 5) (96906) MS36013-1	EA	2



**Section II. BASIC ISSUE ITEMS - Cont.** 

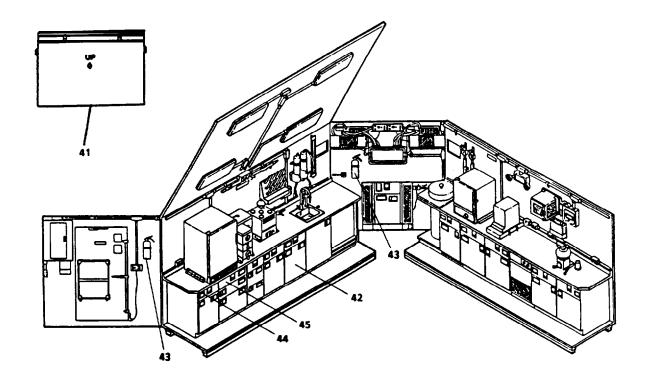
			(4)	(5)
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
31	5999-00-549-0997	CLIP, ELECTRICAL: (Top Drawer No. 1) (81348) W-C-440	EA	10
32	6640-00-074-3339	COPPER STRIP CORROSION: STANDARDS (Top Drawer No. 3) (81346) No. 66-940-12	EA	1
33	7320-00-234-3512	CRUSHER, ICE: (Bottom Drawer No. 1A) (45168) No. 571-06	EA	1
34	6640-00-912-8656	CYLINDER, GRADUATED: 5 ml (Bottom Drawer No. 1A-2) (21519) No. 28-476-5	EA	3
35	6640-00-883-8516	CYLINDER, GRADUATED: 100 ml (Top Drawer No. 1A) (Bottom Drawer No. 1A-2) (21519) No. 28-476	EA	6

**Section II. BASIC ISSUE ITEMS - Cont** 

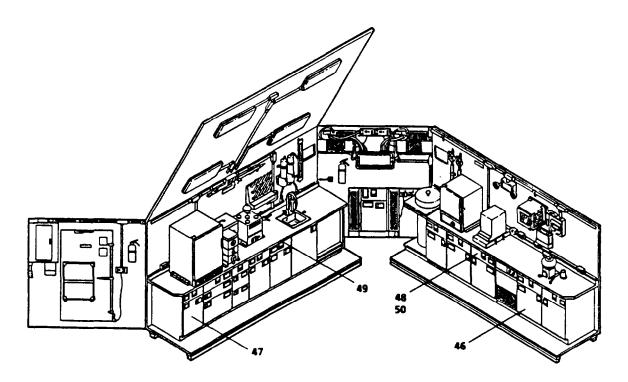


(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
36	6640-00-420-6000	CYLINDER, GRADUATED: 100 ml (Top Left Drawer No. 6) (96906) MS35947-6	EA	1
37	6640-00-420-3000	CYLINDER, GRADUATED: 1000 ml (Middle Drawer No. 2) (96906) MS35943-10	EA	2
38	6640-00-244-4341	CYLINDER, UNGRADUATED LABORATORY: (Top Left Drawer No. 7) (21519) No. 28-395	EA	3
39	6640-00-422-5000	DISH, BIOLOGICAL PREPARATION (Top Right Drawer No. 6) (81349) MIL-D-36622	EA	1
40	6640-00-688-7882	DISPENSER, FILTERING SOLVENT: (Sliding Shelf No. 6) (808071) XX6602500	EA	2

**Section II. BASIC ISSUE ITEMS - Cont.** 



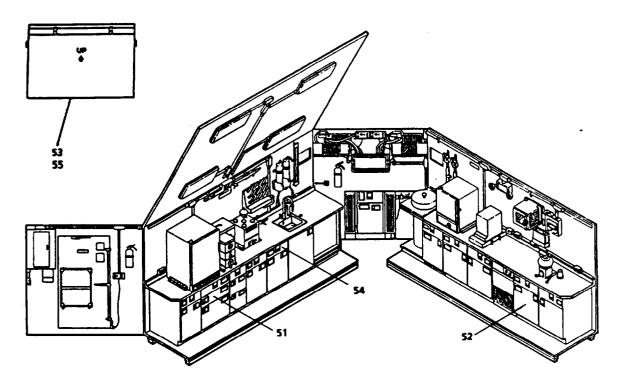
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
41		DRIVER/PULLER, GROUND ROD: (Overpack Box) (97403) 13226E7741	EA	1
42	4240-00-202-9473	FACESHIELD, INDUSTRIAL: (Bottom Drawer No. 9) (81349) L-F-36	EA	1
43	4210-01-087-4989	FIRE EXTINGUISHER: Halon 1211,5 lbs. (98752) IRA 4210-031	EA	2
44	6230-00-269-3034	FLASHLIGHT: Explosion Proof (Top Drawer No. 1) (80058) MX-9923/4	EA	1
45	6640-00-423-8500	FLASK, DISTILLING: 125 ml (Top Drawer No. 1A) (Drawer No. 1A-2) (96906) MS36058-3	EA	6



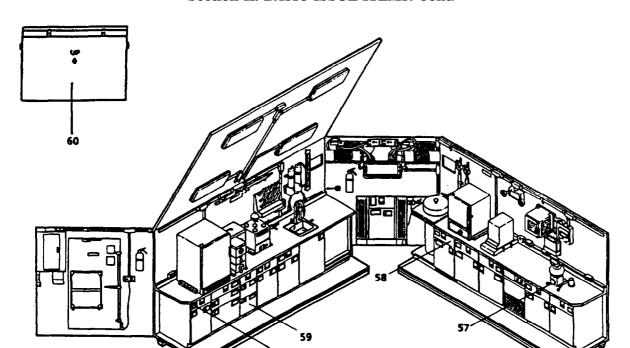
**Section II. BASIC ISSUE ITEMS - Cont.** 

(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
46	6640-00-424-9000	FLASK, FILTERING: 1000 ml (Sliding Shelf No. 7) (96906) MS36066-5	EA	2
47	6640-00-522-1889	FLASK, FILTERING: 4000 ml (Sliding Shelf No. 1) (Shelf No. 3) (22527) No. 10-181-5-4000	EA	2
48	6640-00-426-0300	FORCEPS, FLAT BLADED: (Top Right Drawer No. 6) (08071) XX62-000-06	EA	2
49	6640-00-359-9805	FORCEPS, GENERAL PURPOSE: (Top Drawer No. 9) (21519) 36-580	EA	1
50	6640-00-426-8060	FUNNEL, COMMON, LABORATORY: (Top Right Drawer No. 6) (96906) MS36084-7	EA	2





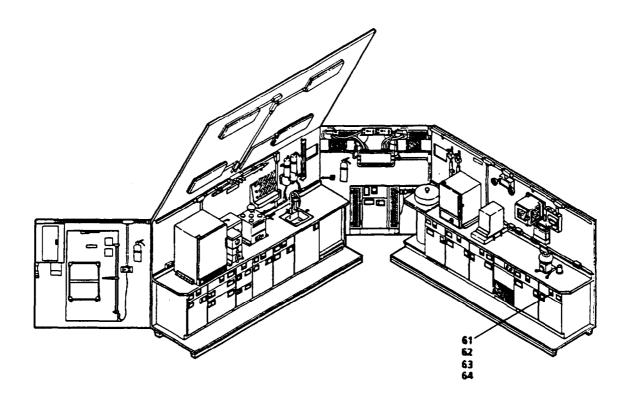
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
51	7240-01-115-4738	FUNNEL, POLYETHYLENE HEAVY DUTY: (Bottom Drawer No. 1A) (22527) NAL 4260-0040	EA	1
52	6640-00-926-1313	FUNNEL, SEPARATORY: 125 ml (Sliding Shelf No. 7) (81348) NNN-F-800	EA	4
53		GAGE, LIQUID LEVEL: (Overpack Box) American Deleval No. RE-49900-AD-V	EA	1
54	8415-00-261-7015	GLOVES, CLOTH: (Top Drawer No. 9) (81349) HH-G-450	PR	1
55	6685-00-179-2533	GUARD, THERMO REGULATOR: Aluminum: 1/4 in. dia perforation; (Overpack Box) (80740) No. 81-608-11	EA	1



**Section II. BASIC ISSUE ITEMS. Cont.** 

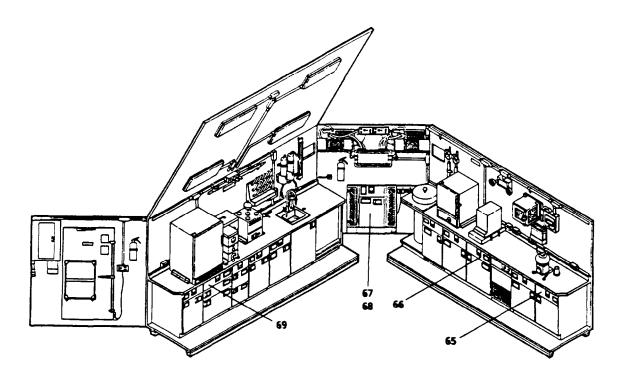
(1) ILLUS UMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(3) QTY. RQR
56	5120-00-061-8541	HAMMER, MACHINIST: 8 oz. (Top Drawer No. 1) (80244) GGG-H-86	EA	1
57		HEATER, ELECTRIC: (48619) No. 42-170	EA	1
58	4540-00-134-4236	HEATING ELEMENT, ELECTRICAL: (Top Drawer No. 5) (80740) No. 42-685	EA	1
59	6640-00-299-8691	HOLDER, MICROPOROUS BACTERIAL FILTERING DISC: (Bottom Drawer No. 2) (08071) Xx20-047-20	EA	1
60	4720-00-203-3912	HOSE ASSY: NONMETALLIC (Overpack Box) (81348) No. L-H-520	EA	1



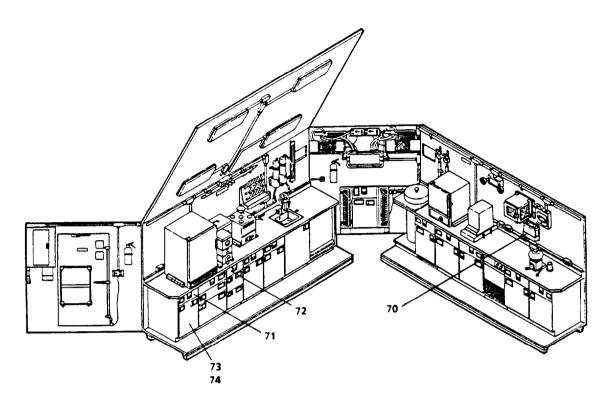


(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
61	6630-00-265-7758	HYDROMETER, GRADUATED SCALE: 29 to 41 degrees F (Top Right Drawer No. 7) (81349) MIL-H-36343	EA	2
62	6630-00-265-7759	HYDROMETER, GRADUATED SCALE: 39 to 51 degrees F (Top Right Drawer No. '7) (81349) MIL-H-36343	EA	3
63	6630-00-265-7764	HYDROMETER, GRADUATED SCALE: 49 to 61 degrees F (Top Right Drawer No. 7) (81349) MIL-H-36343	EA	4
64	6630-00-265-7765	HYDROMETER, GRADUATED SCALE: 59 to 71 degrees F (Top Right Drawer No. 7) (81349) MIL-H-36343	EA	4

**Section II. BASIC ISSUE ITEMS - Cont.** 



(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
65	6630-00-815-2267	HYDROMETER, GRADUATEDSCALE: 69 to 81 degrees F (Top Right Drawer No. 7) (81349) MIL-H-36343	EA	4
66	5120-00-965-0326	IGNITOR, FRICTION: (Top Right Drawer No. 6) (90598) No. TJ212	EA	1
67	6640-00-522-1892	IONIZER, PETROLEUM TEST: Arm Base (Sliding Shelf No. 8) Model BF-1 (21519) No. 3-997-03	EA	1
68	6640-00-522-1890	IONIZER, PETROLEUM TEST: (Sliding Shelf No. 8) (07818) No. 3-997-02	EA	1
69	6640-00-359-9870	JAR, CYLINDRICAL, LABORATORY: (Top Drawer No. 1A) (80740) No. 49-750	EA	2



**Section II. BASIC ISSUE ITEMS - Cont.** 

(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
70		KIT, FIRST AID: (22527) 10-021-10	EA	1
71	4820-00-557-0182	KIT, PRESSURE REGULATOR: (Top Drawer No. 1) (53477) No. 3562-8000	EA	1
72	6640-00-179-2559	KIT, SPARE PARTS: Vacuum Pressure Pump (Top Drawer No. 2) (08071) SDIS-532-V4	EA	1
73	6240-00-155-7906	LAMP, INCANDESCENT: (Sliding Shelf No. 1) (96906) MS15587-2	EA	1
74	6240-00-473-6138	LAMP. INDICATOR: (Sliding Shelf No 1) (05083) 354059	EA	5

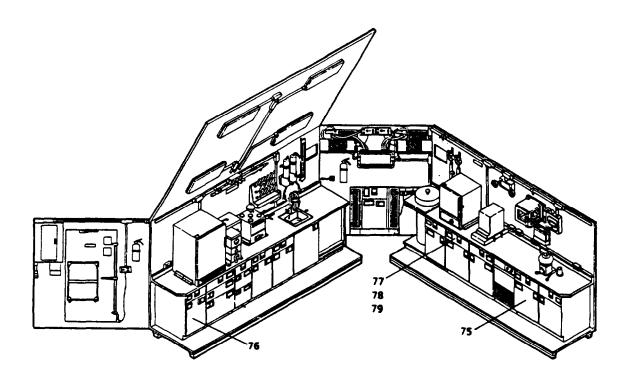
## **Section II. BASIC ISSUE ITEMS - Cont.**

(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
75	6240-00-152-2993	LAMP, FLUORESCENT: (Sliding Shelf No. 7) (81348) WL-116-18	EA	2
76		TECHNICAL MANUALS	EA	1
		Operator's Organizational, Direct Support and General Support Maintenance Manual; Air Conditioner, Horizontal, Compact, 9,000 BTU/HR, 208N Volt Single Phase 50/60 Hz TM 5-4120-386-14	EA	1
		System Manual Airmoble Laboratory	EA	1
		Fuel Sampling and Gaging Kit TM 5-6630-230-13&P	EA	1
		Operator's Unit, Direct Support and General Support Maintenance Manual; Procedure for Shelters, Electrical Equipment TM 10-5411-207-14	EA	1
		Significance of ASTM Test for Petroleum Products TM 10-1165	EA	1
		Vacuum Pump (Milipore) TM 10-6640-217-13&P	EA	1
		Gas Alarm & Calibration Date TM 10-6665-297-13&P	EA	1
		General Purpose Ovens TM 10-6640-218-13&P	EA	1
		Explosion Proof Refrigerator TM 10-6640-219-13&P	ЕА	1

## **Section II. BASIC ISSUE ITEMS - Cont.**

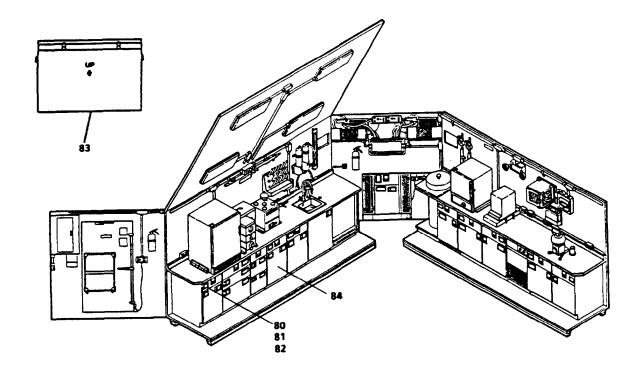
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
		Gas-Oil Distillation Testing Equipment TM 10-6630-219-13&P	EA	1
		Copper Strip Corrosion Bomb Bath TM 10-6640-220-13&P	EA	1
		Aqua Glo Water Detector TM 10-6640-221-13&P	EA	1
		Mini-Monitor Fuel Sampling Kit TM 10-6630-230-13&P	EA	1
		Elect Pensky-Martens Tester TM 10-6630-231-13&P	EA	1
		Pensky-Martens Flash Testers TM 10-6630-232-13&P	EA	1
		Heater Instructions and Parts Manual TM 10-6640-223-13&P	EA	1
		Distillation Apparatus TM 10-6630-233-13&P	EA	1
		Teel Self Priming Centrifugal Pump TM 10-4320-321-13&P	EA	1
		Slo-Speed Stirrer TM 10-6640-224-13&P	EA	1
		OM 39 Filter Holder TM 10-6640-225-13&P	EA	1
		Analytic Balance TM 10-6670-277-13&P	EA	1

Section II. BASIC ISSUE ITEMS - Cont.

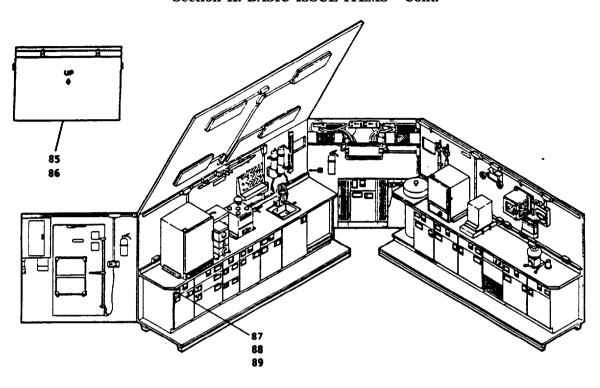


(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
		Reid Vapor Pressure Bath TM 10-6640-226-13&P	ЕА	1
		CSWI Cuber (Scottsman) TM 10-6640-227-13&P	EA	1
77	6640-00-437-8000	PIPET, VOLUMETRIC: 5 ml (Top Left Drawer No. 6) (96906) MS35985-5	EA	4
78	6640-00-437-9000	PIPET, VOLUMETRIC: 10 ml (Top Left Drawer No. 6) (96906) MS35985-6	EA	4
79	6640-00-438-0000	PIPET, VOLUMETRIC: 25 ml (Top Left Drawer No. 6) (96906) MS35985-9	EA	4





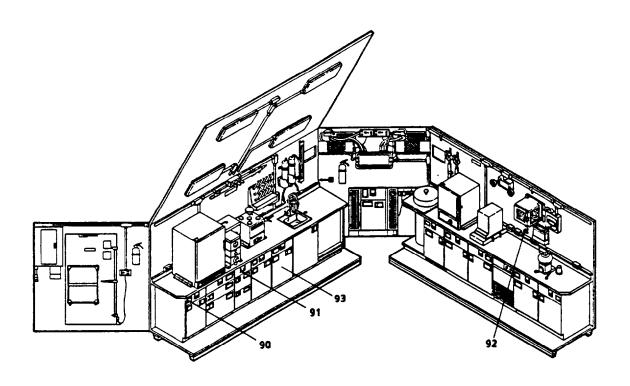
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
80	5120-00-247-5177	PLIERS: 6 in.; long nose with cutter (Top Drawer No. 1) (80244) Ccc-P-471	EA	1
81	5120-00-278-0352	PLIERS, SLIP JOINT: Angle nose, multiple tongue and groove; 10 in. long (Top Drawer No. 1) (80244) GGG-P-471	EA	1
82	5120-00-223-7396	PLIERS, STRAIGHT NOSE: Combination with cutter 6 in. long (Top Drawer No. 1) (80244) GGG-P-471	EA	1
83	5945-00-434-2525	RELAY STANDARD: (Overpack Box) (05083) No. 361-070	EA	1
84	6640-00-835-0896	RING-LABORATORY APPARATUS SUPPORT: 2-3/8 ID with clamp (Shelf No. 3) (96906) MS35944-2	EA	1



**Section II. BASIC ISSUE ITEMS - Cont.** 

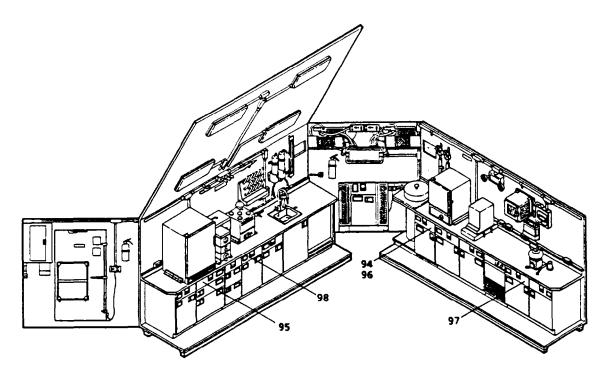
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
85		ROD, GROUND: W/attachments: (Overpack Box) W-R-550, Type III, Class B	EA	1
86	7240-00-248-9620	SAFETY CAN: 3 gallon (Overpack Box) (81348) RR-S-30	EA	1
87	5120-00-542-3438	SCREWDRIVER, CROSS TIP: No. 2 tip, 8 in. long blade (Top Drawer No. 1) (80244) GGG-S-121	EA	1
88	5120-00-236-2140	SCREWDRIVER, FLAT TIP: 1/8 in. tip, 2 in. long (Top Drawer No. 1) (81348) GGG-S-121	EA	1
89	5120-00-278-1283	SCREWDRIVER, FLAT TIP: 5/16 in. tip, 6 in. long (Top Drawer No. 1) (80244) GGG-S-121	EA	1

**Section II. BASIC ISSUE ITEMS - Cont.** 



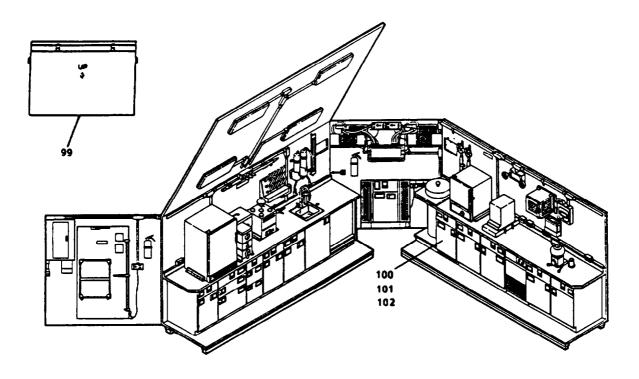
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
90	5120-00-2604837	SCREWDRIVER, FLAT TIP: 3/16 in. tip, 8 in. long (Top Drawer No. 1) (81348) GGG-S-121	EA	1
91	5110-00-113-0045	SHARPENER, CORK BORER: 22 mm (Top Drawer No. 2) (13134) No. C8285	EA	1
92		SHARPENER, PENCIL	EA	1
93	6640-00-17 1-5198	SPATULA, LABORATORY: 7 in. long, 4 in. blade (Top Drawer No. 9) (81348) NNN-S-001356	EA	2

**Section II. BASIC ISSUE ITEMS - Cont.** 



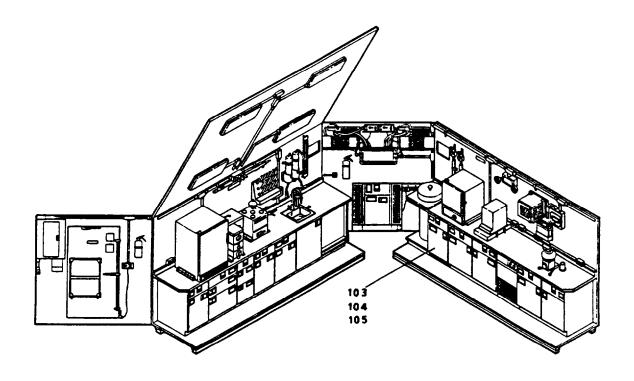
(1) ILLLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) CM	(5) QTY. RQR
94	6640-00-290-6717	STAND, LABORATORY APPARATUS SUPPORT: (Shelf No. 3) (Top Drawer No. 5) (96906) MS36019-1	EA	2
9 5	6645-00-126-0286	STOP WATCH. Laboratory nonmagnetic, 30 min. register (Top Drawer No. 1A) (81348) GG-S-764	EA	1
9 6	6640-00-235-3821	STOPPER, BOTTLE: (Top Drawer No. 5) (08071) XX10-047-08	EA	6
97	6640-00-086-6326	SYRINGE, LABORATORY: (Top Left Drawer No. 7) (08071) XX62-00-35	EA	2
98	6640-00-06 1-8967	TEST TUBE:: Culture; general purpose, 55 ml (Top Drawer No. 3) (81348) NNN-T-189	BX	1





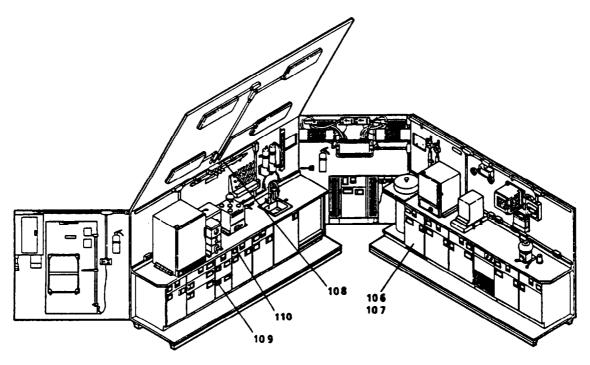
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
9 9	6685-00-179-2534	THERMOREGULATOR (MICRO SET): (Overpack Box) (80740) No. 81-608-01	EA	1
100		THERMOMETER, SELF-INDICATING: LIQUID IN GLASS: -20 to + 102 deg. C (Cabinet No. 5) for ASTM E 1 No. 12C; ASTM Test D-130	EA	2
101		THERMOMETER, SELF-INDICATING: LIQUID IN GLASS: -34 to + 49 deg. C (Cabinet No. 5) for ASTM E1 No. 58C; ASTM Test D-323	EA	2
102	6685-01-070-0716	THERMOMETER, SELF-INDICATING: LIQUID IN GLASS: -7 to + 110 deg. C (Cabinet No. 5) (81346) for ASTM E1 No. 9C; ASTM Test D-93	EA	1

**Section II. BASIC ISSUE ITEMS - Cont.** 

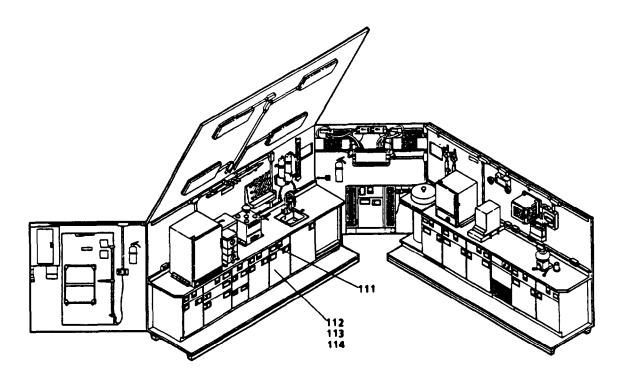


(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
103	6685-01-070-1821	THERMOMETER, SELF-INDICATING: LIQUID IN GLASS: -2 to + 300 deg. C (Cabinet No. 5) (81346) for ASTM E1 No. 7C; ASTM Test D-86	EA	6
104		THERMOMETER, SELF-INDICATING: LIQUID IN GLASS: + 34 to + 42 deg. C (Cabinet No. 5) for ASTM E1 No. 18C; ASTM Test D-323	EΑ	2
105		THERMOMETER, SELF-INDICATING: LIQUID IN GLASS: +90 to +370 deg. C (Cabinet No. 5) for ASTM E1 No. 10C; ASTM Test D-93	ЕА	1





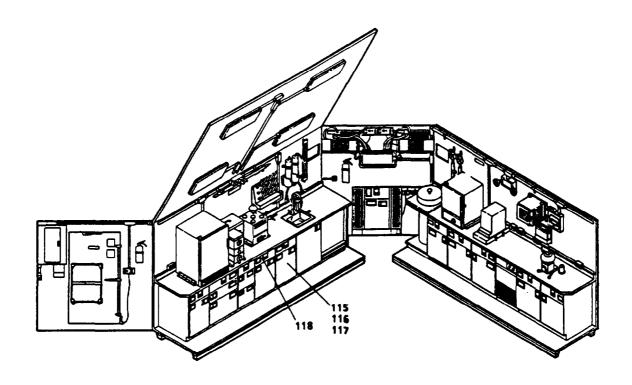
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
106	6685-00-904-4233	THERMOMETER, ASTM CERTIFIED: 25 to 55 deg. C range (Cabinet No. 5) (81346) ASTM E1 No. 64C	EA	1
1 0 7	6685-00-485-9635	THERMOMETER, ASTM CERTIFIED: 145 to 205 deg. C range (Cabinet No. 5) (81346) ASTM E1 No. 68C	EA	1
108	6695-00-496-9624	THIEF, OIL: Resine 40 in. long for ASTM Test D-270; (21519) No. 68-875-40	EA	1
109	6645-00-732-7789	TIMER, INTERVAL: (Bottom Drawer No. 2) (81348) GG-T-416	EA	2
110	6640-00-444-8000	TONG, LABORATORY: Cres; Riveted joint, 9 in. long (Top Drawer No. 9) (96906) MS36023-2	EA	1



**Section II. BASIC ISSUE ITEMS - Cont.** 

(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
111	6640-00-360-0021	TONG, LABORATORY: Utility 7 in. long; serrated jaws (Top Drawer No. 9) (22527) 15-202	EA	1
112	4720-00-22 1-8658	TUBING, PLASTIC: Tygon 1/16 in. wail, 3/16 in. ID (Bottom Drawer No. 9) (21519) No. 74-995	FT	10
113	4720-00-221-8659	TUBING, PLASTIC: Tygon 1/16 in. wall, 1/4 in. ID (Bottom Drawer No. 9) (21519) No. 74-995	FT	10
114	4720-00-236-6273	TUBING, PLASTIC: Tygon 1/16 in. wall, 5/16 in. ID (Bottom Drawer No. 9) (21519) No. 74-995	FT	10





(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5) QTY. RQR
115	4720-00-640-0329	TUBING, RUBBER: Natural 3000 psi, 3/8 in. ID, 1/4 In. wall (Bottom Drawer No. 9) for ASTM Test D-2276 (81348) ZZ-T-831	FT	4
116	4720-00-927-5538	TUBING, RUBBER: Natural 3/16 in. ID, 3/32 In. wall (Bottom Drawer No. 9) (81348) ZZ-T-831	FT	12
117	4720-00-087-1417	TUBING, VACUUM: 5/8 in. ID (Bottom Drawer No. 9) (21519) No. 75-090	FT	4
118	6640-00-299-8493	WASH BOTTLE, LABORATORY: (Top Drawer No. 3) (96906) .MS36070-1	EA	2

119 124 121

**Section II. BASIC ISSUE ITEMS - Cont.** 

(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) U/M	(5)
119		WEIGHT, BALANCE: (Top Drawer No. 2) Cadium plated; 1 gm (22527) 02-219-10A	EA	1
120		WEIGHT, BALANCE: Tantalum; (Top Drawer No. 2) fractional; 100 mg (22527) 02-219-20D	EA	1
121	6145-00-299-5186	WIRE, ELECTRICAL: No. 16 AWG 875.20 ohms per mile - lb. (Sliding Shelf No. 8) (81348) QQ-W-343	LB	1
122	5120-00-240-5328	WRENCH, OPEN END, ADJUSTABLE: 8 in. (Top Drawer No. 1) (96906) MS15461-3	EA	1
123	5120-00-264-3796	WRENCH, OPEN END, ADJUSTABLE: 12 in. (Top Drawer No. 1) (80244) GGG-W-631	EA	1

### APPENDIX D

### ADDITIONAL AUTHORIZATION LIST

### Section I. INTRODUCTION

### D-1. SCOPE.

This appendix lists additional items you are authorized for the support of the Airmobile Laboratory.

### D-2. GENERAL. 1

This list identifies items that do not have to accompany the Airmobile Laboratory and that do not have to be turned in with it. These items are all authorized to you by CTA, MTOE, TDA, or JTA.

### D-3. EXPLANATION OF LISTING.

National stock numbers, descriptions, and quantities are provided to help you identify and request the additional items you require to support this equipment. The items are listed in alphabetical sequence by item name under the type document (i.e., CTA, MTOE, TDA, or JTA) which authorizes the item(s) to you.

### Section II. ADDITIONAL AUTHORIZATION LIST

(1) National Stock Number	(2) Description	(3) U/M	(4) Qty Auth
6115-00-394-9577	GENERATOR, 15KW: 3-phase, 4-wire 120/208/240/416 VVolt, Trailer Mounted (PU-405)	ΕA	1
6150-00-487-3037	POWER INPUTCABLE	ΕA	1

### APPENDIX E

### EXPENDABLE/DURABLE SUPPLIES AND MATERIALS LIST

### Section I. INTRODUCTION

### E-1. SCOPE.

This appendix lists expendable supplies and materials you will need to operate and maintain the Airmobile Laboratory. This listing is for informational purposes only and is not authority to requisition the listed items. These items are authorized to you by CTA 50-970, Expendable/Durable Items. (Except medical, class U repair parts, and heraldic items), or CTA 8-100, Army Medical Department Expendable/Durable Items.

### E-2. EXPLANATION OF COLUMNS.

- a. <u>Column 1- Item Number.</u> This number is assigned to the entry in the listing and is referenced in the narrative instructions to identify the material (e.g., "Use cleaning compound, Item 5, Appendix D").
- b. <u>Column 2- Level.</u> This column identifies the lowest level of maintenance that requires the listed item:
  - C Operator/Crew
  - 0- Unit Maintenance
- c. <u>Column 3- National Stock Number.</u> This is the national stock number assigned to the item; use it to request or requisition the item.
- d. <u>Column 4- Description.</u> Indicates the Federal item name and, if required, a description to identify the item. The last line for each item indicates the Commercial and Government Entity Code (CAGEC) in parentheses followed by the part number.
- e. <u>Column 5- Unit of Measure (U/M)</u>. Indicates the measure used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr). If the unit of measure differs from the unit of issue, requisition the lowest unit of issue that will satisfy your requirements.

(1)	SECTION (2)	I II.EXPENDABLE/DURAB	LE SUPPLIES AND MATERIALS LIST (4)	(5)
Item Number	Level	Stock Number	Description	U/M
1	С	6810-00-753-4780	ACETONE,ACS: LIQUID 1 PINT,MIL-STD-1218 (81348)O-C-265	OZ
2	С	6135-00-542-6216	BATTERY,DRY: CYL;1.344 IN. DIA. 2.406 IN. H; TERMINAL 1 FLAT SURFACE,CLASS 10 SIZE D (81348) W-B-101	EA
3	С	5350-00-184-6255	CARBORUNDUM POWER: SILICON CARBIDE; 140 MESH, 1 LB. CAN; MIL-A-21380, TYPE III	GM
4	С	6640-00-179-2558	CORK, PETROLEUM TEST (80740) NO.27-000	EA
5	С	6640-00-323-8689	CORROSION TEST STRIP, COPPER MS36252-1	OZ
6	С	6510-00-201-4000	COTTON, PURIFIED: ROLLED USP (80244) JJJ-C-561	FT
7	С	6850-00-281-1837	DESICCANT, ACTIVATED (22527) 07-578-3A	OZ
8	С	7930-00-558-1111	DETERGENT, GENERAL PURPOSE: WATER SOLUBLE, POWDER 5 LB; P-D- 1526	OZ
9	С	6640-00-299-8689	DISH, CULTURE, PETRI: TOP AND BOTTOM; FOR ASTM TEST D-2276	EA
10	С	6640-00-985-0099	DISK, FILTERING, MICROPOROUS: 25 MM DIA.; FOR ASTM TEST D-2276 (08071) HAWP-025-00	EA
11	С	6640-00-967-0501	DISK, FILTER, PLAIN: AEROSOL, 47 M DIA. FOR ASTM TEST D-2276 (08071) AAWP-047-00	EA
12	С	6820-00-529-3248	DYE, SOLVENT RED 27: (26125) COLOR INDEX NUMBER	OZ

(1)	SECTION (2)	II.EXPENDABLE/DURAB	LE SUPPLIES AND MATERIALS LIST-Continued (4)	(5)
Item Number	Level	Stock Number	Description	U/M
13	С	6810-00-264-8997	ETHYLENE GLYCOL MONO- METHYL ETHER, TECHNICAL: LIQUID (81348) O-E-780	OZ
14	С	6630-00-764-5761	FILTER UNIT, CONTAMINATION: (08071) MAWP037PM	EA
15	С	6630-00-445-3662	FILTER UNIT, CONTAMINATION: (08071) MAW0037PO	EA
16	С	5920-00-850-6092	FUSE: 110/120V AC (05083) NO. 355-709	EA
17	С	5920-01-NIIN	FUSE: 12V DC (05083) NO. 355-713, OR EQUAL	EA
18	С	5330-00-169-0557	GASKET, (RVP) PETROLEUM TEST: (48619) F69-055	EA
19	С	5330-00-292-0570	GASKET, (RVP) PETROLEUM TEST: (48619) 23-2069	EA
20	С	8415-00-682-6786	GLOVES, PLASTIC, DISPOSABLE: MEDIUM SIZE (80740) NO. 74-769-04	PR
21	С	9150-00-965-2408	GREASE, GROUND GLASS JOINT: SILICONE; 2 OZ. JAR (71984)	OZ
22	С	6850-00-294-0860	GREASE: SILICONE COMPOUND (71984) DC111	OZ
23	С	6810-00-145-0250	ISO-OCTANE ACS: FTMS-F-5340; MIL-STD-1218 (81348) O-C-265	OZ
24	С		MATING: ROUND RIBBED VINYL RUNNER (2E878) PN A603	YD
25	С	6810-00-281-7453	MERCURY, ACS: LIQUID, 1 LB. BOTTLE; MIL-STD-1218 (81348) O-C-265	OZ
26	С	9535-00-541-2453	METAL FOIL ALUMINUM: ALLOY; QQ-A-1876, TYPE 1, GRADE B	FT
27	С	6810-00-839-8942	NAPTHA	OZ

(1)	SECTION	II.EXPENDABLE SUPPLI	TES AND MATERIALS LIST -Continued (4)	(5)
Item Number	Level	National Stock Number	Description	U/M
28	0	9150-00-823-8068	OIL, LUBRICATING: FLUID (71984) DC 510 FLUID	OZ
29	0	6850-01-051-1435	PACKING, COMPOUND: POTTING (71984) 3110RTV	OZ
30	С	6640-00-235-3820	PAD, WATER DETECTOR KIT: (32218) GTP-25	EA
31	С	5350-00-721-8117	PAPER, ABRASIVE: SILICON CARBIDE; GRIT NO. 180	SH
32	С	6640-00-543-6045	PAPER, FILTER: 15 CM DIA.; NNN-P-1475, TYPE I, CLASS I	EA
33	С	7510-00-174-3205	PENCIL: WAX, BLACK, EXTRA THICK LEAD; SS-P-196	EA
34	С	6810-00-753-4990	PETROLEUM ETHER, ACS: LIQUID; 30'C INITIAL BP TEMP; 60'C FINAL TEMP; 90 PCT MIN. DISTILLED MIL-STD-1218 (81348) O-C-265	OZ
35	С	6810-00-051-5872	PETROLEUM ETHER, ACS: LIQUID; 30'C INITIAL BP TEMP; 60'C FINAL TEMP; 90 PCT MIN. DISTILLED MIL-STD-1218 (81348) O-C-265	OZ
36	С	6810-00-137-5000	POTASSIUM DIHYDROGEN PHOSPHATE MONOBASIC, ACS: SORENSEN; 1/4 LB. BOTTLE MIL-STD- 1218 (81348) O-C-265	OZ
37	С	6810-00-270-3255	POTASSIUM PHOSPHATE, DIBASIC ANHYDROUS, ANALYZED REAGENT: POWDER; 98 PCT MIN. ASSAY AS POTASSIUM PHOSPHATE DIBASIC; 1/4 LB. BOTTLE MIL-STD- 1218 (81348) O-C-265	OZ
38	С	6830-00-584-3041	PROPANE: 95 PCT PURE ODORIZED, 14.1 OZ. CYL. ICC DESIGNATION: NO. BOC-ICC-41-4186-4-58 DISPOSABLE CYLINDER (70785)	OZ

TM10-6640-216-13&P SECTION II.EXPENDABLE SUPPLIES AND MATERIALS LIST- Continued						
(1)	SECTION	(3)	(4)	(5)		
Item Number	Level	National Stock Number	Description	U/M		
39	C	6810-00-234-8380	SODIUM THIOSULFATE, PENTAHYDRATE, ACS: CRYSTAL; 1 LB. BOTTLE MIL-STD-1218 (81348) O-C-265	GM		
40	С	6850-00-264-9037	SOLVENT: DRY CLEANING; (81348) P-D-680	OZ		
41	С	7920-00-240-2559	SPONGE, CELLULOSE: RECTANGULAR, TYPE II, CLASS 2, POROSITY A	EA		
42	С	5350-00-240-2920	STEEL WOOL: 1 LB. ROLL; FINE (81348) FF-W-1825, CLASS 00, TYPE I	EA		
43	С	6640-00-116-2823	STOPPER, CORK: STANDARD TAPPER; NO. 4 STOPPER; (80740) NO. 26-790-4	EA		
44	С	6810-00-282-9710	SULFUR, TECHNICAL: (81349) MIL-S-487	OZ		
45	C	5970-00-184-2002	TAPE, ELECTRICAL:	RL		
46	С	6640-00-315-3022	TAPE, TEFLON: RIBBON 1/2 X 260 IN. ROLL (08071) TP00-013-26	YD		
47	С		GASKET, DOOR MOLDED: RUBBER	EA		

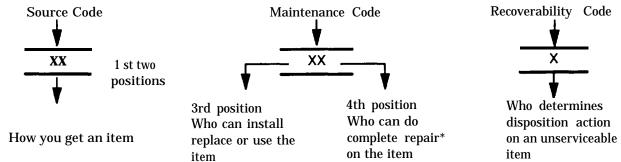
## UNIT AND DIRECT SUPPORT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST

### SECTION I. INTRODUCTION

- 1. **SCOPE.** This RPSTL lists and authorizes spares and repair parts; special tools; special test, measurement, and diagnostic equipment (TMDE); and other special support equipment required for performance of unit and direct support maintenance of the Airmobile Aviation Fuel Laboratory. It authorizes the requisitioning, issue, and disposition of spares, repair parts and special tools as indicated by the source, maintenance and recoverability (SMR) codes.
- 2. **GENERAL.** In addition to this section, Introduction, this Repair Parts and Special Tools List is divided into the following sections:
- a. **Section II. Repair Parts List.** A list of spares and repair parts authorized by this RPSTL for use in the performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in ascending alphanumeric sequence, with the parts in each group listed in ascending figure and item number sequence. Bulk materials are listed in item name sequence. Repair parts kits are listed separately in their own functional group within Section II. Repair parts for repairable special tools are also listed in this section. Items listed are shown on the associated illustration(s)/figure(s).
- b. **Section III. Special Tools List.** A list of special tools, special TMDE, and other special support equipment authorized by this RPSTL (as indicated by Basis of Issue (BOI) information in DESCRIPTION AND USABLE ON CODE column) for the performance of maintenance.
- **c. Section IV. Cross-reference Indexes.** A list, in National Item Identification Number (NIIN) sequence, of all National stock numbered items appearing in the listing, followed by a list in alphanumeric sequence of all part numbers appearing in the listings. National stock numbers and part numbers are cross referenced to each illustration figure. and item number appearance. The figure and item number index lists figure and item number in alphanumeric sequence and cross references NSN, CAGEC and part number.

### 3. EXPLANATION OF COLUMNS (SECTIONS II AND III).

- a. **ITEM NO. (Column (1)).** Indicates the number used to identify items called out in the illustration.
- b. **SMR Code (Column (2)).** The Source, Maintenance, and Recoverability (SMR) code is a 5-position code containing supply/requisitioning information, maintenance category authorization criteria, and disposition instruction, as shown in the following breakout:



\*Complete Repair: Maintenace capacity, capability, and authority to perform all corrective maintenance tasks of the "Repair" function in a use/user environment in order to restore serviceability to a failed item.

**(1) Source Code.** The source code tells you how to get an item needed for maintenance, repair, or overhaul of an end item/equipment. Explanations of source codes follows:

Code	Explanation				
PA PB PC** PD	Stocked items; use the applicable NSN to request/requisition items with these source codes. They are authorized to the category indicated by the code entered in the 3rd position of the SMR code.				
PE PF PG	**NOTE: Items coded PC are subject to deterioration.				
KD KF KB	Items with these codes are not to be requested/requisitioned individually. They are part of a kit which is authorized to the maintenance category indicated in the 3rd position of the SMR code, The complete kit must be requisitioned and applied.				
мо —	(Made at org AVUM Level)  Items with these codes are not to be requested/requisitioned individually. They must be made from bulk material which is				
MF —	(Made at DS/AVUM Level) identified by the part number in the DESCRIPTION and USABLE ON CODE (UOC) column and listed in the Bulk Material group of the repair parts list in this RPSTL. If the				
ML —	(Made at Specialized Repair Activity (SRA)) (Made at Depot) item is authorized to you by the 3rd position code of the SMR code, but the source code indicates it is made at a higher level, order the item from the higher level of maintenance.				
MD —					
AO —	(Assembled by org/AVUM Level)  Items with these codes arc not to be requested/requisitioned individually. The parts that make up the				
AF — AH —	(Assembled by DS/AVIM Level  (Assembled by GS  (Assembled item must be requisitioned or fabricated and assembled at the level of maintenance indicated by the source code. If the 3rd position code of the SMP code				
AL — AD —	Category) (Assembled by SRA) (Assembled by Depot)  source code. If the 3rd position code of the SMR code authorizes you to replace the item, but the source code indicates the items are assembled at a higher level, order the item from the higher level of maintenance.				
	Do not requisition "XA" -coded item. Order its next higher assembly. (Also, refer to the NOTE below.)				

- Ε
- XB-If an "XB" item is not available from salvage, order it using the CAGEC and part number given.
- XC Installation drawing, diagram, instruction sheet, field service drawing, that is identified by Reciprocating Compressor manufacturer's part number.
- $\mathrm{XD}-\mathrm{Item}$  is not stocked. Order an " $\mathrm{XD}$ " -coded item through normal supply channels using the CAGEC and part number given if no NSN is available.

### NOTE

Cannibalization or controlled exchange, when authorized, may be used as a source of supply for items with the above source codes, except for those source coded "XA" or those aircraft support items restricted by requirements of AR 750-1.

- **(2) Maintenance Code.** Maintenance codes tells you the level(s) of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the SMR code as follows:
- (a) The maintenance code entered in the third position tells you the lowest maintenance level authorized to remove, replace, and use an item, The maintenance code entered in the third position will indicate authorization to one of the following levels of maintenance.

## Code Application/Explanation C — Crew or operator maintenance done within organizational or aviation unit maintenance. O — Organizational or aviation unit category can remove, replace, and use the item. F — Direct support or aviation intermediate level can remove, replace, and use the item. H — General support level can remove, replace, and use the item. L — Specialized repair activity can remove, replace, and use the item. D — Depot level can remove, replace, and use the item.

(b) The maintenance code entered in the fourth position tells whether or not the item is to be repaired and identifies the lowest maintenance level with the capability to do complete repair (i.e. , perform all authorized repair functions.) **NOTE:** Some limited repair may be done on the item at a lower level of maintenance, if authorized by the Maintenance Allocation Chart (MAC) and SMR codes, This position will contain one of the following maintenance codes.

# Code Application/Explanation O — organizational or (aviation unit) is the lowest level that can do complete repair of the item. F — Direct support or aviation intermediate is the lowest level that can do complete repair of the item. H — General Support is the lowest level that can do complete repair of the item. L — Specialized repair activity is the lowest level that can do complete repair of the item. D — Depot is the lowest level that can do complete repair of the item. Z — Nonreparable. No repair is authorized. B — No repair is authorized. (No parts or special tools are authorized for the maintenance of a 'B" coded item).

**(3) Recoverability Code.** Recoverability codes are assigned to items to indicate the disposition action on unserviceable items. The recoverability y code is entered in the fifth position of the SMR Code as follows:

However, the item may be reconditioned by adjusting, lubricating, etc., at the user level.

### Recoverability

### Codes

### Application/Explanation

- Z Nonreparable item. When unserviceable, condemn and dispose of the item at the level of maintenance shown in third position of SMR Code.
- O Reparable item. When not economically reparable, condemn and dispose of the item at organizational or aviation unit level
- F Reparable item. When uneconomically reparable, condemn and dispose of the item at the direct support or aviation intermediate level
- H Reparable item. When uneconomically reparable, condemn and dispose of the item at the general support level.
- D Reparable item. When beyond lower level repair capability, return to depot. Condemnation and disposal of item not authorized below depot level.
- L Reparable item. Condemnation and disposal not authorized below specialized repair activity (SRA).
- A Item requires special handling or condemnation procedures because of specific reasons (e.g., precious metal content, high dollar value, critical material, or hazardous material). Refer to appropriate manuals/directives for specific instructions.
- c. **CAGEC** (Column (3)). The Commercial and Government Entity Code (CAGEC) is a 5-digit numeric code which is used to identify the manufacturer, distributor, or Government agency, etc., that supplies the item.
- d. **PART NUMBER** (Column (4)). Indicates the primary number used by the manufacturer, (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements to identify an item or range of items.

### **NOTE**

When you use an NSN to requisition an item, the item you receive may have a different part number from the part ordered.

- e. **DESCRIPTION AND USABLE ON CODE (UOC) (Column (5).** This column includes the following information:
  - (1) The Federal item name and, when required, a minimum description to identify the item.
- (2) The physical security classification of the item is indicated by the parenthetical entry, e.g., PhySec C1 Confidential, Phy Sec C1 (S) Secret, Phy Sec C1 (T) Top Secret.
  - (3) Items that are included in kits and sets are listed below the name of the kit or set.
- (4) Spare/repair parts that make up an assembled item are listed immediately following the assembled item line entry.
- (5) Part numbers for bulk materials are referenced in this column in the line item entry for the item to be manufactured/fabricated.
- (6) When the item is not used with all serial numbers of the same model, the effective serial numbers are shown on the last line(s) of the description (before UOC).

### F-4 Change 1

- (7) The usable on code, when applicable (see paragraph 5, Special Information).
- (8) In the Special Tools List section, the basis of issue (BOI) appears as the lastline(s) in the entry for each special tool, special TMDE, and other special support equipment. When density of equipments supported exceeds density spread indicated in the basis of issue, the total authorization is increased proportionately.
- (9) The statement "END OF FIGURE" appears just below the last item description in Column 5 for a given figure in both Section II and Section III.
- (10) The indenture, shown as dots appearing before the repairpart, indicates that the item is a repair part of the next higher assembly,
- f. **QTY (Column (6)).** The QTY (quantity per figure column) indicates the quantity of the item used in the breakout shown on the illustration figure, which is prepared for a functional group, subfunctional group, or an assembly. A "V" appearing in this column in lieu of a quantity indicates that the quantity is variable and may vary from application to application,

### 4. EXPLANATION OF COLUMNS (SECTION IV).

- a. NATIONAL STOCK NUMBER (NSN) INDEX.
- (1) **STOCK NUMBER column.** This column lists the NSN by National item identification number (NIIN) sequence. The NIIN consists of the last nine digits of the NSN, i.e.

NSN 5305-<u>01-574-1467</u> NIIN

When using this column to locate an item, ignore the first 4 digits of the NSN. However, the complete NSN should be used when ordering items by stock number.

- (2) **FIG. column.** This column lists the number of the figure where the item is identified/located. The figures are in numerical order in Section II and Section III.
- (3) **ITEM column.** The item number identifies the item associated with the figure listed in the adjacent FIG. column. This item is also identified by the NSN listed on the same line.
- b. PART NUMBER INDEX. Part numbers in this index are listed by part number in ascending alphanumeric sequence (i e,, vertical arrangement of letter and number combination which places the first letter or digit of each group in order A through Z, followed by the numbers O through 9 and each following letter or digit in like order).
- (1) **CAGEC column.** The Commercial and Government Entity Code (CAGEC) is a 5-digit numeric code used to identify the manufacturer, distributor, or Government agency, etc., that supplies the item.
- (2) **PART NUMBER column.** Indicates the primary number used by the manufacture (individual, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements to identify an item or range of items.
- (3) **STOCK NUMBER column.** This column lists the NSN for the associated part number and manufacturer identified in the PART NUMBER and CAGEC columns to the left.
- (4) **FIG. column.** This column lists the number of the figure where the item is identified/located in Sections II and III.

**(5) ITEM column. The** item number is that number assigned to the item as it appears in the figure referenced in adjacent figure number column.

### c. FIGURE AND ITEM NUMBER INDEX.

- (1) FIG. column. This column lists the number of the figure where the item is identified/located in Section II and III.
- **(2) ITEM column.** The item number is that number assigned to the item as it appears in the figure referenced in the adjacent figure number column.
  - (3) STOCK NUMBER column. This column lists the NSN for the item.
- **(4) CAGEC column.** The Commercial and Government Entity Code (CAGEC) is a 5-digit numeric code used to identify the manufacturer, distributor, or Government agency, etc., that supplies the item.
- **(5) PART NUMBER column.** Indicates the primary number used by the manufacturer (individual, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements to identify an item or range of items.

### 5. **SPECIAL INFORMATION.**

- **a.** USABLE ON CODE. The usable on code appears in the lower comer of the Description column heading. Usable on codes are shown as "UOC: . . . . . . " in the Description Column (justified left) on the last line applicable item description/nomenclature. Uncoded items are applicable to all models.
  - **b. ASSOCIATED PUBLICATIONS.** Refer to Appendix A, References.

### 6. HOW TO LOCATE REPAIR PARTS.

### a. When National Stock Number or Part Number is NOT Known.

- (1) First. Using the table of contents, determine the assembly group or subassembly group to which the item belongs. This is necessary since figures are prepared for assembly groups and subassembly groups, and listings are divided into the same groups.
- **(2) Second.** Find the figure covering the assembly group or subassembly group to which the item belongs.
  - **(3) Third.** Identify the item on the figure and note the item number.
- (4) Fourth. Refer to the Repair Parts List for the figure to find the part number for the item number noted on the figure.
  - (5) Fifth. Refer to the Part Number Index to find the NSN, if assigned.

### b. When National Stock Number or Part Number Is Known.

- (1) First. Using the Index of National Stock Numbers and Part Numbers, find the pertinent National Stock Number or Part Number. The NSN index is in National Item Identification Number (NIIN) sequence (see c-4a.(1)). The part numbers in the Part Number index arc listed in ascending alphanumeric sequence (see paragraph c-4.b). Both indexes cross–reference you to the illustration figure and item number of the item you are looking for.
- **(2) Second.** After finding the figure and item number, verify that the item is the one you arc looking for, then locate the item number in the repair parts list for the figure.

**7. ABBREVIATIONS.** Abbreviations used in this manual are listed in MIL–STD-12.

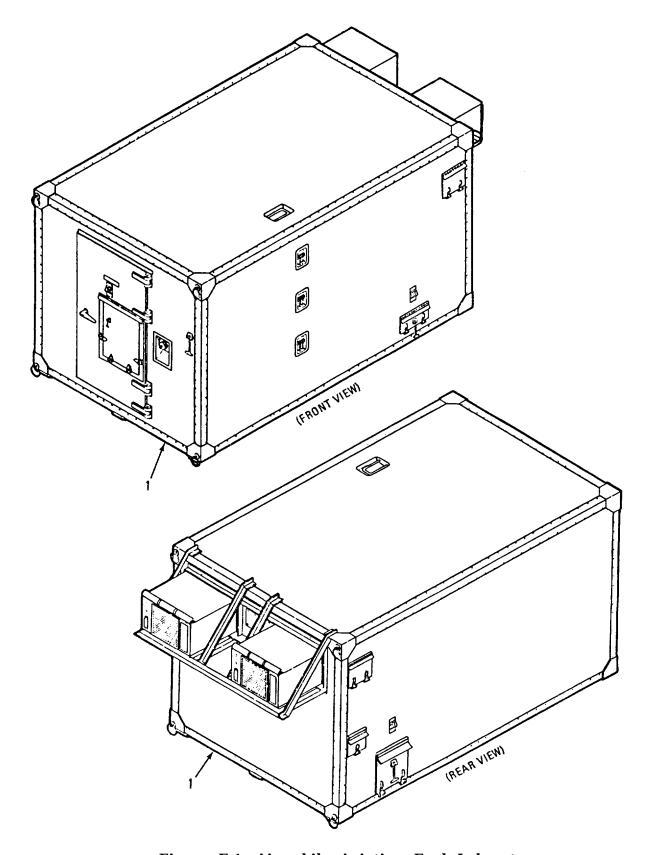
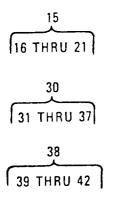


Figure F-1. Airmobile Aviation Fuel Laboratory

SECTION (1)	II (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 00 AIRMOBILE AVIATION FUEL LABORATORY	
				FIG. 1 AIRMOBILE AVIATION FUEL LABORATORY	
1	XDHZZ	19099	13219E1000	CONTAINER, AIRMOBILE	1
				END OF FIGURE	



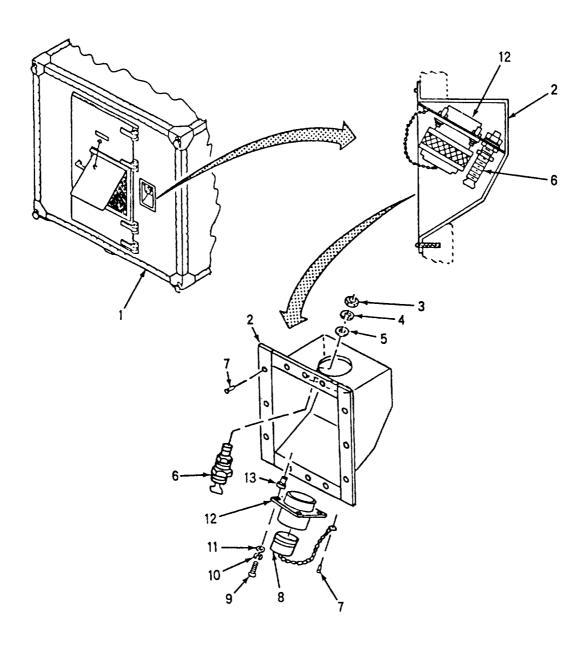


Figure F-2. Shelter Assembly (Sheet 1 of 2)

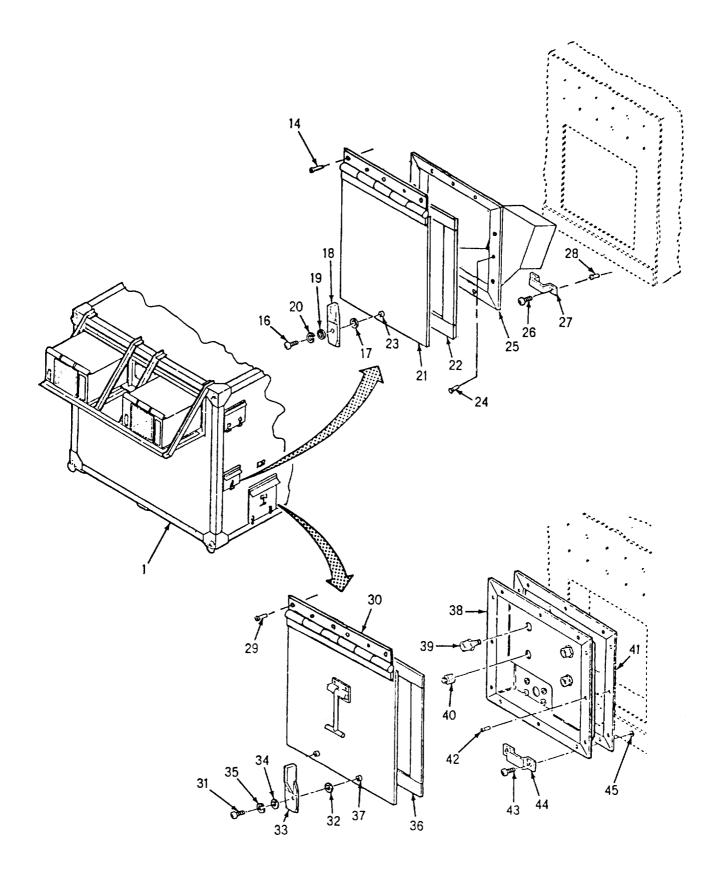


Figure F-2. Shelter Assembly (Sheet 2 of 2)

an am to			mw10 6640 016 126D		
SECTION (1)	N 11 (2)	(3)	TM10-6640-216-13&P (4)	(5)	(6)
ITEM	SMR	(3)	PART		(0)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 01 SHELTER ASSEMBLY	
				FIG. 2 SHELTER ASSEMBLY	
1	PDOFH	97403	13227E7469	SHELTER, ASSEMBLY	1
2	XDOZZ	97403	13219E1399	JUNCTION BOX, ELEC	1
3	PAOZO	96906	MS51971-5	NUT, PLAIN, HEXAGON	1
4	PAOZZ	96906	MS35338-143	WASHER, LOCK	1
5	PAOZO	96906	MS15795-818	WASHER, FLAT	1
6	PAOZZ	30554	69-692-1	TERMINAL, LOAD	1
7	PAOZZ	81349	M24243/1-A404	RIVET, BLIND	12
8	PAOZZ	96906	MS90564-7C	COVER, ELECTRICAL CO	1
9	PAOZZ	96906	MS16996-24	SCREW, CAP, SCH	4
10	PAOZO	96906	MS35338-139	WASHER, LOCK	4
11	PAOZZ	96906	MS15795-810	WASHER, FLAT	4
12	PAOZF	96906	MS90558C44413P	CONNECTOR, RECEPTACL	1
13	XDOZZ	80205	NAS1330-4-151	NUT, PLAIN BLIND	4
14	PAOZZ	81349	M24243/1-A404	RIVET, BLIND	5
15	XDOOO	97403	13219E1571	DOOR, ASSY WATER	1
16	PAOZZ	96906	MS16995-16	SCREW, CAP, SOCKET HE	1
17	PAOZZ	80063	BSC-B-539596	WASHER, SPG	1
18	PAOZZ	81349	CSC-C-539594	LATCH	1
19	PAOZZ	96906	MS15795-805	WASHER, FLAT	1
20	PAOZZ	96906	MS35338-136	WASHER, LOCK	1
21	XDOZZ	97403	13219E1536	DOOR, ACCESS WTR	1
22	MOOZZ	97403	13219E1536-1	SHEET, RUBBER MAKE FROM RUBBER	1
				SHEET, P/N B46089-MSB1, CUT AS REQD	
23	PAOZZ	96384	BS0S-632-10	NUT, PLAIN, CLINCH	1
24	PAOZZ	81349	M24243/1-A404	RIVET, BLIND	12
25	XDOZZ	97403	13219E1565	RECEPTACLE, WATER	1
26	PAOZZ	96906	MS35191-274	SCREW, MACHINE	2
27	PAOZZ	80063	BSC-B-539597	KEEPER	1
28	PAOZO	96906	MS27130-A26	NUT, PLAIN, BLIND RIV	2
29	PAOZZ	81349	M24243/1-A404	RIVET, BLIND	12
30	XDOOO	97403	13219E1519	DOOR, ACCESS UTIL	1
31	PAOZZ	96906	MS16995-16	SCREW, CAP, SOCKET HE	2
32	PAOZZ	80063	BSC-B-539596	WASHER, SPG	2
33	PAOZZ	81349	CSC-C-539594	LATCH	2
34	PAOZZ	96906	MS15795-805	WASHER, FLAT	2
35	PAOZZ	96906	MS51415-1	WASHER, LOCK	2
36	MOOZZ	97403	13219E1519-1	SHEET, RUBBER MAKE FROM RUBBER SHEET, P/N B46089-MSB1, CUT AS REQD	1
37	PAOZZ	96384	BS0S-632-10	NUT, PLAIN, CLINCH	2
38	XDOOO	97403	13219E1545	BOX,UTILITIES	1
39	PAOZZ	97403	13218E0479-52	ADAPTER, STRAIGHT	3
40	PAOZZ	16799	BV-2	BREATHER	1
41	XDOZZ	97403	13228E1210	UTILIIES, FRAME	1
42	PAOZZ	81349	M24243/1-A404	RIVET, BLIND	12
43	PAOZZ	96906	MS35191-274	SCREW, MACHINE	4
44	PAOZZ	80063	BSC-B-539597	KEEPER	2
45	PAOZO	96906	MS27130-A26	NUT, PLAIN, BLIND RIV	4

END OF FIGURE

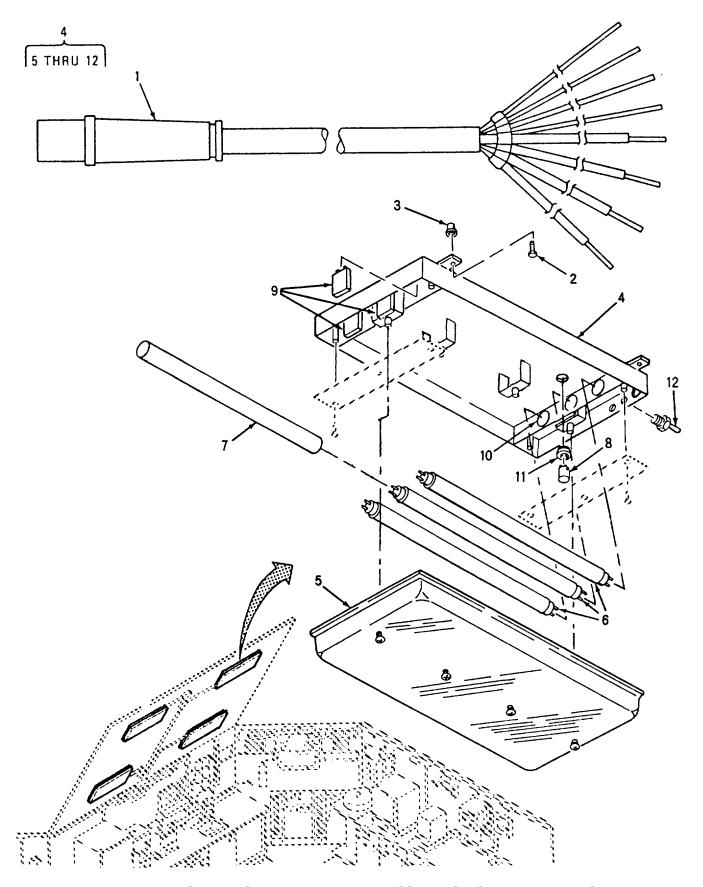


Figure F-3. Electrical System Power Cable and Fluorescent Light

SECTION (1) ITEM	III (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 02 ELECTRICAL SYSTEM ASSEMBLY	
				FIG. 3 ELECTRICAL SYSTEM POWER CABLE AND FLUORESCENT LIGHT	
1	PBOZZ	97403	13228E1215	CABLE, POWER	1
2	PAOZZ	96906	MS35207-307	SCREW, MACH, PNH	
3	PAOZZ	96906	MS27130-A61K	NUT, KEYED	4 4 1
4	PAOOO	81349	M16377-12-341-1	FIXTURE, LIGHT, FLUOR	1
5	PAOZZ	81349	M16377/12-003	WINDOW,LIGHTING INCLUDES ATTACHING SCREWS	1
6	PAOZZ	81348	W-L-116/18	LAMP, FLUORESCENT	3
7	PAOZZ	8149	M16377/42-005	FILTER, INDICATOR	1 3
8	PAOZF	81348	WS755TYPE3	STARTER, FLUORESCENT 8W, TYPE 111	3
9	PAOZZ	81349	M16377/44-001	BALLAST, LAMP	3
10	PAOZZ	81349	MIL-L-970/11	LAMPHOLDER	6
11	PAOZZ	81349	MIL-L-970/13	SOCKET, LAMP STARTER	3
12	PAOZZ	96906	MS16569-1	SWITCH, TOGGLE	1

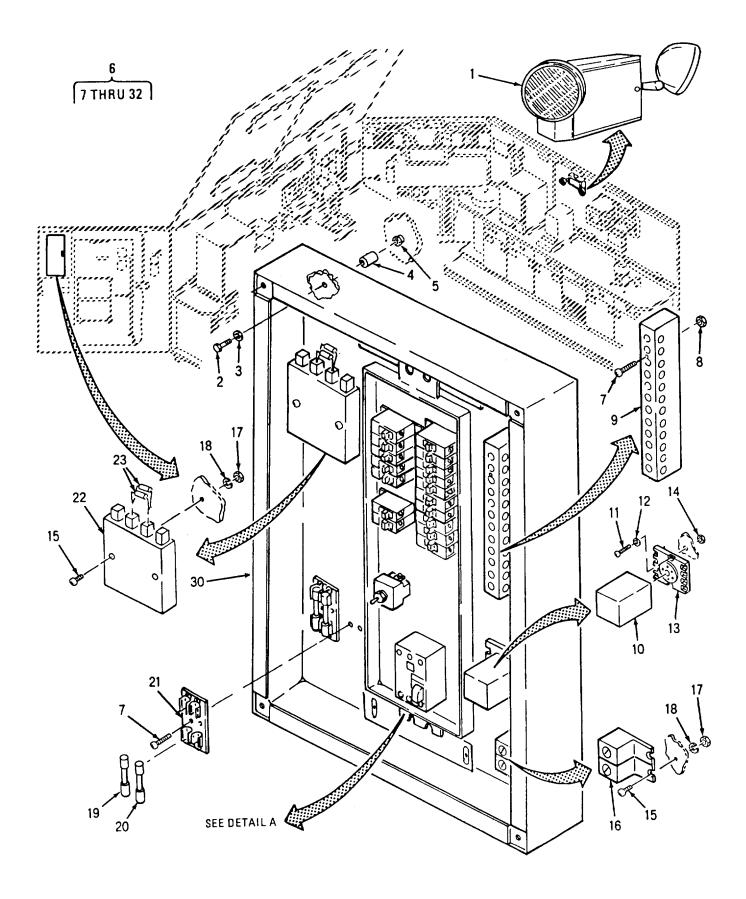
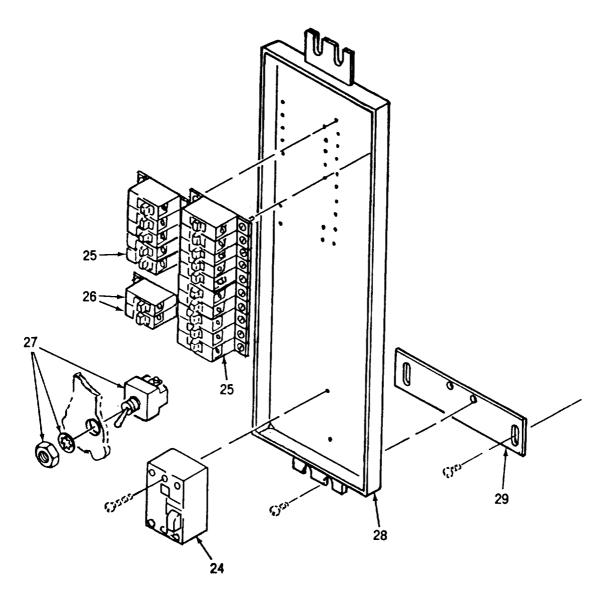


Figure F-4. Electrical System Emergency Light and Panelboard (Sheet 1 of 2)



**DETAIL A** 

Figure F-4. Electrical System Emergency Light and Panelboard (Sheet 2 of 2)

SECTION			TM10-6640-216-13&P		
(1) ITEM	(2) SMR	(3)	(4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 02 ELECTRICAL SYSTEM ASSEMBLY	
				FIG. 4 ELECTRICAL SYSTEM EMERGENCY LIGHT AND PANELBOARD	
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24	PAOZZ PBOZZ PBOZZ PAOZO PAOZZ PBOZZ	54319 96906 96906 97403 96906 97403 96906 96906 96906 12148 96906 96906 56305 96906 96906 81349 81349 81349 81349 95692 81349	SW62 MS35207-263 MS27183-8 13228E1219-2 MS27130A25 13219E1487 MS35207-279 MS21044C4 PK15GTA DOSHPX-47T MS35265-30 MS35338-41 27E122 MS35649-262 MS51957-32 Q070AN MS35338-135 F03B125V5A F03B125V5A F03B125V5A F03B125V5A F13BM 438U RCR32G625JS FAL32100-1121-8F -24 Q0B15	FIXTURE EMER LIGHT SCREW, MACHINE WASHER, FLAT SPACER NUT, PLAIN, BLIND RIV PANELBOARD ASSY SCREW, MACHINE NUT, SELF, LOCKING, HE BAR, GROUND RELAY 115VAC COIL SCREW, MACHINE WASHER, LOCK SOCKET, PLUG-INN ELEC NUT, PLAIN, HEXAGON SCREW, MACHINE LUG, NEUTRAL NUT, PLAIN, HEXAGON WASHER, LOCK FUSE CARTRIDGE FUSE CARTRIDGE FUSE CARTRIDGE FUSE HOLDER BLOCK RELAY, TIMER RESISTOR, FIXED BREAKER, CIRCUIT CIRCUIT BREAKER	1 4 4 4 1 2 2 1 1 2 2 1 2 2 1 2 1 2 1 2
26	PBOZZ	56365	QOB320	CIRCUIT BREAKER	2
27	PAOZZ	96906	MS35059-23	SWITCH, TOGGLE	1
28	PAOZZ	56305	NQOD424L100	MOUNT, INTR	1
29	PAOZZ	56305	NQODQ2	BRACKET, INTR	1
30	XDOZZ	56365	MH-29	BOX, ELEC	1

END OF FIGURE

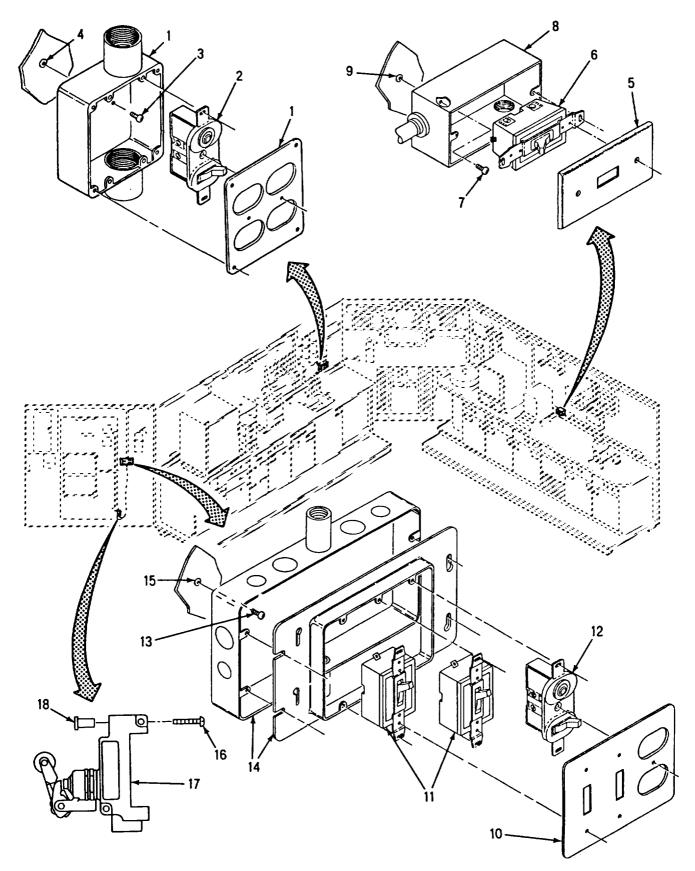


Figure F-5. Electrical System Wall Switches and Blackout Switch

SECTION (1)	(2)	(3)	TM10-6640-216-13&P	(5)	(6)
ITEM NO	SMR CODE	CAGEC	PART NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 02 ELECTRICAL SYSTEM ASSEMBLY	
				FIG. 5 ELECTRICAL SYSTEM WALL SWITCHES AND BLACKOUT SWITCH	
1	XDOZZ	81348	W-J-800	BOX CONNECTOR TYVITISIZED STY30	1
2	PAOZZ	75582	5226	SWITCH, TOGGLE LIGHT	1 3
3	PAOZZ	96906	MS35207-263	SCREW, MACHINE	10
4	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	10
5	PAOZZ	75282	1FT	COVER, CONDUIT	1
6	PAOZF	81348	WS896/2-03A	SWITCH, TOGGLE	3
7	PAOZZ	96906	MS35207-263	SCREW, MACHINE	10
8	XDOZZ	81348	WC586	BOX, CONDUIT TYIIDESIGN8FOR M1STYL	1
9	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	10
10	PAOZZ	75282	3FTTA	COVER, JUNCTION BOX	1
11	PAOZF	81348	WS896/2-03A	SWITCH, TOGGLE	1 3 1
12	PAOZZ	75582	5226	SWITCH, TOGGLE LIGHT WITH NEON LAMP	1
13	PAOZZ	96906	MS35207-263	SCREW, MACHINE	10
14	XDOZZ	81348	WC586	BOX, CONDUIT TYIIDESIGN8FORM3STYE	1
15	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	10
16	PAOZZ	96906	MS35207-263	SCREW, MACHINE	10
17	PAOZZ	91929	BZG1-2RN2	SWITCH, MICRO	1
18	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	10

END OF FIGURE

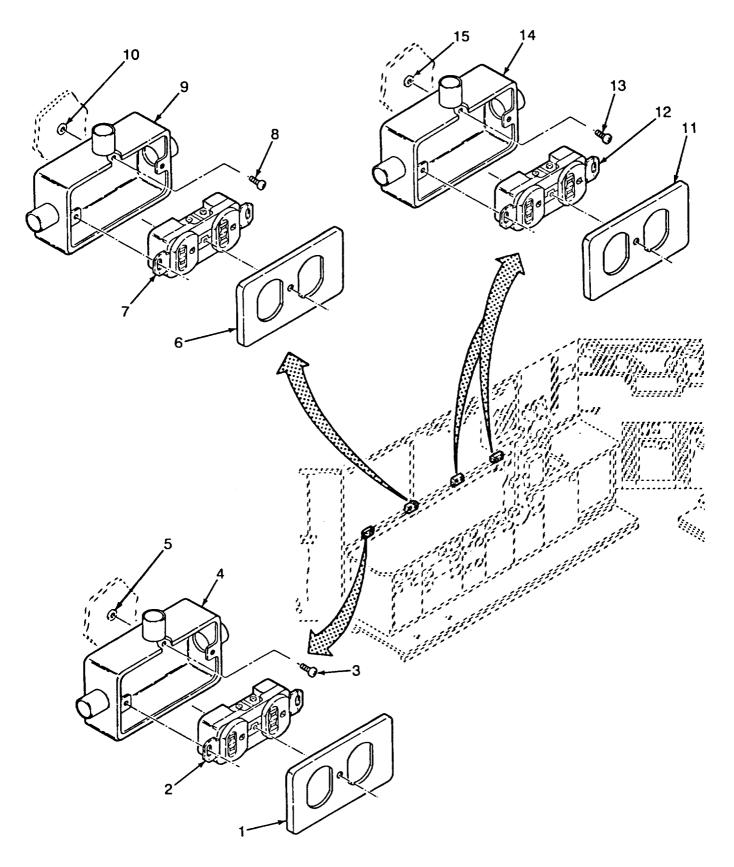


Figure F-6. Electrical System Receptacles (Sheet 1 of 3)

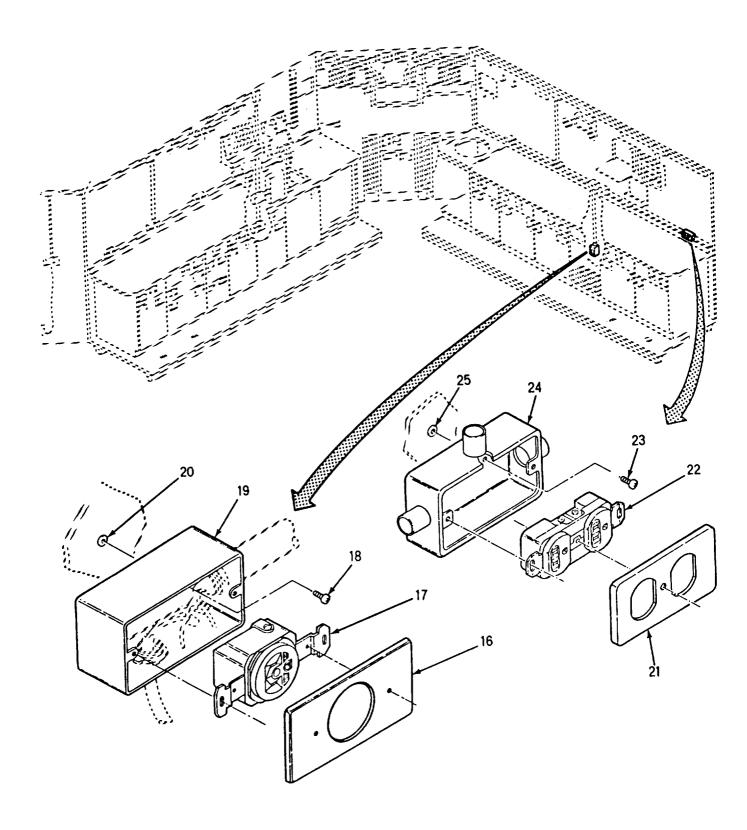


Figure F-6. Electrical System Receptacles (Sheet 2 of 3)

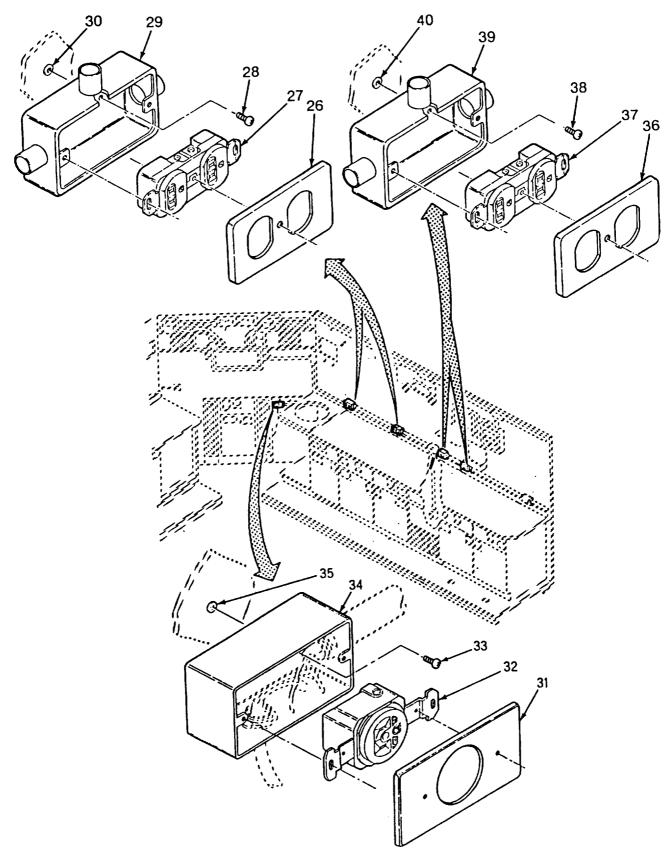


Figure F-6. Electrical System Receptacles (Sheet 3 of 3)

SECTION (1)	(2)	(3)	TM10-6640-216-13&P (4)	(5)	(6)
ITEM NO	SMR CODE	CAGEC	PART NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 02 ELECTRICAL SYSTEM ASSEMBLY	~
				GROUP UZ ELECTRICAL SISIEM ASSEMBLI	
				FIG. 6 ELECTRICAL SYSTEM RECEPTACLES	
1	PAOZZ	75282	1FA	COVER, CONDUIT	6
2	PAOZZ	74545	5252	CONNECTOR, RECEPT	6
3 4	PAOZZ	96906	MS35207-263	SCREW, MACHINE	2
5	XDOZZ	81348	WC586	BOX, CONDUIT TYIIDESIGN8FORM1STYE	2
6	PAOZZ PAOZZ	96906 75282	MS27130A25 1FA	NUT, PLAIN, BLIND RIV COVER, CONDUIT	6
7	PAOZZ	74545	5252	CONNECTOR, RECEPT	6
8	PAOZZ	96906	MS35207-263	SCREW, MACHINE	16
9	XDOZZ	81348	WC586	BOX, CONDUIT TYIIDESIGN8FORM1STYCT	2
10	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	16
11	PAOZZ	75282	1FA	COVER, CONDUIT	6
12	PAOZZ	74545	5252	CONNECTOR, RECEPT	6
13	PAOZZ	96906	MS35207-263	SCREW, MACHINE	16
14	XDOZZ	81348	WC586	BOX, CONDUIT TYIIDESIGN8FORM1STYC	2
15	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	16
16	PAOZZ	81348	W-J-800	COVER, CONDUIT TY8SIZEFSTY58	1
17	PAOZZ	81348	WC596/11-2	CONNECTOR, RECEPTACL	2
18	PAOZZ	96906	MS35207-263	SCREW, MACHINE	16
19	XDOZZ	81348	WC586	BOX, CONDUIT TYIIDESIGN8FORM1STYL	2
20	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	16
21	PAOZZ	75282	1FA	COVER, CONDUIT	6
22	PAOZZ	74545	5252	CONNECTOR, RECEPT	6
23 24	PAOZZ	96906 81348	MS35207-263 WC586	SCREW, MACHINE	16 2
25	XDOZZ PAOZZ	96906	MS27130A25	BOX, CONDUIT TYIIDESIGN8FORM1STYC NUT, PLAIN, BLIND RIV	2 16
26	PAOZZ	75282	1FA	COVER, CONDUIT	6
27	PAOZZ	74545	5252	CONNECTOR, RECEPT	6
28	PAOZZ	96906	MS35207-263	SCREW, MACHINE	16
29	XDOZZ	81348	WC586	BOX, CONDUIT TYIIDESIGN8FORM1STYE	2
30	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	16
31	PAOZZ	81348	W-J-800	COVER, CONDUIT TY8SIZEFSTY58	2
32	PAOZZ	81348	WC596/11-2	CONNECTOR, RECEPTACL	2
33	PAOZZ	96906	MS35207-263	SCREW, MACHINE	16
34	XDOZZ	81348	WC586	BOX, CONDUIT TYIIDESIGN8FORM1STYL	2
35	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	16
36	PAOZZ	75282	1FA	COVER, CONDUIT	6
37	PAOZZ	74545	5252	CONNECTOR, RECEPT	6
38	PAOZZ	96906	MS35207-263	SCREW, MACHINE	16
39	XDOZZ	81348	WC586	BOX, CONDUIT TYIIDESIGN8FORM1STYCT	2
40	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	16

SECTION II TM10-6640-216-13&P

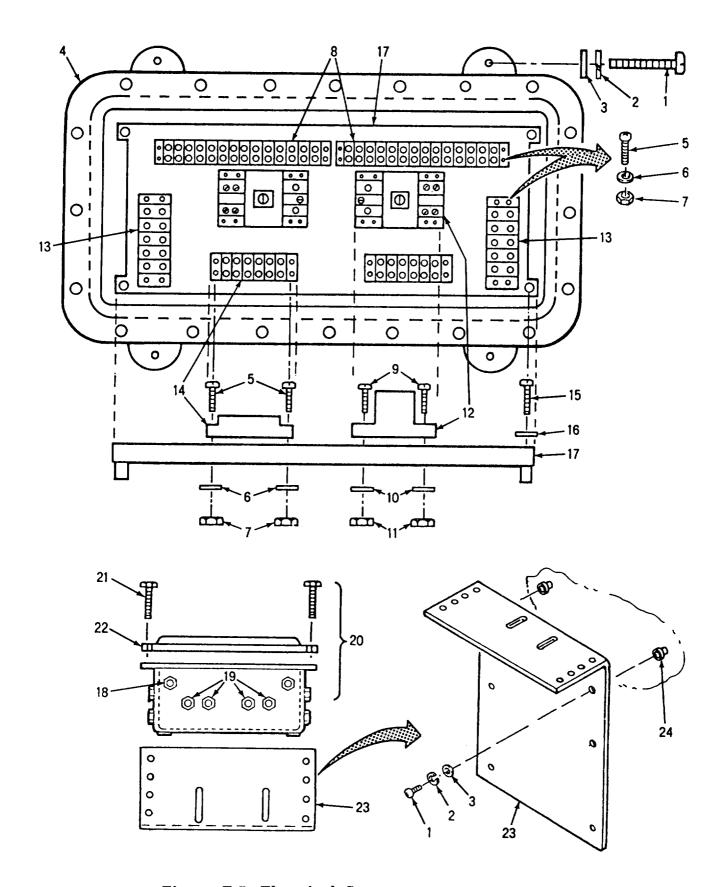


Figure F-7. Electrical System

(1) ITEM	(2) SMR	(3)	(4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 02 ELECTRICAL SYSTEM ASSEMBLY	
				FIG. 7 ELECTRICAL SYSTEM DISTRIBUTION BOX	
1	PAOZZ	96906	MS90728-8	SCREW, CAP, HEXAGON H	4
2	PAOZZ	96906	MS35338-44	WASHER, LOCK	4
3	PAOZZ	96906	MS27183-10	WASHER, FLAT	4
4	XDOOO	97403	13219E1496	BOX, DISTRIBUTION	1
5	PAOZZ		MS35206-247	SCREW, MACHINE	24
6	PAOZO		MS27183-7	WASHER, FLAT	24
7	PAOZF		MS35649-284	NUT, PLAIN, HEXAGON	24
8		81349	38TB14Z	TERMINAL BOARD	2
9	PAOZZ		MS35206-266	SCREW, MACHINE	4
10	PAOZZ	96906	MS27183-8	WASHER, FLAT	4
11	PAOZO	96906	MS35649-204	NUT, PLAIN, HEXAGON	3 2
12	PBOZZ	15605	D26MR33A	RELAY, ELECTROMATIC	2
13	PBOZZ	81349	39TB5Z	TERMINAL BOARD	2
14	PBOZZ	81349	38TB6Z	TERMINAL BOARD	2
15	PAOZZ		MS35206-282	SCREW, MACHINE	4
16			MS27183-9	WASHER, FLAT	4
17			13228E1226	SPACER, PANEL	1
18	XDOZZ	81348	W-F-406	BOX CONNECTOR TYICL4STYM KINDN SIZE 3/4	8
19	XDOZZ	81348	W-F-406	BOX CONNECTOR TYICL4SYTM KINDN SIZE 1	4
20	PB000	97403	13228E9970	BOX, EXPLOSION PROOF	1
21	PAOZZ	96906	MS16208-53	BOLT, MACHINE	20
22	PBOZZ	98245	YE-1808ACGH	COVER ASSY	1
23	XDOZZ	97403	13228E1217	BRACKET, SHELT	1
24	XDOZZ	96906	MS27130-A133	NUT, PLAIN, BLIND	6

SECTION II TM10-6640-216-13&P

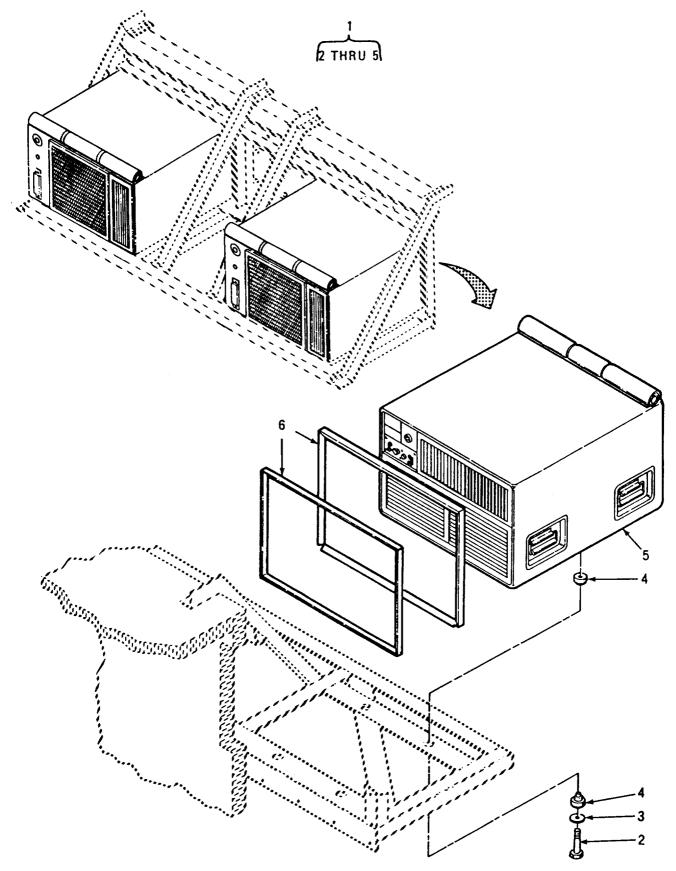


Figure F-8. Environmental Control - Air Conditioner

SECTION (1) ITEM	III (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 03 ENVIRONMENTAL CONTROL UNIT 9,000 BTU	
				FIG. 8 ENVIRONMENT CONTROL - AIR CONDITIONER	
1 2 3 4 5	XCOOO PAOZZ PAOZZ PAOZZ PAOOO PAOZZ	97403 96906 81860 81860 81349 76385	13228E1206 MS35308-369 9810145-02 22002-11 MIL-A-52767 ZX-5399	INSTALLATION, ECU SCREW, CAP, HEX HD WASHER, FLAT ISOLATION MOUNT AIR CONDITIONER TYIISIZEA CL3 THERMAL BREAK, RUBBE	1 8 8 8 2 4

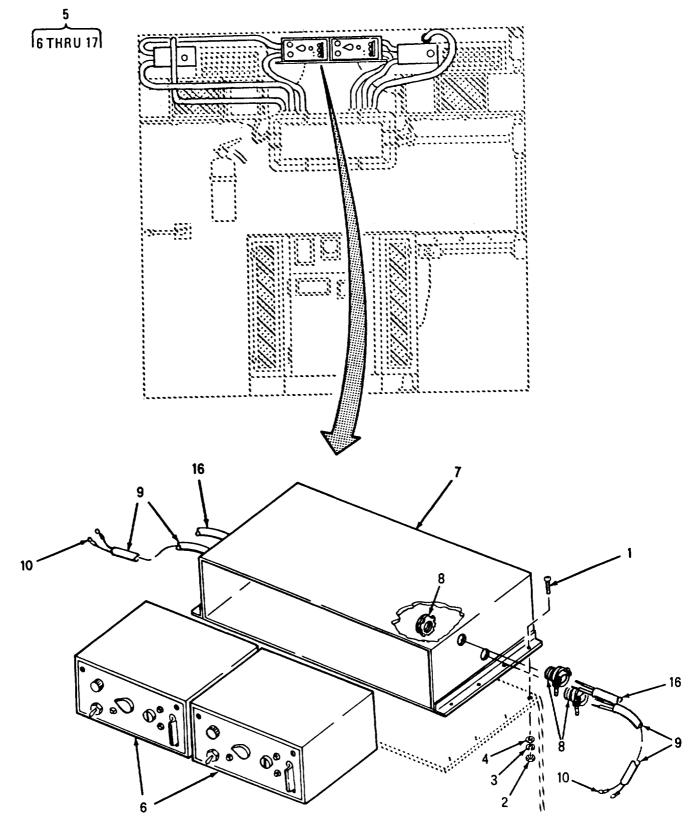


Figure F-9. Environmental Control - Air Conditioner Control Assembly (Sheet 1 of 2)

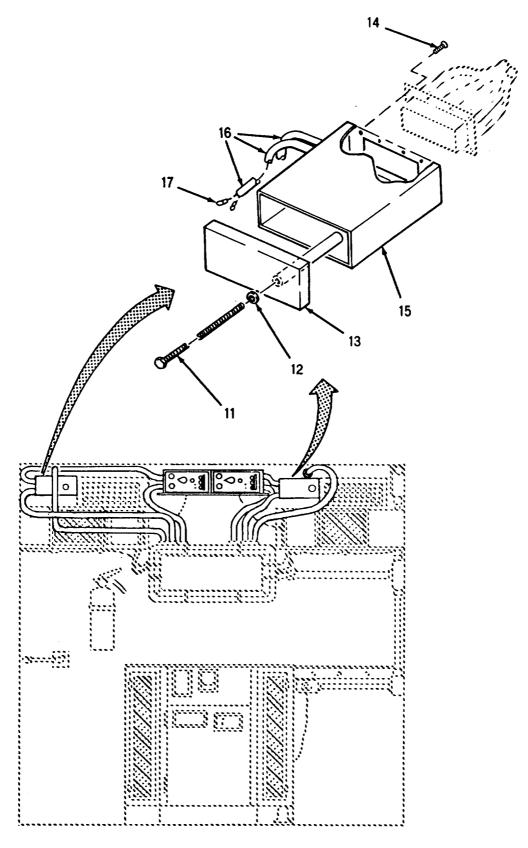


Figure F-9. Environmental Control - Air Conditioner Control Assembly (Sheet 2 of 2)

SECTION II		TM 10-6640-216-13&P				
(1) ITEM	(2) SMR	(3)	(4) PART	(5)	(6)	
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY	
				GROUP 03 ENVIRONMENTAL CONTROL UNIT 9,000 BTU		
				FIG.9 ENVIRONMENTAL CONTROL - AIR CONDITIONER CONTROL ASSEMBLY		
1	PAOZZ	96906	MS35207-265	SCREW, MACHINE	8	
2	PAOZZ	96906	MS35650-304	NUT, PLAIN, HEXAGON	8	
3	PAOZF	96906	MS35338-43	WASHER, LOCK	8	
4	PAOZZ	96906	MS27183-8	WASHER, FLAT	8	
5	XDOOO	97403	13228E1227	REMOTE, CONTROL ASSY	1	
6	PBOZZ	97403	13225E8465	.CONTROL MODULE ASSE	2	
7	XDOZZ	97403	13228E1225	.HOUSING, REMOTE A/C	1	
8	XDOZZ	81348	W-F406	BOX CONNECTOR TYISTYMKIND N	8	
9	XDOZZ	97403	13228E9978-1	.CABLE, ASSY A/C	2	
10	PAOZZ	96906	MS25036-107	TERMINAL, LUG	8	
11	XDOZZ		13226E6637-2	.BOLT	2	
12	PAOZZ	96906	MS15795-810	.WASHER, FLAT	2	
13	XDOZZ	97403	13228E9977	.COVER, BACKSHELL	2	
14	PAOZZ		MS24693-26	.SCREW, MACH	16	
15	XDOZZ		13228E9969	.BACKSHELL	2	
16	XDOZZ		13228E9978-2	.CABLE, ASSY A/C	2	
17	PAOZZ	96906	MS25036-107	TERMINAL, LUG	8	

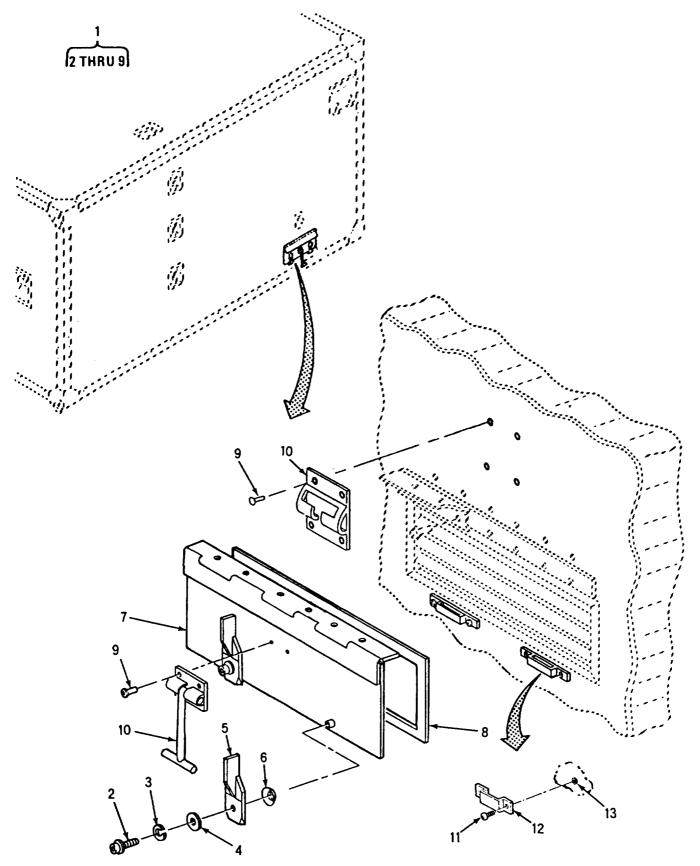


Figure F-10. Purge System Blower Exhaust Door

SECTION (1) ITEM NO	N II (2) SMR CODE	(3) CAGEC	TM10-6640-216-13&P (4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES (UOC) GROUP 04 PURGE SYSTEM	(6) QTY
				FIG. 10 PURGE SYSTEM BLOWER EXHAUST DOOR	
1 2 3 4 5 6 7 8	XDOOO PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ XDOOO MOOZZ	97403 96906 96906 96906 81349 80063 97403 97403	13219E1573 MS16995-16 MS35338-136 MS15795-805 CSC-C-539594 BSC-B-539596 13219E1568 13219E1568-3	DOOR, ASSY BLOWER SCREW, CAP, SOCKET HE WASHER, LOCK WASHER, FLAT LATCH WASHER, SPG DOOR, ACCESS BLOWER SHEET, RUBBER MAKE FROM RUBBER SHEET, P/N B46089-MSB1, CUT AS REQD	1 2 2 2 2 2 2 1 1
9 10 11 12 13	PAOZZ XDOZZ PAOZZ PAOZZ PAOZO	61957 11543 96906 80063 96906	AD64BS 320001513 MS35191-274 BSC-B-539597 MS27130-A26	RIVET, BLIND KEEPER, PANEL SCREW, MACHINE KEEPER NUT, PLAIN, BLIND RIV	8 1 4 2 4

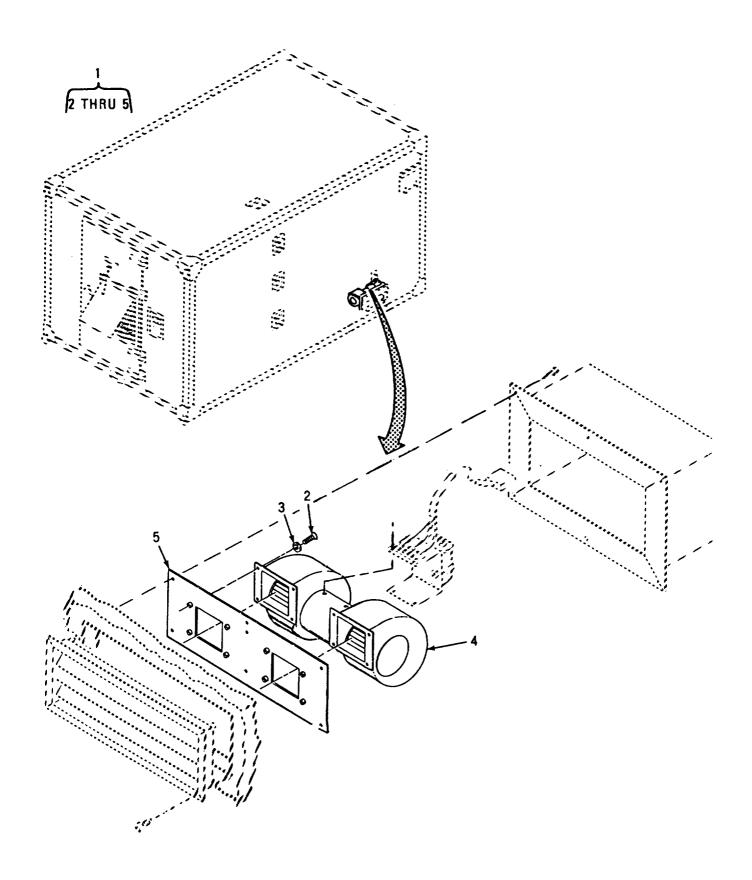


Figure F-11. Purge System Exhaust Blower

SECTION (1) ITEM	N II (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 04 PURGE SYSTEM	
				FIG. 11 PURGE SYSTEM EXHAUST BLOWER	
1 2 3 4 5	XDOOO PAOZZ PAOZZ PBOOO XDOZZ	97403 96906 96906 06223 97403	13219E1560 MS35207-265 MS27183-8 KBB36-36 13219E1554	BLOWER ASSEMBLY SCREW, MACHINE WASHER, FLAT BLOWER, CENTRIFUGAL PLATE, MOUNTING	1 8 8 1 1

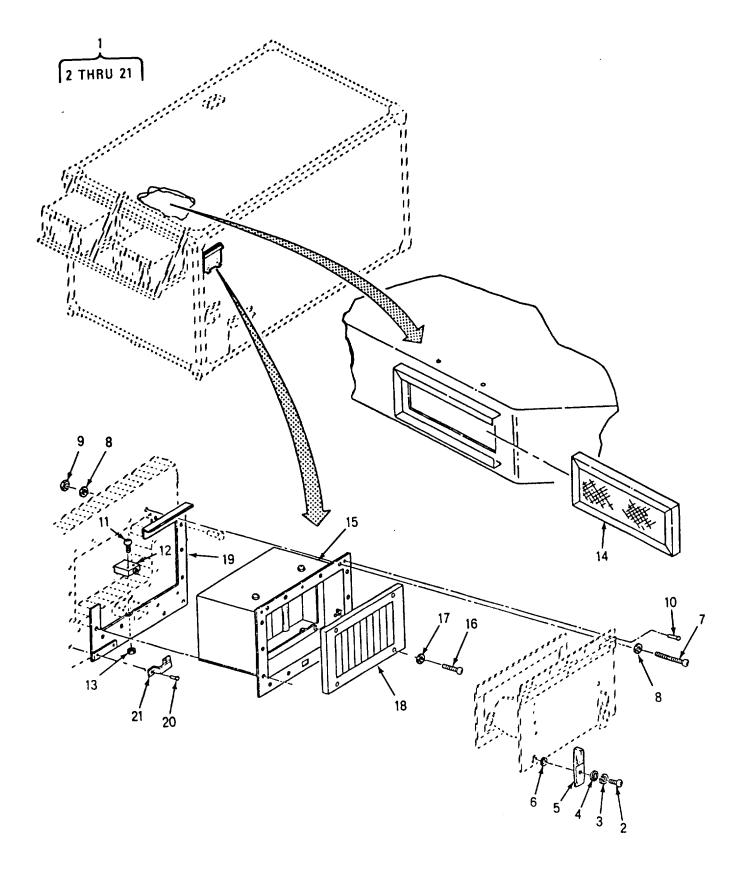


Figure F-12. Purge System Port Doors and Limit Switches, Left Hand (Sheet 1 of 2)

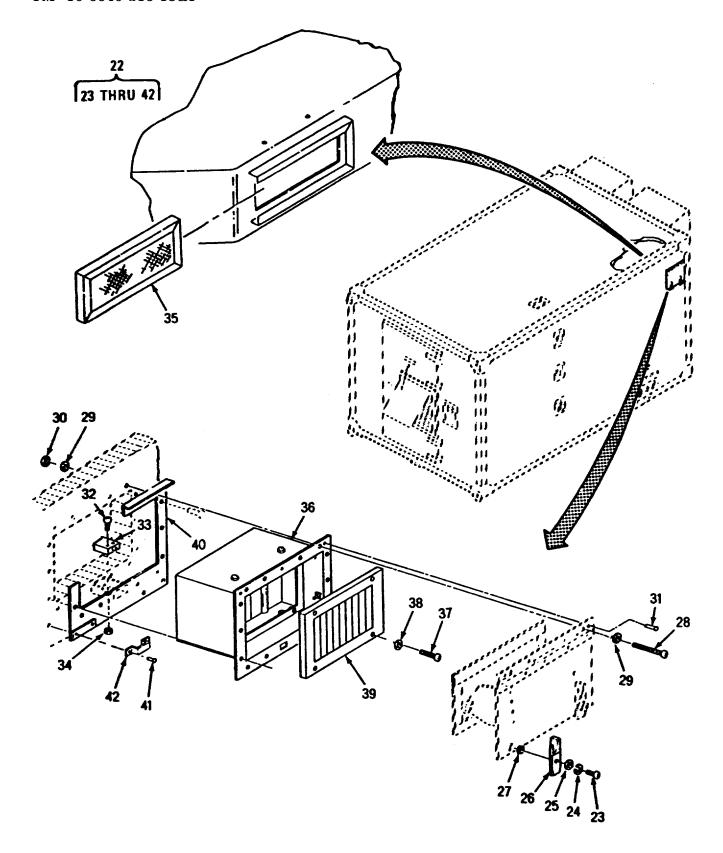


Figure F-12. Purge System Port Doors and Limit Switches, Right Hand (Sheet 2 of 2)

SECTION	1 II (2)	(3)	TM10-6640-216-13&P	(5)	(6)
ITEM NO	SMR CODE	CAGEC	PART NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 04 PURGE SYSTEM	
				FIG. 12 PURGE SYSTEM PORT DOORS AND LIMIT SWITCHES, LEFT HAND AND RIGHT HAND	
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 31 31 31 31 31 31 31 31 31 31 31 31	XCOOO PAOZO PAOZO PAOZO PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ XDOOO PAOZO PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZO PAOZO PAOZO PAOZO PAOZO PAOZO PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZZ PAOZO PAOZO PAOZO PAOZO PAOZO PAOZO PAOZO PAOZO PAOZO PAOZO PAOZO PAOZO PAOZO PAOZO PAOZO PAOZO	97403 96906 96906 96906 80063 80063 96906 96906 96906 96906 97403	13228E9967 MS51957-27 MS35338-136 MS15795-806 SCC539594 SCC539596 MS35206-272 MS27183-8 MS35649-202 MS20601AD4W4 MS35207-267 XA7309E MS27130-A100K 13228E9974-4 13228E9974-4 13228E9974-2 13228E9973 MS20601B6W6 SCB539597 13228E9978 MS51957-27 MS35338-136 MS15795-806 SCC539596 SC539596 SC539596 SC539596 SC35206-272 MS27183-8 MS35649-202 MS27183-8 MS35649-202 MS27130-A100K 13228E9968-8 13228E9974-902 MS27130-A100K 13228E9968-8 13228E9974-902 MS27130-A100K 13228E9968-8 13228E9974-903	DUCT INSTL, LH SCREW, MACHINE WASHER, LOCK WASHER, FLAT FASTENER, CASEMENT WASHER, SPG WAVE SCREW, MACHINE WASHER, FLAT NUT, PLAIN, HEXAGON RIVET, BLIND SCREW, MACHINE SWITCH, LIMIT NUT, PLAIN, BLIND FILTER 4.5 X 9 NOMINAL PURGE PORT ASSY SCREW, MACHINE WASHER, FLAT FILTER 5.75 X 8.25 FRAME, PURGE OPENING RIVET, BLIND STRIKE, CATCH DUCT INSTL, RH SCREW, MACHINE WASHER, LOCK WASHER, LOCK WASHER, FLAT FASTENER, CASEMENT WASHER, SPG WAVE SCREW, MACHINE WASHER, FLAT NUT, PLAIN, HEXAGON RIVET, BLIND SCREW, MACHINE WASHER, FLAT NUT, PLAIN, BEXAGON RIVET, BLIND SCREW, MACHINE WASHER, FLAT NUT, PLAIN, BLIND FILTER 4.5 X 9 X 1/2 NOMINAL PURGE PORT ASSY SCREW, MACHINE WASHER, FLAT	1 2 4 2 2 2 2 4 8 8 2 1 1 2 1 1 4 4 4 1 1 2 2 2 2 2 2 2 2 4 4 4 4
39 40 41 42	XDOZZ XDOOO PAOZZ PAOZZ	97403 97403 96906 80063	13228E9974-2 13228E9973 MS20601B6W6 SCB539597	FILTER 5.75 X 8.25 FRAME, PURGE OPENING RIVET, BLIND STRIKE, CATCH	1 1 8 4
14	IAUZZ	30003	00000001	OTRIKE, CATCH	7

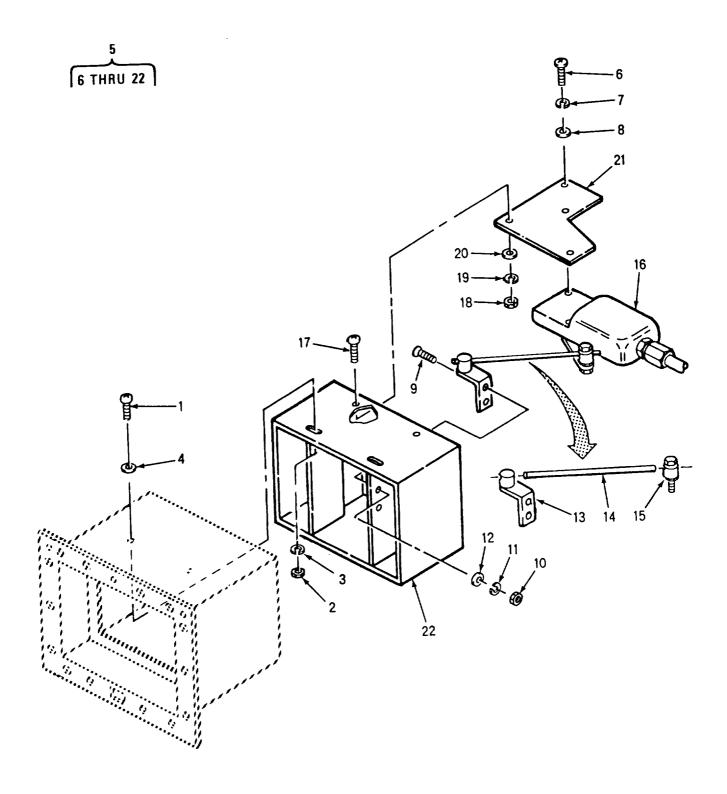


Figure F-13. Purge Port Damper Motors (Sheet 1 of 2)

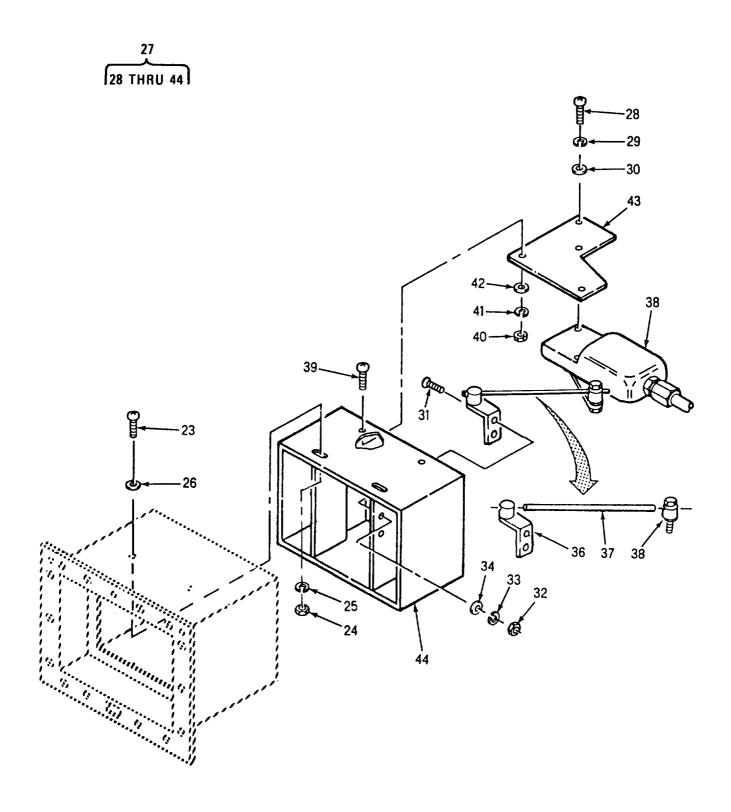


Figure F-13. Purge Port Damper Motors (Sheet 2 of 2)

SECTION			TM10-6640-216-13&P		
(1)	(2)	(3)	(4)	(5)	(6)
ITEM NO	SMR CODE	CAGEC	PART NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 04 PURGE SYSTEM	
				FIG. 13 PURGE PORT DAMPER MOTORS	
1	PAOZZ	96906	MS35207-265	SCREW, MACHINE	4
2	PAOZZ	96906	MS35650-302	NUT, PLAIN, HEXAGON	4
3	PAOZF	96906	MS35338-43	WASHER, LOCK	4
4	PAOZO	96906	MS27183-42	WASHER, FLAT	4
5	XDOOO	97403	13228E9979	DAMPER ASSY	1
6	PAOZZ	96906	MS35206-246	SCREW, MACHINE	2
7	PAOZZ	96906	MS35338-42	WASHER, LOCK	2
8	PAOZZ	96906	MS15795-841	WASHER, FLAT	2
9	PAOZZ	96906	MS51958-63	SCREW, MACHINE	2
10	PAOZZ	96906	MS35650-304	NUT, PLAIN, HEXAGON	2
11	PAOZZ	96906	MS35338-138	WASHER, LOCK	2
12	PAOZZ	96906	MS15795-842	WASHER, FLAT	2
13	XDOZZ	01167	OB-1	BRACKET, DMPR BL	1
14	PAOZZ	05624	AM125	ROD, DAMPER	1
15	PAOZZ	05624	AM132	BALL JOINT	1
16	PAOZZ	63384	2296-24V	MOTOR, ACTUATING	1
17	PAOZO	96906	MS35206-281	SCREW, MACHINE	2
18	XDOZZ	96906	MS51907-2	NUT, HEX	2
19	PAOZZ	96906	MS35338-44	WASHER, LOCK	2
20	PAOZZ	96906	MS27183-10	WASHER, FLAT	2
21	XDOZZ	97403	13226E6730	BRACKET, DAMPER MTR	1
22	XDOZZ	63384	CDA-OB	CONTROL DAMPER	1
23	PAOZZ	96906	MS35207-265	SCREW, MACHINE	4
24	PAOZZ	96906	MS35650-302	NUT, PLAIN, HEXAGON	4
25	PAOZF	96906	MS35338-43	WASHER, LOCK	4
26	PAOZO	96906	MS27183-42	WASHER, FLAT	4
27	XDOOO	97403	13228E9979	DAMPER ASSY	1
28	PAOZZ	96906	MS35206-246	SCREW, MACHINE	2
29	PAOZZ	96906	MS35338-42	WASHER, LOCK	2
30	PAOZZ	96906	MS15795-841	WASHER, FLAT	2
31	PAOZZ	96906	MS51958-63	SCREW, MACHINE	2
32	PAOZZ	96906	MS35650-304	NUT, PLAIN, HEXAGON	2 2
33 34	PAOZZ	96906 96906	MS35338-138	WASHER, LOCK	2
35	PAOZZ		MS15795-842 OB-1	WASHER, FLAT	1
35 36	XDOZZ PAOZZ	01167 05624	OB-1 AM125	BRACKET, DMPR BL	1
				ROD, DAMPER	
37 38	PAOZZ PAOZZ	05624 63384	AM132 2296-24V	BALL JOINT	1 1
38 39	PAOZZ	96906	MS35206-281	MOTOR, ACTUATING	2
40	XDOZZ	96906		SCREW, MACHINE	2
41		96906	MS51907-2	NUT, HEX	2
	PAOZZ		MS35338-44	WASHER, LOCK	
42 43	PAOZZ	96906 97403	MS27183-10 13226E6730	WASHER, FLAT	2 1
43	XDOZZ			BRACKET, DAMPER MTR	1
44	XDOZZ	63384	CDA-OB	CONTROL DAMPER	Т

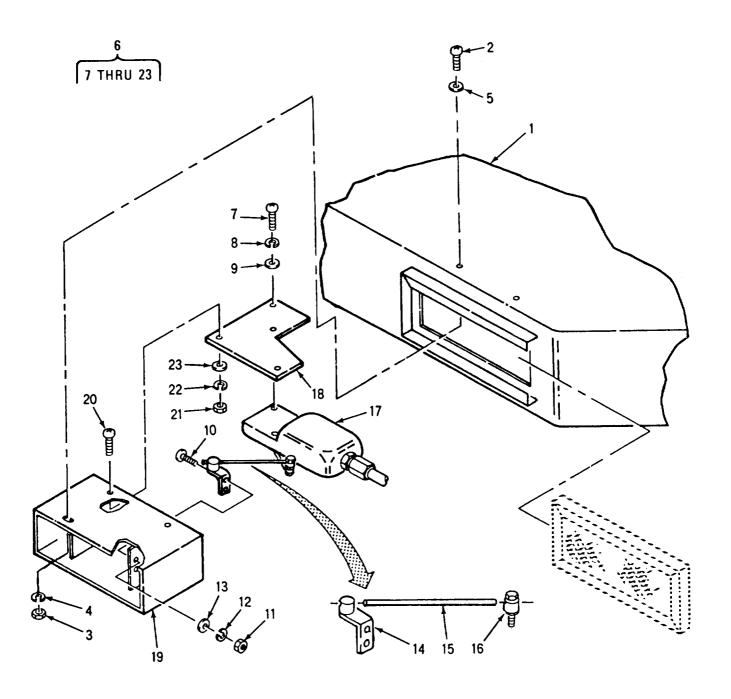


Figure F-14. ECU Intake Damper Doors (Sheet 1 of 2)

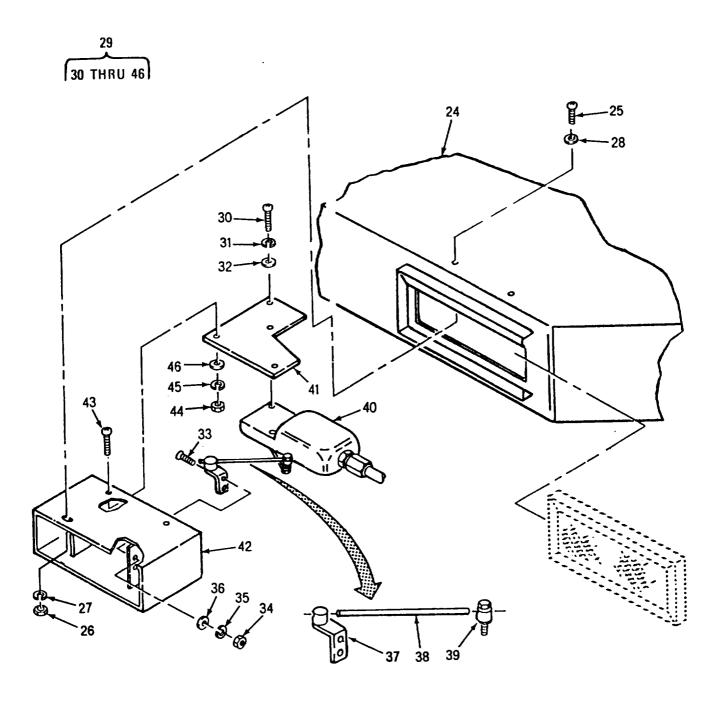


Figure F-14. ECU Intake Damper Doors (Sheet 2 of 2)

SECTION	] II		TM10-6640-216-13&P		
(1) ITEM	(2) SMR	(3)	(4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	
				GROUP 04 PURGE SYSTEM	
				FIG. 14 ECU INTAKE DAMPER DOORS	
1	XDOOO	97403	13228E9971	PLENUM, ASSY	1
2	PAOZZ	96906	MS35207-265	SCREW, MACHINE	2
3	PAOZZ	96906	MS35650-302	NUT, PLAIN, HEXAGON	4
4	PAOZF	96906	MS35338-43	WASHER, LOCK	4
5	PAOZO	96906	MS27183-42	WASHER, FLAT	4
6 7	XD000	97403	13228E9980	DAMPER ASSY	1 2
8	PAOZZ PAOZZ	96906 96906	MS35206-246 MS35338-42	SCREW, MACHINE	2
9	PAOZZ	96906	MS15795-841	WASHER, LOCK WASHER, FLAT	2
10	PAOZZ	96906	MS51958-63	SCREW, MACHINE	2
11	PAOZZ	96906	MS35650-304	NUT, PLAIN, HEXAGON	2
12	PAOZZ	96906	MS35338-138	WASHER, LOCK	2
13	PAOZZ	96906	MS15795-842	WASHER, FLAT	2
14	XDOZZ	01167	OB-1	BRACKET, DMPR BL	1
15	PAOZZ	05624	AM125	ROD, DAMPER	1
16	PAOZZ	05624	AM132	BALL JOINT	1
17	PAOZZ	63384	2296-24V	MOTOR, ACTUATING	1
18	XDOZZ	97403	13226E6730	BRACKET, DAMPER MTR	1
19	XDOZZ	63384	CDA-OB	CONTROL, DAMPER	1
20	PAOZO	96906	MS35206-281	SCREW, MACHINE	2
21	XDOZZ	96906	MS51907-2	NUT, HEX	2
22	PAOZZ	96906	MS35338-44	WASHER, LOCK	2
23	PAOZZ	96906	MS27183-10	WASHER, FLAT	2
24	XDOOO	97403	13228E9971	PLENUM ASSY	1
25	PAOZZ	96906	MS35207-265	SCREW, MACHINE	2 4
26 27	PAOZZ	96906 96906	MS35650-302 MS35338-43	NUT, PLAIN, HEXAGON WASHER, LOCK	4
28	PAOZF PAOZO	96906	MS27183-42	WASHER, FLAT	4
29	XD000	97403	13228E9980	DAMPER ASSY	1
30	PAOZZ	96906	MS35206-246	SCREW, MACHINE	2
31	PAOZZ	96906	MS35338-42	WASHER, LOCK	2
32	PAOZZ	96906	MS15795-841	WASHER, FLAT	2
33	PAOZZ	96906	MS51958-63	SCREW, MACHINE	2
34	PAOZZ	96906	MS35650-304	NUT, PLAIN, HEXAGON	2
35	PAOZZ	96906	MS35338-138	WASHER, LOCK	2
36	PAOZZ	96906	MS15795-842	WASHER, FLAT	2
37	XDOZZ	01167	OB-1	BRACKET, DMPR BL	1
38	PAOZZ	05624	AM125	ROD, DAMPER	1
39	PAOZZ	05624	AM132	BALL JOINT	1
40	PAOZZ	63384	2296-24V	MOTOR, ACTUATING	1
41	XDOZZ	97403	13226E6730	BRACKET, DAMPER MTR	1
42	XDOZZ	63384	CDA-OB	CONTROL, DAMPER	1
43	PAOZO	96906	MS35206-281	SCREW, MACHINE	2
44	PAOZZ	96906	MS51907-2	NUT, HEX	2
45 46	PAOZZ PAOZZ	96906 96906	MS35338-44 MS27183-10	WASHER, LOCK	2 2
40	PAULL	20200	M97 / T02-T0	WASHER, FLAT	۷

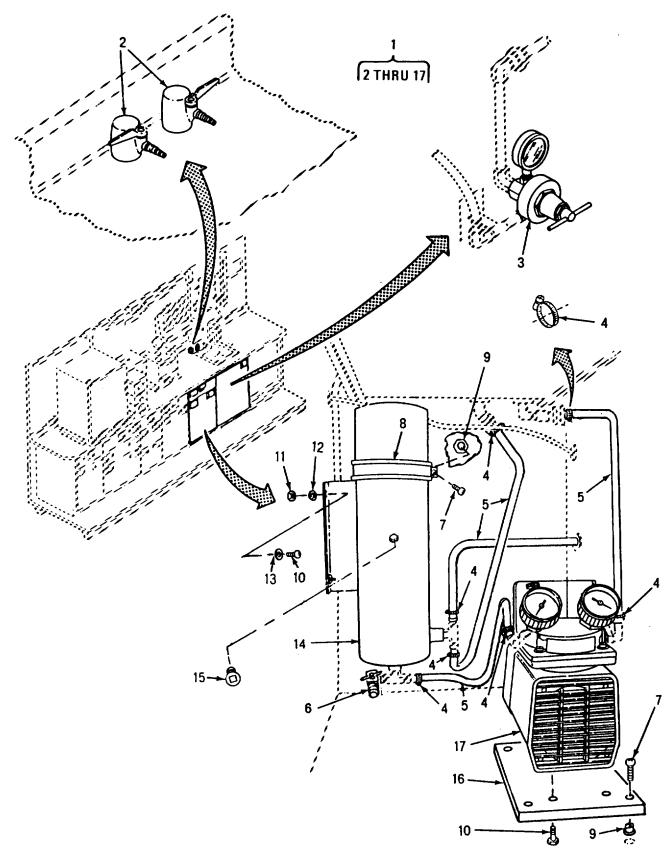


Figure F-15. Vacuum - Air Pressure Pump, Air Surge Tank, Stopcock Assembly and Pressure Regulator

SECTION (1)	(2)	(3)	TM10-6640-216-13&P	(5)	(6)
ITEM NO	SMR CODE	CAGEC	PART CC NUMBER DESCRIPTION AND USABLE ON CODES (UOC)		QTY
				GROUP 05 VACUUM-AIR PRESSURE SYSTEM	
				FIG. 15 VACUUM - AIR PRESSURE PUMP, AIR SURGE TANK, STOPCOCK ASSEMBLY AND PRESSURE REGULATOR	
1 2 3 4 5	PAOZZ XDOZZ MOOZZ	22527 96906 97403	13219E1514 91-450 1-088 MS35842-6 13219E1514-8	DIAGRAM, AIR SYS STOPCOCK VALVE, REGULATING, FL CLAMP, HOSE HOSE, NONMETALLIC MAKE FROM NONMETALLIC HOSE, P/N 801-4, CUT AS REQD	1 1 7 8
6 7	PAOZZ PAOZF	96906 96906	MS35785-2 MS35206-284	COCK, DRAIN SCREW, MACHINE	1 4
8	XDOZZ		13219E1445	STRAP	1
9	XDOZZ	96906	MS27130-A32	NUT, PLAIN, BLIND	4
10 11	PAOZO	96906 96906	MS35207-267 MS35650-302	SCREW, MACHINE	8 2
12	PAOZZ PAOZF	96906	MS35650-302 MS35338-43	NUT, PLAIN, HEXAGON WASHER, LOCK	2
13	PAOZO	96906	MS27183-42	WASHER, FLAT	
14	XDOZZ	97403	13219E1443	TANK, AIR SURGE	4 1
15			B-4CPA2-3	VALVE, RELIEF ADJ	1
16 17	XDOZZ PAOOO	97403 08071	13229E3735 XX55-000-00	BASE, VACUUM PUMP PUMP, VACUUM SEE TM10-6640-217-	1
Ι/	PAUUU	00071	AA33-000-00	13&P FOR REPAIR PARTS	Τ.

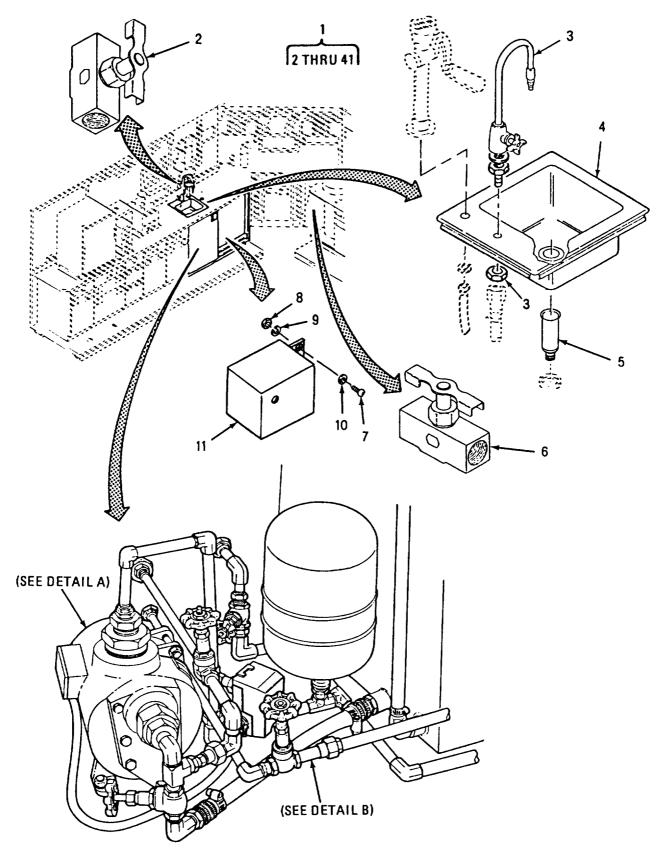


Figure F-16. Water System, Gate Valves, Needle Valves, Surge Tank, Pressure Switch, Sink, Faucet and Water Pump (Sheet 1 of 3)

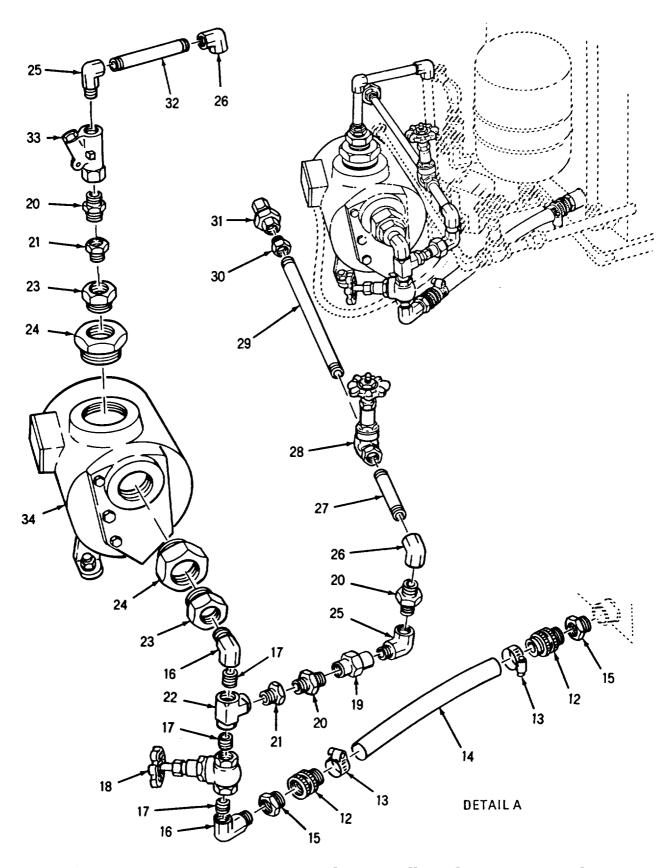


Figure 16. Water System, Gate Valves, Needle Valves, Surge Tank, Pressure Switch, Sink, Faucet and Water Pump (Sheet 2 of 3)

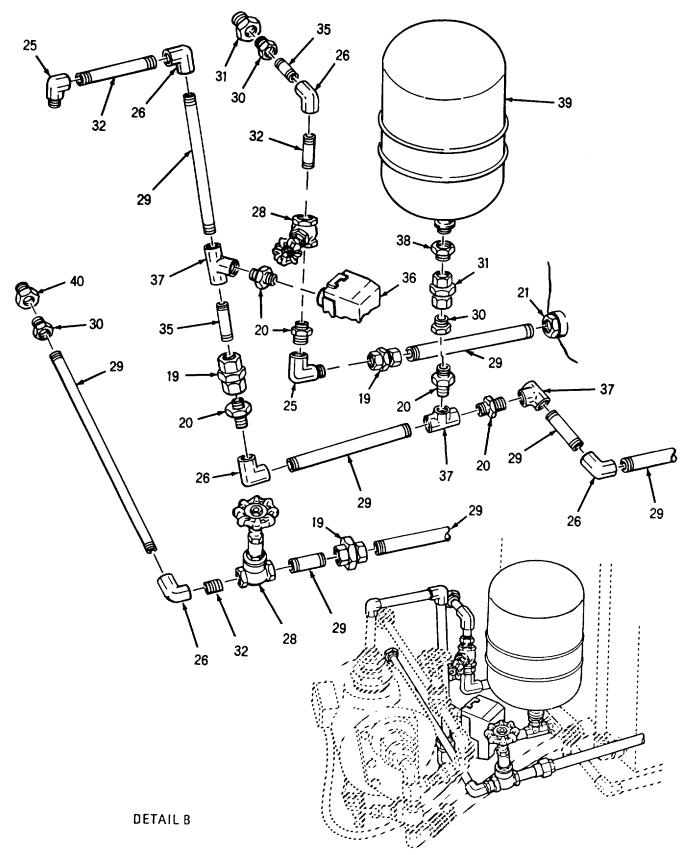


Figure F-16. Water System, Gate Valves, Needle Valves, Surge Tank, Pressure Switch, Sink, Faucet and Water Pump (Sheet 3 of 3)

SECTION (1) ITEM	N II (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 06 WATER SYSTEM	
				FIG. 16 WATER SYSTEM, GATE VALVES, NEEDLE VALVES, SURGE TANK, PRESSURE SWITCH, SINK, FAUCET AND WATER PUMP	
1 2 3 4 5 6 7 8 9 10	XCFFF PAFZZ XDFZZ XDFZZ XDFZZ PAFZZ PAOZO PAOZF PAOZZ PAOZZ VDFFF	97403 30327 89337 97483 97403 79470 96906 96906 96906 88545	13219E1547 242-BL-2A 91-470 SLX-1815-A-GR-1 13219E1491 6805 MS35206-281 MS35649-2254 MS35338-44 MS27183-10 89079P	WATER SYSTEM SCHEM VALVE, LINE 1/4 INCH FAUCET ASSY SINK, LAB WITH SINK DRAIN DRAIN, SINK COCK, SHUTOFF, SCREW 1/4-18NPT SCREW, MACHINE NUT, PLAIN, HEXAGON WASHER, LOCK WASHER, FLAT RESERVOIR, WATER	1 1 1 1 1 3 3 3 6 1
12	XDFZZ	93061	91GH-12-8	CONNECTOR, SWIVEL	2
13 14	PAOZZ MOOZZ	96906 97403	MS35842-11 13212E3705-1	CLAMP,HOSE TUBING,TYGON MAKE FROM NONMETALLIC TUBING, P/N B44-3, CUT AS REOD	2 4
15	XDFZZ	93061	69HGH-12-6	ADAPTER,STRAIGHT 3/4 HOSE TO 3/8- 18NPT	2
16	PAFZZ	09505	116-B-06	ELBOW, PIPE 3/8NPT	2
17	PAFZZ	79470	3326X6	NIPPLE, PIPE 3/8-18NPT	3
18	PAFZZ	59646	MSS-SP-80TYIICLA	VALVE, GATE, 3/8 IN	1
19	PAFZZ	79470	3250X4	UNION, PIPE 1/4NPT	5
20	PAFZZ	97403	13219E1547-9	NIPPLE, PIPE 1/4NPT	7
21	PAFZZ	79470	3220X6X4	BUSHING, PIPE 3/8-18NPT TO 1/4-NPT	3
22	PAFZZ	82271	101-B-06	TEE, PIPE 3/8NPT	1
23	XDFZZ	81343	16-6-140140	REDUCER 1-11.5 TO 3/8-18NPT	2
24	XDFZZ	81343	24-16-140140	REDUCER 1-1/2-11.5NPT TO 1-11.5NPT	2
25	PAFZZ	30327	116-B-04	ELBOW, PIPE 90 DEGREE 1/4NPT	3
26	PAFZZ	30327	100-B-04	ELBOW, PIPE	6
27	XDFZZ	30327	113-B-04X48	NIPPLE, PIPE	1 2
28 29	PAFZZ MFFZZ	39428 97403	4619K11 13219E1547-16	VALVE,GATE 1/4 INCH PIPE,STANDARD WALL MAKE FROM BRASS PIPE, P/N 02270201, CUT & THREAD AS REQD	9
30	PAFZZ	79470	3220X8X4	REDUCER, PIPE 1/2-14NPT TO 1/4-18NPT	4
31	PAFZZ	30327	104-B-04	UNION, PIPE 3/8NPT	2
32	PAFZZ	30327	113B1-4NPTX3-1-2	NIPPLE, PIPE 1/4NPT X 3.5 L	3
33	XDFZZ	59646	MSS-SP-60TYIVCLA	VALVE, CHECK 1/4NPT	1
34	PBFFF	25795	2P373	PUMP,BRONZE SEE TM10-4320-321- 13&P FOR REPAIR PARTS	1
35	PAFZZ	30327	113-B1-4X2-1-2	NIPPLE, PIPE 1/4NPT X 2.5	2
36	PBFZZ	25795	6X535	SWITCH, PUMP PRESS	1
37	PAFZZ	13174	101-B-04	TEE, PIPE 1/4-18NPT	3
38	XDFZZ	79470	3200X12X8	REDUCER, PIPE 1/2NPT TO 3/4NPT	1

SECTION (1) ITEM	III (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
39 40	PBFZZ PAFZZ	16327 79470	3P676 3220X8X6	TANK, SURGE BUSHING, PIPE 3/8NPT TO 1/2NPT	1 1
				END OF FIGURE	

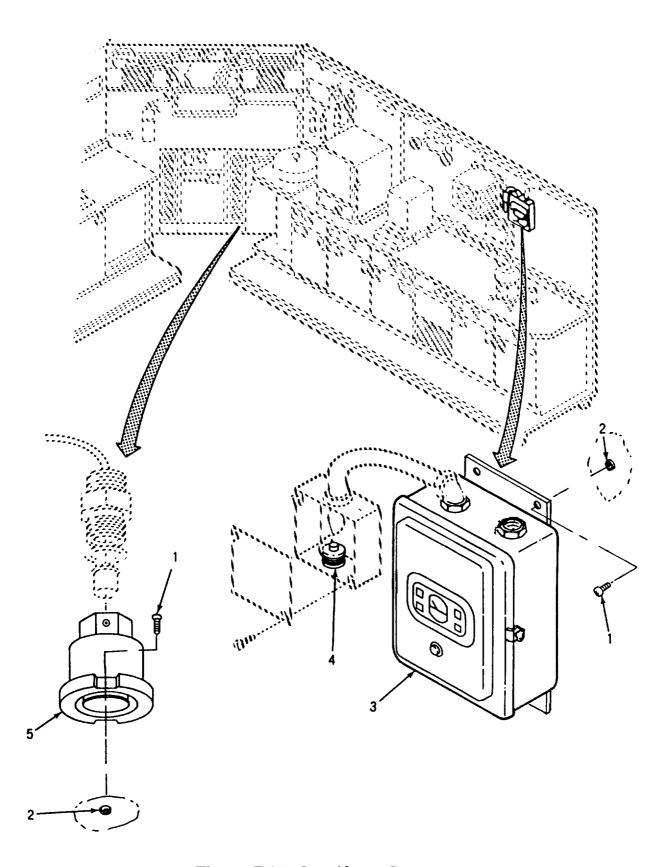


Figure F-17. Gas Alarm System

SECTION (1) ITEM	III (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 07 GAS ALARM SYSTEM	
				FIG. 17 GAS ALARM SYSTEM	
1	PAOZZ	96906	MS35207-263	SCREW, MACHINE	4
2	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	4
3	PAOFF	05083	23-7180	ALARM, GAS MODEL CD800W, SEE TM10- 6665-297-13&P FOR REPAIR PARTS	1
4	PAOZZ	77342	BU120VAC	BUZZER	1
5	XDOZZ	97403	13219E1510	GUARD, DETECTOR	1

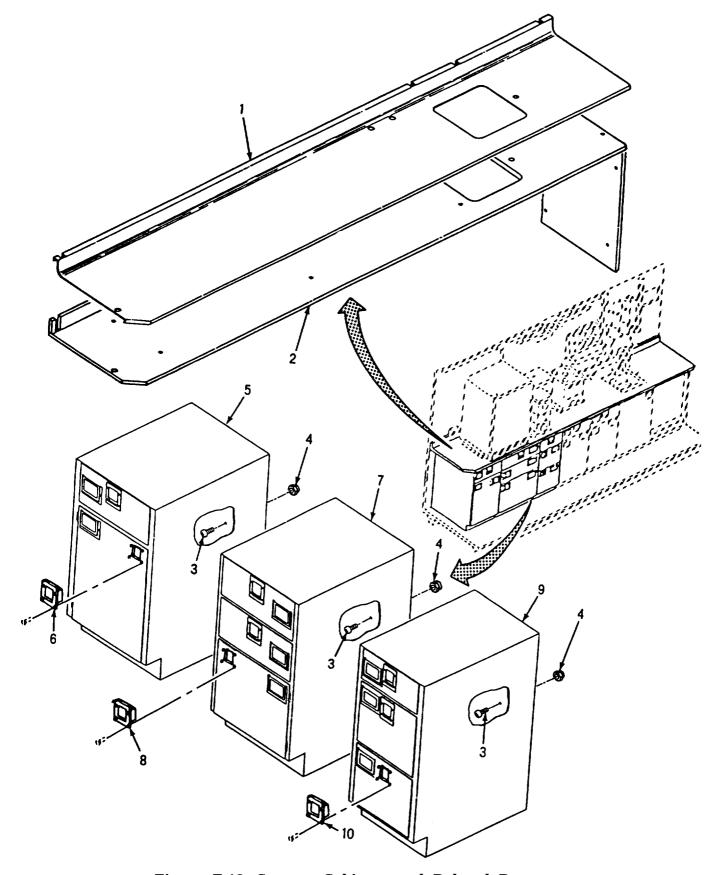


Figure F-18. Storage Cabinets and Related Parts

	(2)	(3)	TM10-6640-216-13&P	(5)	(6)
ITEM NO	SMR CODE	CAGEC	PART NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 08 STORAGE CABINETS AND RELATED PARTS	
				FIG. 18 STORAGE CABINETS AND RELATED PARTS	
1			13219E1433	TOP, LABORATORY LH	1
2			13219E1432	TOP, CABINET ASSY LH	1 3 3
3			MS35207-265	SCREW, MACHINE	3
4			MS27130A25	NUT, PLAIN, BLIND RIV	3
5	XDHOO	97403	13219E1566	CABINET,STORAGE ALTERED FROM CABINET, STORAGE, CUPBOARD AND DRAWER P/N200924 GSS MINT	1
6	PAOZZ	0BJJ7	1-MSS	LATCH, PADDLE	2
7	XDHOO	97403	13227E7466	CABINET, STORAGE ALTERED FROM	1
				CABINET, STORAGE, CUPBOARD AND DRAWER P/N203934 MINT	
8	DA077	0вдд7	1 -MSS	LATCH, PADDLE	3
9	XDHOO		13219E1430	CABINET, STORAGE ALTERED FROM	1
,	ADIIOO	57105	1321311130	CABINET, STORAGE AND DRAWER, P/N	_
				213714 MINT	
10	PAOZZ	0BJJ7	1-MSS	LATCH, PADDLE	3
				END OF FIGURE	

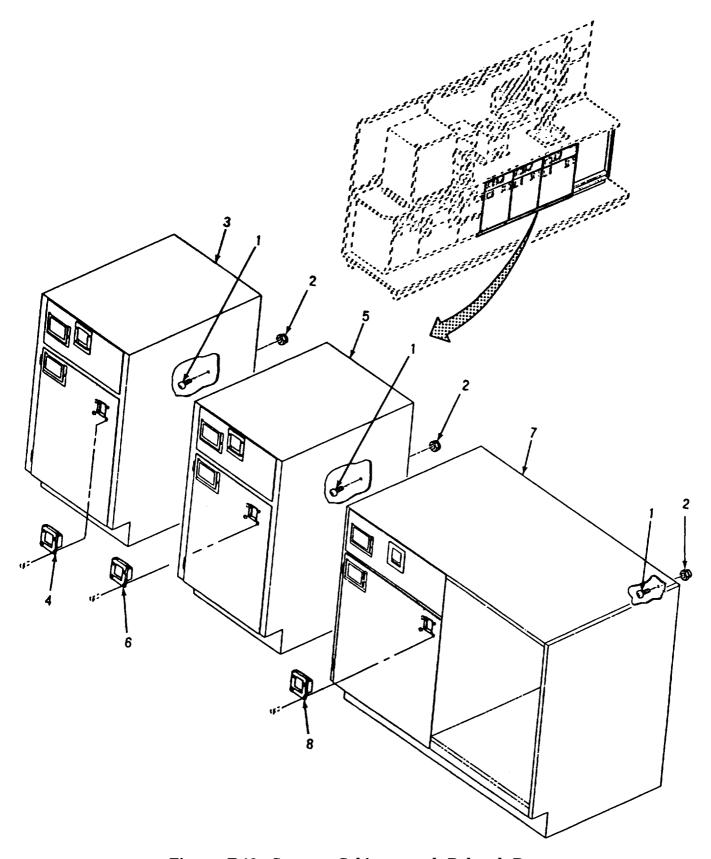


Figure F-19. Storage Cabinets and Related Parts

SECTION		(3)	TM10-6640-216-13&P (4)	(5)	(6)
NO		CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 08 STORAGE CABINETS AND RELATED PARTS	
				FIG. 19 STORAGE CABINETS AND RELATED PARTS	
1 2 3	PAOZZ	96906	MS35207-265 MS27130A25 13219E1567	SCREW, MACHINE NUT, PLAIN, BLIND RIV CABINET, STORAGE ALTERED FROM CABINET, STORAGE, CUPBOARD AND DRAWER P/N200924 GSS MINT	3 3 1
4 5		0BJJ7 97403	1-MSS 13228E1214	LATCH, PADDLE CABINET, STORAGE ALTERED FROM CABINET, STORAGE, CUPBOARD AND DRAWER P/N200924 GSS MINT	2
6 7			1-MSS 13219E1450	LATCH, PADDLE CABINET, SINK/WATER ALTERED FROM CABINET, STORAGE AND CUPBOARD, P/N 200564MINT	2
8	PAOZZ	0BJJJ7	1-MSS	LATCH, PADDLE	1
				END OF FIGURE	

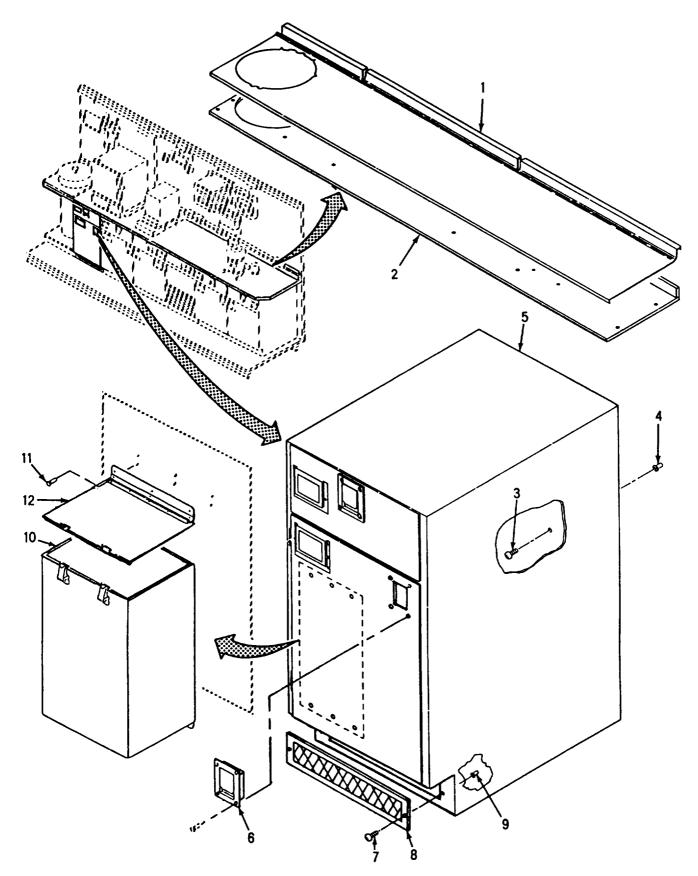


Figure F-20. Storage Cabinets and Related Parts

SECTION	N II (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 08 STORAGE CABINETS AND RELATED PARTS	
				FIG. 20 STORAGE CABINETS AND RELATED PARTS	
1	XDHZZ	97403	13219E1434	TOP,LAB TABLE RH	1
2	XDHZZ	97403	13219E1507	TOP, CABINET ASSY	1
3	PAOZZ	96906	MS35207-265	SCREW, MACHINE	1 3 3
4	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	3
5	XDHOO	97403	13219E1460	CABINET,STORAGE ALTERED FROM CABINET, STORAGE, CUPBOARD AND DRAWER, P/N 200924 GSS MINT	1
6	PAOZZ	0BJJ7	1-MSS	LATCH, PADDLE	2
7	PAOZZ	96906	MS35206-265	SCREW, MACHINE	4
8	XDOZZ	97403	13219E1548	VENT, INTAKE	1
9	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	4
10	XDOOO	97403	13219E1550	CONTAINER ASSEMBLY	1
11	PAOZZ	96906	MS20426A4-6	RIVET, SOLID	8
12	XDOZZ	97403	13219E1551	COVER	1

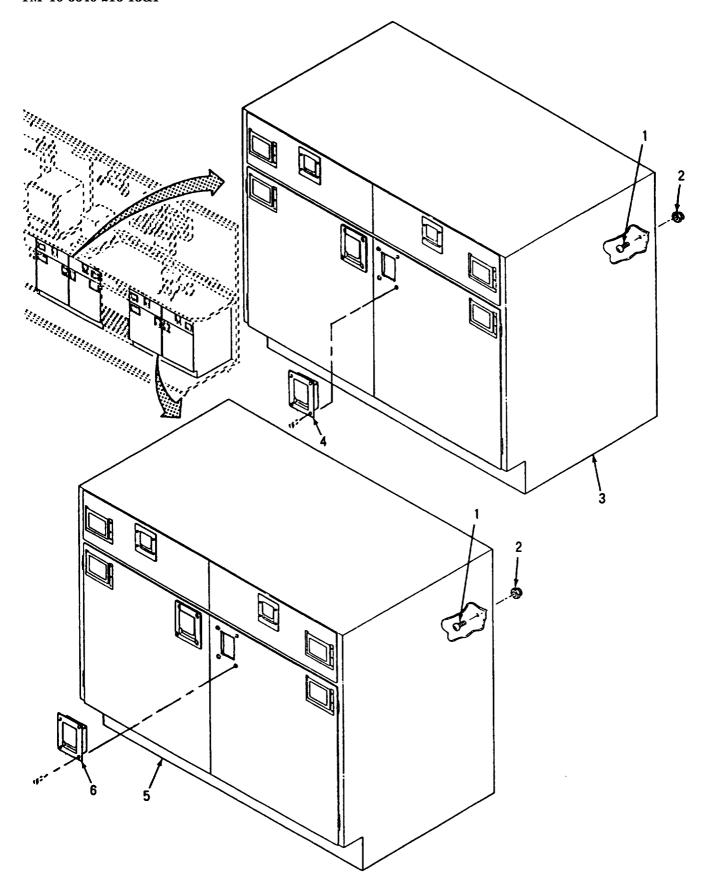


Figure F-21. Storage Cabinets and Related Parts

SECTION (1) ITEM	N II (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 08 STORAGE CABINETS AND RELATED PARTS	
				FIG. 21 STORAGE CABINETS AND RELATED PARTS	
1	PAOZZ	96906	MS35207-265	SCREW, MACHINE	4
2	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	4
3	XDHOO	97403	13219E1470	CABINET, STORAGE ALTERED FROM CABINET, STORAGE, CUPBOARD AND DRAWER, P/N 201764 GSS MINT	1
4	PAOZZ	0B447	1-MSS	LATCH, PADDLE	4
5	XDHOO	97403	13219E1480	CABINET, STORAGE ALTERED FROM CABINET, STORAGE, CUPBOARD AND DRAWER, P/N 201754 GSS MINT	1
6	PAOZZ	0BJJ7	1-MSS	LATCH, PADDLE	4
				END OF FIGURE	

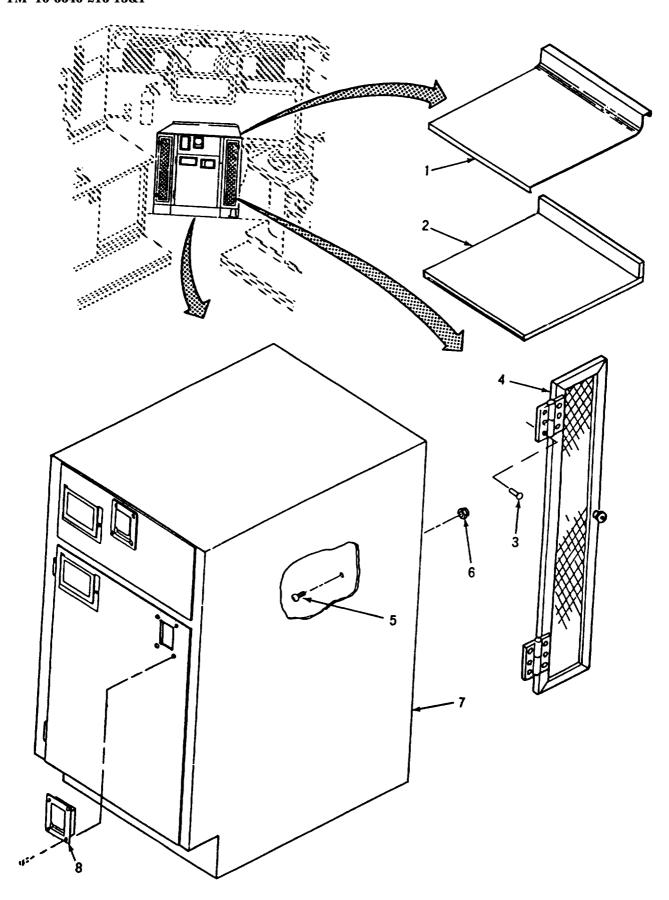


Figure F-22. Storage Cabinets and Related Parts

SECTION (1) ITEM	II (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 08 STORAGE CABINETS AND RELATED PARTS	
				FIG. 22 STORAGE CABINETS AND RELATED PARTS	
1	XDHZZ	97403	13227E7460	COUNTER, TOP END	1
2	XDHZZ	97403	13227E7461	CORE, COUNTER TOP	1
3	PAOZZ	96906	MS20470AD3-6	RIVET, SOLID	12
4	XDOZZ	97403	13227E7459	DOOR, ACCESS CABINET	2
5	PAOZZ	96906	MS35207-265	SCREW, MACHINE	3
6	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	3
7	XDHZZ	97403	13219E1481	CABINET, STORAGE	1
8	PAOZZ	0BJJ7	1-MSS	LATCH, PADDLE	2

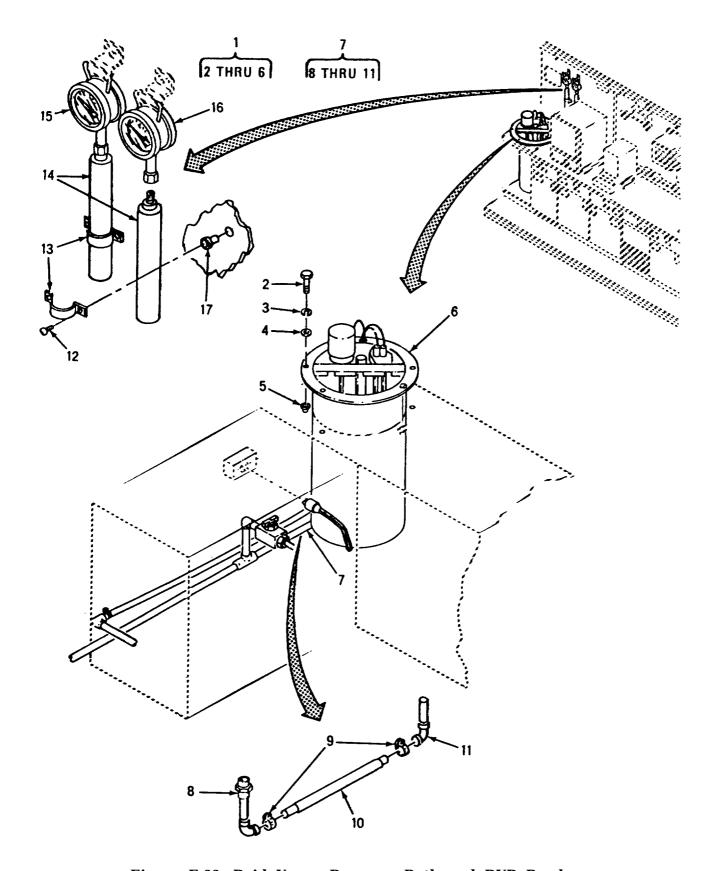


Figure F-23. Reid Vapor Pressure Bath and RVP Bomb

SECTION	N II (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 09 REID VAPOR PRESSURE BATH	
				FIG. 23 REID VAPOR PRESSURE BATH AND RVP BOMB	
1	XCOOO	97403	13229E3740	BATH, RVP INSTAL	1
2	PAOZZ	96906	MS90725-13	BOLT, MACHINE	4
3	PAOZZ	96906	MS35333-40	WASHER, LOCK	4
4	PAOZZ	96906	MS27183-10	WASHER, FLAT	4
5	PAOZZ	96906	MS51941-10	NUT, PLAIN, PLATE	4
6	PDOFZ	48619	74893	BATH, CONSTANT TEM SEE TM10-6640-	1
				226-13&P FOR REPAIR PARTS	
7	XDOOO	97403	13219E1499	DRAIN ASSY, RVP UNIT	1
8	XDOZZ	97403	13227E7453	ADAPTER	1
9	PAOZO	96906	MS35842-10	CLAMP, HOSE	2
10	MOOZZ	97403	13219E1499-3	HOSE, RUBBER, FLEX MAKE FROM FLEX	1
				RUBBER HOSE, P/N L-H-520, CUT AS	
				REQD	
11	XDOZZ	97403	13227E7452	ELBOW	1
12	PAOZZ	96906	MS35207-265	SCREW, MACHINE	4 2 2
13	PAOZZ	97403	13219E1436	RETAINER, SHIPMENT	2
14		48619	74877	VAPOR PRESSURE BOMB	2
15	PAOZZ	48619	74885	GAGE, PRESSURE RANGE, P0.000/P5.000 POUNDS PRESSURE P/S/I	1
16	PAOZZ	48619	74886	GAGE, PRESSURE RANGE, PO.000/P15.000 POUNDS PRESSURE P/S/I	1
17	PAOZZ	96906	MS27130A25	NUT, PLAIN, BLIND RIV	2

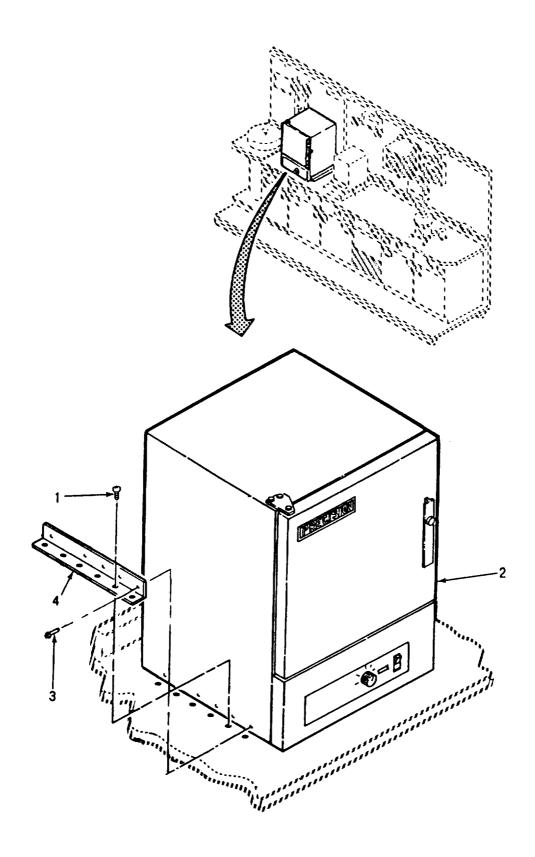


Figure F-24. Laboratory Oven

SECTION (1) ITEM	III (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 01 LABARATORY OVEN	
				FIG. 24 LABORATORY OVEN	
1	PAOZZ	96906	MS35493-76	SCREW, WOOD	12
2	PBOFF	48619	31477	OVEN,LABORATORY SEE TM10-6640-218- 13&P FOR REPAIR PARTS	1
3	XDOZZ	81349	M24243/1-F602	RIVET, BLIND	12
4	XDOZZ	97403	13219E1775	ANGLE	2

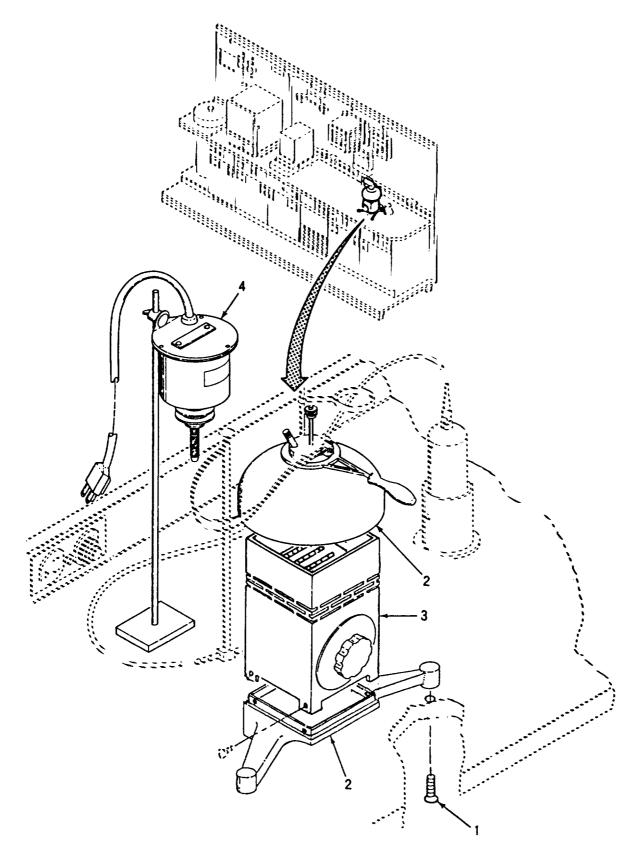


Figure F-25. Flash Point Tester

SECTION (1) ITEM	III (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 11 FLASH POINT TESTER	
				FIG. 25 FLASH POINT TESTER	
1	PAOZO	96906	MS35207-267	SCREW, MACHINE	3
2	PAOFZ	48619	74537	TESTER,FLASH POINT SEE TM10-6630- 231-13&P FOR REPAIR PARTS	1
3	PDOOF	48619	61600	HEATER, ELECTRIC	1
4	PAOOZ	48619	75765	STIRRER, ELECTRIC, LA	1

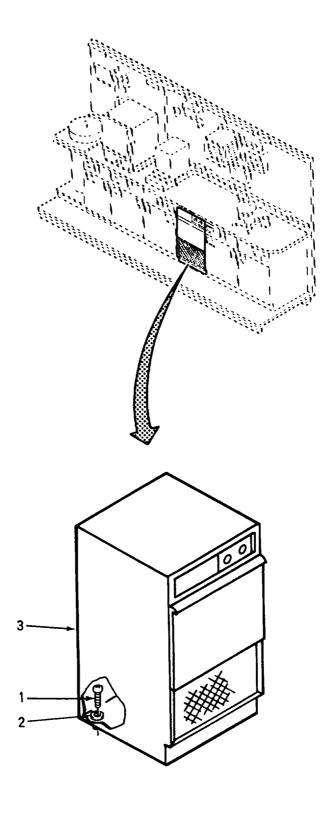


Figure F-26. Ice Maker

SECTION (1) ITEM NO	III (2) SMR CODE	(3)	TM10-6640-216-13&P (4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES (UOC)	(6) OTY
140	CODE	CAGEC	NONDER	GROUP 12 ICE MAKER	QII
				FIG. 26 ICE MAKER	
1 2 3	PAOZZ PAOZZ PAOFF	96906 96906 49524	MS35207-265 MS27130A25 CSW1AE-1A	SCREW, MACHINE NUT, PLAIN, BLIND RIV ICE MACHINE MACH SEE TM10-6640-227- 13&P FOR REPAIR PARTS	4 4 1

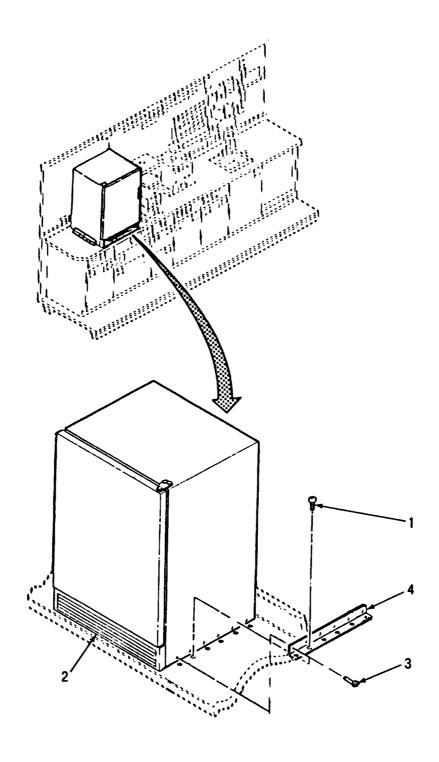


Figure F-27. Refrigerator

II (2) SMR	(3)	TM10-6640-216-13&P (4)	(5)	(6)
CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
			GROUP 13 REFRIGERATOR	
			FIG. 27 REFRIGERATOR	
PAOZZ	96906	MS35493-76	SCREW, WOOD	12
PAOFF	95632	3557	REFRIGERATOR, MECH SEE TM10-6640- 219-13&P FOR REPAIR PARTS	1
XDOZZ	81349	M24243/1-F602	RIVET, BLIND	12
XDOZZ	97403	13219E1775	ANGLE	2
	(2) SMR CODE PAOZZ PAOFF	(2) (3) SMR CODE CAGEC  PAOZZ 96906 PAOFF 95632  XDOZZ 81349	(2) (3) (4) SMR PART CODE CAGEC NUMBER  PAOZZ 96906 MS35493-76 PAOFF 95632 3557  XDOZZ 81349 M24243/1-F602	(2) (3) (4) (5)  SMR PART  CODE CAGEC NUMBER DESCRIPTION AND USABLE ON CODES (UOC)  GROUP 13 REFRIGERATOR  FIG. 27 REFRIGERATOR  PAOZZ 96906 MS35493-76 SCREW, WOOD  PAOFF 95632 3557 REFRIGERATOR, MECH SEE TM10-6640- 219-13&P FOR REPAIR PARTS  XDOZZ 81349 M24243/1-F602 RIVET, BLIND

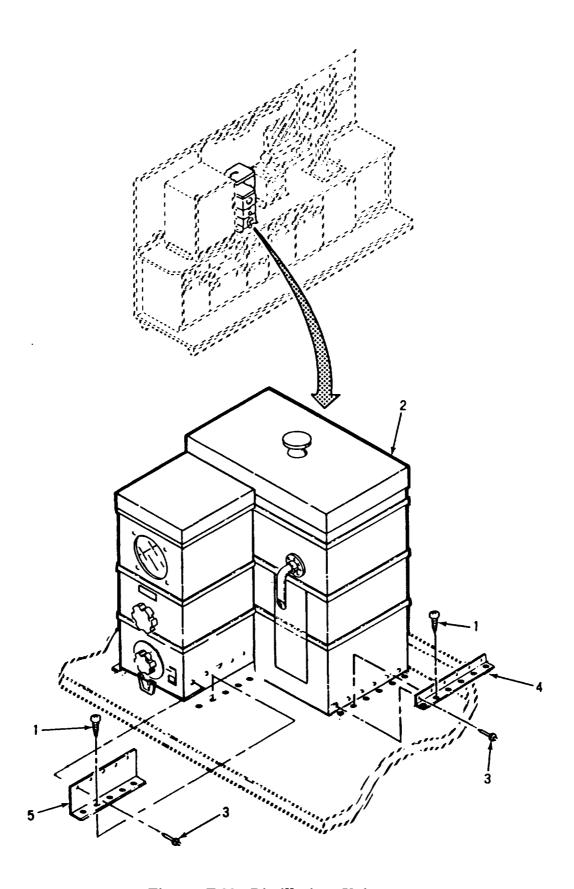


Figure F-28. Distillation Unit

SECTION (1) ITEM	VII (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 14 DISTILLATION UNIT	
				FIG. 28 DISTILLATION UNIT	
1	PAOZZ	96906	MS35493-76	SCREW, WOOD	24
2	PAOFF	48619	76002	DISTILLATION TEST A SEE TM10-6630- 219-13&P FOR REPAIR PARTS	1
3	XDOZZ	96906	MS20604R4W2	RIVET, BLIND	24
4	XDOZZ	94703	13219E1619	ANGLE	2
5	XDOZZ	97403	13219E1620	BRACKET	1

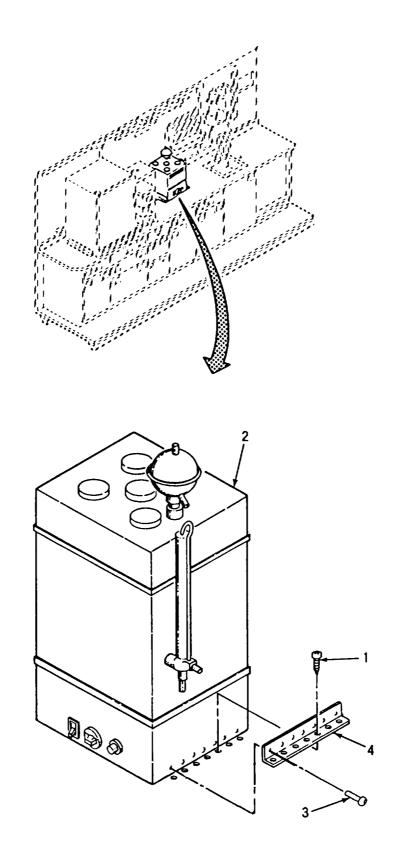


Figure F-29. Corrosion Test Bath

3) (4	1)	(5)	(6)
		DESCRIPTION AND USABLE ON CODES (UOC)	QTY
		GROUP 15 CORROSION TEST BATH	
	:	FIG. 29 CORROSION TEST BATH	
6906 MS	335493-76	SCREW, WOOD	12
23035 K2		,	1
6906 MS	S20604R4W2	RIVET, BLIND	12
7403 13	3219E1619	ANGLE	2
	3) (4 AGEC NT 6906 MS 3035 K2	PART AGEC NUMBER  6906 MS35493-76 3035 K253-1  6906 MS20604R4W2	3) (4) (5) PART AGEC NUMBER DESCRIPTION AND USABLE ON CODES (UOC) GROUP 15 CORROSION TEST BATH FIG. 29 CORROSION TEST BATH  6906 MS35493-76 SCREW, WOOD 3035 K253-1 BATH, CORROSION TEST SEE TM10-6640- 220-13&P FOR REPAIR PARTS 6906 MS20604R4W2 RIVET, BLIND

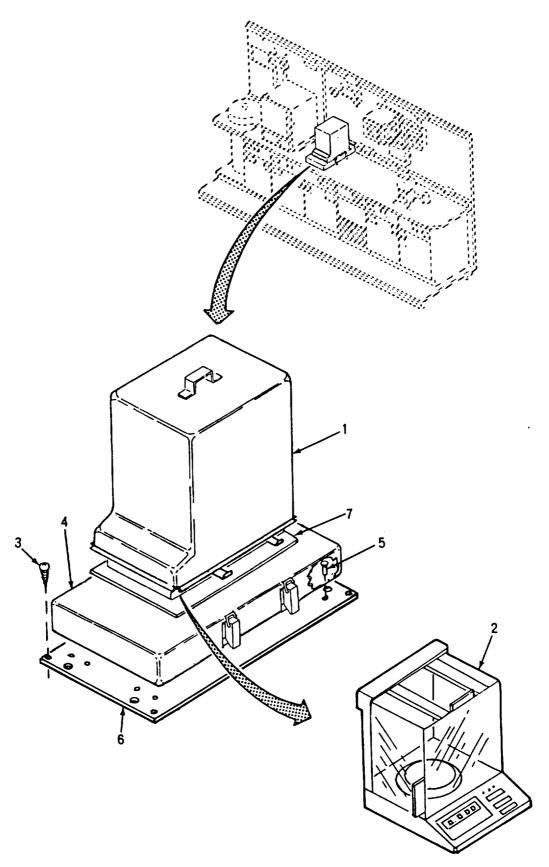


Figure F-30. Balance

SECTION (1) ITEM	III (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 16 BALANCE	
				FIG. 30 BALANCE	
1	PAOZZ	97403	13229E3733	COVER ASSY	1
2	PDOFF	1HF87	A200S	BALANCE, ANALYTICAL SEE TM10-6670- 277-13&P FOR REPAIR PARTS	1
3	PAOZZ	96906	MS35493-76	SCREW, WOOD	4
4	PAOZZ	80740	78-902	SUPPORT, VIBRATION	1
5	PAOZZ	96906	MS20426B6-5	RIVET, SOLID	8
6	XDOZZ	97403	13219E1494	PLATE, MOUNTING	1
7	XDOZZ	97403	13219E1521	GASKET	1

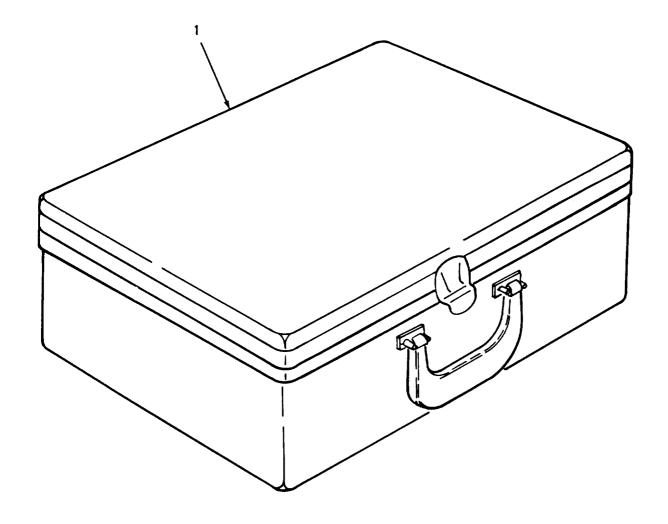


Figure F-31. Water Detector Kit

SECTION (1) ITEM	III (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 17 WATER DETECTOR KIT	
				FIG. 31 WATER DETECTOR KIT	
1	PAOFF	33218	GTP-323	DETECTOR KIT, AUTOMO SEE TM10-6640- 221-13&P FOR REPAIR PARTS	1
				END OF FIGURE	

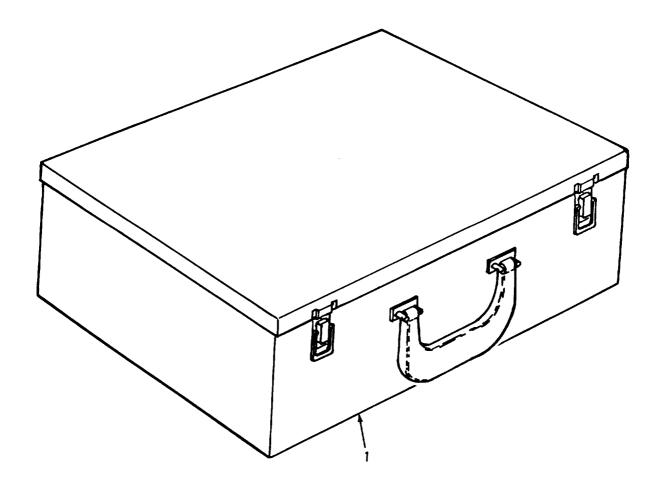


Figure F-32. Fuel Sampling Kit

SECTIO (1) ITEM	N II (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 18 FUEL SAMPLING KIT	
				FIG. 32 FUEL SAMPLING KIT	
1	PAOHZ	08071	XX64-037-30	KIT, FUEL SAMPLING SEE TM10-6630- 230-13&P FOR REPAIR PARTS	1
				END OF FIGURE	

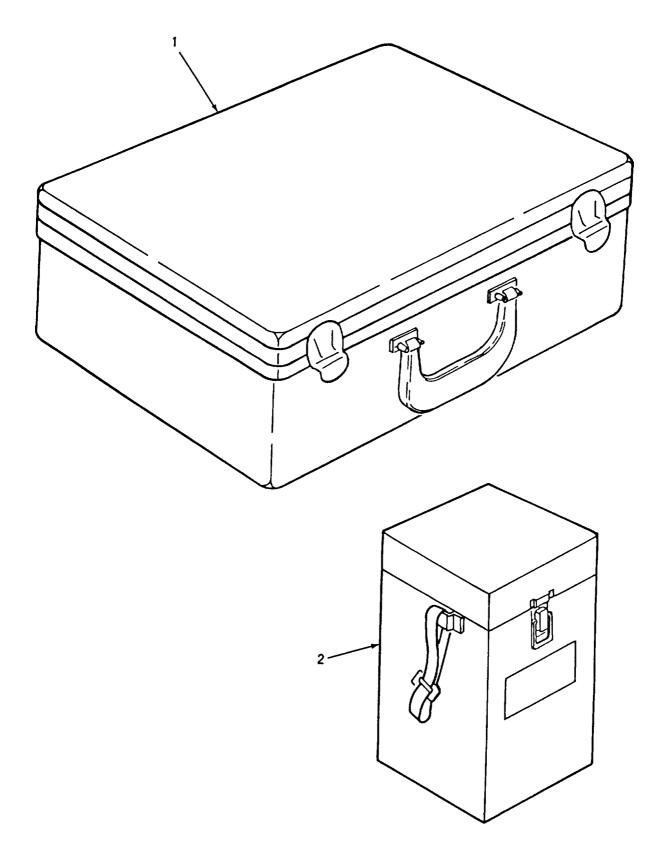


Figure F-33. Fuel System Icing Inhibitor Kit And Petroleum Sampling and Gaging Kit

SECTION (1) ITEM	N II (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 19 FUEL SYSTEM ICING INHIBITOR KIT	
				FIG. 33 FUEL SYSTEM ICING INHIBITOR KIT AND PETROLEUM SAMPLING AND GAGING KIT	
1 2	PAOZF PDOZH	62935 81349	B/2 MIL-T-51028	TEST KIT, FUEL ADDIT SAMPLING AND GAGING	1 1
				TAID OF FEGURE	

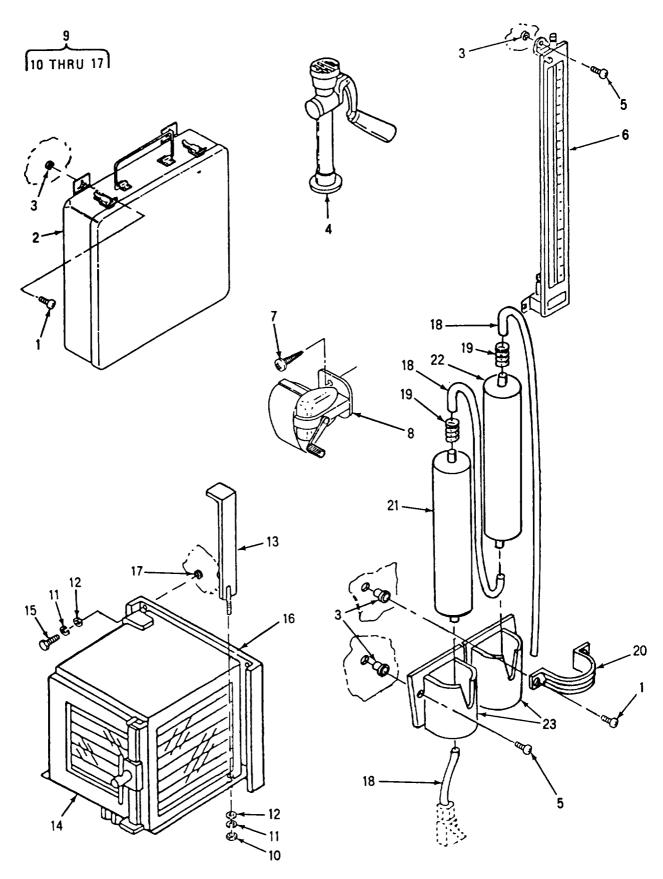


Figure F-34. Support Items (Sheet 1 of 2)

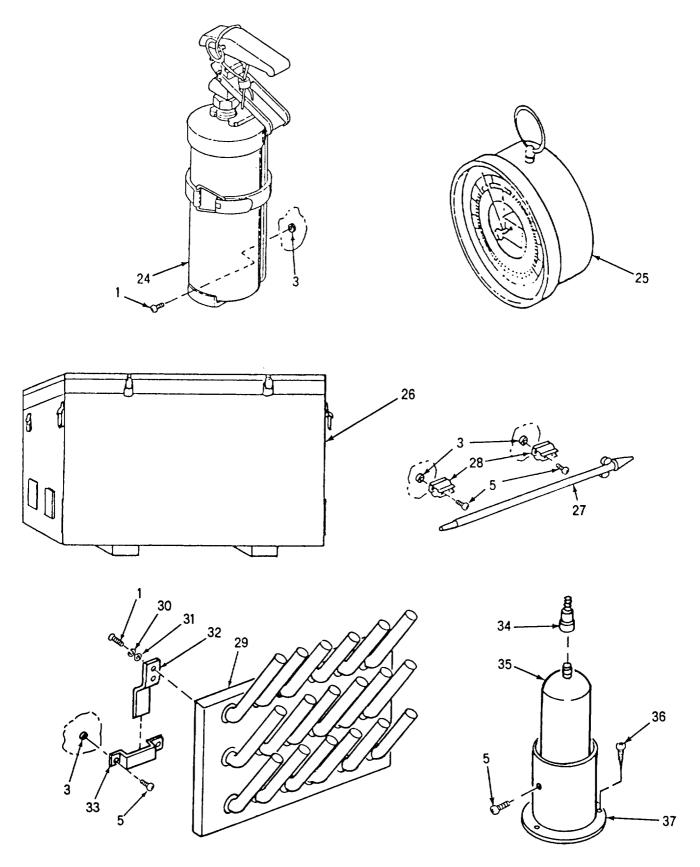


Figure F-34. Support Items (Sheet 2 of 2)

I 2) (3)	(4)	(5)	(6)
DDE CAGEC	PART NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
		GROUP 20 SUPPORT ITEMS	
		FIG. 34 SUPPORT ITEMS	
AOZZ 96906 AOZZ 22527 AOZZ 96906 BOZZ 39739 AOZZ 96906 AOZZ 96906 AOZZ 81349 COOO 97403 AOZF 96906 AOZZ 96906 AOZZ 96906 AOZZ 96906 AOZZ 96906 AOZZ 96906 AOZZ 97403 BOOZZ 97403	MS35207-265 10-021-10 MS27130A25 91581 MS35207-263 30EA15WM MS24629-23 GG-S-236 13229E3720 MS35649-2254 MS35338-139 MS15795-810 13226E6816 MS36217-3 MS35307-308 13229E3721 MS27130-S31 13219E1400-64	SCREW, MACHINE KIT, FIRST AID NUT, PLAIN, BLIND RIV EYEWASH SCREW, MACHINE MANOMETER, VERTICAL SCREW, TAPPING, THREA SHARPENTAR, PENCIL CABINET INSTL NUT, PLAIN, HEXAGON WASHER, LOCK WASHER, FLAT BRACKET CABINET, DESICCATING SCREW, CAP, HEXAGON H SHELF, CABINET NUT, PLAIN, BLIND RIV TUBING, NONMETALLIC MAKE FROM	2 1 2 1 3 1 3 1 1 2 6 6 2 1 4 1 4 2
AOZZ 96906 AOZZ 97403 AOZZ 80740 AOZZ 80740 AOZZ 80740 AOZZ 2527 AOZF 97403 AOZZ 21519 AOZZ 81349 AOZZ 80740 AOZZ 97403 AOZZ 97403 AOZZ 97403 AOZZ 97403 AOZZ 97403 AOZZ 97403 AOZZ 97403 AOZZ 97403 AOZZ 97403 AOZZ 97403	MS24585C241 13219E1488 30-867-04 30-867-02 30-867-10 1211 2-405 13227E7468 68-875-41 INCH M24066/2-142 H-18932 MS35338-43 MS27183-42 13229E3739 13229E3732 13219E1509 BB-G-110 MS35493-76	NONMETALLIC TUBING, P/N ZZ-T-831, CUT AS REQD SPRING, HELICAL RETAINER CARTRIDGE, WTR CARTRIDGE, WTR CARTRIDGE, WTR BRACKET, WTR DEMIN EXTINGUISHER, FIRE V BAROMETER, ANEROID BOX, OVERPACK THIEF, OIL PETROLEUM CLIP, SPRING TENSION RACK, DRYING WASHER, LOCK WASHER, FLAT BRACKET, DRYING RACK KEEPER, DRYING RACK ADAPTER, PRPNE BTL PROPANE SCREW, WOOD	2 2 1 1 2 2 1 1 2 1 4 4 2 2 1 1 2 1 2 1
77 0 0 0 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	) (3) R DE CAGEC  OZZ 96906 OZZ 22527 OZZ 96906 OZZ 22527 OZZ 96906 OZZ 39739 OZZ 96906 OZZ 96906 OZZ 96906 OZZ 96906 OZZ 96906 OZZ 96906 OZZ 96906 OZZ 96906 OZZ 97403 OZF 96906 OZZ 97403 OZZ 96906 OZZ 97403 OZZ 97403 OZZ 80740 OZZ 97403 OZZ 97403 OZZ 97403 OZZ 97403 OZZ 97403	(3) (4) PART DE CAGEC NUMBER  OZZ 96906 MS35207-265 OZZ 22527 10-021-10 OZZ 96906 MS27130A25 OZZ 96906 MS35207-263 OZZ 39739 30EA15WM OZZ 96906 MS24629-23 OZZ 81349 GG-S-236 OZZ 81349 GG-S-236 OZZ 96906 MS35207-263 OZZ 81349 GG-S-236 OZZ 81349 GG-S-236 OZZ 81349 GG-S-236 OZZ 96906 MS3538-139 OZZ 96906 MS35338-139 OZZ 96906 MS35338-139 OZZ 96906 MS35338-139 OZZ 96906 MS35307-308 OZZ 97403 13229E3721 OZZ 96906 MS35307-308 OZZ 97403 13229E3721 OZZ 96906 MS27130-S31 OZZ 97403 13219E1400-64  OZZ 96906 MS27130-S31 OZZ 97403 13219E1400-64  OZZ 96906 MS27130-S31 OZZ 97403 13219E1400-64  OZZ 96906 MS27130-S31 OZZ 97403 13219E1400-64  OZZ 80740 30-867-02 OZZ 80740 30-867-02 OZZ 80740 30-867-10 OZF 12183 1211 OZO 22527 2-405 OFF 97403 13227E7468 OZZ 21519 68-875-41 INCH OZZ 81349 M24066/2-142 OZZ 80740 H-18932 OZZ 81348 M24066/2-142 OZZ 97403 13229E3732 OZZ 97403 13229E3732 OZZ 97403 13229E3739 OZZ 97403 13229E3732 OZZ 97403 13229E3732 OZZ 97403 13229E3732 OZZ 97403 13219E1509 OZZ 81348 BB-G-110 OZZ 81348 BB-G-110 OZZ 81348 BB-G-110	(3)

END OF FIGURE

SECTION II TM10-6640-216-13&P

SECTION (1) ITEM	III (2) SMR	(3)	TM10-6640-216-13&P (4) PART	(5)	(6)
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES (UOC)	QTY
				GROUP 21 BULK MATERIALS	
				FIG. BULK	
1	PAOZZ	45681	801-4	HOSE, NONMETALLIC	V
2	PAOZZ	81349	L-H-520 TYPEI	HOSE, RUBBER, FLEX	V
3	PAOZZ	11292	02270201	PIPE, BRASS	V
4	PAOZZ	81349	B46089-MSB1	SHEET RUBBER	V
5	PAOZZ	61501	B44-3	TUBING, NONMETALLIC	V
6	PAOZZ	81349	ZZ-T-831	TUBING, NONMETALLIC	V

## NATIONAL STOCK NUMBER INDEX

	NATIONAL STOCK NUMBER INDEA				
STOCK NUMBER	FIG.	ITEM	STOCK NUMBER	FIG.	ITEM
5310-00-014-5850	13	4	5305-00-207-8253	34	15
	13	26	4730-00-222-1838	16	17
	14	5	4730-00-222-1860	16	19
	14	28	5305-00-225-3843	7	1
	15	13	5310-00-225-5328	13	8
	34	31	3310 00 223 3320	13	30
5305-00-014-9926	24	1		14	9
3303 00 011 3320	27	1		14	32
	28	1	5305-00-225-7774	2	9
	29	1	5310-00-250-9477	16	8
	30	3	5310-00-250-9477	34	10
	34	36	6630-00-251-2118	28	2
5310-00-045-3296	9	3	6685-00-251-2118	34	25
5310-00-045-3296					
	13	3	4730-00-278-4824	16	25
	13	25	6250-00-284-0481	3	10
	14	4	6250-00-295-2738	3	11
	14	27	6250-00-299-2884	3	8
	15	12	6640-00-359-9629	23	6
	34	30	6640-00-359-9880	24	2
5310-00-045-3299	13	7	6630-00-399-2964	23	14
	13	29	6665-00-496-9623	32	1
	14	8	6695-00-496-9624	34	27
	14	31	4730-00-504-1908	16	37
5310-00-045-4007	4	12	6640-00-522-1886	29	2
5930-00-051-4448	5	6	6630-00-530-0987	25	2
	5	11	6640-00-531-5022	25	4
5305-00-051-6751	2	16	5310-00-550-1130	23	3
	2	31	6250-00-569-9502	3	9
	10	2	5305-00-579-2139	4	11
5305-00-054-6651	12	2	5320-00-582-3502	12	10
	12	23		12	31
5305-00-054-6656	4	15	5310-00-582-5965	7	2
5305-00-059-3659	13	9		13	19
	13	31		13	41
	14	10		14	22
	14	33		14	45
5940-00-113-8179	9	10		16	9
3310 00 113 0173	9	17	6830-00-584-3041	34	35
5320-00-117-6817	22	3	5930-00-655-1582	4	27
5320-00-117-6963	20	11	5930-00-719-9659	3	12
5340-00-134-3470	12	5	5310-00-722-5998	2	19
3310 00 131 3170	12	26	3310 00 722 3330	2	34
5310-00-141-3062	2	28		10	4
5310-00-141-3002	2	45	5925-00-728-1968	4	26
	10	13	5310-00-767-9425	2	26 5
6680-00-151-5310	33	2	5310-00-767-9425	2	3
		5			
5320-00-165-8784	30		5310-00-809-4058	7	3
4730-00-196-1973	16	35		13	20
4820-00-197-4984	15	6		13	42
4730-00-202-6491	16	21		14	23

## NATIONAL STOCK NUMBER INDEX

	NATIONAL STOCK NUMBER INDEX				
STOCK NUMBER	FIG.	ITEM	STOCK NUMBER	FIG.	ITEM
5310-00-809-4058	14	46	5310-00-934-9765	14	11
	16	10		14	34
	23	4	4820-00-957-5639	15	3
5310-00-809-8544	7	6	6640-00-980-5002	25	3
5310-00-809-8546	4	3	5310-00-983-8483	12	17
	7	10		12	38
	9	4	5925-00-984-2163	4	25
	11	3	5305-00-984-4992	12	16
	12	8		12	37
	12	29	5305-00-984-6194	13	6
4730-00-817-6578	16	40		13	28
5310-00-823-8804	7	16		14	7
6685-00-842-4565	34	6		14	30
5305-00-855-0972	34	7	5305-00-984-6195	7	5
4820-00-865-6946	16	6	5305-00-984-6212	20	7
5310-00-880-5976	12	4	5305-00-984-6213	7	9
	12	25	5305-00-984-6219	12	7
5310-00-883-9384	13	12		12	28
	13	34	5305-00-984-7342	2	26
	14	13		2	43
	14	36		10	11
5310-00-889-2589	4	8	6640-00-986-5033	34	14
4730-00-908-3194	16	13	5305-00-988-1170	15	7
4730-00-908-3195	23	9	5305-00-988-1725	13	17
5310-00-929-6395	2	20		13	39
	10	3		14	20
	12	3		14	43
	12	24		16	7
5310-00-933-8118	4	18	5305-00-988-1726	7	15
5310-00-933-8120	13	11	5305-00-989-7434	4	2
	13	33		5	3
	14	12		5	7
	14	35		5	13
5310-00-933-8121	2	10		5	16
	34	11		6	3
5310-00-933-8778	2	4		6	8
5310-00-934-9747	4	14		6	13
5310-00-934-9751	13	2		6	18
	13 14	24		6	23 28
	14	3 26		6	28 33
	15	26 11		6 6	38
5310-00-934-9758	12	9		17	1
9310-00-934-9/50	12	30		34	5
5310-00-934-9759	7	7	5305-00-993-1848	9	1
5310-00-934-9759	7	11	3333 00 333-1040	11	2
5310-00-934-9761	4	17		13	1
5310-00-934-9765	9	2		13	23
2220 00 731 7703	13	10		14	2
	13	32		14	25

## NATIONAL STOCK NUMBER INDEX

	WIII TOWNER	JIOCK NONDE	IC INDEX		
STOCK NUMBER	FIG.	ITEM	STOCK NUMBER	FIG.	ITEM
5305-00-993-1848	18 19 20 21 22 23 26 34	3 1 3 1 5 12 1	6640-01-138-2563 5935-01-140-8059 5935-01-147-9446 6630-01-165-7133 4130-01-186-6917 4730-01-246-5123 4730-01-247-8496 5306-01-303-2815	31 4 2 33 9 16 16 23	1 13 8 1 6 22 16 2
5305-00-993-1851	12 12 15 25	11 32 10 1			
5305-00-993-2463 5940-01-009-4763 5310-01-009-9785	4 2 4 5 5 5 5 6 6 6 6 6 6 6 6 6 6 6 6 7 18 19 20 20 21 22 23 23 34	7 6 5 4 9 15 18 5 10 15 20 25 30 35 40 2 4 2 4 9 2 6 17 2 3			
5935-01-012-3081	6 6	17 32			
5310-01-015-1021 5320-01-023-2529	34 2 2 2 2 2	17 7 14 24 29 42			
5310-01-091-1248	2 9 34	11 12 12			
5935-01-092-4269 4210-01-092-4420	2 34	12 24			

CAGEC	PART NUMBER	PART NUMBER INDEX STOCK NUMBER	FIG.	ITEM
61957 05624	AD64BS AM125		10 13 13	9 14 36 15
05624	AM132		14 13 13 14 14	38 15 37 16 39
IHF87	A200S		30	2
98437	B-4CPA2-3	6620 01 165 5122	15	15
62935 81348	B/2 BB-G-110	6630-01-165-7133 6830-00-584-3041	33 34	1 35
80063	BSC-B-539596	0030-00-304-3041	2 2 10	17 32
80063	BSC-B-539597		2 2 10	6 27 44 12
96384	BS0S-632-10		2	23 37
77342	BU120VAC		17	4
16799	BV-2		2	40
91929	BZG1-2RN2		5	17
61501	B44-3		BULK	5
81349	B46089-MSB1		BULK	4
63384	CDA-0B		13 13 14 14	22 44 19 42
81349	CSC-C-539594		2 2 10	18 33 5
49524	CSW1AE-1A		26	3
44655	DOSHPX-47T		4	10
15605 56365	D26MR33A FAL32100-1121-8F -24		7 4	12 24
81349 81349	FH23BM F03B125V15A		4 4	21 20
81349	F03B125V5A		4	19
81349	GG-S-236		34	8
32218	GTP-323	6640-01-138-2563	31	1
80740	H-18932		34	29
06223	KBB36-36	CC40 00 F22 100C	11	4
23035 81349	K253-1 L-H-520 TYPEI	6640-00-522-1886	29 BULK	2 2
56365	MH-29		4	30
81349	MIL-A-52767		8	5
81349	MIL-L-970/11	6250-00-284-0481	3	10
81349	MIL-L-970/13	6250-00-295-2738	3	11

CAGEC	PART NUMBER	PART NUMBER INDEX STOCK NUMBER	FIG.	ITEM
81349 59646 59646	MIL-T-51028 MSS-SP-60TYIVCLA MSS-SP-80TYIICLA	6680-00-151-5310	33 16 16	2 33 18
96906	MS15795-805	5310-00-722-5998	2 2 10	19 34 4
96906	MS15795-806	5310-00-880-5976	12 12	4 25
96906	MS15795-810	5310-01-091-1248	2 9 34	11 12 12
96906	MS15795-818	5310-00-767-9425 5310-00-225-5328	2	5
96906	MS15795-841	5310-00-225-5328	13 14	30 9
96906	MS15795-842	5310-00-883-9384	14 13 13	32 12 34 13
96906	MS16208-53		14	36 21
96906 96906	MS16569-1 MS16995-16	5930-00-719-9659 5305-00-051-6751	3 2 2	12 16 31
96906	MS16996-24	5305-00-225-7774	10	2 9
96906 96906	MS20426A4-6 MS20426B6-5	5320-00-117-6963 5320-00-165-8784	20 30	11 5
96906 96906	MS20470AD3-6 MS20601AD4W4	5320-00-117-6817 5320-00-582-3502	22 12 12	3 10 31
96906	MS20601B6W6		12 12 12	20 41
96906	MS20604R4W2		28 29	3
96906 96906	MS21044C4 MS24585C241	5310-00-889-2589	4 34	8 19
96906	MS24629-23	5305-00-855-0972	34	7
96906 96906	MS24693-26 MS25036-107	5940-00-113-8179	9	14 10
96906	MS27130-A100K		9	17 13
96906 96906	MS27130-A133	5310-00-141-3062	12 7 2	34 24
JUJU0	MS27130-A26	3310-00-141-3007	2 2 10	28 45 13
96906 96906	MS27130-A32 MS27130-A61K		15 3	9
96906 96906 96906	MS27130-A61K MS27130-S31 MS27130A25	5310-01-015-1021 5310-01-009-9785	3 34 4	17 5

CAGEC	PART NUMBER	PART NUMBER INDEX STOCK NUMBER	FIG.	ITEM
96906	MS27130A25	5310-01-009-9785	5 5 5 6 6 6 6 6 6 6 6 6 17 18 19 20 20 21 22 23 24	4 9 15 18 5 10 15 20 25 30 340 2 4 2 4 2 6 17 2 3
96906	MS27183-10	5310-00-809-4058	7 13 13 14 14 16 23	3 20 42 23 46 10
96906	MS27183-42	5310-00-014-5850	13 13 14 14 15 34	4 26 5 28 13 31
96906	MS27183-5	5310-00-983-8483	12 12	17 38
	MS27183-7 MS27183-8	5310-00-809-8544 5310-00-809-8546	7 4 7 9 11 12	6 3 10 4 3 8
96906 96906	MS27183-9 MS35059-23 MS35191-274	5310-00-823-8804 5930-00-655-1582 5305-00-984-7342	7 4 2 2 10	16 27 26 43 11
96906	MS35206-232	5305-00-984-4992	12 12	16 37

		CROSS-REFERENCE INDEXES		
CAGEC	PART NUMBER	PART NUMBER INDEX STOCK NUMBER	FIG.	ITEM
96906	MS35206-246	5305-00-984-6194	13 13 14 14	6 28 7 30
96906 96906 96906 96906	MS35206-247 MS35206-265 MS35206-266 MS35206-272 MS35206-281	5305-00-984-6195 5305-00-984-6212 5305-00-984-6213 5305-00-984-6219 5305-00-988-1725	7 20 7 12 12	5 7 9 7 28 17
96906	MS35206-282	5305-00-988-1726	13 14 14 16 7	39 20 43 7 15
96906 96906	MS35206-284 MS35207-263	5305-00-988-1170 5305-00-989-7434	15 4 5 5 5 6 6 6 6 6 6 6 6 6 17 34	7 2 3 7 13 16 3 8 13 18 23 28 33 38 1
96906	MS35207-265	5305-00-993-1848	9 11 13 13 14 14 18 19 20 21 22 23 26 34	1 2 1 23 2 25 3 1 3 1 5 1 1 2
96906	MS35207-267	5305-00-993-1851	12 12 15 25	11 32 10 1
96906 96906	MS35207-279 MS35207-307	5305-00-993-2463	4 3	7 2

		PART NUMBER INDEX		
CAGEC	PART NUMBER	STOCK NUMBER	FIG.	ITEM
96906 96906 96906	MS35265-30 MS35307-308 MS35308-369	5305-00-579-2139 5305-00-207-8253	4 34 8	11 15 2
96906 96906 96906	MS35333-40 MS35338-135 MS35338-136	5310-00-550-1130 5310-00-933-8118 5310-00-929-6395	23 4 2	3 18 20
90900	M535330-130	3310-00-929-0393	10 12	3
96906	MS35338-138	5310-00-933-8120	12 13 13 14	24 11 33 12
96906	MS35338-139	5310-00-933-8121	14 2 34	35 10 11
96906 96906 96906	MS35338-143 MS35338-41 MS35338-42	5310-00-933-8778 5310-00-045-4007 5310-00-045-3299	2 4 13	12 7 29
96906	MS35338-43	5310-00-045-3296	14 14 9	8 31 3
			13 14 14 15 34	25 4 27 12 30
96906	MS35338-44	5310-00-582-5965	7 13 13 14 14	2 19 41 22 45 9
96906	MS35493-76	5305-00-014-9926	24 27 28 29 30	1 1 1 1 3 36
96906	MS35649-202	5310-00-934-9758	12 12	9
96906 96906	MS35649-204 MS35649-2254	5310-00-934-9760 5310-00-250-9477	7 16	11 8
96906 96906 96906 96906	MS35649-262 MS35649-264 MS35649-284 MS35650-302	5310-00-934-9747 5310-00-934-9761 5310-00-934-9759 5310-00-934-9751	34 4 7 13 13	10 14 17 7 2 24 3

CAGEC	PART NUMBER	PART NUMBER INDEX STOCK NUMBER	FIG.	ITEM
96906	MS35650-302	5310-00-934-9751	14 15	26 11
96906	MS35650-304	5310-00-934-9765	9 13 13 14 14	10 32 11 34
96906 96906 96906 96906 96906 96906 96906	MS35785-2 MS35842-10 MS35842-11 MS35842-6 MS36217-3 MS51415-1 MS51907-2	4820-00-197-4984 4730-00-908-3195 4730-00-908-3194 6640-00-986-5033	15 23 16 15 34 2 13 13 14	6 9 13 4 14 35 18 40 21 44
96906 96906	MS51941-10 MS51957-27	5305-00-054-6651	23 12 12	5 2 23
96906 96906	MS51957-32 MS51958-63	5305-00-054-6656 5305-00-059-3659	13 13 14 14	15 9 31 10 33
96906 96906 96906 96906 96906 81349 81349 81349	MS51971-5 MS90558C44413P MS90564-7C MS90725-13 MS90728-8 M16377-12-341-1 M16377/12-003 M16377/42-005	5310-00-768-0321 5935-01-092-4269 5935-01-147-9446 5306-01-303-2815 5305-00-225-3843	2 2 2 2 23 7 3 3 3	3 12 8 2 1 4 5
81349 81349 81349	M16377/44-001 M24066/2-142 M24243/1-A404	6250-00-569-9502 5320-01-023-2529	3 34 2 2 2 2 2 2	9 28 7 14 24 29 42
81349	M24243/1-F602		24 27	3 3
80205 56305 56305 56305 09710 56365 56305 81349 80063	NAS1330-4-151 NQODQ2 NQOD424L100 PK15GTA QOB115 QOB320 Q070AN RCR32G625JS SCB539597	5925-00-984-2163 5925-00-728-1968	2 4 4 4 4 4 4 4 12	13 29 28 9 25 26 16 23 21

		PART NUMBER INDEX		
CAGEC	PART NUMBER	STOCK NUMBER	FIG.	ITEM
80063 80063	SCB539597 SCC539594	5340-00-134-3470	12 12 12	42 5 26
80063	SCC539596		12 12	6 27
97483 54319 81348	SLX-1815-A-GR-1 SW62 W-F-406		16 4 7 7	1 18 19 8
81348	W-J-800		5 6 6	1 16 31
81348 81348	W-L-116/18 WC586		3 5 5 6 6 6 6 6 6 6 6 6 6	6 8 14 4 9 14 19 24 29 34 39
81348	WC596/11-2	5935-01-012-3081	6 6	17 32
81348 81348	WS755TYPE3 WS896/2-03A	6250-00-299-2884 5930-00-051-4448	3 5 5	8 6 11
56365	XA7309E		12 12	12
08071 08071 98245 76385 81349 01167	XX55-000-00 XX64-037-30 YE-1808ACGH ZX-5399 ZZ-T-831 OB-1	6665-00-496-9623	15 32 7 8 BULK 13 13	17 1 22 6 6 13 35 14
11292 0BJJ7	02270201 1-MSS		BULK 18 18 18 19 19 20 21 21 22	3 6 8 10 4 6 8 6 4 6 8

CAGEC	PART NUMBER	PART NUMBER INDEX STOCK NUMBER	FIG.	ITEM
22527 75282	1-088 1FA	4820-00-957-5639	15 6 6 6 6 6 6	3 1 6 11 21 26 36
75282 22527 30327 13174	1FT 10-021-10 100-B-04 101-B-04	4730-00-504-1908	5 34 16 16	5 2 26 37
82271 30327 30327 30327	101-B-06 104-B-04 113-B-04X48 113-B1-4X2-1-2	4730-01-246-5123 4730-00-196-1973	16 16 16 16	22 31 27 35
30327 30327 09505 12183	113B1-4NPTX3-1-2 116-B-04 116-B-06	4730-00-278-4824 4730-01-247-8496 4210-01-092-4420	16 16 16 16	32 25 16 24
97403 97403 19099 97403	13212E3705-1 13218E0479-52 13219E1000 13219E1399	1210 01 092 1120	16 2 1 2	14 39 1 2
97403 97403 97403 97403	13219E1400-64 13219E1430 13219E1432 13219E1433		34 18 18	18 9 2 1
97403 97403 97403 97403	13219E1434 13219E1436 13219E1443 13219E1445		20 23 15 15	1 13 14 8
97403 97403 97403 97403	13219E1450 13219E1460 13219E1470 13219E1480		19 20 21 21	7 5 3 5
97403 97403 97403 97403	13219E1481 13219E1486 13219E1487 13219E1488		22 34 4 34	7 37 6 20
97403 97403 97403 97403	13219E1491 13219E1494 13219E1496 13219E1499		16 30 7 23	5 6 4 7
97403 97403 97403 97403	13219E1499-3 13219E1507 13219E1509 13219E1510		23 20 34 17	10 2 34 5
97403 97403 97403 97403	13219E1510 13219E1514 13219E1514-8 13219E1519 13219E1519-1		17 15 15 2 2	1 5 30 36

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CAGEC	PART NUMBER	STOCK NUMBER	FIG.	ITEM
97403	13219E1521		30	7
97403	13219E1536		2	21
97403	13219E1536-1		2	22
97403	13219E1545		2	38
97403	13219E1547		16	1
97403	13219E1547-16		16	29
97403	13219E1547-9		16	20
97403	13219E1548		20	8
97403	13219E1550		20	10
97403	13219E1551		20	12
97403	13219E1554		11	5
97403	13219E1560		11	1
97403	13219E1565		2	25
97403	13219E1566		18	5
97403	13219E1567		19	3
97403	13219E1568		10	3 7
97403	13219E1568-3		10	8
97403	13219E1571		2	15
97403	13219E1371 13219E1573		10	
				1
94703	13219E1619		28	4
			29	4
97403	13219E1620		28	5 4
97403	13219E1775		24	4
			27	4
97403	13225E8465	4130-01-186-6917	9	6
97403	13226E6637-2		9	11
97403	13226E6730		13	21
			13	43
			14	18
			14	41
97403	13226E6816		34	13
97403	13227E7452		23	11
97403	13227E7453		23	8
97403	13227E7459		22	4
97403	13227E7460		22	1
97403	13227E7461		22	2
97403	13227E7466		18	7
97403	13227E7468		34	26
97403	13227E7469		2	1
97403	13228E1206		8	1
97403	13228E1210		2	41
97403	13228E1214		19	5
97403	13228E1215		3	1
97403	13228E1217		7	23
97403	13228E1219-2		4	25 1
97403	13228E1225		9	4 7
97403 97403				17
	13228E1226		7	
97403	13228E1227		9	5
97403	13228E9967		12	1
97403	13228E9967-4		12	14
97403	13228E9968		12	22

		PART NUMBER INDEX		
CAGEC	PART NUMBER	STOCK NUMBER	FIG.	ITEM
97403 97403 97403 97403	13228E9968-8 13228E9969 13228E9970 13228E9971		12 9 7 14 14	35 15 20 1 24
97403	13228E9973		12 12	19 40
97403	13228E9974		12 12 12	15 36
97403	13228E9974-2		12 12 12	18 39
97403 97403 97403 97403	13228E9977 13228E9978-1 13228E9978-2 13228E9979		9 9 9 13 13	13 9 16 5 27
97403	13229E3720		14 34	29 9
97403 97403 97403 97403 97403 97403	13229E3721 13229E3732 13229E3733 13229E3735 13229E3739 13229E3740		34 34 30 15 34 23	16 33 1 16 32 1
81343 22527 25795 81860 63384	16-6-140140 2-405 2P373 22002-11 2296-24V	6685-00-255-9507	16 34 16 8 13 13 14	23 25 34 4 16 38 17 40
05083 81343 30327 12148 7282 16327 80740 80740	23-7180 24-16-140140 242-BL-2A 27E122 3FTTA 3P676 30-867-02 30-867-04 30-867-10	5935-01-140-8059	17 16 16 4 5 16 34 34 34	3 24 2 13 10 39 22 21 23
39739 48619 79470 11543 79470 79470 79470 79470 79470	30EA15WM 31477 3200X12X8 320001513 3220X6X4 3220X8X4 3220X8X4 3250X4 3326X6	6685-00-842-4565 6640-00-359-9880 4730-00-202-6491 4730-00-817-6578 4730-00-222-1860 4730-00-222-1838	34 24 16 10 16 16 16 16 16	23 6 2 38 10 21 30 40 19

CAGEC	PART NUMBER	PART NUMBER INDEX STOCK NUMBER	FIG.	ITEM
95632 81349 81349 81349 95692 39428 75582	3557 38TB14Z 38TB6Z 39TB5Z 438U 4619K11 5226		27 7 7 7 4 16	2 8 14 13 22 28 2
74545	5252		5 6 6 6 6	12 2 7 12 22 27 37
25795 48619 21519 79470 30554 93061 48619 48619 48619 48619 48619 48619 48619 48619 48619 48619 48619 48619 48610 25777 89337 93061 22527	6X535 61600 68-875-41INCH 6805 69-692-1 69GH-12-6 74537 74877 74885 74886 74893 75765 76002 78-902 801-4 89079P 91-450 91-470 91GH-12-8 91581	6640-00-980-5002 6695-00-496-9624 4820-00-865-6946 5940-01-009-4763 6630-00-530-0987 6630-00-399-2964 6640-00-359-9629 6640-00-531-5022 6630-00-251-2118	16 25 34 16 2 16 25 23 23 23 23 23 25 28 30 BULK 16 15 16	37 33 27 6 6 15 2 14 15 6 6 4 2 4 1 11 2 3 12 4

FIG.	ITEM	FIGURE AND ITEM NUMBER	INDEX CAGEC	PART NUMBER
rig.	TIBM	STOCK NOMBER	CAGEC	FART NUMBER
BULK	1		45681	801-4
BULK	2		81349	L-H-520 TYPEI
BULK	3		11292	02270201
BULK	4		81349	B46089-MSB1
BULK	5		61501	B44-3
BULK	6		81349	ZZ-T-831
1	1		19099	13219E1000
2	1		97403	13219E1000 13227E7469
2	2		97403	13219E1399
		F310 00 760 0301		
2	3	5310-00-768-0321	96906	MS51971-5
2	4	5310-00-933-8778	96906	MS35338-143
2	5	5310-00-767-9425	96906	MS15795-818
2	6	5940-01-009-4763	30554	69-692-1
2	7	5320-01-023-2529	81349	M24243/1-A404
2	8	5935-01-147-9446	96906	MS90564-7C
2	9	5305-00-225-7774	96906	MS16996-24
2	10	5310-00-933-8121	96906	MS35338-139
2	11	5310-01-091-1248	96906	MS15795-810
2	12	5935-01-092-4269	96906	MS90558C44413P
2	13		80205	NAS1330-4-151
2	14	5320-01-023-2529	81349	M24243/1-A404
2	15		97403	13219E1571
2	16	5305-00-051-6751	96906	MS16995-16
2	17		80063	BSC-B-539596
2	18		81349	CSC-C-539594
2	19	5310-00-722-5998	96906	MS15795-805
2	20	5310-00-929-6395	96906	MS35338-136
2	21		97403	13219E1536
2	22		97403	13219E1536-1
2	23		96384	BS0S-632-10
2	24	5320-01-023-2529	81349	M24243/1-A404
2	25	3320 01 023 2323	97403	13219E1565
2	26	5305-00-984-7342	96906	MS35191-274
2	27	3303 00 301 7312	80063	BSC-B-539597
2	28	5310-00-141-3062	96906	MS27130-A26
2	29	5320-00-141-3002	81349	M24243/1-A404
2	30	5320-01-023-2529	97403	13219E1519
2	31	5305-00-051-6751	96906	MS16995-16
2	32	5305-00-051-6751		BSC-B-539596
			80063	
2	33	F310 00 732 F000	81349	CSC-C-539594
2	34	5310-00-722-5998	96906	MS15795-805
2	35		96906	MS51415-1
2	36		97403	13219E1519-1
2	37		96384	BS0S-632-10
2	38		97403	13219E1545
2	39		97403	13218E0479-52
2	40		16799	BV-2
2	41		97403	13228E1210
2	42	5320-01-023-2529	81349	M24243/1-A404
2	43	5305-00-984-7342	96906	MS35191-274
2	44		80063	BSC-B-539597

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FIG.	ITEM	FIGURE AND ITEM NUMBER STOCK NUMBER	INDEX CAGEC	PART NUMBER
2 3 3 3 3 3 3	45 1 2 3 4 5 6	5310-00-141-3062	96906 97403 96906 96906 81349 81348 81348	MS27130-A26 13228E1215 MS35207-307 MS27130-A61K M16377-12-341-1 M16377/12-003 W-L-116/18 M16377/42-005
3 3 3 3	8 9 10 11 12	6250-00-299-2884 6250-00-569-9502 6250-00-284-0481 6250-00-295-2738 5930-00-719-9659	81348 81349 81349 81349 96906	WS755TYPE3 M16377/44-001 MIL-L-970/11 MIL-L-970/13 MS16569-1
4 4 4 4	1 2 3 4	5305-00-989-7434 5310-00-809-8546	54319 96906 96906 97403	SW62 MS35207-263 MS27183-8 13228E1219-2
4 4 4 4	5 6 7 8 9	5310-01-009-9785 5305-00-993-2463 5310-00-889-2589	96906 97403 96906 96906 56305	MS27130A25 13219E1487 MS35207-279 MS21044C4 PK15GTA
4 4 4 4	10 11 12 13 14	5305-00-579-2139 5310-00-045-4007 5935-01-140-8059 5310-00-934-9747	44655 96906 96906 12148 96906	DOSHPX-47T MS35265-30 MS35338-41 27E122 MS35649-262
4 4 4 4 4	15 16 17 18 19 20	5305-00-054-6656 5310-00-934-9761 5310-00-933-8118	96906 56305 96906 96906 81349 81349	MS51957-32 Q070AN MS35649-264 MS35338-135 F03B125V5A F03B125V15A
4 4 4	21 22 23 24		81349 95692 81349 56365	FH23BM 438U RCR32G625JS FAL32100-1121-8F -24
4 4 4 4 4 5	25 26 27 28 29 30 1	5925-00-984-2163 5925-00-728-1968 5930-00-655-1582	09710 56365 96906 56305 56305 56365 81348 75582	QOB115 QOB320 MS35059-23 NQOD424L100 NQODQ2 MH-29 W-J-800 5226
5 5 5 5 5	3 4 5 6	5305-00-989-7434 5310-01-009-9785 5930-00-051-4448 5305-00-989-7434	96906 96906 75282 81348 96906	MS35207-263 MS27130A25 1FT WS896/2-03A MS35207-263
5	,	3303 00-303-1434	20200	11033207-203

		FIGURE AND ITEM NUMBER	TMDEY	
FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
_			04.04.0	
5	8		81348	WC586
5	9	5310-01-009-9785	96906	MS27130A25
5	10		75282	3FTTA
5	11	5930-00-051-4448	81348	WS896/2-03A
5	12		75582	5226
5	13	5305-00-989-7434	96906	MS35207-263
5	14		81348	WC586
5	15	5310-01-009-9785	96906	MS27130A25
5	16	5305-00-989-7434	96906	MS35207-263
5	17		91929	BZG1-2RN2
5	18	5310-01-009-9785	96906	MS27130A25
6	1		75282	1FA
6	2		74545	5252
6	3	5305-00-989-7434	96906	MS35207-263
6	4		81348	WC586
6	5	5310-01-009-9785	96906	MS27130A25
6	6		75282	1FA
6	7		74545	5252
6	8	5305-00-989-7434	96906	MS35207-263
6	9		81348	WC586
6	10	5310-01-009-9785	96906	MS27130A25
6	11		75282	1FA
6	12		74545	5252
6	13	5305-00-989-7434	96906	MS35207-263
6	14		81348	WC586
6	15	5310-01-009-9785	96906	MS27130A25
6	16		81348	W-J-800
6	17	5935-01-012-3081	81348	WC596/11-2
6	18	5305-00-989-7434	96906	MS35207-263
6	19		81348	WC586
6	20	5310-01-009-9785	96906	MS27130A25
6	21		75282	1FA
6	22		74545	5252
6	23	5305-00-989-7434	96906	MS35207-263
6	24		81348	WC586
6	25	5310-01-009-9785	96906	MS27130A25
6	26		75282	1FA
6	27		74545	5252
6	28	5305-00-989-7434	96906	MS35207-263
6	29		81348	WC586
6	30	5310-01-009-9785	96906	MS27130A25
6	31		81348	W-J-800
6	32	5935-01-012-3081	81348	WC596/11-2
6	33	5305-00-989-7434	96906	MS35207-263
6	34	F210 01 000 0F0F	81348	WC586
6	35	5310-01-009-9785	96906	MS27130A25
6	36		75282	1FA
6	37	5205 00 000 5424	74545	5252
6	38	5305-00-989-7434	96906	MS35207-263
6	39	E210 01 000 000	81348	WC586
6	40	5310-01-009-9785	96906	MS27130A25

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		FIGURE AND ITEM NUMBER IN		
FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
_				11000=05-5
7	1	5305-00-225-3843	96906	MS90728-8
7	2	5310-00-582-5965	96906	MS3533844
7	3	5310-00-809-4058	96906	MS27183-10
7	4		97403	13219E1496
7	5	5305-00-984-6195	96906	MS35206-247
7	6	5310-00-809-8544	96906	MS27183-7
7	7	5310-00-934-9759	96906	MS35649-284
7	8		81349	38TB14Z
7	9	5305-00-984-6213	96906	MS35206-266
7	10	5310-00-809-8546	96906	MS27183-8
7	11	5310-00-934-9760	96906	MS35649-204
7	12		15605	D26MR33A
7	13		81349	39TBSZ
7	14		81349	38TB6Z
7	15	5305-00-988-1726	96906	MS35206-282
7	16	5310-00-823-8804	96906	MS27183-9
7	17	0010 00 020 0001	97403	13228E 1226
7	18		81348	W-F406
7	19		81348	W-F406
7	20		97403	13228E9970
7	21		96906	MS 16208-53
7	22		98245	YE- I 808ACGH
7	23		97403	13228E1217
7	24		96906	MS27130-A133
8	1		97403	13228E 1206
8	2		96906	MS35308-369
8	3		81860	9810145-02
8	4		81860	22002-11
8	5		81349	MIL-A-52767
8	6		76385	ZX-5399
9	1	5305-00-993-1848	96906	MS35207-265
9	2	5310-00-934-9765	96906	MS35650-304
9	3	5310-00-045-3296	96906	MS3533843
9	4	5310-00-809-8546	96906	MS27183-8
9	5 6		97403	13228E1227
9	6	4130-01-186-6917	97403	13225E8465
9	7		97403	13228E1225
9	8		81348	W-F406
9	9		97403	13228E9978-1
9	10	5940-00-113-8179	96906	MS25036-107
9	11		97403	13226E6637-2
9	12	5310-01-091-1248	96906	MS15795-810
9	13		97403	13228E9977
9	14		96906	MS24693-26
9	15		97403	13228E9969
9	16		97403	13228E9978-2
9	17	5940-00-113-8179	96906	MS25036-107
10	17	33 <del>1</del> 0-00-113-0173	97403	13219EIS573
10	ا 2	5305-00-051-6751	96906	
	2			MS 16995-16
10	3	5310-00-929-6395	96906	MS35338-136
10	4	5310-00-722-5998	96906	MS15795-805

F-114 Change 3

\* U.S. GOVERNMENT PRINTING OFFICE: 1996 - 755-025/40271

		FIGURE AND ITEM NUMBER	INDEX	
FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
10	5		81349	CSC-C-539594
10	6		80063	BSC-B-539596
10	7		97403	13219E1568
10	8		97403	13219E1568-3
10	9		61957	AD64BS
10	10		11543	320001513
10	11	5305-00-984-7342	96906	MS35191-274
10	12	5305-00-984-7342	80063	MS35191-274 BSC-B-539597
10	13	5310-00-141-3062	96906	MS27130-A26
		5310-00-141-3062		
11	1	F20F 00 002 1040	97403	13219E1560
11	2	5305-00-993-1848	96906	MS35207-265
11	3	5310-00-809-8546	96906	MS27183-8
11	4		06223	KBB36-36
11	5		97403	13219E1554
12	1	5205 00 054 6651	97403	13228E9967
12	2	5305-00-054-6651	96906	MS51957-27
12	3	5310-00-929-6395	96906	MS35338-136
12	4	5310-00-880-5976	96906	MS15795-806
12	5	5340-00-134-3470	80063	SCC539594
12	6		80063	SCC539596
12	7	5305-00-984-6219	96906	MS35206-272
12	8	5310-00-809-8546	96906	MS27183-8
12	9	5310-00-934-9758	96906	MS35649-202
12	10	5320-00-582-3502	96906	MS20601AD4W4
12	11	5305-00-993-1851	96906	MS35207-267
12	12		56365	XA7309E
12	13		96906	MS27130-A100K
12	14		97403	13228E9967-4
12	15		97403	13228E9974
12	16	5305-00-984-4992	96906	MS35206-232
12	17	5310-00-983-8483	96906	MS27183-5
12	18		97403	13228E9974-2
12	19		97403	13228E9973
12	20		96906	MS20601B6W6
12	21		80063	SCB539597
12	22		97403	13228E9968
12	23	5305-00-054-6651	96906	MS51957-27
12	24	5310-00-929-6395	96906	MS35338-136
12	25	5310-00-880-5976	96906	MS15795-806
12	26	5340-00-134-3470	80063	SCC539594
12	27		80063	SCC539596
12	28	5305-00-984-6219	96906	MS35206-272
12	29	5310-00-809-8546	96906	MS27183-8
12	30	5310-00-934-9758	96906	MS35649-202
12	31	5320-00-582-3502	96906	MS20601AD4W4
12	32	5305-00-993-1851	96906	MS35207-267
12	33		56365	XA7309E
12	34		96906	MS27130-A100K
12	35		97403	13228E9968-8
12	36		97403	13228E9974
12	37	5305-00-984-4992	96906	MS35206-232

FIG.	ITEM	FIGURE AND ITEM NUMBER I	NDEX CAGEC	PART NUMBER
12	38	5310-00-983-8483	96906	MS27183-5
12	39		97403	13228E9974-2
12	40		97403	13228E9973
12	41		96906	MS20601B6W6
12	42		80063	SCB539597
13	1	5305-00-993-1848	96906	MS35207-265
13	2	5310-00-934-9751	96906	MS35650-302
13	3	5310-00-045-3296	96906	MS35338-43
13	4	5310-00-014-5850	96906	MS27183-42
13	5	F20F 00 004 6104	97403	13228E9979
13 13	6 7	5305-00-984-6194	96906	MS35206-246 MS35338-42
13	8	5310-00-045-3299 5310-00-225-5328	96906 96906	MS15795-841
13	9	5310-00-225-5326	96906	MS519795-641 MS51958-63
13	10	5310-00-934-9765	96906	MS35650-304
13	11	5310-00-934-9703	96906	MS35338-138
13	12	5310-00-933-8120	96906	MS15795-842
13	13	3310 00 003 3301	01167	OB-1
13	14		05624	AM125
13	15		05624	AM132
13	16		63384	2296-24V
13	17	5305-00-988-1725	96906	MS35206-281
13	18		96906	MS51907-2
13	19	5310-00-582-5965	96906	MS35338-44
13	20	5310-00-809-4058	96906	MS27183-10
13	21		97403	13226E6730
13	22		63384	CDA-OB
13	23	5305-00-993-1848	96906	MS35207-265
13	24	5310-00-934-9751	96906	MS35650-302
13	25	5310-00-045-3296	96906	MS35338-43
13	26	5310-00-014-5850	96906	MS27183-42
13	27		97403	13228E9979
13	28	5305-00-984-6194	96906	MS35206-246
13	29	5310-00-045-3299	96906	MS35338-42
13	30	5310-00-225-5328	96906	MS15795-841
13	31	5305-00-059-3659	96906	MS51958-63
13	32	5310-00-934-9765	96906	MS35650-304
13	33	5310-00-933-8120	96906	MS35338-138
13	34	5310-00-883-9384	96906	MS15795-842
13	35		01167	OB-1
13	36		05624	AM125
13 13	37		05624	AM132 2296-24V
13	38 39	5305-00-988-1725	63384 96906	2296-24V MS35206-281
13	39 40	3303-00-300-T/72	96906	MS35206-281 MS51907-2
13	40	5310-00-582-5965	96906	MS35338-44
13	41	5310-00-582-5965	96906	MS35336-44 MS27183-10
13	43	3310 00-009-4030	97403	13226E6730
13	44		63384	CDA-OB
14	1		97403	13228E9971
14	2	5305-00-993-1848	96906	MS35207-265

		FIGURE AND ITEM NUMBER	INDEX	
FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
14	3	5310-00-934-9751	96906	MS35650-302
14	4	5310-00-045-3296	96906	MS35338-43
14	5	5310-00-014-5850	96906	MS27183-42
14	6	3310 00 011 3030	97403	13228E9980
14	7	5305-00-984-6194	96906	MS35206-246
14	8	5310-00-045-3299	96906	MS35338-42
14	9	5310-00-225-5328	96906	MS15795-841
14	10	5305-00-059-3659	96906	MS51958-63
14	11	5310-00-934-9765	96906	MS35650-304
14	12	5310-00-933-8120	96906	MS35338-138
14	13	5310-00-883-9384	96906	MS15795-842
14	14		01167	OB-1
14	15		05624	AM125
14	16		05624	AM132
14	17		63384	2296-24V
14	18		97403	13226E6730
14	19		63384	CDA-OB
14	20	5305-00-988-1725	96906	MS35206-281
14	21	F210 00 F00 F06F	96906	MS51907-2
14 14	22 23	5310-00-582-5965 5310-00-809-4058	96906 96906	MS35338-44 MS27183-10
14	23	5310-00-809-4058	97403	MS27183-10 13228E9971
14	25	5305-00-993-1848	96906	MS35207-265
14	26	5310-00-934-9751	96906	MS35650-302
14	27	5310-00-934-9751	96906	MS35338-43
14	28	5310-00-014-5850	96906	MS27183-42
14	29	3310 00 011 3030	97403	13228E9980
14	30	5305-00-984-6194	96906	MS35206-246
14	31	5310-00-045-3299	96906	MS35338-42
14	32	5310-00-225-5328	96906	MS15795-841
14	33	5305-00-059-3659	96906	MS51958-63
14	34	5310-00-934-9765	96906	MS35650-304
14	35	5310-00-933-8120	96906	MS35338-138
14	36	5310-00-883-9384	96906	MS15795-842
14	37		01167	OB-1
14	38		05624	AM125
14	39		05624	AM132
14	40		63384	2296-24V
14	41		97403	13226E6730
14 14	42 43	5305-00-988-1725	63384 96906	CDA-OB MS35206-281
14	43	5305-00-966-1725	96906	MS51907-2
14	45	5310-00-582-5965	96906	MS35338-44
14	46	5310-00-382-3965	96906	MS27183-10
15	1	3310 00 007-4030	97403	13219E1514
15	2		22577	91-450
15	3	4820-00-957-5639	22527	1-088
15	4		96906	MS35842-6
15	5		97403	13219E1514-8
15	6	4820-00-197-4984	96906	MS35785-2
15	7	5305-00-988-1170	96906	MS35206-284

		FIGURE AND ITEM NUMBER	INDEX	
FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
15	8		97403	13219E1445
15	9		96906	MS27130-A32
15	10	5305-00-993-1851	96906	MS35207-267
15	11	5310-00-934-9751	96906	MS35650-302
15	12	5310-00-045-3296	96906	MS35338-43
15	13	5310-00-014-5850	96906	MS27183-42
15	14	3310-00-014-3030	97403	13219E1443
15	15		98437	B-4CPA2-3
15	16		97403	13229E3735
15	17		08071	XX55-000-00
16	1 2		97403	13219E1547
16	3		30327	242-BL-2A
16			89337	91-470
16	4		97483	SLX-1815-A-GR-1
16	5	4000 00 065 6046	97403	13219E1491
16	6	4820-00-865-6946	79470	6805
16	7	5305-00-988-1725	96906	MS35206-281
16	8	5310-00-250-9477	96906	MS35649-2254
16	9	5310-00-582-5965	96906	MS35338-44
16	10	5310-00-809-4058	96906	MS27183-10
16	11		8R545	89079P
16	12		93061	91GH-12-8
16	13	4730-00-908-3194	96906	MS35842-11
16	14		97403	13212E3705-1
16	15		93061	69GH-12-6
16	16	4730-01-247-8496	09505	116-B-06
16	17	4730-00-222-1838	79470	3326X6
16	18		59646	MSS-SP-80TYIICLA
16	19	4730-00-222-1860	79470	3250X4
16	20		97403	13219E1547-9
16	21	4730-00-202-6491	79470	3220X6X4
16	22	4730-01-246-5123	82271	101-B-06
16	23		81343	16-6-140140
16	24		81343	24-16-140140
16	25	4730-00-278-4824	30327	116-B-04
16	26		30327	100-B-04
16	27		30327	113-B-04X48
16	28		39428	4619K11
16	29		97403	13219E1547-16
16	30		79470	3220X8X4
16	31		30327	104-B-04
16	32		30327	113B1-4NPTX3-1-2
16	33		59646	MSS-SP-60TYIVCLA
16	34		25795	2P373
16	35	4730-00-196-1973	30327	113-B1-4X2-1-2
16	36		25795	6X535
16	37	4730-00-504-1908	13174	101-B-04
16	38		79470	3200X12X8
16	39		16327	3P676
16	40	4730-00-817-6578	79470	3220X8X6
17	1	5305-00-989-7434	96906	MS35207-263

FIG.	ITEM	FIGURE AND ITEM NUMBER STOCK NUMBER	INDEX CAGEC	PART NUMBER
17 17 17 17	2 3 4 5	5310-01-009-9785	96906 05083 77342 97403	MS27130A25 23-7180 BU120VAC 13219E1510 13219E1433
18 18 18	2 3 4 5	5305-00-993-1848 5310-01-009-9785	97403 96906 96906 97403	13219E1432 MS35207-265 MS27130A25 13219E1566
18 18 18 18	6 7 8 9 10		0BJJ7 97403 0BJJ7 97403 0BJJ7	1-MSS 13227E7466 1-MSS 13219E1430 1-MSS
19 19 19 19	1 2 3 4 5	5305-00-993-1848 5310-01-009-9785	96906 96906 97403 0BJJ7 97403	MS35207-265 MS27130A25 13219E1567 1-MSS 13228E1214
19 19 19 20 20	6 7 8 1 2		0BJJ7 97403 0BJJ7 97403 97403	1-MSS 13219E1450 1-MSS 13219E1434 13219E1507
20 20 20 20 20	3 4 5 6	5305-00-993-1848 5310-01-009-9785	96906 96906 97403 0BJJ7	MS35207-265 MS27130A25 13219E1460 1-MSS
20 20 20	7 8 9	5305-00-984-6212 5310-01-009-9785	96906 97403 96906	MS35206-265 13219E1548 MS27130A25
20 20 20	10 11 12	5320-00-117-6963	97403 96906 97403	13219E1550 MS20426A4-6 13219E1551
21 21 21 21 21 21 22 22	1 2 3 4 5 6 1 2	5310-01-009-9785	96906 96906 97403 0BJJ7 97403 0BJJ7 97403	MS35207-265 MS27130A25 13219E1470 1-MSS 13219E1480 1-MSS 13227E7460 13227E7461
22 22 22	3 4 5	5320-00-117-6817 5305-00-993-1848	96906 97403 96906	MS20470AD3-6 13227E7459 MS35207-265
22 22 22 23	6 7 8 1	5310-01-009-9785	96906 97403 0BJJ7 97403	MS27130A25 13219E1481 1-MSS 13229E3740
23 23	2	5306-01-303-2815 5310-00-550-1130	96906 96906	MS90725-13 MS35333-40

		FIGURE AND ITEM NUMBER	INDEX	
FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
23	4	5310-00-809-4058	96906	MS27183-10
23	5		96906	MS51941-10
23	6	6640-00-359-9629	48619	74893
23	7		97403	13219E1499
23	8		97403	13227E7453
23	9	4730-00-908-3195	96906	MS35842-10
23	10		97403	13219E1499-3
23	11		97403	13227E7452
23	12	5305-00-993-1848	96906	MS35207-265
23	13		97403	13219E1436
23	14	6630-00-399-2964	48619	74877
23	15		48619	74885
23	16		48619	74886
23	17	5310-01-009-9785	96906	MS27130A25
24	1	5305-00-014-9926	96906	MS35493-76
24	2	6640-00-359-9880	48619	31477
24	3		81349	M24243/1-F602
24	4		97403	13219E1775
25	1	5305-00-993-1851	96906	MS35207-267
25	2	6630-00-530-0987	48619	74537
25	3	6640-00-980-5002	48619	61600
25	4	6640-00-531-5022	48619	75765
26	1	5305-00-993-1848	96906	MS35207-265
26	2	5310-01-009-9785	96906	MS27130A25
26	3		49524	CSW1AE-1A
27	1	5305-00-014-9926	96906	MS35493-76
27	2		95632	3557
27	3		81349	M24243/1-F602
27	4		97403	13219E1775
28	1	5305-00-014-9926	96906	MS35493-76
28	2	6630-00-251-2118	48619	76002
28	3		96906	MS20604R4W2
28	4		94703	13219E1619
28	5		97403	13219E1620
29	1	5305-00-014-9926	96906	MS35493-76
29	2	6640-00-522-1886	23035	K253-1
29	3		96906	MS20604R4W2
29	4		97403	13219E1619
30	1		97403	13229E3733
30	2		1HF87	A200S
30	3	5305-00-014-9926	96906	MS35493-76
30	4		80740	78-902
30	5	5320-00-165-8784	96906	MS20426B6-5
30	6		97403	13219E1494
30	7		97403	13219E1521
31	1	6640-01-138-2563	32218	GTP-323
32	1	6665-00-496-9623	08071	XX64-037-30
33	1	6630-01-165-7133	62935	B/2
33	2	6680-00-151-5310	81349	MIL-T-51028
34	1	5305-00-993-1848	96906	MS35207-265
34	2		22527	10-021-10

FIG.	ITEM	FIGURE AND ITEM NUMBER STOCK NUMBER	INDEX CAGEC	PART NUMBER
34	3	5310-01-009-9785	96906	MS27130A25
34	4		22527	91581
34	5	5305-00-989-7434	96906	MS35207-263
34	6	6685-00-842-4565	39739	30EA15WM
34	7	5305-00-855-0972	96906	MS24629-23
34	8		81349	GG-S-236
34	9		97403	13229E3720
34	10	5310-00-250-9477	96906	MS35649-2254
34	11	5310-00-933-8121	96906	MS35338-139
34	12	5310-01-091-1248	96906	MS15795-810
34	13		97403	13226E6816
34	14	6640-00-986-5033	96906	MS36217-3
34	15	5305-00-207-8253	96906	MS35307-308
34	16		97403	13229E3721
34	17	5310-01-015-1021	96906	MS27130-S31
34	18		97403	13219E1400-64
34	19		96906	MS24585C241
34	20		97403	13219E1488
34	21		80740	30-867-04
34	22		80740	30-867-02
34	23		80740	30-867-10
34	24	4210-01-092-4420	12183	1211
34	25	6685-00-255-9507	22527	2-405
34	26		97403	13227E7468
34	27	6695-00-496-9624	21519	68-875-41INCH
34	28		81349	M24066/2-142
34	29		80740	H-18932
34	30	5310-00-045-3296	96906	MS35338-43
34	31	5310-00-014-5850	96906	MS27183-42
34	32		97403	13229E3739
34	33		97403	13229E3732
34	34	6020 00 504 2041	97403	13219E1509
34	35	6830-00-584-3041	81348	BB-G-110
34	36	5305-00-014-9926	96906	MS35493-76
34	37		97403	13219E1486

## APPENDIX G

## ILLUSTRATED LIST OF MANUFACTURED ITEMS

#### G-1. SCOPE

This appendix includes complete instructions for making items authorized to be manufactured or fabricated at organizational maintenance. A part number index in alphanumeric order is provided for cross-referencing the part number of the item to be manufactured to the figure which covers fabrication criteria. All bulk materials needed for manufacture of an item are listed by part number or specification number in a tabular list of illustration.

BULK I (1) ITEM NO	TEMS LIS (2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES (UOC)	(6) U/M
1	PAOZZ		5680-00-794-0785	"STRIPPING, WEATHER"	FT
2	PAOZZ		9320-01-149-8822	"SHEET, RUBBER"	SH
3	PAOZZ	76385	2X5579	"SHIELD, WEATHER"	FT
4	PAOZZ	18682	"B-44-3, 1/2IN.ID"	"TUBING, TYGON"	FT
5	PAOZZ	81348	4720-00-640-0329	"TUBING, RUBBER: NATURAL 3000 PSI" "3/8 IN. ID., 1/4 IN. WALL"	FT

# By order of the Secretary of the Army:

## CARL E. VUONO

General, United States Army Chief of Staff

## THOMAS F. SIKORA

Brigadier General, United States Army The Adjutant General

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FROM: (PRINT YOUR UNIT'S COMPLETE ADDRESS) PFC JOHN DOE COA, 3d ENGINEER BN WARDWOOD, MA 63108 DATE SENT

PUBLICATION NUMBER

TM 10-6640-216-13&P

PUBLICATION DATE

PUBLICATION TITLE

24 October 1990 AIRMOBILE AVIATION FUEL LABORATORY

177 10-00-0-210-13001	AIRMOBILE AVIATION FUEL LABORATORY
BE EXACT PIN-POINT WHERE IT IS  PAGE PARA- FIGURE TABLE	IN THIS SPACE TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT:
MO GRAPH NO NO	In line 6 g paragraph 2-10 the monocal states the lengure has be Cylinders. The engine on my set only has 4 Cylinders. Clarge the manual to show L Cylinders.
B1 4-3	Callent 16 an figure 4-3 in pointing at a fult. In key to figure 4-3, item 16 in Celler a shim - Please Correct one or the other.
125 line 20	I ordered a gasket, item 19 on figure B-16 by NSN 2910-05-762-3001. I get a gasket bit it dress it fit. Supply says I get What I ordered, so the NSN is wrong. Please give me a good NSN
MINITED NAME GRADE OR TITLE AND TELEPI JOHN DOE, PFC (268)	HOME NUMBER SIGN HERE STAN - BOE

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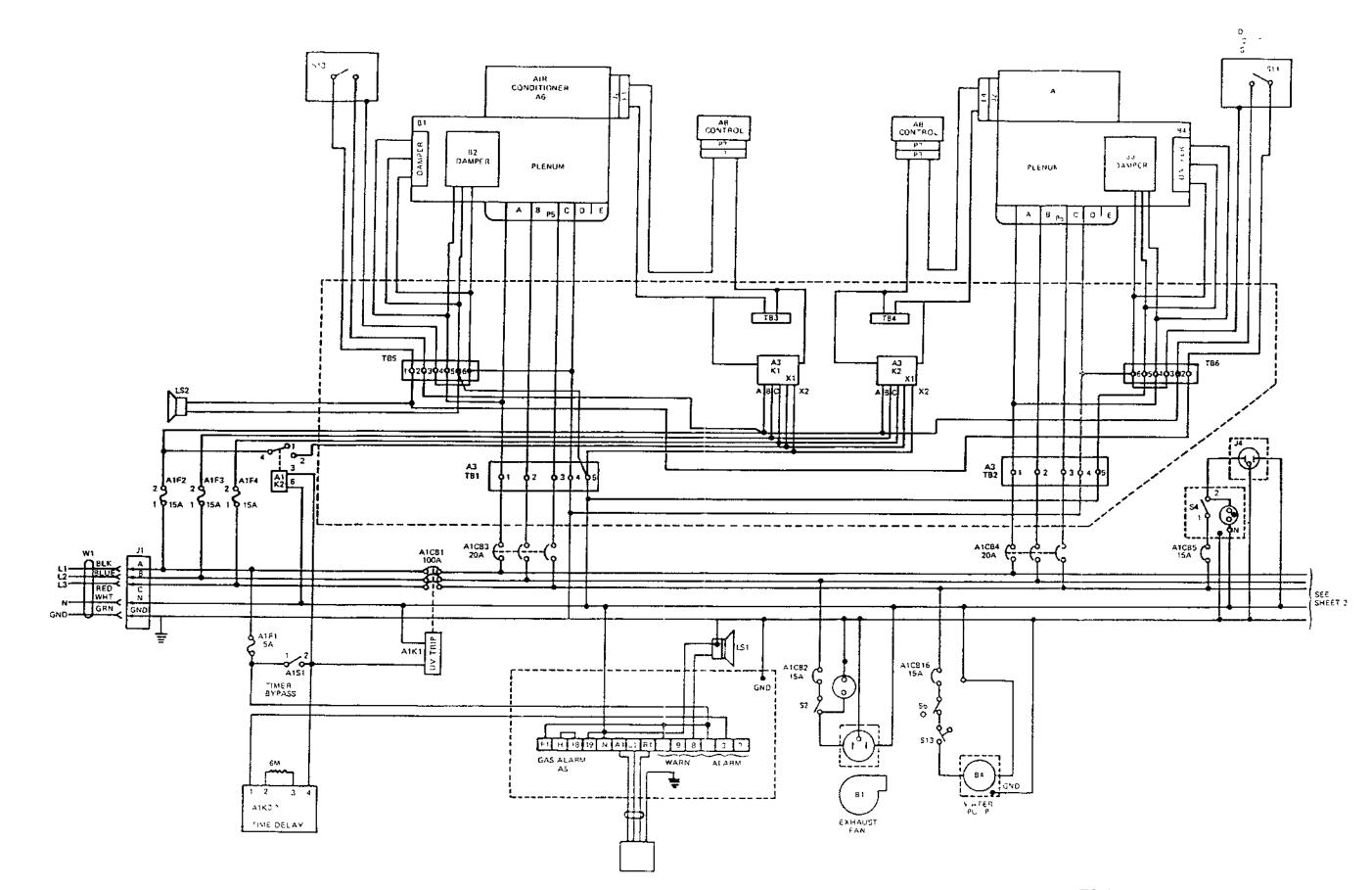
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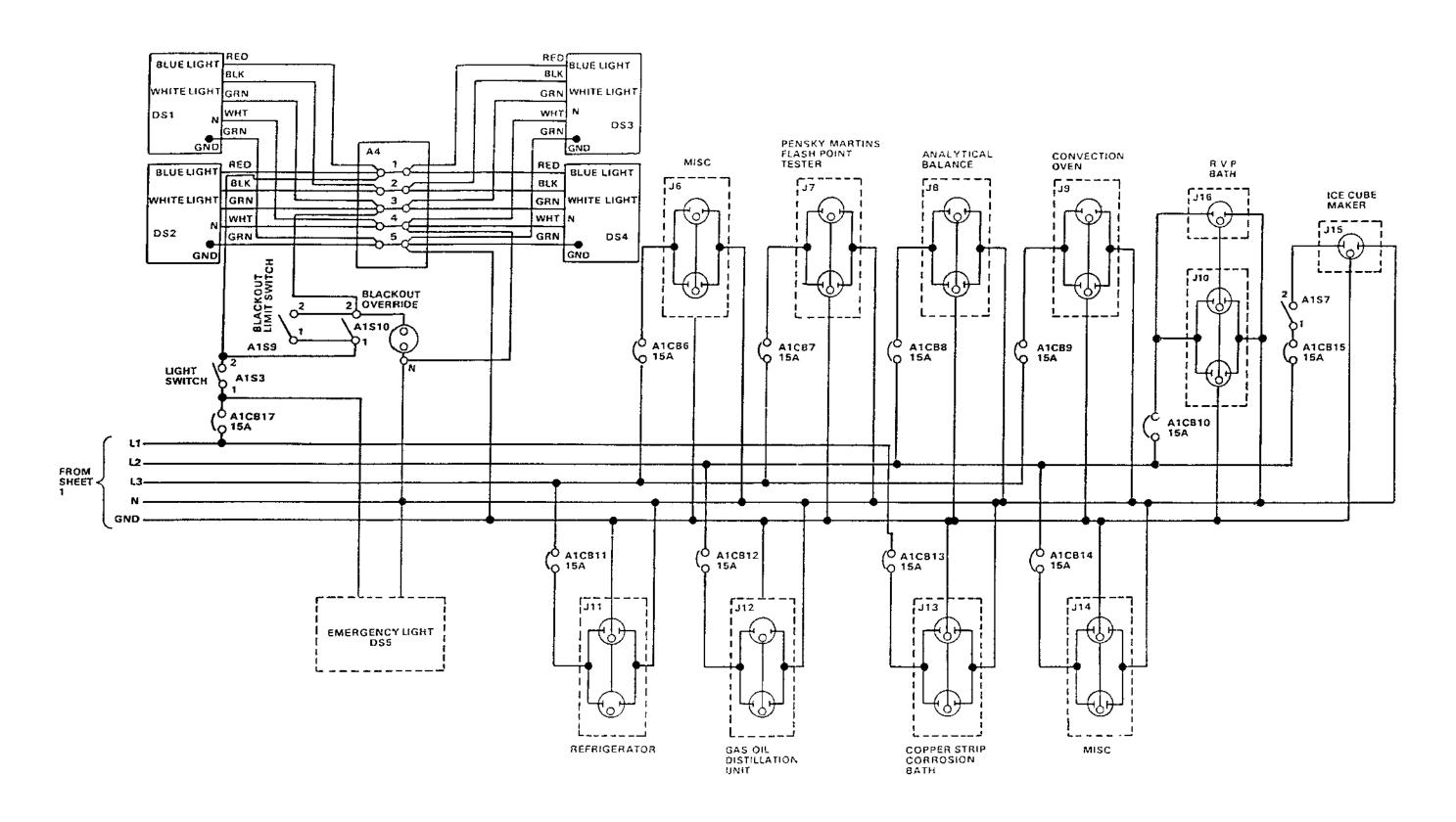
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FO-1. Laboratory Electrical Schematic (Sheet 1 of 2)



FO-1. Laboratory Electrical Schematic (Sheet 2)

### The Metric System and Equivalents

#### Linear Manager

1 centimeter = 10 millimeters = .39 inch 1 decimeter = 10 centimeters = 3.94 inches 1 meter = 10 decimeters = 39.37 inches 1 dekameter = 10 meters = 32.8 feet 1 hectometer = 10 dekameters = 328.08 feet 1 kilometer = 10 hectometers = 3,280.8 feet

#### والمساولا

1 centigram = 10 milligrams = .15 grain 1 decigram = 10 centigrams = 1.54 grains 1 gram = 10 decigram = .035 ounce 1 dekagram = 10 grams = .35 ounce 1 hectogram = 10 dekagrams = 3.52 ounces 1 kilogram = 10 hectograms = 2.2 pounds 1 quintal = 100 kilograms = 220.46 pounds 1 metric ton = 10 quintals = 1.1 short tons

#### Liquid Measure

1 centiliter = 10 milliters = .34 fl. ounce 1 deciliter = 10 centiliters = 3.38 fl. ounces 1 liter = 10 deciliters = 33.81 fl. ounces 1 dekaliter = 10 liters = 2.64 gallons 1 hectoliter = 10 dekaliters = 26.42 gallons 1 kiloliter = 10 hectoliters = 264.18 gallons

#### Square Measure

1 sq. centimeter = 100 sq. millimeters = .155 sq. inch 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

#### Cubic Messure

1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

## **Approximate Conversion Factors**

To change	<i>T</i> •	Multiply by	To change	To	Multiply by
inches	centimeters	2.540	ounce-inches	newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	. <b>09</b> 3	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	aguare hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29,573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	newton-meters	1.356	metric tons	short tons	1.102
pound-inches	newton-meters	.11296			

# Temperature (Exact)

۰F	Fahrenheit	5/9 (after	Celsius	°C
	temperature	subtracting 32)	temperature	